

## DAFTAR PUSTAKA

- Abarca, R., Moya, R., Valaret, J., & Tomazello Filho, M. (2014). Use of coffee (*Coffea arabica*) pulp for the production of briquettes and pellets for heat generation. *Ciência e Agrotecnologia*, 38(5): 461–470. <https://doi.org/10.1590/s1413-70542014000500005>
- Ahmadan, F., Trisnaliani, L., Tahdid, T., Agustin, D., & Putri, A. D. (2019). Pembuatan Biopellet dari Campuran Cangkang dan Daging Biji Karet menggunakan Screw Oilpress Machine. *Fluida*, 12(1): 35–42. <https://doi.org/10.35313/fluida.v12i1.1846>
- Ajimotokan, H. A., Ehindero, A. O., Ajao, K. S., Adeleke, A. A., Ikubanni, P. P., & Shuaib-Babata, Y. L. (2019). Combustion characteristics of fuel briquettes made from charcoal particles and sawdust agglomerates. *Scientific African*, 6. <https://doi.org/10.1016/j.sciaf.2019.e00202>
- Almu, M. A., Syahrul, S., & Padang, Y. A. (2014). Analisa Nilai Kalor dan Laju Pembakaran Pada Briket Campuran Biji Nyamplung (*Calophyllum Inophyllum*) dan Abu Sekam Padi. *Dinamika Teknik Mesin*, 4(2): 117–122. <https://doi.org/10.29303/d.v4i2.61>
- Ashar, M., Sahara, S., & Hernawati, H. (2020). Pengaruh Komposisi Dan Ukuran Partikel Terhadap Kualitas Briket Kulit Durian Dan Tempurung Kelapa. *JFT: Jurnal Fisika Dan Terapannya*, 7(1): 33. <https://doi.org/10.24252/jft.v7i1.13964>
- Atabani, A. E., Mercimek, S. M., Arvindnarayan, S., Shobana, S., Kumar, G., Cadir, M., & Al-Muhateb, A. H. (2018). Valorization of spent coffee grounds recycling as a potential alternative fuel resource in Turkey: An experimental study. *Journal of the Air and Waste Management Association*, 68(3): 196–214. <https://doi.org/10.1080/10962247.2017.1367738>
- Badan Standarisasi Nasional. 2014. Pelet Kayu. Jakarta: SNI 8021:2014.
- Bantacut, T., Hendra, D., and Nurwigha, R. (2013) 'Mutu biopellet dari campuran arang dan cangkang sawit (The quality of bio-pellet from combination of palm shell charcoal and palm fiber)', *Jurnal Teknologi Industri Pertanian*, 23(1): 1-12 [In Indonesian].
- Brunerová, A., Müller, M., Šleger, V., Ambarita, H., & Valášek, P. (2018). Bio-pellet fuel from oil palm empty fruit bunches (EFB): Using European standards for quality testing. *Sustainability (Switzerland)*, 10(12). <https://doi.org/10.3390/su10124443>
- Budiawan, L., Susilo, B., & Hendrawam, Y. (2014). Pembuatan dan Karakterisasi Briket Bioarang dengan variasi Komposisi Kulit Kopi. *Jurnal Bioproses Komoditas Tropis* 2(2):152-160.

- Budiman, A., Daniyanto, Pradana, Y. S., Merdekawati, A., Seniorita, L., & Prasakti, L. (2018). *Biomassa Anugrah dan Berkah yang Belum Terjamah*. Yogyakarta: Gadjah Mada University Press.
- Colantoni, A., Paris, E., Bianchini, L., Ferri, S., Marcantonio, V., Carnevale, M., Palma, A., Civitarese, V., & Gallucci, F. (2021). Spent coffee ground characterization, pelletization test and emissions assessment in the combustion process. *Scientific Reports*, *11*(1): 1–14. <https://doi.org/10.1038/s41598-021-84772-y>
- Damayanti, R., Lusiana, N., & Prasetyo, J. (2017). Studi Pengaruh Ukuran Partikel dan Penambahan Perekat Tapioka terhadap Karakteristik Biopellet dari Kulit Coklat (*Theobroma Cacao L.*) Sebagai Bahan Bakar Alternatif Terbarukan. *Jurnal Teknotan*, *11*(1). <https://doi.org/10.24198/jt.vol11n1.6>
- Damayanti, R., Sandra., & Nanda, N.R. (2020). The effect of adding rice straw charcoal to the processing of bio-pellet from cacao pod husk. *AFSSAAE (Advances in Food Science, Sustainable Agriculture and Agroindustrial and Agroindustrial Engineering 2020)*, *3*(2): 81-90.
- Fascina, O. O. 2008. Physical properties of peanut hull pellets. *Bioresource Technology*. *99*(5):1259-1266, 2008.
- Fikri, E., & Sartika, C. (2018). Study on the use and composition of bio-charcoal briquettes made of organic waste. *Journal of Ecological Engineering*, *19*(2): 81–88. <https://doi.org/10.12911/22998993/81782>
- Firman, M.A.A., Bahri, S., & Khairat. (2016). Proalisis Biomassa Kayu Pinus (Wood Pine) dengan Katalis Mo/Lempung menjadi Bio-Oil. *Jurnal Online Mahasiswa Fakultas Teknik Universitas Riau* *3*(1): 1-11. <https://jom.unri.ac.id/index.php/JOMFTEKNIK/article/view/8550/8218>
- Fitri, N., (2017). Pembuatan Briket dari Campuran Kulit Kopi (*Coffea arabica*) dan Serbuk Gergaji dengan menggunakan Gatah Pinus (*Pinus merkusii*) sebagai Perekat (*Skripsi*) Makassar: Universitas Islam Negeri, Makassar.
- Gifani, M., Qadry, A., Saputro, D. D., & Widodo, R. D. (2019). Karakteristik Dan Uji Pembakaran Biopellet Campuran Cangkang Kelapa Sawit Dan Serbuk Kayu Sebagai Bahan Bakar Alternatif Terbarukan., *Saintekno* *16*(2): 177–188. <https://doi.org/10.15294/saintekno.v16i2.16176>
- Hendra, D. (2012). Rekayasa pembuatan mesin pelet kayu dan pengujian hasilnya. *Jurnal Penelitian Hasil Hutan*, *30*(2): 144–154.
- Herlambang, S., Rina, S., & Sutiono, H. T. (2017). *Biomassa sebagai Sumber Energi Masa Depan*. Yogyakarta: Gerbang Media Aksara.
- Iskandar, N., Nugroho, S., & Feliyana, M.F. (2019). Uji Kualitas Produk Briket Arang Tempurung Kelapa Berdasarkan Standar Mutu SNI. *Momentum*

15(2): 103-108. <http://dx.doi.org/10.36499/jim.v15i2.3073>

- Jamilatun, S. (2012). Sifat-Sifat Penyalaan dan Pembakaran Briket Biomassa, Briket Batubara dan Arang Kayu. *Jurnal Rekayasa Proses*, 2(2): 37–40. <https://doi.org/10.22146/jrekpros.554>
- Jeguirim, M., Limousy, L., & Dutournie, P. (2014). Pyrolysis kinetics and physicochemical properties of agropellets produced from spent ground coffee blended with conventional biomass. *Chemical Engineering Research and Design*, 92(10): 1876–1882. <https://doi.org/10.1016/j.cherd.2014.04.018>
- Kale, J., Mula, Y. R., Iskandar, T., & Abrina, S. P. (2019). Optimalisasi Proses Pembuatan Briket Arang Bambu Dengan Menggunakan Perakot Organik. *Prosiding Seminar Nasional Teknologi Industri, Lingkungan Dan Infrastruktur (SENTIKUIN) 2*: 1–7.
- Kansai, N., Chaisuwan, N., & Supakata, N. (2018). Carbonized briquettes as a tool for adding value to waste from rain tree (*Samanea saman*) and coffee ground/tea waste. *Engineering Journal*, 22(6): 47–63. <https://doi.org/10.4186/ej.2018.22.6.47>
- Kawale, H. D., & Kishore, N. (2020). Comparative study on pyrolysis of *Delonix Regia*, Pinewood sawdust and their co-feed for plausible bio-fuels production. *Energy*, 203. <https://doi.org/10.1016/j.energy.2020.117921>
- Kencanawati, C., Sugita, I. K. G., Suardana, N., & Suyasa, I. W. B. (2017). Karakteristik dan analisis awal getah Pinus merkusii (pine resin) dengan variasi suhu pemanasan sebagai alternatif resin pada komposit. *Proceeding Seminar Nasional Tahunan Teknik Mesin XVI, Snttm Xvi*, 5–6.
- Khusna, D., dan Susanto, J. (2015). Pemanfaatan Limbah Padat Kopi Sebagai Bahan Bakar Alternatif dalam Bentuk Bricket Berbasis Biomass (Studi Kasus di PT. Santos Jaya Abadi Instant Coffee). *Prosiding Seminar Nasional Sains dan Teknologi Terapan III "Peran Akademisi dalam Mengembangkan Inovasi Teknologi Pemanfaatan Sumber Energi Baru dan Terbarukan"*, Surabaya, 13 Oktober 2015. hal. 247-260.
- Kumar, M., Xiong, X., Wan, Z., Sun, Y., Tsang, D. C. W., Gupta, J., Gao, B., Cao, X., Tang, J., & Ok, Y. S. (2020). Ball milling as a mechanochemical technology for fabrication of novel biochar nanomaterials. *Bioresourcetechnology*, 312. <https://doi.org/10.1016/j.biortech.2020.123613>
- Lee, J., Sarmah, A. K., & Kwon, E. E. (2018). Production and formation of biochar. *Biochar from Biomass and Waste: Fundamentals and Applications*, 3–18. <https://doi.org/10.1016/B978-0-12-811729-3.00001-7>
- Limantara, J., Tedjokoesoemo, P. E. D., & Rizqy, M. T. (2019). Penggunaan Ampas Kopi Sebagai Material Alternatif pada Produk Interior. *Jurnal Intra*, 7(2): 846–849.

- Limousy, L., Jeguirim, M., Dutournié, P., Kraiem, N., Lajili, M., & Said, R. (2013). Gaseous products and particulate matter emissions of biomass residential boiler fired with spent coffee grounds pellets. *Fuel*, *107*: 323–329. <https://doi.org/10.1016/j.fuel.2012.10.019>
- Lisowski, A., Olendzki, D., Świętochowski, A., Dąbrowska, M., Mieszkalski, L., Ostrowska-Ligęza, E., Stasiak, M., Klonowski, J., & Piątek, M. (2019). Spent Coffee Grounds Compaction Process: Its Effects On The Strength Properties Of Biofuel Pellets. *Renewable Energy*, *142*: 173–183. <https://doi.org/10.1016/j.renene.2019.04.114>
- Liu, Z., Zhang, F. S., & Wu, J. (2010). Characterization and application of chars produced from pinewood pyrolysis and hydrothermal treatment. *Fuel*, *89*(2): 510–514. <https://doi.org/10.1016/j.fuel.2009.08.042>
- Lyu, H., Gao, B., He, F., Ding, C., Tang, J., & Crittenden, J. C. (2017). Ball-Milled Carbon Nanomaterials for Energy and Environmental Applications. *ACS Sustainable Chemistry and Engineering*, *5*(11): 9568–9585. <https://doi.org/10.1021/acssuschemeng.7b02170>
- Martinez, C. L. M., Sermyagina, E., de Cassia Oliveira Carneiro, A., Vakkilainen, E., & Cardoso, M. (2019). Production and characterization of coffee-pine wood residue briquettes as an alternative fuel for local firing systems in Brazil. *Biomass and Bioenergy*, *70*–77. <https://doi.org/10.1016/j.biombioe.2019.02.013>
- Meng, X., Zhou, W., Rokni, E., Chen, G., Sun, R., & Levendis, Y. A. (2019). Release of Alkalis and Chlorine from Combustion of Waste Pinewood in a Fixed Bed [Research-article]. *Energy and Fuels*, *33*(2): 1256–1266. <https://doi.org/10.1021/acs.energyfuels.8b03970>
- Murni, S. (2014). Analisis Briket Serbuk Gergaji Kayu Dengan Penambahan Tempurung Kelapasebagai Bahan Bakar Alternatif (*Skripsi*) Makassar: Universitas Islam Negeri (UIN) Alauddin
- Mussatto, S. I., Machado, E. M. S., Martins, S., & Teixeira, J. A. (2011). Production, Composition, and Application of Coffee and Its Industrial Residues. *Food and Bioprocess Technology*, *4*(5): 661–672. <https://doi.org/10.1007/s11947-011-0565-z>
- Mustamu, S., & Pari, G. (2018). Kayu Putih dan Gondorukem. *Jurnal Penelitian Hasil Hutan* *36*(3): 191–204.
- Naghdi, M., Taheran, M., Brar, S. K., Rouissi, T., Verma, M., Surampalli, R. Y., & Valero, J. R. (2017). A green method for production of nanobiochar by ball milling- optimization and characterization. *Journal of Cleaner Production*, *164*: 1394–1405. <https://doi.org/10.1016/j.jclepro.2017.07.084>

- Nandiyanto, A. B. D., Ragadhita, R., Sukmafitri, A., Bilad, M. R., Aziz, M., & Yunas, J. (2020). Mechanical impact in disk mill for producing controlled rice husk particle size by changing impactor shapes and disk rotation speeds. *Sains Malaysiana*, 49(12): 2927–2940. <https://doi.org/10.17576/jsm-2020-4912-05>
- Nizar, M., M.T Muzakir., & Yulianti, C.S. (2017). Pemanfaatan Kulit Buah Kakao Menjadi Briket Arang Menggunakan Kanji Sebagai Perikat. *Serambi Engineering* 2(3): 124-129. [10.5281/zenodo.834809](https://doi.org/10.5281/zenodo.834809)
- Nosek, R., Tun, M. M., & Juchelkova, D. (2020). Energy utilization of spent coffee grounds in the form of pellets. *Energies*, 13(5): 1–8. <https://doi.org/10.3390/en13051235>
- Papilo, P., Kunaifi., Hambali, E., Nurmiati., Pari., R.F. (2016). Penilaian Potensi Biomassa Sebagai Alternatif Energi Kelistrikan. *Jurnal PASTI*, 9(2): 164-176.
- Parinduri, L., & Parinduri, T. (2020). Konversi Biomassa Sebagai Sumber Energi Terbarukan. *JET (Journal of Electrical Technology)*, 5(2): 88–92.
- Patandung, P. (2014). Pengaruh Jumlah Tepung Kanji Pada Pembuatan Briket Arang Tempurung Pala. *Jurnal Penelitian Teknologi Industri* 6(2): 95-102. <http://dx.doi.org/10.33749/jpti.v6i2.3195>
- Peudada, A., Mawardi, I., & Ariefin, A. (2020). Pengaruh Lubang Lualan Countersink Dan Counterbore Terhadap Karakteristik Pellet Kayu Kelapa Sawit Dengan Penambahan Karbon Arang Tempurung. *Jurnal Mesin Sains Terapan*, 4(1): 6. <https://doi.org/10.30811/jmst.v4i1.1738>
- Prabawa, I. D. G. P., & Miyono, M. (2017). Mutu Biopellet dari Campuran Cangkang Buah Karet dan Bambu Ater (*Gigantochloa atter*) (The Quality of Biopellet from Rubber Seed Shell and Ater Bamboo (*Gigantochloa atter*)). *Jurnal Riset Industri Hasil Hutan*, 9(2): 99–110. <https://doi.org/10.24111/jrihh.v9i2.3524>
- Pratiwi, V. D. (2020). Effect of Burning Temperature on The Quality of Alternatif Bio-energy from Coffee Waste. *ELKOMIKA: Jurnal Teknik Energi Elektrik, Teknik Telekomunikasi, & Teknik Elektronika*, 8(3): 615. <https://doi.org/10.26760/elkomika.v8i3.615>
- Priyanto, A., Hartanum, & Sudarno. (2018). Pengaruh Variasi Ukuran Partikel Briket Terhadap Kerapatan, Kadar Air, Dan Laju Pembakaran Pada Briket Kayu Sengon. *Seminar Nasional Sains Dan Teknologi Terapan*, 6: 541–546.
- Putri, R.E., & Andasuryani. (2017). Studi Mutu Briket Arang Arang dengan Bahan Baku Limbah Biomassa. *Jurnal Teknologi Pertanian Andalas* 21(2): 143-151. <https://doi.org/10.25077/jtpa.21.2.143-151.2017>
- Qadry, M.G.A., Saputro, D. D., & Widodo, R. D. (2019). Karakteristik Dan Uji

Pembakaran Biopellet Campuran Cangkang Kelapa Sawit Dan Serbuk Kayu Sebagai Bahan Bakar Alternatif Terbarukan. *Karakteristik Dan Uji Pembakaran Biopellet Campuran Cangkang Kelapa Sawit Dan Serbuk Kayu Sebagai Bahan Bakar Alternatif Terbarukan*, 16(2): 177–188. <https://doi.org/10.15294/saintekno.v16i2.16176>

Rusdianto, A.S. (2018). Physico-Chemical Properties of Biopellet from Coffee Shell. *Research Journal of Chemical and Environmental Sciences*, 6(3): 40-43.

Ruslan, R. (2020). Pengaruh Ukuran Partikel Terhadap Karakteristik Briket Berbasis Sekam Padi dan Tempurung Kelapa. *Jurnal Ilmu Fisika: Teori Dan Aplikasinya*, 59–65. <https://ejournals.umma.ac.id/index.php/jifta/article/view/871>

Saeed, A. A. H., Harun, N. Y., Bilad, M. R., Afzal, M. T., Parvez, A. M., Roslan, F. A. S., Rahim, S. A., Vinayagam, V. D., & Afolabi, H. K. (2021). Moisture content impact on properties of briquette produced from rice husk waste. *Sustainability (Switzerland)*, 13(6). <https://doi.org/10.3390/su13063069>

Asri, S. (2013). Efisiensi Konsentrasi Perekat Tepung Tapioka Terhadap Nilai Kalor Pembakaran pada Biobriket Batang Jagung (*Zea mays L.*). *Jurnal Teknosains*, 7: 78–89.

Seco, A., Espuelas, S., Marcelino, S., Echeverría, A. M., & Prieto, E. (2020). Characterization of Biomass Briquettes from Spent Coffee Grounds and Xanthan Gum Using Low Pressure and Temperature. *Bioenergy Research*, 13(1): 369–377. <https://doi.org/10.1007/s12155-019-10069-8>

Seo, B., Yuniningsih, S.T., & Anggraini, S.T. (2015). Pengaruh Kadar Amilum dan Ukuran Partikel Terhadap Kualitas Briket Arang dari Tempurung Kelapa. (*Skripsi*) Malang: Universitas Tribhuwana Tungadewi.

Siregar, J. (2020). Pinus Dengan Metode Microwave Assisted Hydro-Distillation (Mahd) Pinus Dengan Metode Microwave Assisted. September (*Skripsi*). Medan: Universitas Sumatera Utara.

Sulistyanto, A. (2017). Karakteristik Pembakaran Biobriket Campuran Batubara Dan Sabut Kelapa. *Media Mesin: Majalah Teknik Mesin*, 7(2): 77–84. <https://doi.org/10.23917/mesin.v7i2.3087>

Sunardi, Djuanda, & Mandra, M. A. S. (2019). Characteristics of charcoal briquettes from agricultural waste with compaction pressure and particle size variation as alternative fuel. *International Energy Journal*, 19(3): 139–147.

Suluh, S. (2019). Studi Eksperimen Pemanfaatan Limbah Daun Bambu, Daun Kopi dan Daun Pinus Sebagai Bahan Bakar Alternatif. *Jurnal Mechanical Geiceering Science (MES) I*(1): 18-23.

- Suryaningsih, S., Anggraeni, P. M., & Nurhilal, O. (2019). Pengaruh Ukuran Partikel Terhadap Kualitas Termal dan Mekanik Briket Campuran Arang Sekam Padi dan Kulit Kopi. *Jurnal Material Dan Energi Indonesia*, 9(2): 79. <http://jurnal.unpad.ac.id/jmei/article/view/26351>
- Tongcumpou, C., Usapein, P., & Tuntiwiwattanapun, N. (2019). Complete utilization of wet spent coffee grounds waste as a novel feedstock for antioxidant, biodiesel, and bio-char production. *Industrial Crops and Products*, 138. <https://doi.org/10.1016/j.indcrop.2019.111484>
- Tun, M. M., Raclavská, H., Juchelková, D., Růžičková, J., Šafář, M., Štrbová, K., & Gikas, P. (2020). Spent coffee ground as renewable energy source: Evaluation of the drying processes. *Journal of Environmental Management*, 275. <https://doi.org/10.1016/j.jenvman.2020.111204>
- Wibowo, S., & Lestari, N. (2018). Effect of Peanut Shell Torrefaction on Qualities of The Produced. *Reaktor* 18(4): 183–193.
- Winata, A. (2013) Karakteristik biopellet dari campuran arang sekam padi sebagai bahan bakar alternatif terbarukan (Biopellet characteristics of a mixture of sengon wood dust with rice husk charcoal as a renewable alternative fuel), (*Skripsi*) Bogor: Institut Pertanian Bogor.
- Xing, T., Mateti, S., Li, L.H., Ma, F., Du, A., Gogotsi, Y., Chen, Y., 2016. Gas protection of two-dimensional nanomaterials from high-energy impacts. *Scientific Reports* 6: 1–9.

# LAMPIRAN



**Lampiran 1. Hasil Analisis *T-Independent* Kerapatan Biopelet**

Pengaruh perbedaan perbedaan hasil penggilingan arang		t-test for Equality of Means		
		Sig. (2-tailed)	Mean Difference	Std. Error Difference
Campuran 4:6	Equal variances assumed	.000	-.15333	.00667
	Equal variances not assumed	.000	-.15333	.00667
Campuran 6:4	Equal variances assumed	.001	-.12000	.01528
	Equal variances not assumed	.016	-.12000	.01528
Pengaruh persentase campuran		t-test for Equality of Means		
		Sig. (2-tailed)	Mean Difference	Std. Error Difference
Hasil penggilingan HM	Equal variances assumed	.002	-.02333	.00333
	Equal variances not assumed	.020	-.02333	.00333
Hasil Penggilingan BM	Equal variances assumed	.573	.01000	.01633
	Equal variances not assumed	.590	.01000	.01633

**Lampiran 2. Hasil Analisis *T-Independent* kadar air biopelet**

Pengaruh perbedaan perbedaan hasil penggilingan arang		t-test for Equality of Means		
		Sig. (2-tailed)	Mean Difference	Std. Error Difference
Campuran 4:6	Equal variances assumed	.015	-1.06667	.26145
	Equal variances not assumed	.028	-1.06667	.26145
Campuran 6:4	Equal variances assumed	.006	-1.75000	.33549
	Equal variances not assumed	.016	-1.75000	.33549
Pengaruh komposisi campuran		t-test for Equality of Means		
		Sig. (2-tailed)	Mean Difference	Std. Error Difference

Campuran hasil penggilingan HM	Equal variances assumed	.314	-.31667	.27524
	Equal variances not assumed	.326	-.31667	.27524
Campuran hasil penggiling BM	Equal variances assumed	.037	-1.00000	.32428
	Equal variances not assumed	.066	-1.00000	.32428

### Lampiran 3. Hasil Analisis *T-Independent* kadar abu biopellet

Pengaruh perbedaan perbedaan hasil penggilingan arang		t-test for Equality of Means		
		Sig. (2-tailed)	Mean Difference	Std. Error Difference
Campuran 4:6	Equal variances assumed	.004	.67000	.11116
	Equal variances not assumed	.025	.67000	.11116
Campuran 6:4	Equal variances assumed	.004	.43667	.07102
	Equal variances not assumed	.006	.43667	.07102
Pengaruh komposisi campuran		t-test for Equality of Means		
		Sig. (2-tailed)	Mean Difference	Std. Error Difference
Campuran hasil penggilingan HM	Equal variances assumed	.160	.21667	.12587
	Equal variances not assumed	.181	.21667	.12587
Campuran hasil penggiling BM	Equal variances assumed	.694	-.01667	.03944
	Equal variances not assumed	.707	-.01667	.03944

### Lampiran 4. Hasil Analisis *T-Independent* zat menguap biopellet

Pengaruh perbedaan perbedaan hasil penggilingan arang		t-test for Equality of Means		
		Sig. (2-tailed)	Mean Difference	Std. Error Difference
Campuran 4:6	Equal variances assumed	.120	1.97667	1.00254
	Equal variances not assumed	.125	1.97667	1.00254
Campuran 6:4	Equal variances assumed	.4	.008	4.49667

	Equal variances not assumed	2.924	.017	4.49667
Pengaruh komposisi campuran		t-test for Equality of Means		
		df	Sig. (2-tailed)	Mean Difference
Campuran hasil penggilingan HM	Equal variances assumed	4	.000	-13.42667
	Equal variances not assumed	3.684	.000	-13.42667
Campuran hasil penggilingan BM	Equal variances assumed	4	.000	-10.90667
	Equal variances not assumed	2.965	.001	-10.90667

**Lampiran 5.** Hasil Analisis *T-Independent* kadar karbon tetap biopelet

Pengaruh perbedaan perbedaan hasil penggilingan arang		t-test for Equality of Means		
		Sig. (2-tailed)	Mean Difference	Std. Error Difference
Campuran 4:6	Equal variances assumed	.138	-1.58000	.85318
	Equal variances not assumed	.145	-1.58000	.85318
Campuran 6:4	Equal variances assumed	.018	-3.18333	.82250
	Equal variances not assumed	.038	-3.18333	.82250
Pengaruh komposisi campuran		t-test for Equality of Means		
		Sig. (2-tailed)	Mean Difference	Std. Error Difference
Campuran hasil penggilingan HM	Equal variances assumed	.000	13.52667	.91012
Campuran hasil penggilingan BM	Equal variances assumed	.000	11.92333	.75903
	Equal variances not assumed	.001	11.92333	.75903

**Lampiran 6.** Hasil Analisis *T-Independent* nilai kalor biopelet

Pengaruh perbedaan perbedaan hasil penggilingan arang		t-test for Equality of Means		
		Sig. (2-tailed)	Mean Difference	Std. Error Difference

Campuran 4:6	Equal variances assumed	.983	-5.36133	237.57508
	Equal variances not assumed	.984	-5.36133	237.57508
Campuran 6:4	Equal variances assumed	.796	-85.19000	308.42327
	Equal variances not assumed	.796	-85.19000	308.42327
Pengaruh komposisi campuran		t-test for Equality of Means		
		Sig. (2-tailed)	Mean Difference	Std. Error Difference
Campuran hasil penggilingan HM	Equal variances assumed	.174	536.99400	324.92998
	Equal variances not assumed	.174	536.99400	324.92998
Campuran hasil penggilingan BM	Equal variances assumed	.100	457.16533	214.44658
	Equal variances not assumed	.155	457.16533	214.44658

**Lampiran 7.** Hasil Analisis *T-Independent* nilai keteguhan tekan biopellet

Pengaruh perbedaan perbedaan hasil penggilingan arang		t-test for Equality of Means		
		df	Sig. (2-tailed)	Mean Difference
Campuran 4:6	Equal variances assumed	4	.007	-1.57000
	Equal variances not assumed	2.085	.034	-1.57000
Campuran 6:4	Equal variances assumed	4	.004	-1.41333
	Equal variances not assumed	3.143	.009	-1.41333
Pengaruh komposisi campuran		t-test for Equality of Means		
		df	Sig. (2-tailed)	Mean Difference
Campuran hasil penggilingan HM	Equal variances assumed	4	.049	.35000
	Equal variances not assumed	2.580	.081	.35000
Campuran hasil penggilingan BM	Equal variances assumed	4	.246	.50667
	Equal variances not assumed	3.515	.255	.50667

**Lampiran 8.** Hasil Analisis *T-Independent* lama nyala biopellet

Pengaruh perbedaan perbedaan hasil penggilingan arang		t-test for Equality of Means		
		df	Sig. (2-tailed)	Mean Difference
Campuran 4:6	Equal variances assumed	4	.130	-4.80333
	Equal variances not assumed	2.002	.198	-4.80333
Campuran 6:4	Equal variances assumed	4	.010	-3.05000
	Equal variances not assumed	2.124	.040	-3.05000
Pengaruh komposisi campuran		t-test for Equality of Means		
		df	Sig. (2-tailed)	Mean Difference
Campuran hasil penggilingan HM	Equal variances assumed	4	.639	1.28333
	Equal variances not assumed	2.008	.662	1.28333
Campuran hasil penggilingan BM	Equal variances assumed	4	.010	3.03667
	Equal variances not assumed	2.031	.043	3.03667

**Lampiran 9.** Tabel Perhitungan Nilai Kadar Air

Pengulangan	HM 4:6	BM 4:6	HM 6:4	BM 6:4
Sp1	3,75	4,20	3,42	4,98
Sp2	3,22	4,33	3,55	5,97
Sp3	2,95	4,59	3,90	5,17
Rata-rata (%)	3,31	4,37	3,62	5,37

**Lampiran 10.** Tabel Perhitungan Nilai Kadar Abu dan Zat Menguap



**LABORATORIUM KIMIA MAKANAN TERNAK  
JURUSAN NUTRISI DAN MAKANAN TERNAK  
FAKULTAS PETERNAKAN  
UNIVERSITAS HASANUDDIN**

**HASIL ANALISIS BAHAN**

No	Kode Sampel	Zat Terbang (%)	Abu (%)
1	Sampel 1	44,89	3,07
2	Sampel 2	45,69	3,17
3	Sampel 3	46,97	3,44
4	Sampel 4	58,35	3,13
5	Sampel 5	60,91	2,94
6	Sampel 6	58,57	2,96
7	Sampel 7	55,59	2,64
8	Sampel 8	54,35	2,51
9	Sampel 9	54,40	2,57
10	Sampel 10	44,85	2,58
11	Sampel 11	44,48	2,54
12	Sampel 12	42,29	2,55

Makassar, 30 Maret 2021



Muhammad Syahrul

Nip. 19790603 2001 12 1 001

**Lampiran 11.** Tabel Perhitungan Nilai Karbon Tetap

Pengulangan	HM 4:6	BM 4:6	HM 6:4	BM 6:4
Sp1	48,28	48,37	35,09	36,79
Sp2	47,91	48,65	32,59	37,16
Sp3	46,64	50,57	34,57	37,85
Rata-Rata	47,61	49,19	34,09	37,27

## Lampiran 12. Tabel Hasil Pengujian Nilai Kalor



KEMENTERIAN RISET, TEKNOLOGI DAN PENDIDIKAN TINGGI  
UNIVERSITAS SEBELAS MARET  
FAKULTAS MATEMATIKA DAN ILMU PENGETAHUAN ALAM  
**LABORATORIUM MIPA TERPADU**  
Jl. Ir. Sutami 36A, Ketingan, Surakarta, Jawa Tengah 57126

Jenis analisis : Kalor Pembakaran  
Sampel : Briket  
Jenis sampel : Padat  
Jumlah sampel : 12  
Operator : Agung Dwi Cahyo  
Hari/Tanggal analisis : Rabu/ 21 April 2020

Hasil analisis :

No.	Kode sampel	Kalor pembakaran (kal/g)
1	Sampel 1 (HM 6:4)	5742.572
2	Sampel 2 (HM 6:4)	5505.336
3	Sampel 3 (HM 6:4)	4975.796
4	Sampel 4 (HM 4:6)	6404.661
5	Sampel 5 (HM 4:6)	5651.031
6	Sampel 6 (HM 4:6)	5778.994
7	Sampel 7 (BM 4:6)	5872.927
8	Sampel 8 (BM 4:6)	5941.923
9	Sampel 9 (BM 4:6)	6035.920
10	Sampel 10 (BM 6:4)	5909.457
11	Sampel 11 (BM 6:4)	5249.582
12	Sampel 12 (BM 6:4)	5320.235

Operator,

Agung Dwi Cahyo

**Lampiran 13.** Proses Pembakaran Serpihan Kayu Pinus



**Lampiran 14.** Proses Karbonisasi Arang Kayu Pinus di Lubang Tanah





**Lampiran 15.** Proses Penjemuran Arang Setelah Proses Karbonisasi



**Lampiran 16.** Proses Penggilingan Arang Menggunakan Hammer Mill



**Lampiran 17.** Proses Pengayakan Serbuk Arang Kayu Pinus



**Lampiran 18.** Proses Penggilingan Arang Menggunakan Ball Mill



**Lampiran 19. Proses Penjemuran Ampas Kopi**



**Lampiran 20. Proses Pencampuran Bahan Biopellet**



**Lampiran 21. Proses Pencetakan Biopellet Menggunakan Manual Pellet Press**



**Lampiran 22. Biopellet Setelah di Oven**

