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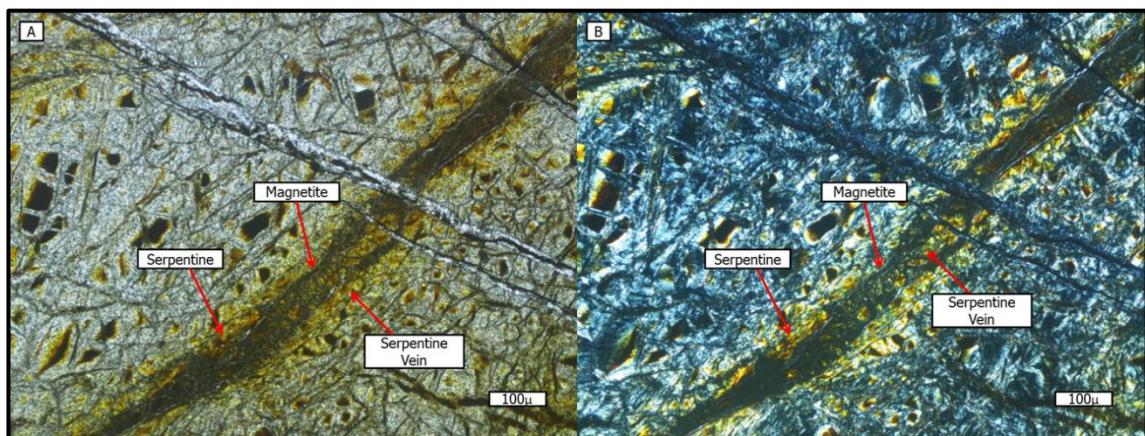
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LAMPIRAN

LAMPIRAN A
ANALISIS MIKROSKOPIS

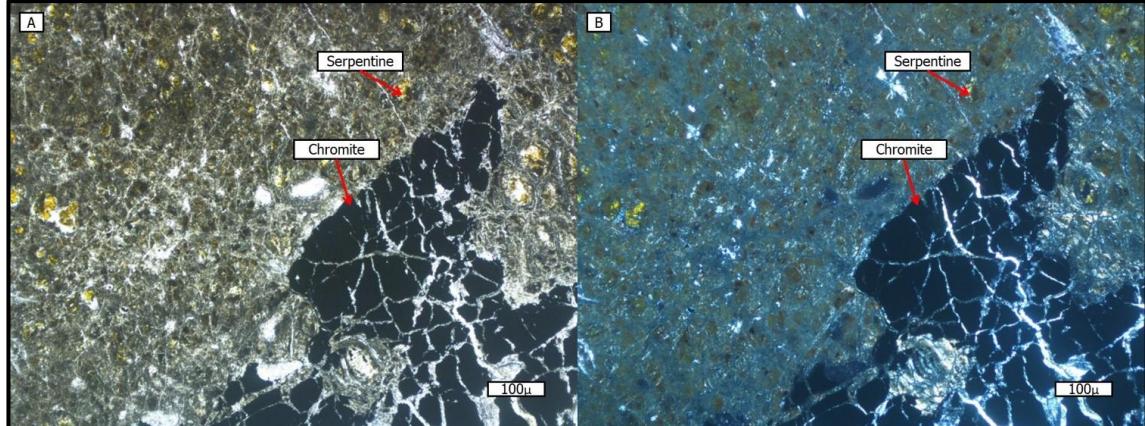
| Lokasi | : Desa Latowu, Kecamatan Batuputih, Kabupaten Kolaka Utara, Provinsi Sulawesi Tenggara. |
|---|---|
| Tipe Mineralisasi | : Tersebar |
| Mineral Bijih | : Serpentin, magnetit |
| Referensi | : Marshall <i>et al.</i> (2004), Kretz (1983) |
| Perbesaran | : 5 x |
| Deskripsi Mineralogi Bijih | |
| Kenampakan mikroskopis memperlihatkan mineral serpentin tersebar pada batuan, mineral magnetit terlihat di sekitar mineral serpentin dan terdapat urat/vein, dimana mineral serpentin menjadi pengisi rekahan urat tersebut dan berasosiasi dengan mineral magnetit | |
| Komposisi Mineral | Keterangan optik mineral |
| Serpentin | Warna kuning, <i>anhedral-subhedral</i> , isotropic |
| Magnetit | Warna hitam kecoklatan bentuk <i>euhedral</i> , isotropic, |

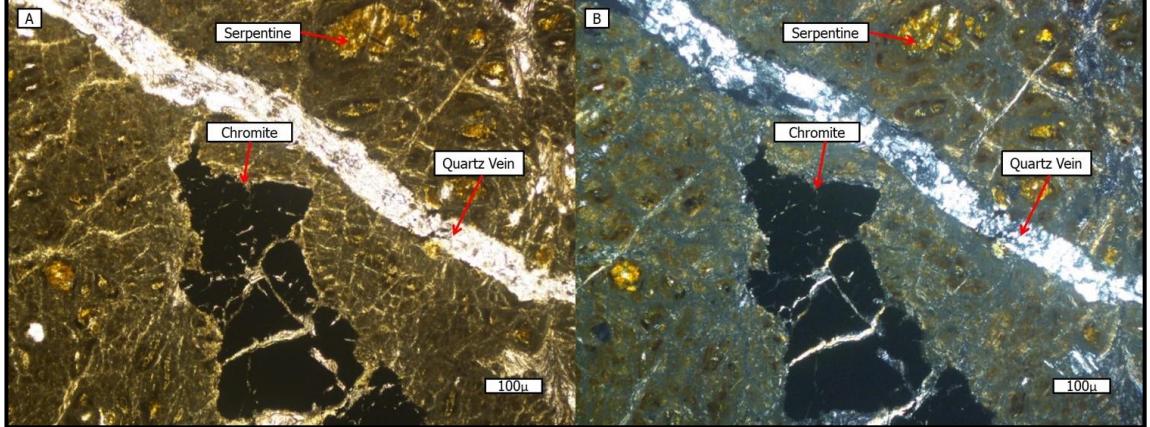
Foto



| | |
|--|---|
| Lokasi | : Desa Latowu, Kecamatan Batuputih, Kabupaten Kolaka Utara, Provinsi Sulawesi Tenggara. |
| Tipe Mineralisasi | : Tersebar |
| Mineral Bijih | : Serpentin, kromit |
| Referensi | : Marshall <i>et al.</i> (2004), Kretz (1983) |
| Perbesaran | : 5 x |
| Deskripsi Mineralogi Bijih | |
| <p>Kenampakan mikroskopis memperlihatkan mineral kromit terlihat berbentuk memanjang dengan bentuk kristal yang tidak jelas berada sekitar mineral serpentin yang terlihat tersebar di permukaan sampel.</p> | |
| Komposisi Mineral | Keterangan optik mineral |
| Serpentin | Warna kuning, <i>subhedral-anhedral</i> , isotropik. |
| Kromit | Warna hitam, bentuk <i>anhedral</i> , isotropik, dengan ukuran 1185,71 μm |

Foto



| Lokasi | : Desa Latowu, Kecamatan Batuputih, Kabupaten Kolaka Utara, Provinsi Sulawesi Tenggara. |
|--|---|
| Tipe Mineralisasi | : Tersebar |
| Mineral Bijih | : Serpentin, kromit, kuarsa |
| Referensi | : Marshall <i>et al.</i> (2004), Kretz (1983) |
| Perbesaran | : 5 x |
| Deskripsi Mineralogi Bijih | |
| <p>Kenampakan mikroskopis memperlihatkan urat kuarsa, mineral serpentin terlihat tersebar di permukaan sampel. Mineral kromit terlihat di sekitar mineral serpentin berbentuk pipih memanjang.</p> | |
| Komposisi Mineral | Keterangan optik mineral |
| Serpentin | Warna kuning, <i>subhedral-anhedral</i> , isotropik, |
| Kromit | Warna hitam, bentuk <i>anhedral</i> , isotropik, dengan ukuran 1214,28 μm |
| Kuarsa | Warna putih, <i>euhedral</i> , isotropic |
| Foto  | |

| Lokasi | : Desa Latowu, Kecamatan Batuputih, Kabupaten Kolaka Utara, Provinsi Sulawesi Tenggara. |
|--|--|
| Tipe Mineralisasi | : Tersebar |
| Mineral Bijih | : Serpentin, olivin, magnetit |
| Referensi | : Marshall <i>et al.</i> (2004), Kretz (1983) |
| Perbesaran | : 5 x |
| Deskripsi Mineralogi Bijih | |
| <p>Kenampakan mikroskopis memperlihatkan mineral olivin dan serpentin tersebar pada permukaan sampel, mineral magnetit terlihat di sekitar mineral olivin dan serpentin berbentuk persegi dengan batas mineral yang jelas.</p> | |
| Komposisi Mineral | Keterangan optik mineral |
| Serpentin | Warna kuning, <i>subhedral-anhedral</i> , isotropic |
| Olivin | Warna coklat keputihan pada nikol sejajar, warna kehijauan pada nikol silang, bentuk <i>subhedral-anhedral</i> , anisotropic |
| Magnetit | Warna hitam, <i>euhedral</i> , isotropik, dengan ukuran 42,86 – 300 µm |
| Foto | |
| | |

| | |
|---------------|---|
| Lokasi | : Desa Latowu, Kecamatan Batuputih, Kabupaten Kolaka Utara, Provinsi Sulawesi Tenggara. |
|---------------|---|

| | |
|--------------------------|------------|
| Tipe Mineralisasi | : Tersebar |
|--------------------------|------------|

| | |
|----------------------|--------------------|
| Mineral Bijih | : Magnetit, Kuarsa |
|----------------------|--------------------|

| | |
|------------------|---|
| Referensi | : Marshall <i>et al.</i> (2004), Kretz (1983) |
|------------------|---|

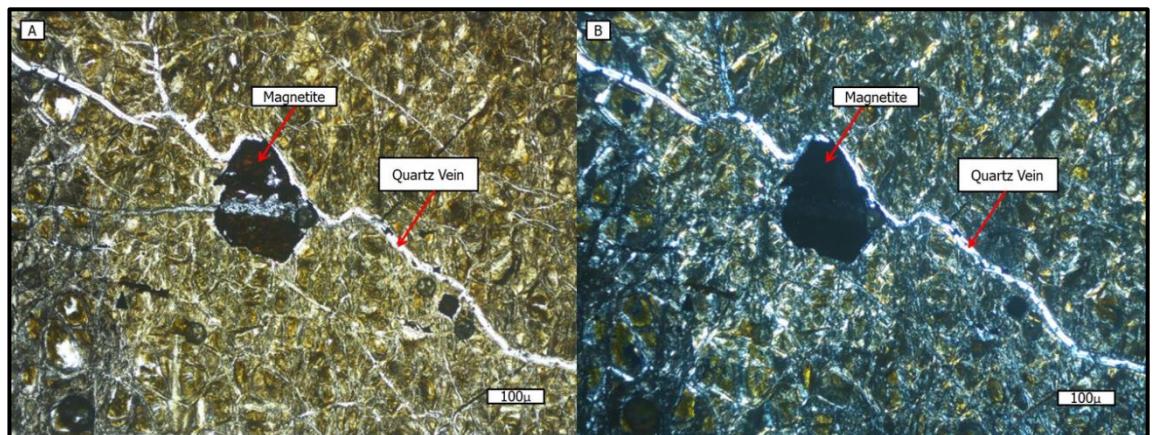
| | |
|-------------------|-------|
| Perbesaran | : 5 x |
|-------------------|-------|

Deskripsi Mineralogi Bijih

Kenampakan mikroskopis memperlihatkan mineral magnetit dan terdapat urat kuarsa pada sampel

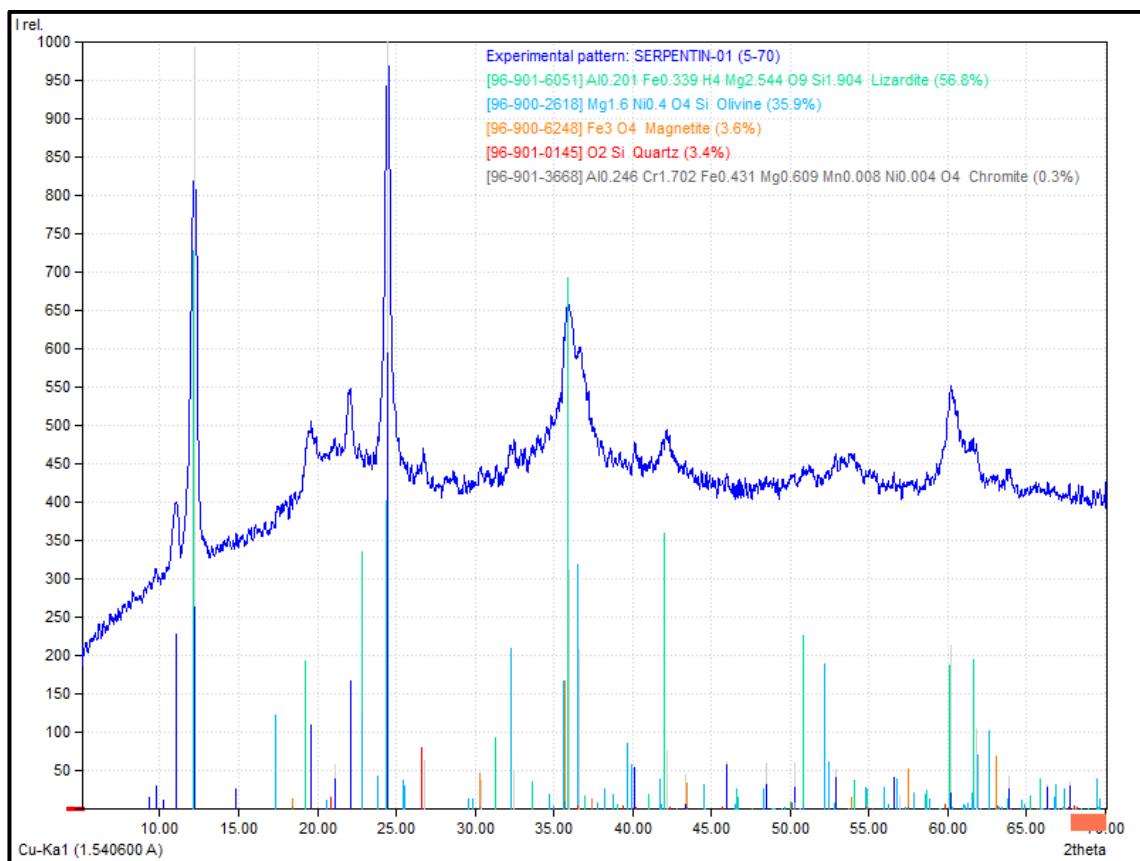
| Komposisi Mineral | Keterangan optik mineral |
|--------------------------|--|
| Magnetit | Warna hitam, <i>euhedral</i> , isotropic |
| Kuarsa | Warna putih, <i>euhedral</i> , isotropic |

Foto



LAMPIRAN B

ANALISIS XRD



| No. | 2θ [°] | d [Å] | I/I ₀ | FWHM | Matched |
|-----|---------------|--------|------------------|--------|---------|
| 1 | 9,33 | 9,4713 | 15,86 | 0,1408 | |
| 2 | 9,79 | 9,0273 | 30,59 | 0,2724 | |
| 3 | 10,21 | 8,6569 | 11,60 | 0,0851 | |
| 4 | 11,01 | 8,0296 | 229,19 | 0,9275 | |
| 5 | 12,19 | 7,2548 | 994,34 | 0,4265 | A |
| 6 | 14,85 | 5,9608 | 27,01 | 0,0692 | |
| 7 | 19,61 | 4,5233 | 109,57 | 0,8802 | |
| 8 | 21,09 | 4,2091 | 57,98 | 0,2400 | D |
| 9 | 22,07 | 4,0244 | 166,94 | 0,4476 | |
| 10 | 24,49 | 3,6319 | 1000,00 | 0,3942 | A |
| 11 | 26,79 | 3,3251 | 63,53 | 0,3930 | D |

| | | | | | |
|----|-------|--------|--------|--------|-------|
| 12 | 30,35 | 2,9427 | 37,90 | 0,2134 | C,E |
| 13 | 32,47 | 2,7552 | 48,29 | 0,5727 | B |
| 14 | 35,99 | 2,4934 | 311,88 | 0,8800 | A,C,E |
| 15 | 36,63 | 2,4513 | 208,47 | 0,8800 | B,D |
| 16 | 40,15 | 2,2441 | 55,42 | 0,1558 | B,D |
| 17 | 40,15 | 2,2441 | 55,42 | 0,1558 | |
| 18 | 42,15 | 2,1422 | 76,25 | 0,8777 | A,D |
| 19 | 43,37 | 2,0847 | 45,29 | 0,3967 | C,E |
| 20 | 45,95 | 1,9735 | 62,31 | 0,4107 | D |
| 21 | 48,47 | 1,8766 | 61,09 | 0,4382 | B |
| 22 | 50,27 | 1,8135 | 59,66 | 0,4258 | A,B,D |
| 23 | 52,91 | 1,7291 | 53,32 | 0,4037 | B |
| 24 | 56,59 | 1,6251 | 41,19 | 0,1003 | |
| 25 | 56,95 | 1,6156 | 17,62 | 0,1394 | B,D |
| 26 | 60,23 | 1,5353 | 213,74 | 0,6400 | A,B |
| 27 | 61,83 | 1,4993 | 105,44 | 0,4664 | A,B |
| 28 | 63,89 | 1,4559 | 43,41 | 0,4235 | A,D |
| 29 | 66,35 | 1,4077 | 32,68 | 0,0855 | C,E |
| 30 | 67,71 | 1,3827 | 35,96 | 0,1285 | B,D |

| <i>Index</i> | <i>Amount (%)</i> | <i>Name</i> | <i>Formula sum</i> |
|---------------------|--------------------------|--------------------|--|
| A | 56.8 | Lizardite | $\text{Fe}_4\text{SiO}_5(\text{OH})_4$. |
| B | 35.9 | Olivine | Mg_2SiO_4 |
| C | 3.6 | Magnetite | Fe_3O_4 |
| D | 3.4 | Quartz | SiO_2 |
| E | 0.3 | Chromite | FeCr_2O_4 |

LAMPIRAN C

ANALISIS XRF

Analyzed Result (Multi – Land)

Analysis type : Quant analysis

Analysis date : 2020- 9- 1 09:36

Analysis code : Nikel Ore 2019 5

| No. | Sample name | Ni mass % | Co mass % | SiO ₂ mass% | Al ₂ O ₃ mass% | Fe ₂ O ₃ mass% | CaO mass% | MgO mass% | Li ₂ B ₄ O ₇ |
|---------|-------------|--------------|--------------|---------------------------|---|---|--------------|--------------|---|
| 1 | C-75-10 | 1.084 | 0.020 | 40.103 | 0.415 | 7.858 | 0.207 | 32.555 | 20.000 |
| 2 | C-75-15 | 1.128 | 0.017 | 40.168 | 0.358 | 8.176 | 0.171 | 32.619 | 20.000 |
| 3 | C-75-20 | 1.226 | 0.020 | 39.717 | 0.259 | 9.199 | 0.183 | 31.847 | 20.000 |
| 4 | C-75-25 | 1.244 | 0.022 | 40.427 | 0.358 | 9.205 | 0.176 | 31.868 | 20.000 |
| 5 | C-106-15 | 1.243 | 0.016 | 39.852 | 0.381 | 9.003 | 0.175 | 32.605 | 20.000 |
| 6 | C-150-15 | 1.210 | 0.018 | 38.287 | 0.515 | 9.142 | 0.296 | 30.549 | 20.000 |
| 7 | C-212-5 | 1.235 | 0.014 | 39.340 | 0.438 | 9.228 | 0.213 | 31.105 | 20.000 |
| 8 | T-75-10 | 0.993 | 0.016 | 40.938 | 0.550 | 7.808 | 0.264 | 32.773 | 20.000 |
| 9 | T-75-15 | 0.998 | 0.017 | 40.853 | 0.499 | 8.135 | 0.257 | 33.039 | 20.000 |
| 10 | T-75-20 | 1.184 | 0.019 | 39.568 | 0.370 | 9.325 | 0.262 | 31.900 | 20.000 |
| 11 | T-75-25 | 1.164 | 0.019 | 39.831 | 0.475 | 9.385 | 0.233 | 32.421 | 20.000 |
| 12 | T-106-15 | 1.162 | 0.023 | 41.097 | 0.514 | 8.848 | 0.192 | 31.993 | 20.000 |
| 13 | T-150-15 | 1.152 | 0.015 | 40.565 | 0.485 | 8.592 | 0.188 | 32.029 | 20.000 |
| 14 | T-212-15 | 1.074 | 0.017 | 40.588 | 0.491 | 8.147 | 0.133 | 32.436 | 20.000 |
| 15 | SA | 1.212 | 0.018 | 39.327 | 0.400 | 9.326 | 0.080 | 32.374 | 20.000 |
| Number | | 15 | 15 | 15 | 15 | 15 | 15 | 15 | 15 |
| Average | | 1.154 | 0.018 | 40.044 | 0.434 | 8.759 | 0.202 | 32.141 | 20.000 |
| Range | | 0.251 | 0.009 | 2.810 | 0.291 | 1.577 | 0.215 | 2.491 | 0.000 |
| RSD(%) | | 7.23 | 14.07 | 1.86 | 18.34 | 6.62 | 27.42 | 2.02 | 0.00 |



LAMPIRAN D
PERHITUNGAN LOI

LOI Table

| |
|--------------------|
| sample weight (g): |
|--------------------|

(No.)

| samp No | measurement date | cru.No | cru.Wt (g) | cru+samp | after oven | after burning | samp.Wt | *wt error |
|----------|------------------|--------|------------|----------|------------|---------------|---------|-----------|
| C-212-15 | | | 11.0500 | 12.0500 | 12.0200 | 11.8700 | 1.0000 | |
| C-150-15 | | | 10.7000 | 11.7000 | 11.6800 | 11.5100 | 1.0000 | |
| C-106-15 | | | 11.8900 | 12.8900 | 12.8600 | 12.7200 | 1.0000 | |
| C-75-15 | | | 11.2900 | 12.2900 | 12.2700 | 12.1300 | 1.0000 | |
| C-75-10 | | | 11.2000 | 12.2000 | 12.1700 | 12.0400 | 1.0000 | |
| C-75-20 | | | 10.9400 | 11.9400 | 11.9100 | 11.7700 | 1.0000 | |
| C-75-25 | | | 29.5600 | 30.5600 | 30.5400 | 30.3900 | 1.0000 | |
| T-212-15 | | | 11.0900 | 12.0900 | 12.0600 | 11.9400 | 1.0000 | |
| T-150-15 | | | 10.5700 | 11.5700 | 11.5400 | 11.4200 | 1.0000 | |
| T-106-15 | | | 10.6600 | 11.6600 | 11.6300 | 11.5000 | 1.0000 | |
| T-75-15 | | | 11.1100 | 12.1100 | 12.0900 | 11.9600 | 1.0000 | |
| T-75-10 | | | 10.1700 | 11.1700 | 11.1500 | 11.0200 | 1.0000 | |
| T-75-20 | | | 11.4800 | 12.4800 | 12.4500 | 12.3300 | 1.0000 | |
| T-75-25 | | | 24.9800 | 25.9800 | 25.9500 | 25.8200 | 1.0000 | |
| SA | | | 26.7400 | 27.7400 | 27.6900 | 27.5600 | 1.0000 | |

| samp No | measurement date | cru.No | AO samp.Wt | Loss of water in AO | AB samp.Wt | Loss of water in AB | H2O-(%) | H2O+(%) |
|----------|------------------|--------|------------|---------------------|------------|---------------------|---------|---------|
| C-212-15 | | | 0.9700 | 0.0300 | 0.8200 | 0.1800 | 3.0000 | 15.0000 |
| C-150-15 | | | 0.9800 | 0.0200 | 0.8100 | 0.1900 | 2.0000 | 17.0000 |
| C-106-15 | | | 0.9700 | 0.0300 | 0.8300 | 0.1700 | 3.0000 | 14.0000 |
| C-75-15 | | | 0.9800 | 0.0300 | 0.8400 | 0.1600 | 2.0000 | 13.0000 |
| C-75-10 | | | 0.9700 | 0.0200 | 0.8400 | 0.1600 | 3.0000 | 14.0000 |
| C-75-20 | | | 0.9700 | 0.0300 | 0.8300 | 0.1700 | 3.0000 | 14.0000 |
| C-75-25 | | | 0.9800 | 0.0200 | 0.8300 | 0.1700 | 2.0000 | 15.0000 |
| T-212-15 | | | 0.9700 | 0.0300 | 0.8500 | 0.1500 | 3.0000 | 12.0000 |
| T-150-15 | | | 0.9700 | 0.0300 | 0.8500 | 0.1500 | 3.0000 | 12.0000 |
| T-106-15 | | | 0.9700 | 0.0300 | 0.8400 | 0.1600 | 3.0000 | 13.0000 |
| T-75-15 | | | 0.9800 | 0.0200 | 0.8500 | 0.1500 | 2.0000 | 13.0000 |
| T-75-10 | | | 0.9800 | 0.0200 | 0.8500 | 0.1500 | 2.0000 | 13.0000 |
| T-75-20 | | | 0.9700 | 0.0300 | 0.8500 | 0.1500 | 3.0000 | 12.0000 |
| T-75-25 | | | 0.9700 | 0.0300 | 0.8400 | 0.1600 | 3.0000 | 13.0000 |
| SA | | | 0.9500 | 0.0500 | 0.8200 | 0.1800 | 5.0000 | 13.0000 |

LAMPIRAN E
PERHITUNGAN *RECOVERY*

1. Recovery berdasarkan variabel fraksi ukuran butir

a. Recovery Ni

$$\begin{aligned} \text{Recovery Ni C-212-15} &= \frac{C.c}{F.f} \times 100\% \\ &= \frac{26,5 \times 1,312}{200 \times 1,318} \times 100\% \\ &= 13,19 \% \end{aligned}$$

$$\begin{aligned} \text{Recovery Ni C-150-15} &= \frac{C.c}{F.f} \times 100\% \\ &= \frac{36,4 \times 1,255}{200 \times 1,318} \times 100\% \\ &= 17,33\% \end{aligned}$$

$$\begin{aligned} \text{Recovery Ni C-106-15} &= \frac{C.c}{F.f} \times 100\% \\ &= \frac{52,5 \times 1,336}{200 \times 1,318} \times 100\% \\ &= 26,61\% \end{aligned}$$

$$\begin{aligned} \text{Recovery Ni C-75-15} &= \frac{C.c}{F.f} \times 100\% \\ &= \frac{98,6 \times 1,226}{200 \times 1,318} \times 100\% \\ &= 45,88\% \end{aligned}$$

b. Recovery Fe₂O₃

$$\text{Recovery Fe}_2\text{O}_3 \text{ C-212-15} = \frac{C.c}{F.f} \times 100\%$$

$$= \frac{26,5 \times 9,804}{200 \times 10,142} \times 100\%$$

$$= 12,80\%$$

$$\text{Recovery Fe}_2\text{O}_3 \text{ C-150-15} = \frac{C.c}{F.f} \times 100\%$$

$$= \frac{36,4 \times 9,484}{200 \times 10,142} \times 100\%$$

$$= 17,02\%$$

$$\text{Recovery Fe}_2\text{O}_3 \text{ C-106-15} = \frac{C.c}{F.f} \times 100\%$$

$$= \frac{52,5 \times 9,678}{200 \times 10,142} \times 100\%$$

$$= 25,04\%$$

$$\text{Recovery Fe}_2\text{O}_3 \text{ C-75-15} = \frac{C.c}{F.f} \times 100\%$$

$$= \frac{98,6 \times 8,891}{200 \times 10,142} \times 100\%$$

$$= 43,22\%$$

2. Recovery berdasarkan variabel waktu flotasi

a. Recovery Ni

$$\text{Recovery Ni C-75-10} = \frac{C.c}{F.f} \times 100\%$$

$$= \frac{79,3 \times 1,178}{200 \times 1,318} 100\%$$

$$= 35,46\%$$

$$\begin{aligned}
Recovery \text{ Ni C-75-15} &= \frac{C.c}{F.f} \times 100\% \\
&= \frac{98,6 \times 1,226}{200 \times 1,318} \times 100\% \\
&= 45,88\%
\end{aligned}$$

$$\begin{aligned}
Recovery \text{ Ni C-75-20} &= \frac{C.c}{F.f} \times 100\% \\
&= \frac{95,1 \times 1,317}{200 \times 1,318} \times 100\% \\
&= 47,54\%
\end{aligned}$$

$$\begin{aligned}
Recovery \text{ Ni C-75-25} &= \frac{C.c}{F.f} \times 100\% \\
&= \frac{81,5 \times 1,321}{200 \times 1,318} \times 100\% \\
&= 40,86\%
\end{aligned}$$

b. *Recovery Fe₂O₃*

$$\begin{aligned}
Recovery \text{ Fe}_2\text{O}_3 \text{ C-75-10} &= \frac{C.c}{F.f} \times 100\% \\
&= \frac{79,3 \times 7,858}{200 \times 10,142} \times 100\% \\
&= 33,40\%
\end{aligned}$$

$$\begin{aligned}
Recovery \text{ Fe}_2\text{O}_3 \text{ C-75-15} &= \frac{C.c}{F.f} \times 100\% \\
&= \frac{98,6 \times 8,891}{200 \times 10,142} \times 100\% \\
&= 43,22\%
\end{aligned}$$

$$\begin{aligned}
 Recovery \text{ Fe}_2\text{O}_3 \text{ C-75-20} &= \frac{C.c}{F.f} \times 100\% \\
 &= \frac{95,1 \times 9,888}{200 \times 10,142} \times 100\% \\
 &= 46,36\%
 \end{aligned}$$

$$\begin{aligned}
 Recovery \text{ Fe}_2\text{O}_3 \text{ C-75-25} &= \frac{C.c}{F.f} \times 100\% \\
 &= \frac{81,5 \times 9,780}{200 \times 10,142} \times 100\% \\
 &= 39,29\%
 \end{aligned}$$