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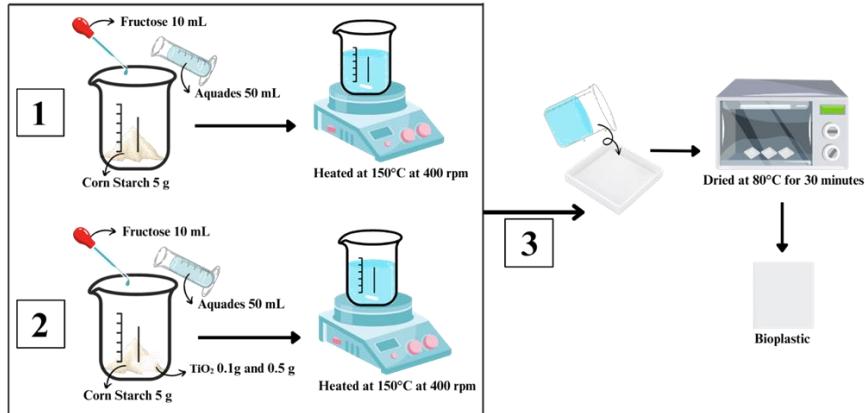
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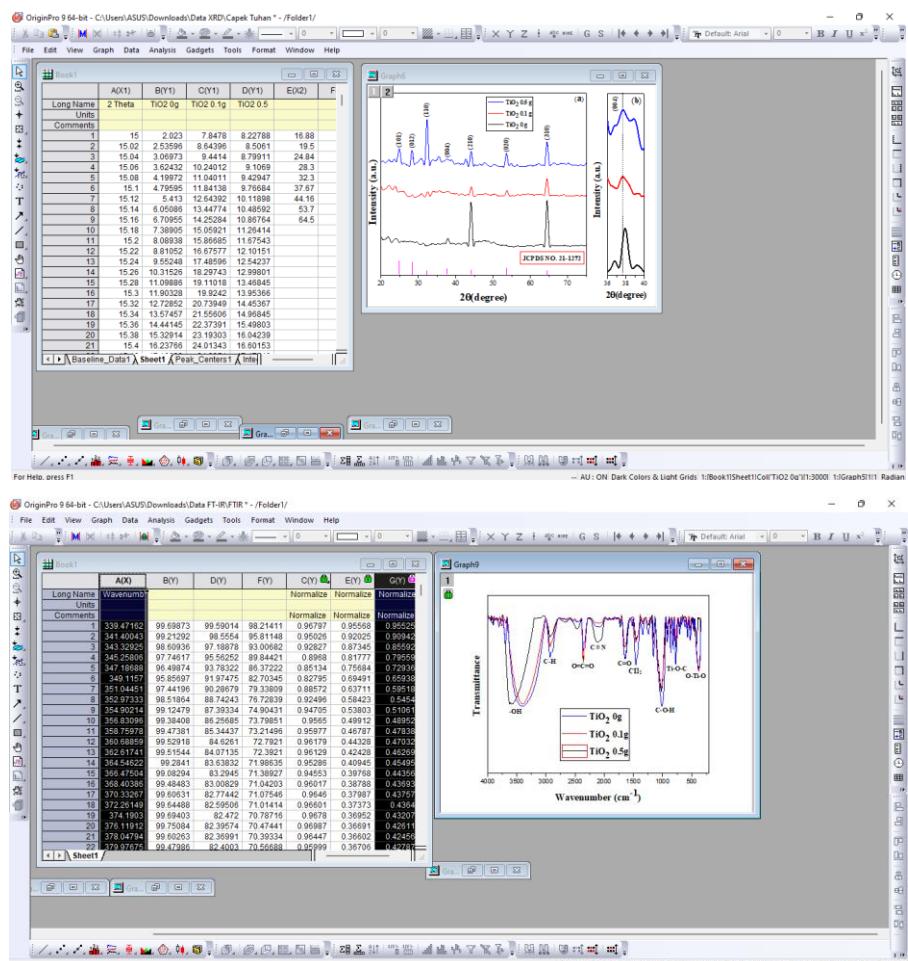
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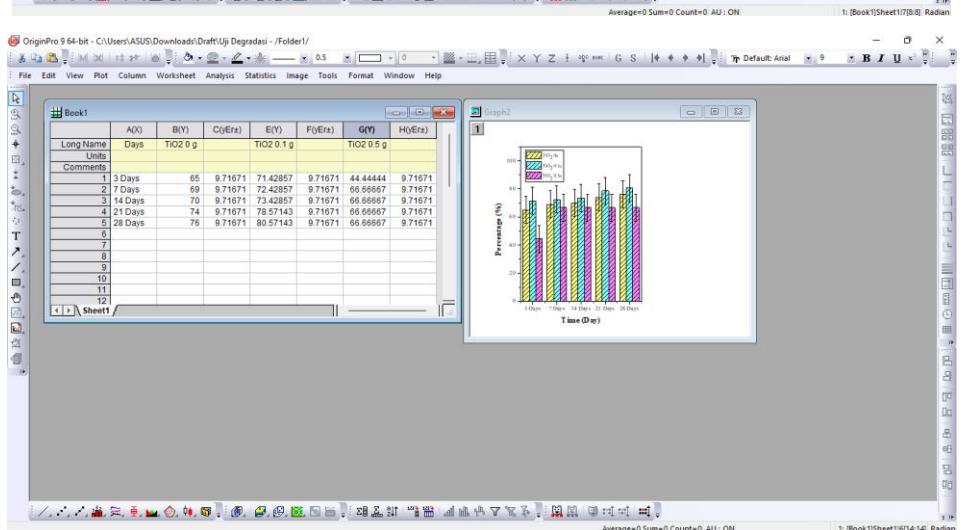
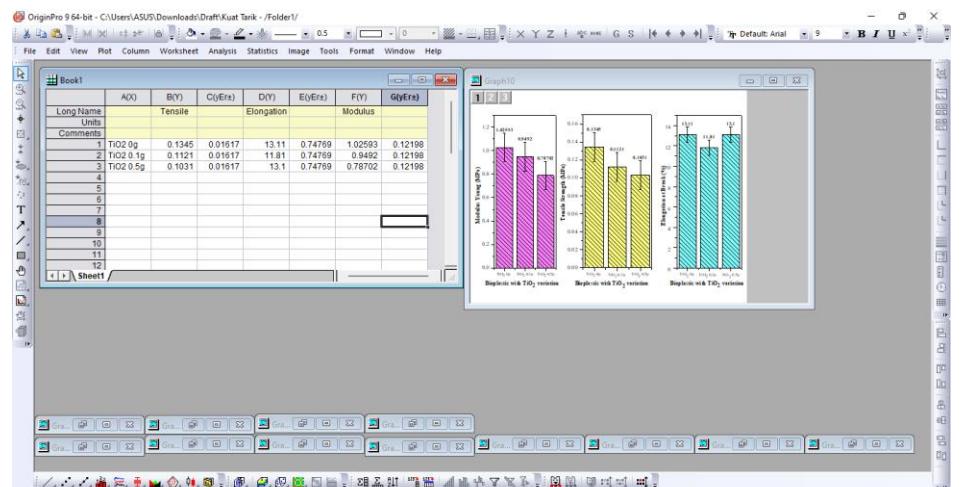
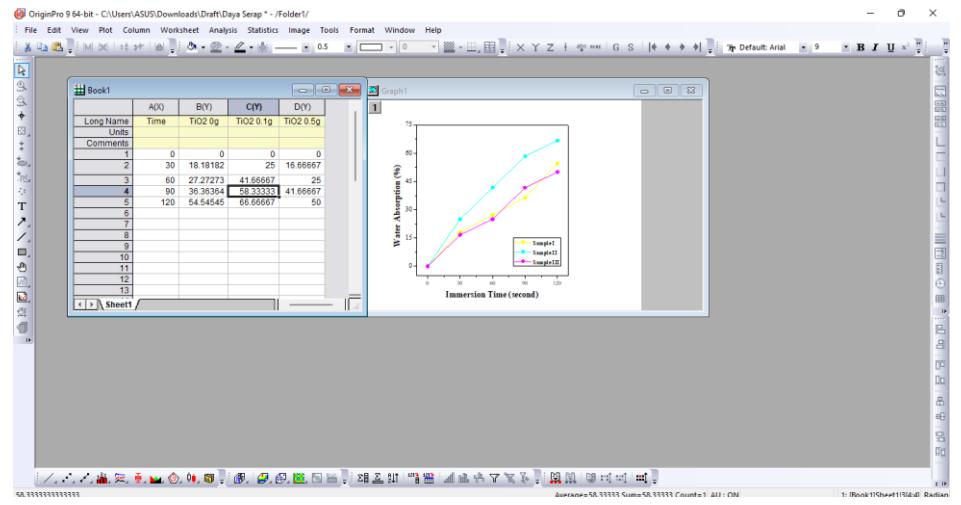
Lampiran 1. Prosedur Penelitian

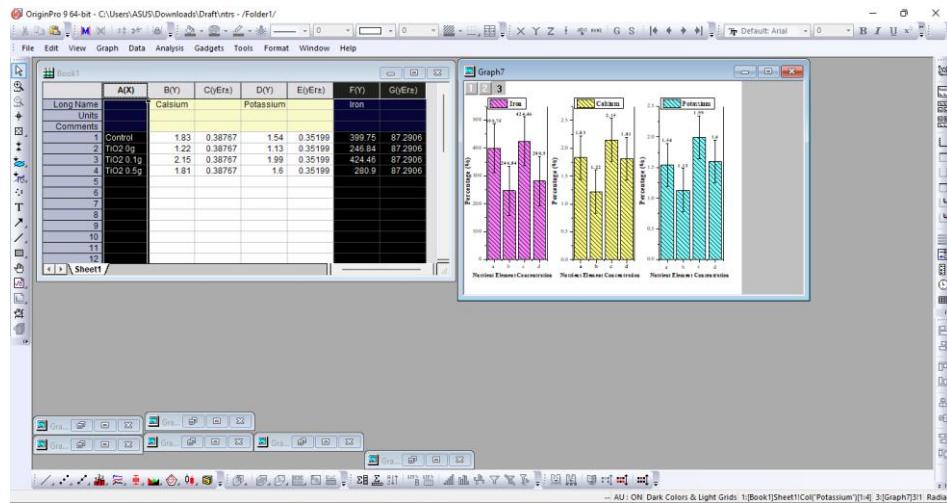
1. Prosedur Penelitian



Lampiran 2 Analisis Data







Lampiran 3 Hasil Perhitungan ukuran kristal pada Bioplastik

Tabel ukuran kristal (1).xlsx - Excel												
1	sampel		Penentuan ukuran kristal									
2			2 theta	FWHM	K	Lamda	Ukuran kristal	ukuran rata-rata	Dislocation Density	FWHM racheta rad		
3	(I)		16.16	0.25	0.9	0.15405	32.09369453		0.000970869	0.004363 0.141023		
4			44.0825	0.1792	0.9	0.15405	47.82438968	44.43409391	0.000437221	0.003128 0.384692		
5			37.8346	0.1573	0.9	0.15405	53.38419753		0.003050893	0.002745 0.330169		
6			16.8133	1.4533	0.9	0.15405	5.525392756		0.000586328			
7	(II)		64.4158	0.5783	0.9	0.15405	16.23460975	12.5441778	0.032754705	0.025365 0.146724		
8			44.1167	0.54	0.9	0.15405	15.8725309		0.003794166	0.010993 0.562134		
9									0.003969243	0.009425 0.384991		
10									0.013506038			
11			32.2921	0.1969	0.9	0.15405	42.00088656		0.000566869	0.003437 0.281802		
12	(III)		64.446	0.1849	0.9	0.15405	50.78439166	48.40046224	0.000387739	0.003227 0.562397		
13			44.0793	0.1635	0.9	0.15405	52.41610851		0.000363974	0.002854 0.384664		
14									0.000439528			
15	Sampel	Ukuran Kristal (nm)	Dislocation Density	Band Gap								
16	(I)	44.43	0.00058									
17	(II)	12.54	0.0135									
18	(III)	48.4	0.00043									

Lampiran 4 Hasil Perhitungan Uji biodegradasi Bioplastik

A(X)	B(Y)	C(yEr±)	E(Y)	F(yEr±)	G(Y)	H(yEr±)
Days	TiO ₂ 0 g		TiO ₂ 0.1 g		TiO ₂ 0.5 g	
3 Days	65	9.71671	71.42857	9.71671	44.44444	9.71671
7 Days	69	9.71671	72.42857	9.71671	66.66667	9.71671
14 Days	70	9.71671	73.42857	9.71671	66.66667	9.71671
21 Days	74	9.71671	78.57143	9.71671	66.66667	9.71671
28 Days	76	9.71671	80.57143	9.71671	66.66667	9.71671

Ket: W₀ = Massa awal sebelum penguburan (gram)

W = Massa akhir setelah penguburan (gram)

1. Tanpa TiO₂

Dik: W₀ = 0,20 gram

$W \rightarrow 3 \text{ hari} = 0.07 \text{ gram}, 7 \text{ hari} = 0.06 \text{ gram}, 14 \text{ hari} = 0.06 \text{ gram}, 21 \text{ hari} = 0.03 \text{ gram}, 28 \text{ hari} = 0.03 \text{ gram}.$

Dit: *weight loss (%)*....?

Penyelesaian:

$$weight loss (\%) = (W-W_0)/W_0 \times 100\%$$

$$\begin{aligned} &= (0.07-0.20)/ 0.20 \times 100\% = 65\% \text{ (3 hari)} \\ &= (0.06-0.20)/ 0.20 \times 100\% = 70\% \text{ (7 hari)} \\ &= (0.06-0.20)/ 0.20 \times 100\% = 70\% \text{ (14 hari)} \\ &= (0.03-0.20)/ 0.20 \times 100\% = 85\% \text{ (21 hari)} \\ &= (0.03-0.20)/ 0.20 \times 100\% = 85\% \text{ (28 hari)} \end{aligned}$$

2. $TiO_2 0.1g$

Dik: $W_0 = 0,12 \text{ gram}$

$W \rightarrow 3 \text{ hari} = 0.04 \text{ gram}, 7 \text{ hari} = 0.04 \text{ gram}, 14 \text{ hari} = 0.04 \text{ gram}, 21 \text{ hari} = 0.03 \text{ gram}, 28 \text{ hari} = 0.03 \text{ gram}.$

Dit: *weight loss (%)*....?

Penyelesaian:

$$weight loss (\%) = (W-W_0)/W_0 \times 100\%$$

$$\begin{aligned} &= (0.04 - 0.14)/ 0.14 \times 100\% = 71.4\% \text{ (3 hari)} \\ &= (0.04 - 0.14)/ 0.14 \times 100\% = 71.4\% \text{ (7 hari)} \\ &= (0.04 - 0.14)/ 0.14 \times 100\% = 71.4\% \text{ (14 hari)} \\ &= (0.03 - 0.14)/ 0.14 \times 100\% = 78.5\% \text{ (21 hari)} \\ &= (0.03 - 0.14)/ 0.14 \times 100\% = 78.5\% \text{ (28 hari)} \end{aligned}$$

3. $TiO_2 0.5g$

Dik: $W_0 = 0,18 \text{ gram}$

$W \rightarrow 3 \text{ hari} = 0.07 \text{ gram}, 7 \text{ hari} = 0.06 \text{ gram}, 14 \text{ hari} = 0.06 \text{ gram}, 21 \text{ hari} = 0.03 \text{ gram}, 28 \text{ hari} = 0.03 \text{ gram}.$

Dit: *weight loss (%)*....?

Penyelesaian:

$$weight loss (\%) = (W-W_0)/W_0 \times 100\%$$

$$\begin{aligned} &= (0.10 - 0.18)/ 0.18 \times 100\% = 44.4\% \text{ (3 hari)} \\ &= (0.06 - 0.18)/ 0.18 \times 100\% = 66.7\% \text{ (7 hari)} \\ &= (0.06 - 0.18)/ 0.18 \times 100\% = 66.7\% \text{ (14 hari)} \\ &= (0.06 - 0.18)/ 0.18 \times 100\% = 66.7\% \text{ (21 hari)} \\ &= (0.06 - 0.18)/ 0.18 \times 100\% = 66.7\% \text{ (28 hari)} \end{aligned}$$

Lampiran 5 Hasil Perhitungan Uji Ketahanan Terhadap Air pada Bioplastik

A(X)	B(Y)	C(Y)	D(Y)
Time	TiO ₂ 0g	TiO ₂ 0.1g	TiO ₂ 0.5g
0	0	0	0
30	18.18182	25	16.66667
60	27.27273	41.66667	25
90	36.36364	58.33333	41.66667
120	54.54545	66.66667	50

Ket: M₀ = Massa awal sebelum perendaman (gram)

M₁ = Massa akhir setelah perendaman (gram)

1. Tanpa TiO₂

Dik: M₀ = 0,11 gram

M₁ → 30 detik = 0,13 gram, 60 detik = 0,14 gram, 90 detik = 0,15 gram, 120 detik = 0,17 gram.

Dit: Penyerapan air (%)....?

Penyelesaian:

$$\text{Penyerapan air (\%)} = (M_1 - M_0) / M_0 \times 100\%$$

$$= (0,13 - 0,11) / 0,11 \times 100\% = 18,18\% \text{ (30 detik)}$$

$$= (0,14 - 0,11) / 0,11 \times 100\% = 27,27\% \text{ (60 detik)}$$

$$= (0,15 - 0,11) / 0,11 \times 100\% = 36,36\% \text{ (90 detik)}$$

$$= (0,17 - 0,11) / 0,11 \times 100\% = 54,54\% \text{ (120 detik)}$$

2. TiO₂ 0.1g

Dik: M₀ = 0,12 gram

M₁ → 30 detik = 0,15 gram, 60 detik = 0,17 gram, 90 detik = 0,19 gram, 120 detik = 0,20 gram.

Dit: Penyerapan air (%)....?

Penyelesaian:

$$\text{Penyerapan air (\%)} = (M_1 - M_0) / M_0 \times 100\%$$

$$= (0,15 - 0,12) / 0,12 \times 100\% = 25\% \text{ (30 detik)}$$

$$= (0,17 - 0,12) / 0,12 \times 100\% = 41,66\% \text{ (60 detik)}$$

$$= (0,19 - 0,12) / 0,12 \times 100\% = 58,33\% \text{ (90 detik)}$$

$$= (0,20 - 0,12) / 0,12 \times 100\% = 66,66\% \text{ (120 detik)}$$

3. TiO_2 0.5g

Dik: $M_0 = 0,12$ gram

$M_1 \rightarrow 30 \text{ detik} = 0,14 \text{ gram}, 60 \text{ detik} = 0,15 \text{ gram}, 90 \text{ detik} = 0,17 \text{ gram}, 120 \text{ detik} = 0,18 \text{ gram.}$

Dit: Penyerapan air (%)....?

Penyelesaian:

Penyerapan air (%) = $(M_1 - M_0) / M_0 \times 100\%$

$$\begin{aligned} &= (0,14 - 0,12) / 0,12 \times 100\% = 16.66\% \text{ (30 detik)} \\ &= (0,15 - 0,12) / 0,12 \times 100\% = 25\% \text{ (60 detik)} \\ &= (0,17 - 0,12) / 0,12 \times 100\% = 41.66\% \text{ (90 detik)} \\ &= (0,18 - 0,12) / 0,12 \times 100\% = 50\% \text{ (120 detik)} \end{aligned}$$

Lampiran 6 Hasil pengukuran Panjang Daun, Lebar Daun, dan Tinggi dari tanaman kacang hijau

Sampel	Panjang Daun (mm)					Lebar Daun (mm)					Panjang (mm)	Jml Daun
Kontrol	32.8		36.8			14.2		14.5			297	2
	39.5	34.1	11.6	9.3	7.9	10.8	10.7	2.3	1.7	3.8	275	5
	31.8	32.7	14.6	8.1		12.7	9.9	3.1	1.5		300	4
	5.8	7.0	2.2			1.5	1.3		2.4		280	3
	30.7		14.5			7.9		6.8			100	2
(I)	17.7	35.4	16.4	13.5	10.2	11.3	11.9	7.7	5.9	4.6	301	1
(II)	42.2	38.1	24.3	14.7		11.2	12.1	8.1	5.1		301	8
	13.5	12.4	6.4	4.6		4.5	2.1	1.2	3.4			
	16.0		13.2			7.8		7.3			248	2
	34.2	36.1	15.6	12.9	14.9	14.9	15.9	15.2	14.5	13.1	320	5

	34.6	33.9	14.5	6.6	12.5	11.8	13.0	7.2	7.5	8.8	308	5
(III)	13.2	39.0	38.1	21.5	15.0	14.5	15.1	8.9	6.9	6.3	339	5
	29.5	17.3	13.2	13.2	12.5	14.7	13.5	7.9	5.9	6.6	303	5