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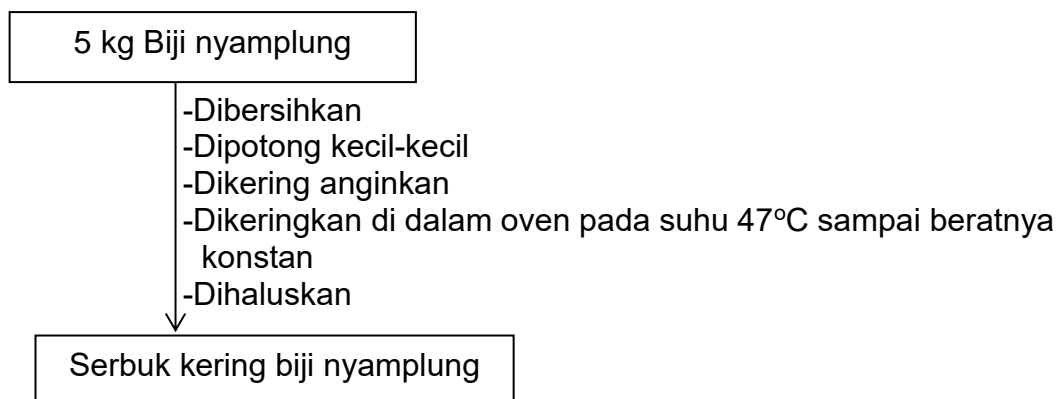
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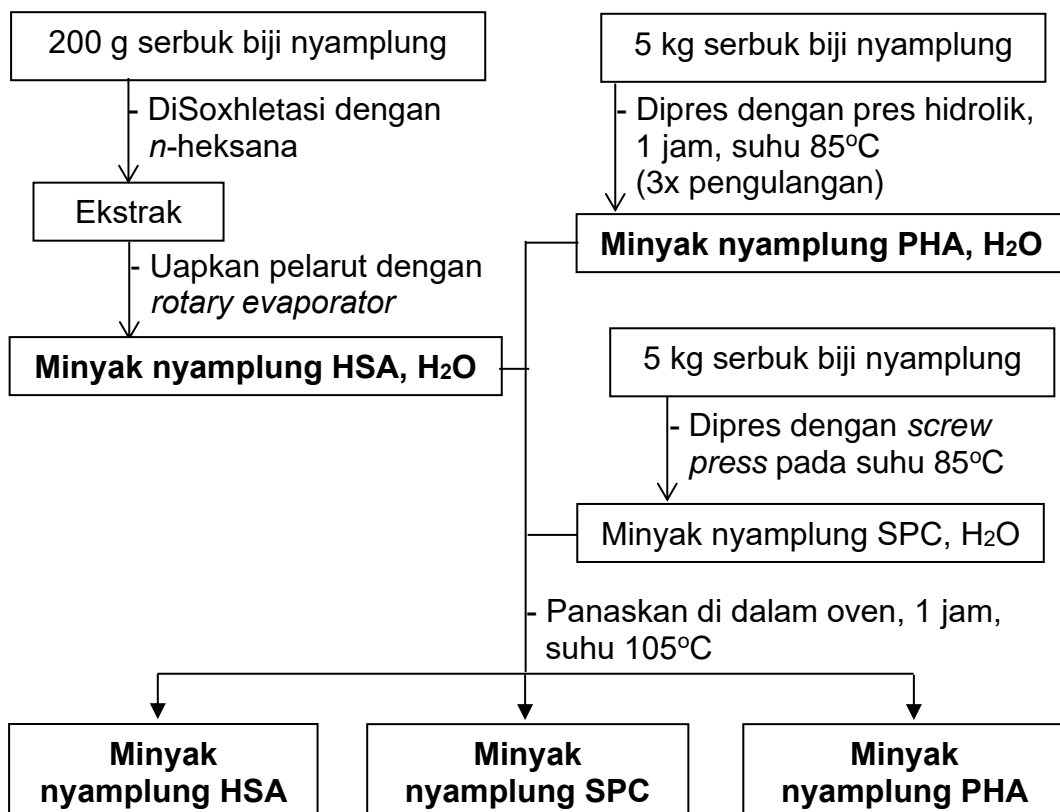
LAMPIRAN

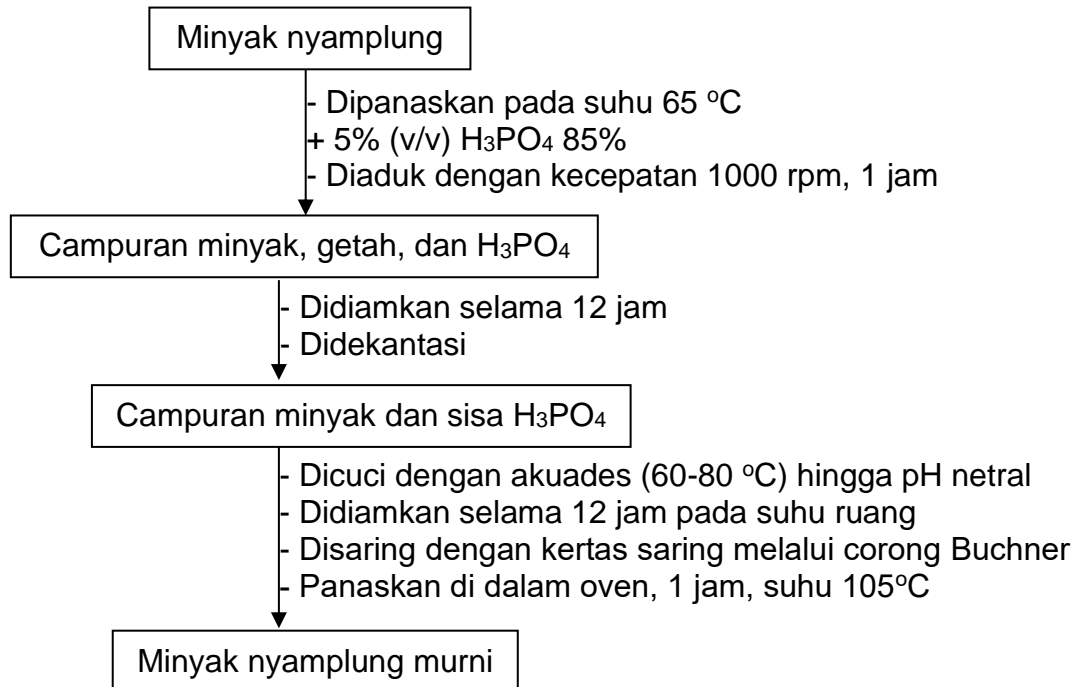
Lampiran 1. Skema prosedur kerja

a. Penyiapan sampel

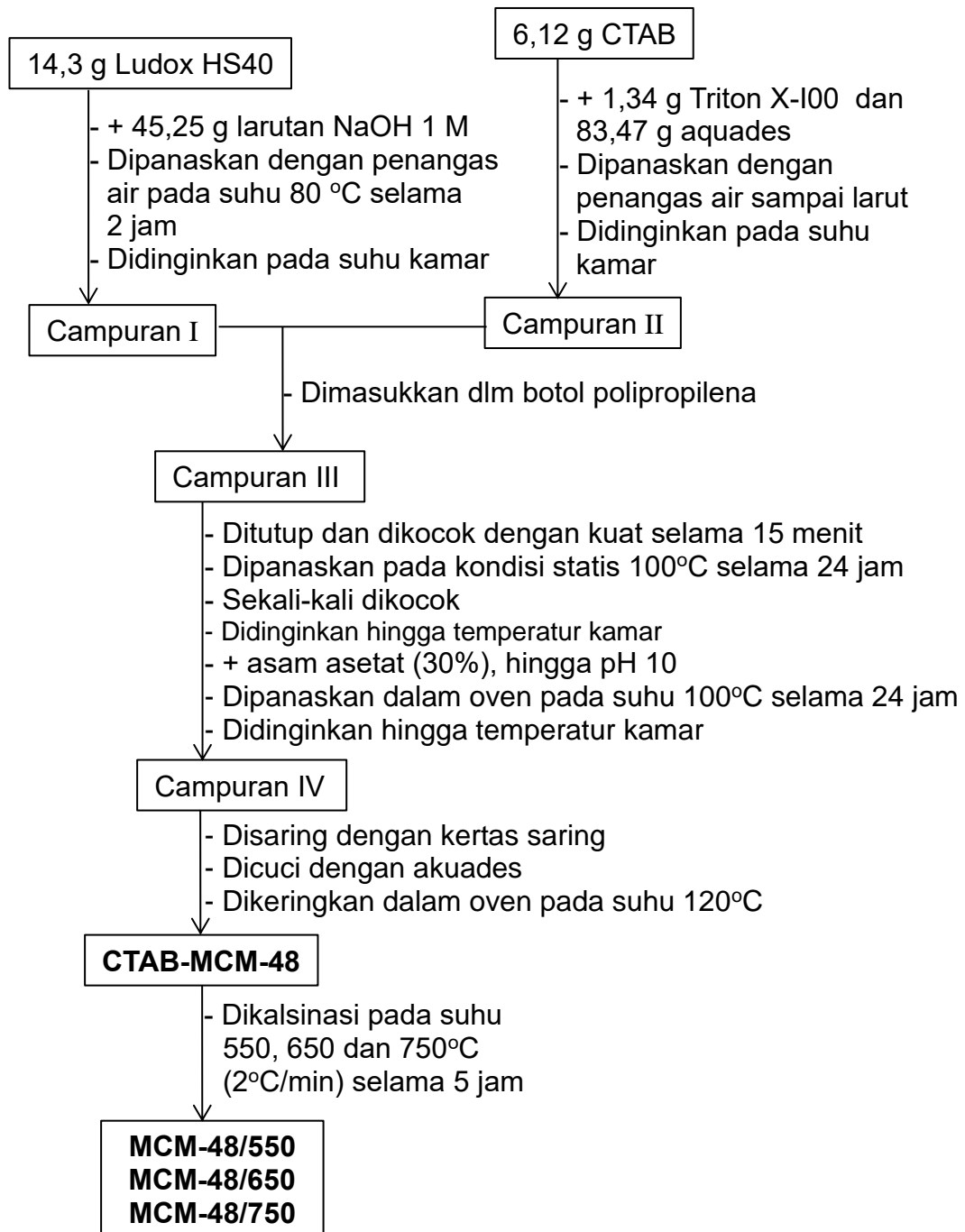


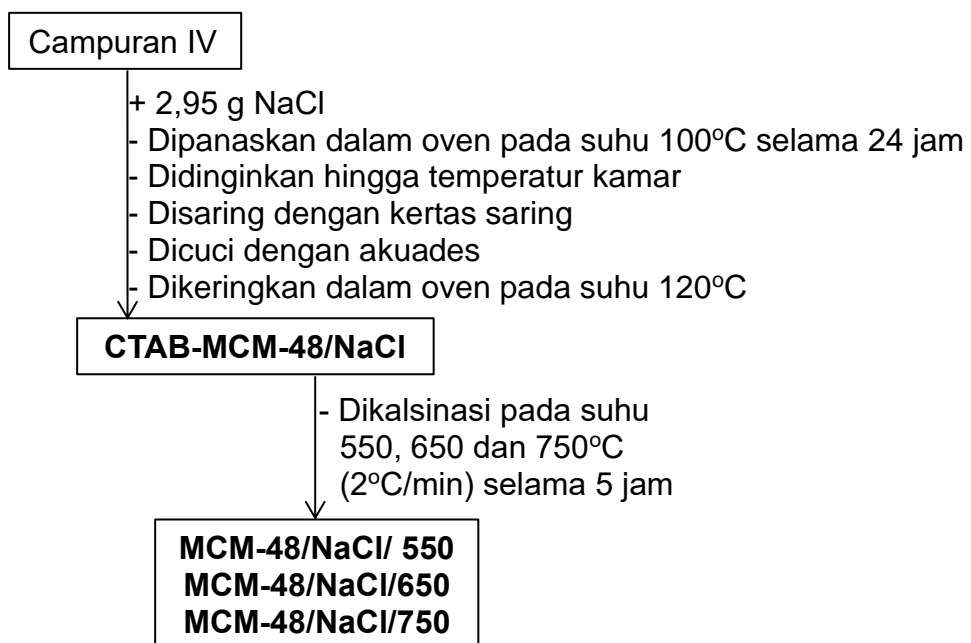
b. Ekstraksi minyak biji nyamplung



c. Degumming

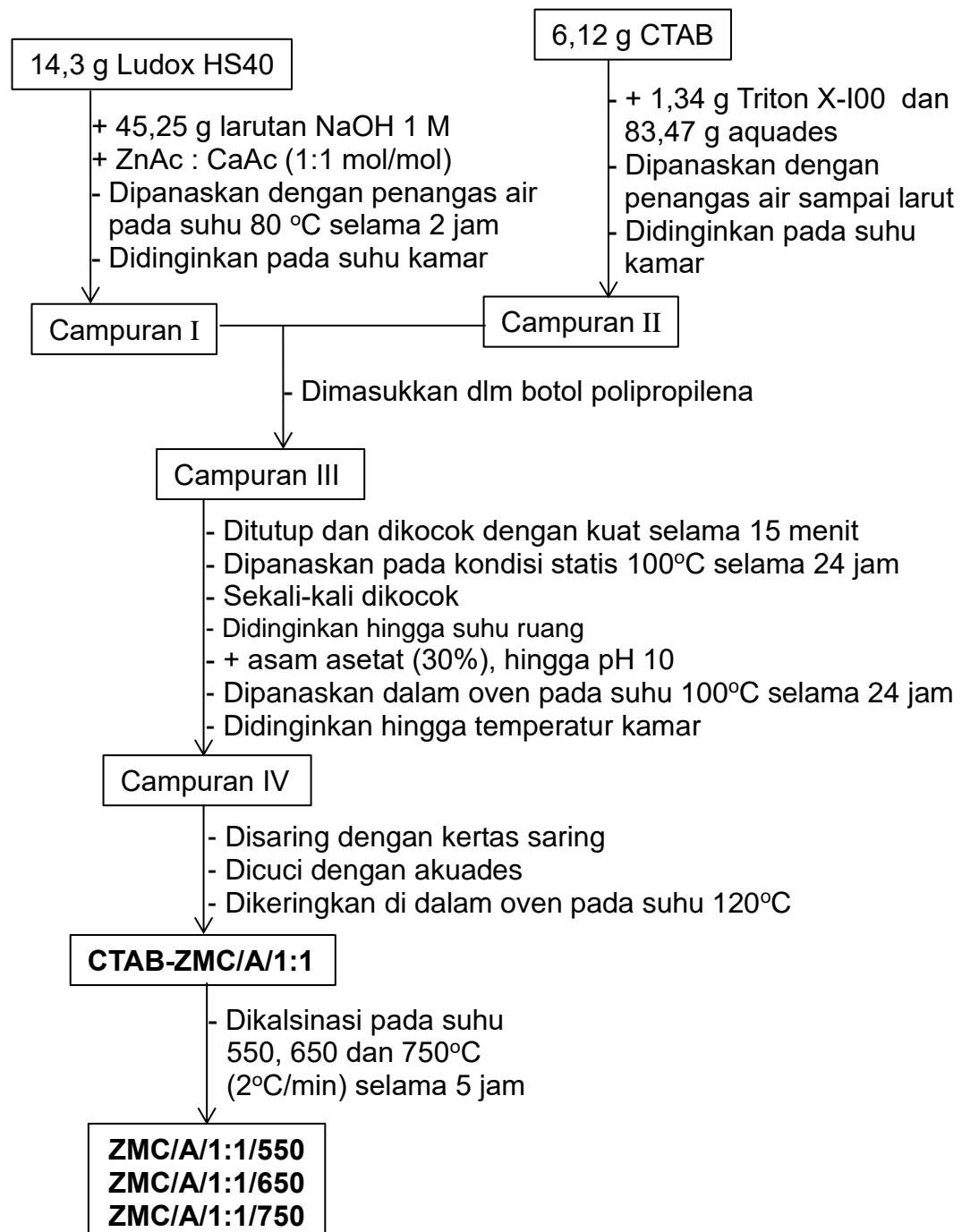
d. Sintesis katalis MCM-48



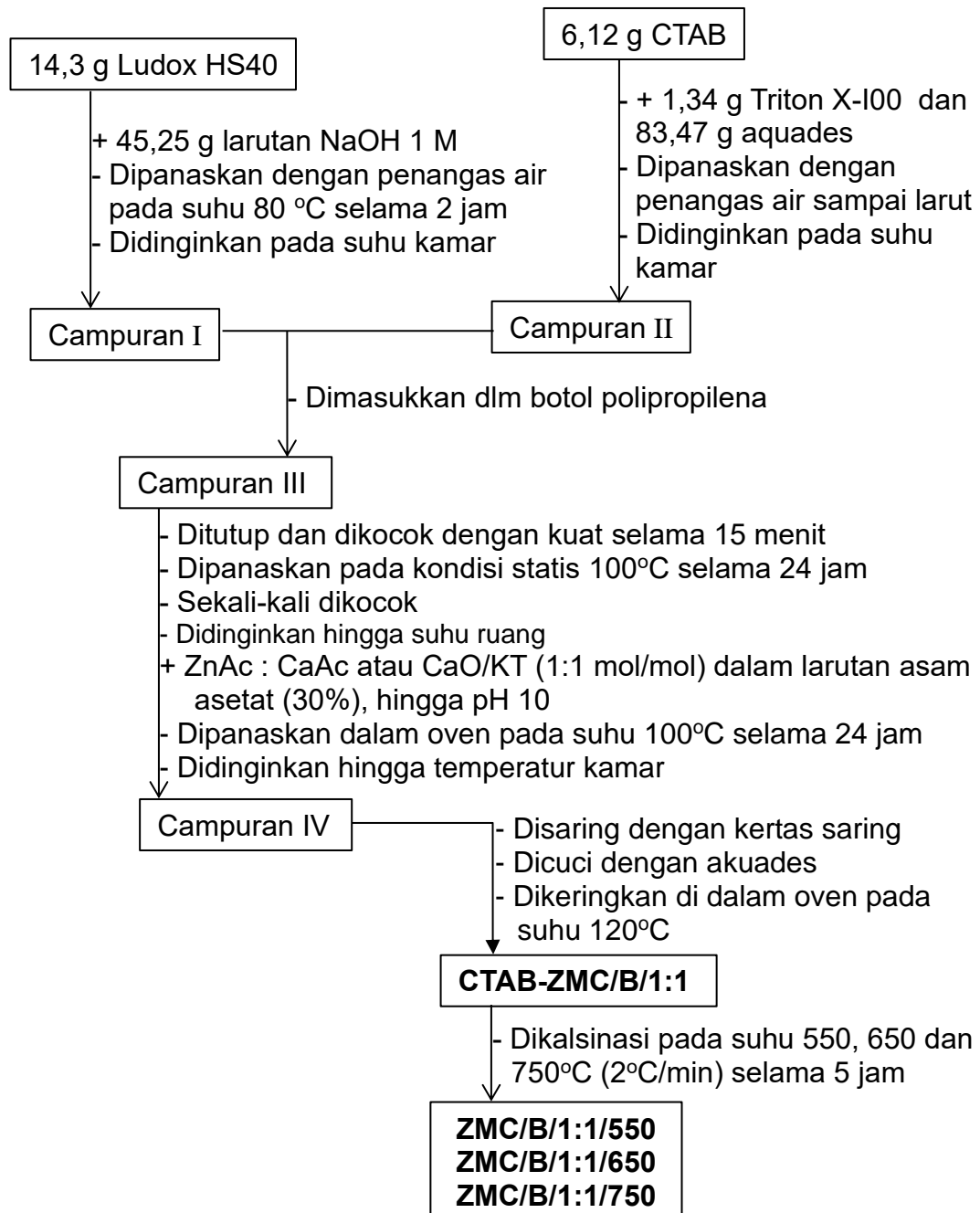
e. Sintesis katalis MCM-48/NaCl

f. Sintesis katalis ZMC

1. Metode A

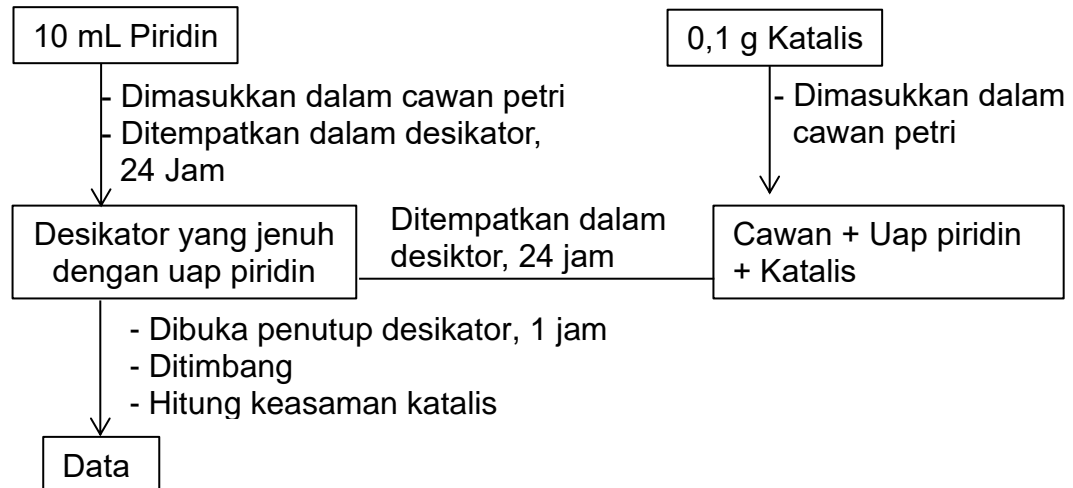


2. Metode B

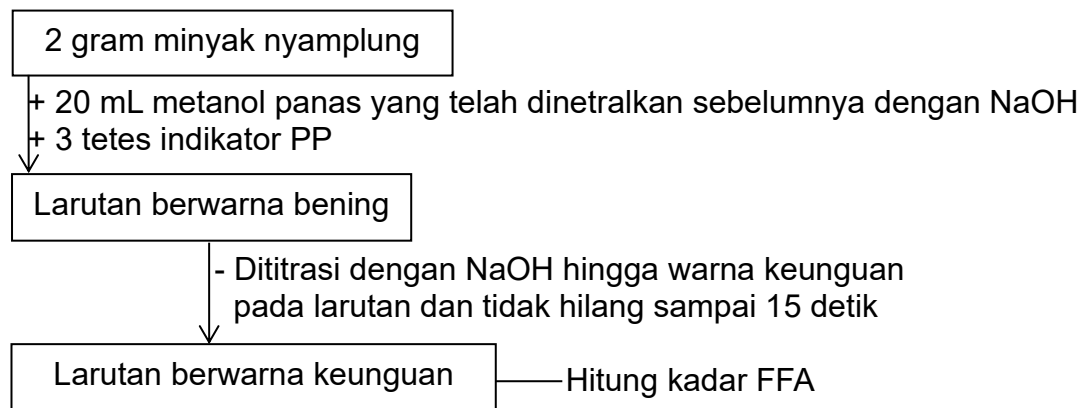


Catatan : 1) Metode B digunakan untuk sintesis katalis CTAB-ZMC/B/1: 0, CTAB-ZMC/B/1: 4, CTAB-ZMC/B/1: 8, CTAB-ZMC/B/1: 16 dan CTAB-ZMC/B/1: 32. 2) Semua katalis dikarakterisasi dengan XRD, FTIR, XRF, BET, SEM dan diuji aktivitasnya pada reaksi esterifikasi minyak nyamplung.

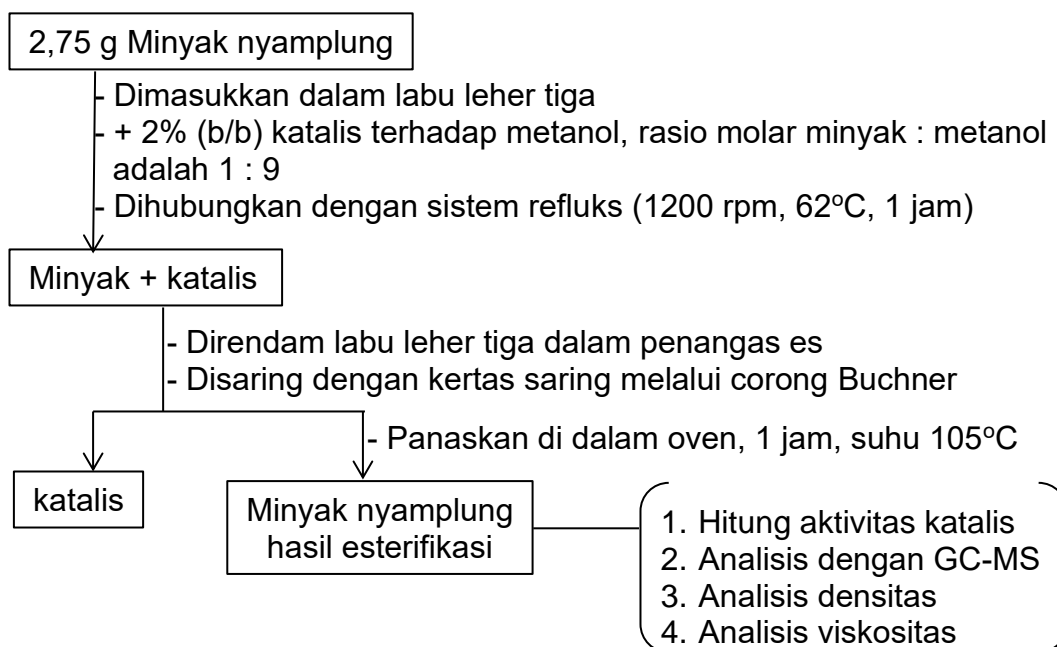
g. Penentuan keasaman katalis



h. Penentuan kadar FFA



i. Esterifikasi minyak nyamplung



Catatan : Prosedur yang sama diterapkan untuk uji aktivitas katalis, optimasi komposisi kimia katalis ZMC, suhu (45, 50, 55, 60, 65 dan 80°C), waktu (1, 2, 3, 4 dan 5 jam) jumlah metanol (metanol: minyak (b/b); 1: 0,5, 1: 1, 1: 2, 1: 3 dan 1: 6), jumlah katalis (katalis : metanol (b/b); 1: 4, 1: 6, 1: 8, 1: 16 dan 1: 27), laju pengadukan (120, 240, 480, 720, 960, 1200 dan 1440 rpm), penggunaan kembali katalis (pertama, kedua dan ketiga), sumber CaO (komersil dan kulit telur ayam) dan sumber minyak nyamplung (HSA, PHA dan SPC).

Lampiran 2. Kadar air biji nyamplung

✓ Contoh perhitungan untuk minyak nyamplung HSA

1. Berat sampel basah = 5 g

2. Berat sampel kering = 3,45 g

$$\text{Kadar air} = \frac{(\text{Berat sampel basah} - \text{berat sampel kering})}{\text{Berat sampel basah}} \times 100\%$$

$$\text{Kadar air} = \frac{(5 \text{ g} - 3,45 \text{ g})}{5 \text{ g}} \times 100\%$$

$$\text{Kadar air} = \frac{(5 \text{ g} - 3,45 \text{ g})}{5 \text{ g}} \times 100\%$$

$$\text{Kadar air} = 31\%$$

Lampiran 3. Kadar minyak biji nyamplung

✓ Contoh perhitungan untuk minyak nyamplung HSA

1. Berat biji nyamplung = 156,28 g

2. Berat minyak nyamplung = 117,43 g

$$\text{Kadar minyak} = \frac{\text{Berat minyak nyamplung}}{\text{Berta biji nyamplung}} \times 100\%$$

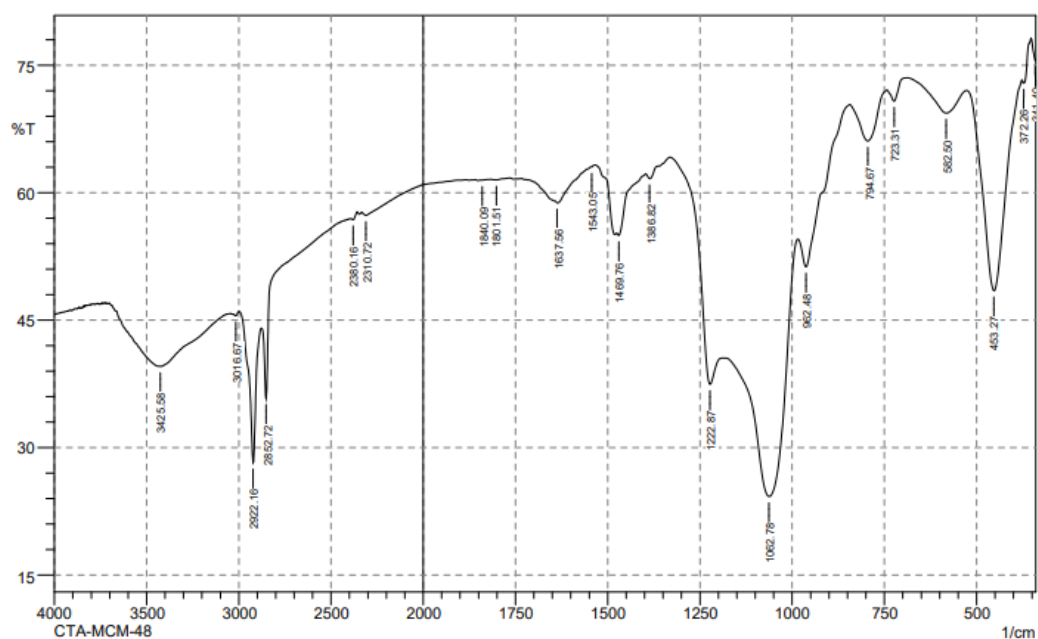
$$\text{Kadar minyak} = \frac{117,43 \text{ g}}{156,28 \text{ g}} \times 100\%$$

$$\text{Kadar minyak} = 75,14\%$$

Perhitungan sama untuk minyak nyamplung PUA dan SPC yang nilainya ditampilkan pada tabel berikut.

Lampiran 4. Spektrum FTIR katalis CTAB-MCM-48

SHIMADZU



No.	Peak	Intensity	Corr. Intensity	Base (H)	Base (L)	Area	Corr. Area
1	341.4	75.598	0.482	351.04	339.47	1.359	0.024
2	372.26	72.906	1.166	376.12	352.97	2.844	0.086
3	453.27	48.469	24.166	526.57	378.05	31.745	11.135
4	582.5	69.381	3.155	686.66	528.5	23.211	1.368
5	723.31	70.767	1.828	742.59	688.59	7.63	0.209
6	794.67	66.087	5.117	842.89	744.52	16.06	1.567
7	962.48	51.272	5.676	983.7	844.82	30.267	1.762
8	1062.78	24.242	24.907	1186.22	985.62	92.001	26.384
9	1222.87	37.444	8.926	1328.95	1188.15	41.3	2.515
10	1386.82	61.673	0.835	1396.46	1330.88	13.176	0.118
11	1469.76	54.981	0.785	1475.54	1398.39	17.326	0.06
12	1543.05	63.019	0.093	1546.91	1535.34	2.311	0.002
13	1637.56	58.806	3.396	1712.79	1546.91	35.937	1.82
14	1801.51	61.499	0.062	1805.37	1788.01	3.658	0.005
15	1840.09	61.479	0.027	1843.95	1832.38	2.443	0.001
16	2310.72	57.342	0.561	2331.94	1980.89	79.767	0.413
17	2380.16	56.824	0.402	2391.73	2358.94	7.972	0.058
18	2852.72	35.803	8.856	2875.86	2393.66	134.664	1.522
19	2922.16	28.219	16.55	2999.31	2877.79	49.335	7.207
20	3016.67	45.536	0.317	3030.17	3001.24	9.841	0.05
21	3425.58	39.559	0.147	3433.29	3045.6	143.286	0.207

Comment;
CTA-MCM-48

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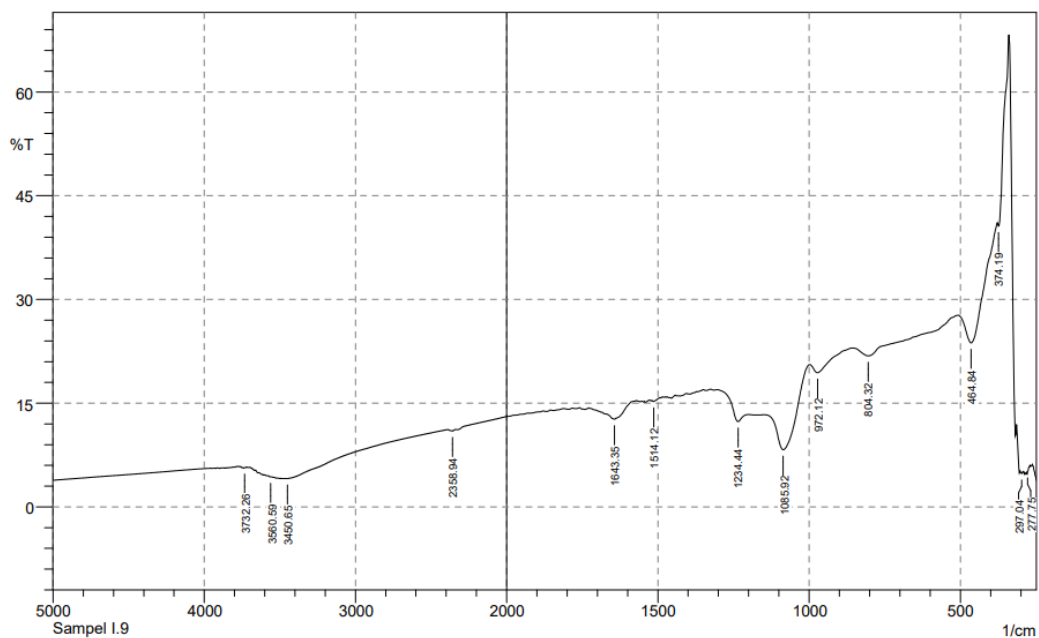
No. of Scans;

Resolution;

Apodization;

Lampiran 5. Spektrum FTIR katalis MCM-48/550

SHIMADZU



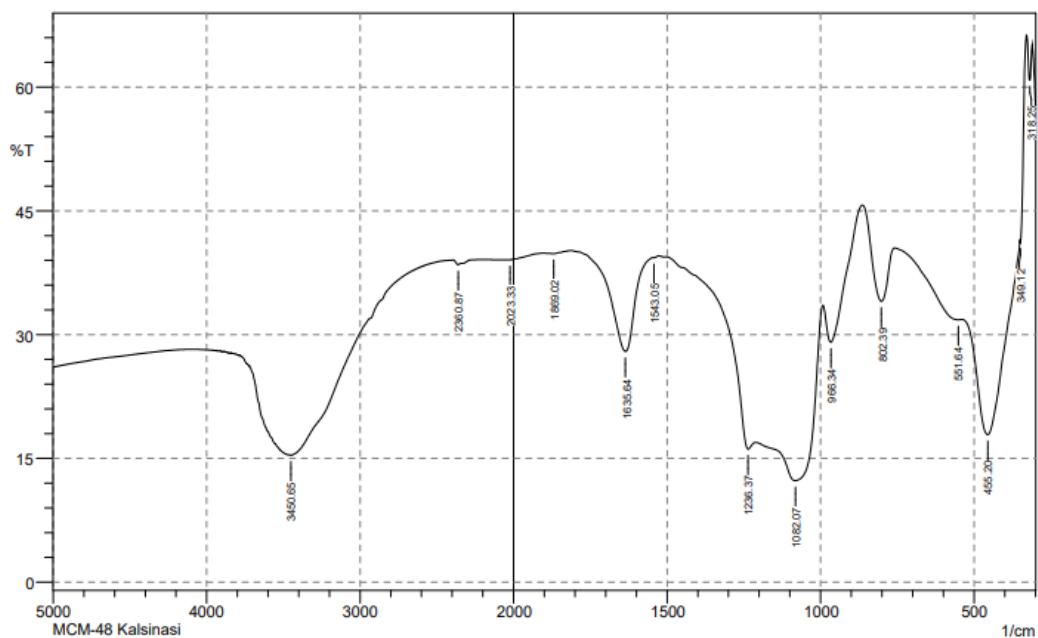
No.	Peak	Intensity	Corr. Intensity	Base (H)	Base (L)	Area	Corr. Area
1	248.82	3.821	0	262.32	248.82	17.486	-0.266
2	277.75	4.797	0.24	279.68	270.03	12.092	0
3	297.04	4.813	0.342	302.82	293.18	12.568	0.156
4	374.19	40.609	3.189	378.05	339.47	11.054	0.405
5	464.84	23.708	8.266	505.35	378.05	67.465	7.41
6	804.32	21.844	1.479	856.39	680.87	112.038	1.834
7	972.12	19.408	1.588	997.2	856.39	94.761	1.434
8	1085.92	8.274	8.021	1147.65	997.2	135.65	18.133
9	1234.44	12.346	2.164	1303.88	1201.65	85.668	1.583
10	1514.12	15.241	0.256	1519.91	1492.9	21.886	0.11
11	1643.35	12.677	0.31	1649.14	1581.63	58.059	0.362
12	2358.94	10.984	0.209	2391.73	2337.72	51.6	0.232
13	3450.65	4.096	0.041	3456.44	2391.73	1179.566	0.119
14	3560.59	4.343	0.047	3577.95	3554.81	31.424	0.077
15	3732.26	5.657	0.023	3734.19	3720.69	16.806	0.031

Comment;
Sampel I.9

Date/Time; 2/1/2021 11:54:39 AM
No. of Scans;
Resolution;
Apodization;

Lampiran 6. Spektrum FTIR katalis MCM-48/650

SHIMADZU



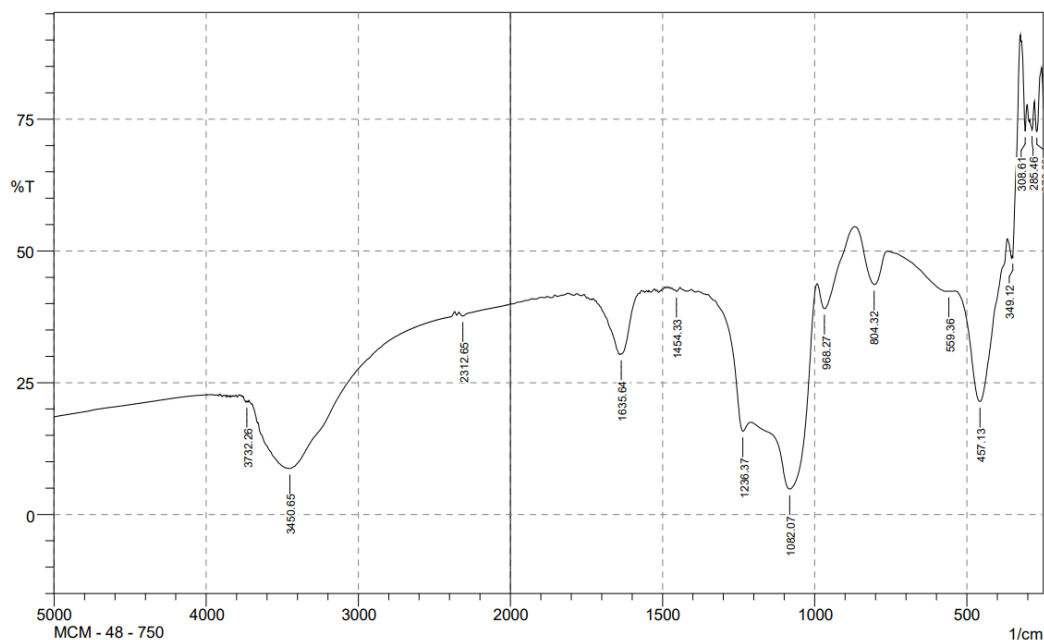
No.	Peak	Intensity	Corr. Intensity	Base (H)	Base (L)	Area	Corr. Area
1	318.25	60.851	4.752	327.9	310.54	3.487	0.308
2	349.12	41.191	2.441	351.04	329.83	5.866	0.258
3	455.2	17.865	18.19	538.14	351.04	108.522	26.256
4	551.64	31.795	0.487	758.02	540.07	96.767	0.753
5	802.39	34.038	8.605	862.18	759.95	42.574	5.061
6	966.34	29.078	6.853	991.41	864.11	56.675	5.031
7	1082.07	12.301	14.42	1209.37	993.34	171.225	36.962
8	1236.37	16.119	2.763	1500.62	1211.3	148.333	1.246
9	1543.05	39.326	0.039	1544.98	1529.55	6.239	0.006
10	1635.64	27.942	11.685	1813.09	1544.98	119.583	12.191
11	1869.02	39.799	0.102	1880.6	1815.02	26.114	0.031
12	2023.33	39.068	0.027	2027.19	1905.67	49.094	0.059
13	2360.87	38.469	0.306	2393.66	2343.51	20.684	0.081
14	2065.76	15.386	0.2	3458.37	2395.59	575.642	0.539

Comment;
MCM-48 Kalsinasi

Date/Time; 9/23/2020 1:17:07 PM
No. of Scans;
Resolution;
Apodization;

Lampiran 7. Spektrum FTIR katalis MCM-48/750

SHIMADZU



No.	Peak	Intensity	Corr. Intensity	Base (H)	Base (L)	Area	Corr. Area
1	248.82	77.09	0	254.6	248.82	0.5	-0.03
2	248.82	77.09	0	254.6	248.82	0.5	-0.03
3	248.82	77.09	0	254.6	248.82	0.5	-0.03
4	248.82	77.09	0	254.6	248.82	0.5	-0.03
5	248.82	77.09	0	254.6	248.82	0.5	-0.03
6	248.82	77.09	0	254.6	248.82	0.5	-0.03
7	248.82	77.09	0	254.6	248.82	0.5	-0.03
8	248.82	77.09	0	254.6	248.82	0.5	-0.03
9	248.82	77.09	0	254.6	248.82	0.5	-0.03
10	270.03	72.63	7.84	277.75	254.6	2.53	0.47
11	285.46	72.94	3.65	293.18	277.75	1.95	0.16
12	308.61	72.75	9.03	320.18	302.82	1.73	0.37
13	349.12	48.75	3.24	351.04	324.04	4.74	0
14	457.13	21.44	25.62	538.14	366.48	80.58	24.42
15	559.36	42.36	0	561.29	557.43	1.44	0
16	804.32	43.61	8.25	867.97	759.95	34.38	3.91
17	968.27	39.04	6.75	991.41	867.97	41.83	3.46
18	1082.07	4.82	28.14	1209.37	993.34	189.45	69.26
19	1236.37	15.8	6.28	1352.1	1209.37	77.23	-3.89
20	1454.33	42.3	0.46	1460.11	1442.75	6.44	0.05
21	1635.64	30.41	0.41	1637.56	1575.84	27.32	-0.24
22	2312.65	37.65	0.86	2337.72	2027.19	127.83	1.06
23	3450.65	8.72	12.16	3660.89	2364.73	847.92	87.99
24	3732.26	21.44	0.04	3734.19	3730.33	2.58	0

Comment;
MCM - 48 - 750

Date/Time; 4/22/2021 12:14:16 PM
No. of Scans;
Resolution;
Apodization;

Lampiran 8. Penentuan aktivitas katalis pada reaksi esterifikasi minyak nyamplung dengan menggunakan metode titrasi asam basa

➤ **Menggunakan katalis MCM-48/650**

Massa minyak yang digunakan = 2,75 g

Massa minyak yang diperoleh (produk) = 1,88 g

$$\text{Rendemen} = \frac{\text{Produk reaksi (g)}}{\text{Produk reaksi (g)}} \times 100\%$$

$$\text{Rendemen} = \frac{1,88 \text{ g}}{2,75 \text{ g}} \times 100\%$$

Rendemen = 68,36%

$$\text{Konversi} = \frac{(\text{FFA sebelum} - \text{FFA sesudah})}{\text{FFA sebelum}} \times 100\%$$

$$\text{Konversi} = \frac{(20,33\% - 9,70\%)}{20,33\%} \times 100\%$$

Konversi = 52,29%

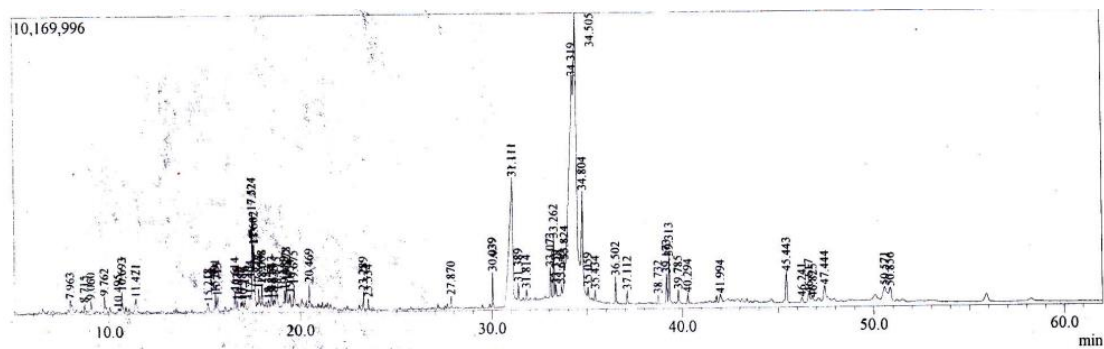
$$\text{Aktivitas} = \frac{\text{Konversi} (\%)}{100\%} \times \text{Rendemen} (\%)$$

$$\text{Aktivitas} = \frac{52,29\%}{100\%} \times 68,36\%$$

Aktivitas = 35,74%

- **Perhitungan yang sama untuk semua aktivitas katalis di dalam penelitian ini. Kadar FFA diperoleh dari data titrasi asam basa yang dilakukan sebanyak tiga kali (triplo)**

Lampiran 9. Kromatogram GC-MS minyak nyamplung hasil esterifikasi menggunakan katalis MCM-48/650



Lampiran 10. Hasil XRF CaO dari kulit telur ayam

SAMPLE ANALYSIS REPORT
 ARL QUANT'X EDXRF ANALYZER

THERMO FISHER SCIENTIFIC
 UNIQUANT(TM) STANDARDLESS METHOD

C:\UQed\USER\Quant'X\Job\JOB.588 2021-03-17
 CaO#KT

Quant'X Rh end window 50kV

C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13

Calculated as : Elements Matrix (Shape & ImpFc) : 4|Ca.. |
 X-ray path = Air Film type = No supporting film
 Case number = 0 All known
 Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2
 KnownConc = 0 %
 Rest = 0 % Viewed Mass = 500.00 mg
 Dil/Sample = 0 Sample Height = 5.00 mm

EI	m/m%	StdErr
--	-----	-----
Ca	99.66	0.15
Px	0.257	0.034
Nb	0.0255	0.0018
Mo	0.0192	0.0016
Ru	0.0081	0.0015
In	0.0064	0.0009
Sn	0.0063	0.0011
Rh	0.0060	0.0014
Sb	0.0052	0.0012

KnownConc= 0 REST= 0 D/S= 0

Sum Conc's before normalisation to 100% : 49.6 %

CaO#KT oks

Quant'X Rh end window 50kV

C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13

Calculated as : Oxides Matrix (Shape & ImpFc) : 4|Ca..
 X-ray path = Air Film type = No supporting film
 Case number = 0 All known
 Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2
 KnownConc = 0 %
 Rest = 0 % Viewed Mass = 500.000 mg
 Dil/Sample = 0 Sample Height = 3.77 mm

Compound	m/m%	StdErr	EI	m/m%	StdErr
-----	-----	-----		-----	-----
CaO	99.45	0.13		Ca	71.11 0.09
P2O5	0.478	0.062		Px	0.209 0.027
Nb2O5	0.0230	0.0016		Nb	0.0161 0.0011
MoO3	0.0182	0.0015		Mo	0.0121 0.0010
RuO4	0.0068	0.0013		Ru	0.0052 0.0010
SnO2	0.0051	0.0011		Sn	0.0040 0.0008

KnownConc= 0 REST= 0 D/S= 0

Sum Conc's before normalisation to 100% : 58.8 %

Total % stripped Oxygen: 28.632

Lampiran 11. Data BET-BJH katalis MCM-48/550 dan ZMC/C/1:1/550

a. MCM-48/550

Sample: MCM-48/550
Operator: Sarah
Submitter: 24807
File: C:\TriStar II 3020\data\SAMPEL\2021\Desemb...\MCM-48-550.SMP

Started: 12/8/2021 7:03:43 AM	Analysis Adsorptive: N2
Completed: 12/8/2021 4:18:28 PM	Analysis Bath Temp.: -195.850 °C
Report Time: 12/9/2021 7:27:53 AM	Thermal Correction: No
Sample Mass: 0.2000 g	Warm Free Space: 10.9805 cm ³ Measured
Cold Free Space: 31.7812 cm ³	Equilibration Interval: 5 s
Low Pressure Dose: None	Sample Density: 1.000 g/cm ³
Automatic Degas: No	

Summary Report

Surface Area

Single point surface area at P/Po = 0.294141187: 1,058.3985 m²/g

BET Surface Area: 1,074.3386 m²/g

t-Plot External Surface Area: 1,079.6583 m²/g

BJH Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 1361.324 m²/g

BJH Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 1,430.4852 m²/g

D-H Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 1118.938 m²/g

D-H Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 1,380.4468 m²/g

b. ZMC/B/1:1/550

Sample: KT 1:1/550
Operator: Sarah
Submitter: 37341
File: C:\TriStar II 3020\data\SAMPEL\2022\April\Samp...\KT 1-1.SMP

Started: 4/27/2022 7:23:30 AM	Analysis Adsorptive: N2
Completed: 4/28/2022 6:32:43 AM	Analysis Bath Temp.: -195.850 °C
Report Time: 4/28/2022 12:17:20 PM	Thermal Correction: No
Sample Mass: 0.1269 g	Warm Free Space: 11.3900 cm ³ Measured
Cold Free Space: 32.6031 cm ³	Equilibration Interval: 5 s
Low Pressure Dose: None	Sample Density: 1.000 g/cm ³
Automatic Degas: No	

Summary Report**Surface Area**

Single point surface area at P/Po = 0.294463850: 932.4428 m²/g

BET Surface Area: 945.6838 m²/g

t-Plot External Surface Area: 1,012.2597 m²/g

BJH Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 1096.254 m²/g

BJH Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 1,176.7836 m²/g

D-H Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 1001.964 m²/g

D-H Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 1,158.7666 m²/g

Lampiran 12. Hasil XRF katalis CTAB-ZMC/A/1:1 dan CTAB-ZMC/B/1:1

a. CTAB-ZMC/A/1:1

SAMPLE ANALYSIS REPORT
ARL QUANT'X EDXRF ANALYZER

THERMO FISHER SCIENTIFIC
UNIQUANT(TM) STANDARDLESS METHOD

C:\UQed\USER\Quant'X\Job\JOB.587 2021-03-17
CTA#ZML

Quant'X Rh end window 50kV
C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13
Calculated as : Elements Matrix (Shape & ImpFc) : 1|Teflon
X-ray path = Air Film type = No supporting film
Case number = 0 All known
Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2
KnownConc = 0 %
Rest = 0 % Viewed Mass = 500.00 mg
Dil/Sample = 0 Sample Height = 5.00 mm

El	m/m%	StdErr
Si	87.13	0.20
Ca	7.46	0.13
Zn	2.86	0.08
Px	1.42	0.15
Cl	0.63	0.17
Br	0.495	0.025
Zr	0.0087	0.0013

KnownConc= 0 REST= 0 D/S= 0
Sum Conc's before normalisation to 100% : 25.5 %
CTA#ZML oks

Quant'X Rh end window 50kV
C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13
Calculated as : Oxides Matrix (Shape & ImpFc) : 1|Teflon
X-ray path = Air Film type = No supporting film
Case number = 0 All known
Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2
KnownConc = 0 %
Rest = 0 % Viewed Mass = 500.000 mg
Dil/Sample = 0 Sample Height = 3.77 mm

Compound	m/m%	StdErr	El	m/m%	StdErr
SiO2	95.10	0.13	Si	44.46	0.06
CaO	3.17	0.09	Ca	2.27	0.06
ZnO	0.982	0.049	Zn	0.789	0.039
P2O5	0.41	0.12	Px	0.179	0.054
Cl	0.199	0.052	Cl	0.199	0.052
Br	0.131	0.007	Br	0.131	0.007

KnownConc= 0 REST= 0 D/S= 0
Sum Conc's before normalisation to 100% : 49.8 %
Total % stripped Oxygen: 51.971

b. CTAB-ZMC/B/1:1

SAMPLE ANALYSIS REPORT
 ARL QUANT'X EDXRF ANALYZER

THERMO FISHER SCIENTIFIC
 UNIQUANT(TM) STANDARDLESS METHOD

C:\UQed\USER\Quant'X\Job\JOB.589 2021-03-17
 CTA#ZMC#P

Quant'X Rh end window 50kV

C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13

Calculated as : Elements Matrix (Shape & ImpFc) : 1|Teflon

X-ray path = Air Film type = No supporting film

Case number = 0 All known

Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2

KnownConc = 0 %

Rest = 0 %

Viewed Mass = 500.00 mg

Dil/Sample = 0

Sample Height = 5.00 mm

El	m/m%	StdErr
Si	84.02	0.19
Ca	9.09	0.14
Zn	3.76	0.10
Br	1.46	0.06
Px	1.12	0.13
Cl	0.48	0.19
Zr	0.0473	0.0056
Nb	0.0094	0.0018

KnownConc= 0 REST= 0 D/S= 0
 Sum Conc's before normalisation to 100% : 30.5 %
 CTA#ZMC#P oks

Quant'X Rh end window 50kV

C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13

Calculated as : Oxides Matrix (Shape & ImpFc) : 1|Teflon

X-ray path = Air Film type = No supporting film

Case number = 0 All known

Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2

KnownConc = 0 %

Rest = 0 %

Viewed Mass = 500.000 mg

Dil/Sample = 0

Sample Height = 3.77 mm

Compound	m/m%	StdErr	El	m/m%	StdErr
SiO2	93.50	0.12	Si	43.71	0.06
CaO	4.20	0.10	Ca	3.00	0.07
ZnO	1.39	0.06	Zn	1.12	0.05
Br	0.408	0.020	Br	0.408	0.020
P2O5	0.32	0.11	Px	0.138	0.049
Cl	0.161	0.065	Cl	0.161	0.065
ZrO2	0.0176	0.0021	Zr	0.0130	0.0015

KnownConc= 0 REST= 0 D/S= 0
 Sum Conc's before normalisation to 100% : 55.3 %
 Total % stripped Oxygen: 51.444

**Lampiran 13. Hasil karakterisasi menggunakan XRF untuk katalis
CTAB-ZMC/B dalam berbagai variasi perndingan
ZnO : CaO**

a. CTAB-ZMC/B/1:0

SAMPLE ANALYSIS REPORT
 ARL QUANT'X EDXRF ANALYZER

THERMO FISHER SCIENTIFIC
 UNIQUANT(TM) STANDARDLESS METHOD

C:\UQed\USER\Quant'X\Job\JOB.766 2021-08-19
 1b0#Admin

Quant'X Rh end window 50kV
 C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13
 Calculated as : Elements Matrix (Shape & ImpFc) : 1|Teflon
 X-ray path = Air Film type = No supporting film
 Case number = 0 All known
 Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2
 KnownConc = 0 %
 Rest = 0 % Viewed Mass = 1000.00 mg
 Dil/Sample = 0 Sample Height = 5.00 mm

E1	m/m%	StdErr
Si	71.95	2.06
Zn	14.78	0.44
Mg	9.58	2.30
Br	3.24	0.10
Px	0.349	0.100
Zr	0.0533	0.0083
Sr	0.0145	0.0028
Nb	0.0123	0.0027
In	0.0069	0.0006
Sn	0.0056	0.0006

KnownConc= 0 REST= 0 D/S= 0
 Sum Conc's before normalisation to 100% : 43.0 %
 1b0#Admin oks

Quant'X Rh end window 50kV
 C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13
 Calculated as : Oxides Matrix (Shape & ImpFc) : 1|Teflon
 X-ray path = Air Film type = No supporting film
 Case number = 0 All known
 Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2
 KnownConc = 0 %
 Rest = 0 % Viewed Mass = 1000.000 mg
 Dil/Sample = 0 Sample Height = 7.54 mm

Compound	m/m%	StdErr	E1	m/m%	StdErr
SiO2	91.31	0.14	Si	42.69	0.07
ZnO	7.51	0.13	Zn	6.03	0.11
Br	1.14	0.05	Br	1.14	0.05
Cl	0.044	0.022	Cl	0.044	0.022
ZrO2	0.0255	0.0031	Zr	0.0189	0.0023
Nb2O5	0.0061	0.0012	Nb	0.0043	0.0008

KnownConc= 0 REST= 0 D/S= 0
 Sum Conc's before normalisation to 100% : 63.9 %
 Total % stripped Oxygen: 50.107

c. CTAB-ZMC/B/1:4

SAMPLE ANALYSIS REPORT
 ARL QUANT'X EDXRF ANALYZER

THERMO FISHER SCIENTIFIC
 UNIQUANT(TM) STANDARDLESS METHOD

C:\UQed\USER\Quant'X\Job\JOB.763 2021-08-19
 1b4#admin

Quant'X Rh end window 50kV

C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13

Calculated as : Elements Matrix (Shape & ImpFc) : 1|Teflon
 X-ray path = Air Film type = No supporting film
 Case number = 0 All known
 Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2
 KnownConc = 0 %
 Rest = 0 % Viewed Mass = 1000.00 mg
 Dil/Sample = 0 Sample Height = 5.00 mm

El	m/m%	StdErr
Si	94.48	0.13
Br	2.89	0.08
Px	1.16	0.13
Zn	0.974	0.049
Ca	0.392	0.031
Zr	0.0515	0.0060
Sr	0.0197	0.0022
Nb	0.0120	0.0010

KnownConc= 0 REST= 0 D/S= 0
 Sum Conc's before normalisation to 100% : 35.1 %
 1b4#admin oks

Quant'X Rh end window 50kV

C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13

Calculated as : Oxides Matrix (Shape & ImpFc) : 1|Teflon
 X-ray path = Air Film type = No supporting film
 Case number = 0 All known
 Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2
 KnownConc = 0 %
 Rest = 0 % Viewed Mass = 1000.000 mg
 Dil/Sample = 0 Sample Height = 7.54 mm

Compound	m/m%	StdErr	El	m/m%	StdErr
SiO2	98.45	0.09	Si	46.02	0.04
Br	0.781	0.039	Br	0.781	0.039
ZnO	0.339	0.017	Zn	0.273	0.014
P2O5	0.241	0.094	Px	0.105	0.041
CaO	0.159	0.012	Ca	0.113	0.009
ZrO2	0.0177	0.0019	Zr	0.0131	0.0014

KnownConc= 0 REST= 0 D/S= 0
 Sum Conc's before normalisation to 100% : 70.7 %
 Total % stripped Oxygen: 52.679

d. CTAB-ZMC/B/1:8

SAMPLE ANALYSIS REPORT
 ARL QUANT'X EDXRF ANALYZER

THERMO FISHER SCIENTIFIC
 UNIQUANT(TM) STANDARDLESS METHOD

C:\UQed\USER\Quant'X\Job\JOB.765 2021-08-19
 1b8#adMin

Quant'X Rh end window 50kV
 C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13
 Calculated as : Elements Matrix (Shape & ImpFc) : 1|Teflon
 X-ray path = Air Film type = No supporting film
 Case number = 0 All known
 Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2
 KnownConc = 0 %
 Rest = 0 % Viewed Mass = 1000.00 mg
 Dil/Sample = 0 Sample Height = 5.00 mm

El	m/m%	StdErr
--	-----	-----
Si	68.53	1.72
Zn	12.71	0.33
Mg	8.52	2.06
Ca	6.05	0.16
Br	3.48	0.10
Px	0.608	0.099
Zr	0.0406	0.0079
Sr	0.0402	0.0022
Nb	0.0090	0.0021

KnownConc= 0 REST= 0 D/S= 0
 Sum Conc's before normalisation to 100% : 47.3 %
 1b8#adMin oks

Quant'X Rh end window 50kV
 C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13
 Calculated as : Oxides Matrix (Shape & ImpFc) : 1|Teflon
 X-ray path = Air Film type = No supporting film
 Case number = 0 All known
 Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2
 KnownConc = 0 %
 Rest = 0 % Viewed Mass = 1000.000 mg
 Dil/Sample = 0 Sample Height = 7.54 mm

Compound	m/m%	StdErr	El	m/m%	StdErr	
-----	-----	-----		-----	-----	
SiO2	88.06	0.16		Si	41.17	0.07
ZnO	6.43	0.12		Zn	5.17	0.10
CaO	3.84	0.10		Ca	2.75	0.07
Br	1.26	0.06		Br	1.26	0.06
P2O5	0.37	0.10		Px	0.162	0.044
ZrO2	0.0197	0.0032		Zr	0.0146	0.0023
SrO	0.0119	0.0017		Sr	0.0101	0.0015

KnownConc= 0 REST= 0 D/S= 0
 Sum Conc's before normalisation to 100% : 69.6 %
 Total % stripped Oxygen: 49.469

e. CTAB-ZMC/B/1: 16

SAMPLE ANALYSIS REPORT
ARL QUANT'X EDXRF ANALYZER

THERMO FISHER SCIENTIFIC
UNIQUANT(TM) STANDARDLESS METHOD

C:\UQed\USER\Quant'X\Job\JOB.762 2021-08-19
admin#1b16

Quant'X Rh end window 50kV

C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13

Calculated as : Elements Matrix (Shape & ImpFc) : 1|Teflon

X-ray path = Air Film type = No supporting film

Case number = 0 All known

Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2

KnownConc = 0 %

Rest = 0 %

Viewed Mass = 1000.00 mg

Dil/Sample = 0

Sample Height = 5.00 mm

El	m/m%	StdErr
Si	86.96	0.16
Zn	6.54	0.12
Ca	2.65	0.08
Br	2.00	0.07
Px	1.76	0.14
Sr	0.0345	0.0025
Zr	0.0259	0.0047
Nb	0.0078	0.0007

KnownConc= 0 REST= 0 D/S= 0

Sum Conc's before normalisation to 100% : 35.8 %

admin#1b16 oks

Quant'X Rh end window 50kV

C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13

Calculated as : Oxides Matrix (Shape & ImpFc) : 1|Teflon

X-ray path = Air Film type = No supporting film

Case number = 0 All known

Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2

KnownConc = 0 %

Rest = 0 %

Viewed Mass = 1000.000 mg

Dil/Sample = 0

Sample Height = 7.54 mm

Compound	m/m%	StdErr	El	m/m%	StdErr
SiO2	94.72	0.12	Si	44.28	0.05
ZnO	2.48	0.08	Zn	2.00	0.06
CaO	1.24	0.06	Ca	0.885	0.040
P2O5	0.98	0.11	Px	0.430	0.049
Br	0.552	0.028	Br	0.552	0.028
SrO	0.0107	0.0008	Sr	0.0090	0.0007
ZrO2	0.0094	0.0017	Zr	0.0070	0.0012

KnownConc= 0 REST= 0 D/S= 0

Sum Conc's before normalisation to 100% : 63.8 %

Total % stripped Oxygen: 51.837

f. CTAB-ZMC/B/1: 32

1B32#admIn

Quant'X Rh end window 50kV

C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13

Calculated as : Elements Matrix (Shape & ImpFc) : 1|Teflon

X-ray path = Air Film type = No supporting film

Case number = 0 All known

Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2

KnownConc = 0 %

Rest = 0 %

Dil/Sample = 0

Viewed Mass = 1000.00 mg

Sample Height = 5.00 mm

El	m/m%	StdErr
--	-----	-----
Si	89.97	0.19
Ca	4.86	0.11
Br	2.48	0.08
Px	1.27	0.17
Zn	0.890	0.045
Fe	0.318	0.042
Sr	0.132	0.007
Zr	0.052	0.011
Nb	0.0134	0.0012

KnownConc= 0

REST= 0

D/S= 0

Sum Conc's before normalisation to 100% : 33.2 %

1B32#admIn oks

Quant'X Rh end window 50kV

C:\UQed\USER\Quant'X\Appl\AnySampleAir.kap 2008-06-13

Calculated as : Oxides Matrix (Shape & ImpFc) : 1|Teflon

X-ray path = Air Film type = No supporting film

Case number = 0 All known

Eff.Diam. = 13.0 mm Eff.Area = 132.7 mm2

KnownConc = 0 %

Rest = 0 %

Dil/Sample = 0

Viewed Mass = 1000.000 mg

Sample Height = 7.54 mm

Compound	m/m%	StdErr	El	m/m%	StdErr
-----	-----	-----		-----	-----
SiO2	96.04	0.12	Si	44.90	0.06
CaO	1.96	0.07	Ca	1.40	0.05
P2O5	0.87	0.12	Px	0.381	0.052
Br	0.644	0.032	Br	0.644	0.032
ZnO	0.296	0.015	Zn	0.238	0.012
Fe2O3	0.124	0.016	Fe	0.087	0.011
SrO	0.0349	0.0018	Sr	0.0295	0.0015
ZrO2	0.0177	0.0035	Zr	0.0131	0.0026

KnownConc= 0

REST= 0

D/S= 0

Sum Conc's before normalisation to 100% : 67.6 %

Total % stripped Oxygen: 52.300

Lampiran 14. Data BET-BJH katalis CTAB-ZMC/B dalam berbagai variasi berbandingan ZnO : CaO

a. CTAB-ZMC/B/1: 0

Sample: KT-1:0
 Operator: Sarah
 Submitter: 24807
 File: C:\TriStar II 3020\data\SAMPEL\2021\Desember\S...KT-1-0.SMP

Started: 12/8/2021 7:03:43 AM	Analysis Adsorptive: N2
Completed: 12/8/2021 4:18:29 PM	Analysis Bath Temp.: -195.850 °C
Report Time: 12/9/2021 7:29:05 AM	Thermal Correction: No
Sample Mass: 0.2817 g	Warm Free Space: 11.2049 cm ³ Measured
Cold Free Space: 32.3262 cm ³	Equilibration Interval: 5 s
Low Pressure Dose: None	Sample Density: 1.000 g/cm ³
Automatic Degas: No	

Summary Report

Surface Area

Single point surface area at P/Po = 0.299126615: 853.2284 m²/g

BET Surface Area: 883.5099 m²/g

t-Plot External Surface Area: 1,443.6306 m²/g

BJH Adsorption cumulative surface area of pores
 between 1.7000 nm and 300.0000 nm diameter: 560.555 m²/g

BJH Desorption cumulative surface area of pores
 between 1.7000 nm and 300.0000 nm diameter: 437.7511 m²/g

D-H Adsorption cumulative surface area of pores
 between 1.7000 nm and 300.0000 nm diameter: 935.184 m²/g

D-H Desorption cumulative surface area of pores
 between 1.7000 nm and 300.0000 nm diameter: 967.8226 m²/g

b. CTAB-ZMC/B/1: 1

Sample: KT-1:1
Operator: Sarah
Submitter: 24807
File: C:\TriStar II 3020\data\SAMPEL\2021\Desember\S...KT-1-1.SMP

Started: 12/8/2021 7:03:43 AM	Analysis Adsorptive: N2
Completed: 12/8/2021 4:18:29 PM	Analysis Bath Temp.: -195.850 °C
Report Time: 12/9/2021 7:28:26 AM	Thermal Correction: No
Sample Mass: 0.2757 g	Warm Free Space: 11.2174 cm ³ Measured
Cold Free Space: 32.3916 cm ³	Equilibration Interval: 5 s
Low Pressure Dose: None	Sample Density: 1.000 g/cm ³
Automatic Degas: No	

Summary Report**Surface Area**

Single point surface area at P/Po = 0.293296352: 939.1855 m²/g

BET Surface Area: 927.7177 m²/g

t-Plot External Surface Area: 1,775.4237 m²/g

BJH Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 893.325 m²/g

BJH Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 895.6709 m²/g

D-H Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 974.408 m²/g

D-H Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 1,035.8453 m²/g

c. CTAB-ZMC/B/1: 4

Sample: KT-1:4
Operator: Sarah
Submitter: 24807
File: C:\TriStar II 3020\data\SAMPEL\2021\Desember\S...\KT-1-4.SMP

Started: 12/9/2021 4:24:45 PM	Analysis Adsorptive: N2
Completed: 12/10/2021 1:27:11 AM	Analysis Bath Temp.: -195.850 °C
Report Time: 12/10/2021 6:38:36 AM	Thermal Correction: No
Sample Mass: 0.2382 g	Warm Free Space: 11.1608 cm ³ Measured
Cold Free Space: 32.6313 cm ³	Equilibration Interval: 5 s
Low Pressure Dose: None	Sample Density: 1.000 g/cm ³
Automatic Degas: No	

Summary Report**Surface Area**

Single point surface area at P/Po = 0.301546117: 484.4815 m²/g

BET Surface Area: 499.4141 m²/g

t-Plot External Surface Area: 718.7467 m²/g

BJH Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 359.312 m²/g

BJH Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 391.9379 m²/g

D-H Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 496.056 m²/g

D-H Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 513.3537 m²/g

d. CTAB-ZMC/B/1: 8

Sample: KT 1:8
Operator: Sarah
Submitter: 37341
File: C:\TriStar II 3020\data\SAMPEL\2022\April\Sa...KT 1-8 R.SMP

Started: 4/28/2022 6:43:09 AM	Analysis Adsorptive: N2
Completed: 4/28/2022 12:02:01 PM	Analysis Bath Temp.: -195.850 °C
Report Time: 4/28/2022 12:17:59 PM	Thermal Correction: No
Sample Mass: 0.1357 g	Warm Free Space: 11.2199 cm ³ Measured
Cold Free Space: 31.5490 cm ³	Equilibration Interval: 5 s
Low Pressure Dose: None	Sample Density: 1.000 g/cm ³
Automatic Degas: No	

Summary Report**Surface Area**

Single point surface area at P/Po = 0.298590771: 583.9780 m²/g

BET Surface Area: 616.7270 m²/g

t-Plot External Surface Area: 1,148.7922 m²/g

BJH Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 317.611 m²/g

BJH Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 291.8019 m²/g

D-H Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 639.334 m²/g

D-H Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 619.3616 m²/g

e. CTAB-ZMC/B/1: 16

Sample: KT-1:16
Operator: Sarah
Submitter: 24807
File: C:\TriStar II 3020\data\SAMPEL\2021\Desember\...KT-1-16.SMP

Started: 12/9/2021 4:24:45 PM	Analysis Adsorptive: N2
Completed: 12/10/2021 1:27:12 AM	Analysis Bath Temp.: -195.850 °C
Report Time: 12/10/2021 6:39:23 AM	Thermal Correction: No
Sample Mass: 0.2392 g	Warm Free Space: 11.2201 cm ³ Measured
Cold Free Space: 32.8096 cm ³	Equilibration Interval: 5 s
Low Pressure Dose: None	Sample Density: 1.000 g/cm ³
Automatic Degas: No	

Summary Report**Surface Area**

Single point surface area at P/Po = 0.292920444: 418.3444 m²/g

BET Surface Area: 433.0673 m²/g

t-Plot External Surface Area: 582.9624 m²/g

BJH Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 327.850 m²/g

BJH Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 350.0525 m²/g

D-H Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 450.502 m²/g

D-H Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 455.3409 m²/g

f. CTAB-ZMC/B/1: 32

Sample: KT 1:32
Operator: Sarah
Submitter: 37341
File: C:\TriStar II 3020\data\SAMPEL\2022\April\Sam...\KT 1-32.SMP

Started: 4/27/2022 7:23:30 AM	Analysis Adsorptive: N2
Completed: 4/28/2022 6:32:44 AM	Analysis Bath Temp.: -195.850 °C
Report Time: 4/28/2022 12:18:32 PM	Thermal Correction: No
Sample Mass: 0.1410 g	Warm Free Space: 11.3296 cm ³ Measured
Cold Free Space: 32.2518 cm ³	Equilibration Interval: 5 s
Low Pressure Dose: None	Sample Density: 1.000 g/cm ³
Automatic Degas: No	

Summary Report**Surface Area**

Single point surface area at P/Po = 0.301660919: 454.4818 m²/g

BET Surface Area: 466.3005 m²/g

t-Plot External Surface Area: 644.9747 m²/g

BJH Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 374.207 m²/g

BJH Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 387.4093 m²/g

D-H Adsorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 458.986 m²/g

D-H Desorption cumulative surface area of pores
between 1.7000 nm and 300.0000 nm diameter: 477.0864 m²/g

Lampiran 15. Hasil uji keasaman katalis CTAB-ZMC/B dalam berbagai variasi perndingan ZnO : CaO

✓ **Perhitungan keasaman katalis CTAB-ZMC/B/1: 0**

$$\text{Total asam} = \frac{(W_3 - W_2)}{(W_2 - W_1) \times \text{BM piridin}}$$

$$\text{Total asam} = \frac{(13,6929 \text{ g} - 13,6917 \text{ g})}{(13,6917 \text{ g} - 13,5917 \text{ g}) \times 0,0791}$$

$$\text{Total asam} = \frac{(13,6929 \text{ g} - 13,6917 \text{ g})}{(13,6917 \text{ g} - 13,5917 \text{ g}) \times 0,0791 \text{ g/mmol}}$$

$$\text{Total asam} = \frac{0,0008 \text{ g}}{0,1 \text{ g} \times 0,0791 \text{ g/mmol}}$$

$$\text{Total asam} = \frac{0,0008 \text{ g}}{0,1 \text{ g} \times 0,0791 \text{ g/mmol}}$$

$$\text{Total asam} = \frac{0,0008 \text{ g}}{0,00791 \text{ g}^2/\text{mmol}}$$

$$\text{Total asam} = 0,949224 \text{ mmol/g}$$

- ✓ Perhitungan yang sama digunakan untuk menghitung keasaman katalis yang ada di dalam tabel berikut :

Lampiran 16. Densitas dan viskositas

Tabel. Hasil perhitungan viskositas dan densitas minyak nyamplung HSA atau SPC sebelum dan sesudah diesterifikasi

Sampel	FFA (%)	Densitas (kg/cm ³)	Viskositas (mm ² /det)
Sebelum esterifikasi HSA	20,33	945	50,58
Setelah esterifikasi HSA	6,93	934	40,21
Sebelum esterifikasi SPC	22,43	945	50,47
Setelah esterifikasi SPC	9,31	927	41,22

✓ Contoh perhitungan untuk minyak nyamplung HSA sebelum esterifikasi.

Perhitungan yang sama untuk viskositas dan densitas semua minyak di dalam tabel.

a. Pengukuran densitas

- Berat piknometer kosong (G_0) = 16,0657 g
- Berat piknometer dan sampel pada suhu 40°C (G) = 25,5015 g
- Volume sampel pada suhu 40°C (V_t) = 10 mL

$$\text{Densitas sampel} = \frac{G - G_0}{V_t} + 0,0012$$

$$\text{Densitas sampel} = \frac{25,5015 \text{ g} - 16,0657 \text{ g}}{10 \text{ mL}} + 0,0012$$

$$\text{Densitas sampel} = 0,94478 \text{ g/cm}^3$$

b. Pengukuran Viskositas

Pengukuran viskositas minyak nyamplung HSA sebelum esterifikasi yaitu menggunakan viskometer Ostwald pada suhu 40°C dengan rincian sebagai berikut :

Pengukuran	Waktu alir sampel (det)	Waktu alir akuades (det)
I	4005,7	51,21
II	3937,83	51,21
III	4005,72	51,21
Rata-rata	3983,083	51,21

Dimana :

$$\rho_{\text{sampel}} (40^{\circ}\text{C}) = 0,94478 \text{ g/cm}^3$$

$$\rho_{\text{akuades}} (40^{\circ}\text{C}) = 1,00414 \text{ g/cm}^3$$

$$\pi_{\text{akuades}} (40^{\circ}\text{C}) = 0,00653 \text{ g/cm det}$$

Perhitungan :

$$\pi_{\text{Sampel}} = \frac{\rho_{\text{sampel}} \times t_{\text{sampel}}}{\rho_{\text{akuades}} \times t_{\text{akuades}}} \times \pi_{\text{akuades}}$$

$$\pi_{\text{Sampel}} = \frac{0,94478 \text{ g cm}^{-3} \times 3983,083 \text{ det}}{1,00414 \text{ g cm}^{-3} \times 51,21 \text{ det}} \times 0,00653 \text{ g cm}^{-1} \text{ det}^{-1}$$

$$\pi_{\text{Sampel}} = \frac{3762,819 \text{ g cm}^{-3} \text{ det}}{51,422 \text{ g cm}^{-3} \text{ det}} \times 0,00654 \text{ g cm}^{-1} \text{ det}^{-1}$$

$$\pi_{\text{Sampel}} = 73,175 \times 0,00653 \text{ g cm}^{-1} \text{ det}^{-1}$$

$$\pi_{\text{Sampel}} = 0,478 \text{ g cm}^{-1} \text{ det}^{-1}$$

$$V_{\text{Sampel}} = \frac{\pi_{\text{Sampel}}}{\rho_{\text{sampel}}}$$

$$V_{\text{Sampel}} = \frac{0,478 \text{ g cm}^{-1} \text{ det}^{-1}}{0,94478 \text{ g cm}^{-3}}$$

$$V_{\text{Sampel}} = 0,50576 \text{ cm}^2 \text{ det}^{-1}$$

$$V_{\text{Sampel}} = 50,58 \text{ mm}^2 \text{ det}^{-1}$$