

## DAFTAR PUSTAKA

- Bennett, S. (2010). *Modern diesel technologi: Diesel engine*. Canada
- Basyirun, Winarno, and Karnowo. 2008. "Mesin Konversi Energi Universitas Negeri Semarang," pp. 1–68.
- C. Depcik, M. Mangus, and C. Ragone, "Ozone-assisted combustion-Part I: Literature review and kinetic study using detailed n-heptane kinetic mechanism," *J. Eng. Gas Turbines Power*, vol. 136, no. 9, pp. 1–12, 2014, doi: 10.1115/1.4027068
- Chen, H., Gou, Q., Zhao, X.-y., Xu, M.-l., & Ma, Y. (2015). Influence of fuel temperatur on combustion and emission of biodiesel . *School of Automobile, Chang'an university, Xi'an, China. School of Energy and Power engineering, Xi'an Jiaotong University, Xi'an, China.*
- D. Yoshino, K. Nakamura, T. Nakajima, and T. Sato.2015. "Development of low-temperature sterilization device using atmospheric pressure air plasma with circulating flow," *Mech. Eng. J.*, , doi: 10.1299/mej.15-00187.
- Darsono.D.2010.Simulasi CFD. FT UI
- F. F. Chen and S. E. Von Goeler,1985. *Introduction to Plasma Physics and Controlled Fusion Volume 1: Plasma Physics, Second Edition*, vol. 38, no.5.
- Goga,G, dkk. 2019. *Performance and emission characteristics of diesel engine fueled with rice bran biodiesel and n-butanol*.Gujral Punjab Technical University. Hoshiarpur. Punjab. India
- Heywood, J. B. (2018). *Internal combustion engine fundamentals*. New York
- Hendra Djani dkk. 2015.Karakteristik Biodiesel Biji Bintaro (*Cerbera manghas L*) Dengan Proses Modifikasi (*Characteristics of Biodiesel of Bintaro Seed (Cerbera manghas L) by Modification Process*).Penelitian Hasil Hutan Vol. 34 No. 1, Maret 2016
- Hendra, D., Wibowo, S., & Wibisono, H. (2018). *Biodiesel dari beberapa jenis tanaman hutan*. bogor: IPB Press.
- Ir.Kristanto P.2015.Motor Bakar Torak teori dan aplikasinya.Yogyakarta. ANDI Yogyakarta.
- K.Prajwawski,dkk.2019.*Effect of ozone addition on working parameters of diesel Engine*.International Automotive Conference (KONMOT2018),

- M. Nur, 2011. *Fisika Plasma dan Aplikasinya*.
- Martin Muhammad, dkk. 2020. Analisa Perbandingan Bahan Bakar Solar Dengan Biodiesel B-20 Minyak Kelapa Sawit Terhadap Performance Engine Komatsu Saa12v140e-3. *Jurnal Baut dan Manufaktur* Vol. 02, No. 02
- P. M. Pinazzi and F. Foucher, 2017. "Potential of Ozone to Enable Low Load Operations of a Gasoline Compression Ignition (GCI) Engine," , doi: 10.4271/2017-01-0746.
- Priyanto , D., & Sudarmanta, B. (2015). Studi eksperimental pengaruh temperatur pemanasan bahan bakar biodieselpalm oil (B100) terhadap unjuk kerja mesin diesel sistem injeksi langsung diamond tipe Di800. *Jurusan Teknik Mesin, Fakultas Teknologi Industri, Institut Teknologi Sepuluh November Surabaya*.
- Pudjanarsa, A., & Nursuhud, D. (2015). *Mesin Konversi Energi, Edisi 3*. Yogyakarta: Andi.
- Shimmamah, S. N. (2017). Karakterisasi unjuk kerja mesin diesel generator set sistem dual fuel biodiesel minyak sawit dan syngas dengan penambahan preheating sebagai pemanas bahan bakar. *Jurusan Teknik Mesin, Fakultas Teknologi Industri, Institut Teknologi Sepuluh Nopember, surabaya*.
- T. Tachibana, K. Hirata, H. Nishida, and H. Osada, 1991 "Effect of ozone on combustion of compression ignition engines," *Combust. Flame*. doi: 10.1016/0010-2180(91)90154-4.
- Witjonarko.E.D.R dkk. 2019. Analisis Unjuk Kerja *Two Stroke Marine Diesel Engine* Berbahan Bakar Campuran Biosolar dan Gasoline Ron 92. Kampus ITS.Keputih Sukolilo. Surabaya
- Wagino, dkk. 2020. Pengaruh Aplikasi Teknologi EGRICS Tipe Cold terhadap Emisi Asap pada Mesin Diesel. *Jurnal inovasi vokasional dan teknologi*. doi: 10.24036/invotek.v20i2.716
- X, Gao, dkk. 2015 "*The effect of ozone addition on flame propagation*," Atlanta. Sci Tech Forum

## LAMPIRAN

### 1. Contoh Perhitungan ( B30 Tanpa Ozon Kompresi 18 )

N	= 1451 rpm	T	= 16,62 Nm
t	= 187 detik	ho	= 51,21 mmWC
Kd	= 0,6	Do	= 20 mm
LHV <sub>bb</sub>	= 36417 kJ/kg	Beban	= 9 kg
PV plot area	= 2340,35 cm	ρf	= 0,863

1. Daya indikasi (IP)

$$IP = \frac{\frac{PV \text{ plot area} \cdot N}{n \cdot 60}}{1000000} = \frac{\left(\frac{2340,35 \cdot 1451}{2,60}\right) \cdot 100}{1000000} = 2,83 \text{ kWatt}$$

2. Daya efektif (BP)

$$BP = \frac{T \cdot N}{9549,3} = \frac{(16,62 \text{ Nm})(1451 \text{ rpm})}{9549,3} = 2,53 \text{ kWatt}$$

3. Konsumsi Bahan Bakar (FC)

$$FC = \frac{VGV \cdot 10^{-3} \cdot \rho f \cdot 3600}{t} = \frac{(50cc)(10^{-3})(0,863)(3600)}{187 \text{ detik}} = 0,83 \text{ kg/h}$$

4. Konsumsi Bahan Bakar Spesifik (SFC)

$$SFC = \frac{FC}{BP} = \frac{0,83}{2,53} = 0,32 \frac{\text{kg}}{\text{kWh}}$$

5. Laju Aliran Massa Aktual (M<sub>a</sub>)

$$\begin{aligned} M_a &= Kd \cdot \frac{\pi}{4} \cdot Do^2 \cdot 10^{-6} \cdot 3600 \cdot 4,4295 \cdot \sqrt{ho \cdot \rho a} \\ &= (0,6) \cdot \left(\frac{3,14}{4}\right) (20)^2 (10^{-6})(3600)(4,4295) \sqrt{(51,21) \left(1,17 \frac{\text{kg}}{\text{m}^3}\right)} \\ &= (23,25) \frac{\text{kg}}{\text{h}} \end{aligned}$$

6. Volume silinder

$$\begin{aligned} V_s &= \frac{\pi \cdot d^2 \cdot s \cdot z}{4 \cdot 10^6} \\ &= \frac{3,14 \cdot (87,5)^2 \cdot 110,1}{4 \cdot 10^6} \\ &= 0,661 \text{ m}^3 \end{aligned}$$

7. Laju Aliran Massa Theoritis (Mth)

$$\begin{aligned} M_{th} &= \frac{Vs \cdot 10^{-3} \cdot N \cdot 60 \cdot \rho_{ud}}{Ka} \\ &= \frac{(0,661 \text{ m}^3/\text{s})(10^{-3})(1451 \text{ rpm})(60)(1,17 \text{ kg}/\text{m}^3)}{2} \\ &= 33,70 \frac{\text{kg}}{\text{h}} \end{aligned}$$

8. Perbandingan Udara Bahan Bakar (AFR)

$$AFR_{act} = \frac{m_a}{FC} = \frac{23,25 \text{ kg}/\text{h}}{0,83 \text{ kg}/\text{h}} = 28,012$$

9. Efisiensi Volumetrik ( $\eta_{vol}$ )

$$\eta_{vol} = \frac{M_{act}}{M_{th}} \cdot 100 \% = \frac{23,25 \text{ kg}/\text{h}}{33,70 \text{ kg}/\text{h}} \cdot 100 \% = 69 \%$$

10. Kalor Masuk ( $Q_{in}$ )

$$\begin{aligned} Q_{in} &= \frac{FC \cdot LHV_{bb}}{3600} = \frac{(0,83 \text{ kg}/\text{h})(36417 \text{ kJ}/\text{kg})}{3600} \\ &= 8,39 \text{ kWatt} \end{aligned}$$

11. Efisiensi Thermis ( $\eta_{th}$ )

$$\eta_{th} = \frac{BP}{Q_{in}} \cdot 100 \% = \frac{(2,53) \text{ kWatt}}{(8,39) \text{ kWatt}} \cdot 100 \% = 30 \%$$

## 2. Tabel Perhitungan

Dengan ozon 0 ppm														
No	Rasio Kompresi	Beban (kg)	Putaran (rpm)	Torsi (Nm)	BP (Kw)	IP (kW)	FC (kg/h)	SFC (kg/kW.h)	Ma (kg/h)	Mth (kg/h)	AFR	Qin (kW)	$\eta_{vo}$ (%)	$\eta_{th}$ (%)
1	18	3,18	1470	5,78	0,889762	1,494644	0,52	0,5844262	24,81433	34,14270234	47,71987	5,260233	72,67828	16,91487
2	18	5,05	1461	9,17	1,402969	2,009696	0,57	0,4062813	24,18285	33,93366539	42,42605	5,766025	71,26507	24,33164
3	18	7,01	1458	12,73	1,943634	3,069541	0,72	0,3704402	28,00325	33,86398641	38,89341	7,2834	82,69332	26,6858
4	18	9,16	1451	16,62	2,525381	2,829876	0,83	0,3286633	23,25458	33,70140211	28,01756	8,396143	69,00181	30,07787
5	18	11,13	1419	20,2	3,001665	3,233159	1,09	0,3631317	21,82082	32,95815961	20,01911	11,02626	66,20765	27,22289

Dengan Ozon 4 ppm														
No	Rasio Kompresi	Beban (kg)	Putaran (rpm)	Torsi (Nm)	BP (Kw)	IP (kW)	FC (kg/h)	SFC (kg/kW.h)	Ma (kg/h)	Mth (kg/h)	AFR	Qin (kW)	$\eta_{vo}$ (%)	$\eta_{th}$ (%)
1	18	3,09	1469	5,6	0,853256	2,829099	0,52	0,60943	29,10713	34,11947602	55,97526	5,260233	85,30944	16,22088
2	18	5,05	1455	9,16	1,395683	3,29093	0,62	0,4442268	28,48556	33,79430742	45,94445	6,271817	84,29099	22,25326
3	18	6,98	1456	12,67	1,931819	3,655287	0,67	0,3468234	27,98628	33,81753375	41,77057	6,777608	82,75672	28,50296
4	18	9,27	1448	16,82	2,550486	4,072308	0,78	0,305824	27,21923	33,63172313	34,89645	7,89035	80,9332	32,32412
5	18	10,93	1408	19,84	2,925316	4,536077	1,14	0,3897015	25,16297	32,70267	22,07278	11,53205	76,94469	25,36683

Dengan Ozon 18 ppm														
No	Rasio Kompresi	Beban (kg)	Putaran (rpm)	Torsi (Nm)	BP (Kw)	IP (kW)	FC (kg/h)	SFC (kg/kW.h)	Ma (kg/h)	Mth (kg/h)	AFR	Qin (kW)	$\eta_{vo}$ (%)	$\eta_{th}$ (%)
1	18	3,09	1476	5,6	0,865571	2,712539	0,52	0,6007593	29,3204	34,28206031	56,38539	5,260233	85,52695	16,455
2	18	5,06	1460	9,18	1,403537	3,012529	0,62	0,441741	28,51335	33,91043906	45,98927	6,271817	84,08427	22,37848
3	18	7,02	1456	12,73	1,940967	3,37971	0,72	0,370949	27,8558	33,81753375	38,68861	7,2834	82,37087	26,64919
4	18	9,06	1447	16,44	2,491144	3,921209	0,83	0,3331803	27,17263	33,6084968	32,73811	8,396142	80,85049	29,6701
5	18	10,93	1404	19,83	2,915535	4,366535	1,09	0,3738593	25,33028	32,60976469	23,23879	11,02626	77,67697	26,44175

Dengan Ozon 22 ppm														
No	Rasio Kompresi	Beban (kg)	Putaran (rpm)	Torsi (Nm)	BP (Kw)	IP (kW)	FC (kg/h)	SFC (kg/kW.h)	Ma (kg/h)	Mth (kg/h)	AFR	Qin (kW)	$\eta_{vo}$ (%)	$\eta_{th}$ (%)
1	18	3,18	1479	5,76	0,892111	3,322575	0,52	0,5828868	29,48203	34,3517393	56,69621	5,260233	85,82397	16,95954
2	18	5,05	1470	9,16	1,410072	3,639835	0,62	0,4396939	28,67584	34,14270234	46,25135	6,271817	83,98819	22,48267
3	18	7,12	1458	12,93	1,97417	3,770378	0,67	0,3393832	27,79318	33,86398641	41,48235	6,777608	82,07296	29,12782
4	18	9,17	1448	16,64	2,523192	4,129611	0,83	0,3289484	27,00501	33,63172313	32,53616	8,396142	80,29624	30,05181
5	18	11,03	1441	20,01	3,019531	4,55572	1,14	0,377542	24,91625	33,46913883	21,85636	11,53205	74,44546	26,18382

Dengan O3 26 ppm														
No	Rasio Kompresi	Beban (kg)	Putaran (rpm)	Torsi (Nm)	BP (Kw)	IP (kW)	FC (kg/h)	SFC (kg/kW.h)	Ma (kg/h)	Mth (kg/h)	AFR	Qin (kW)	$\eta_{vo}$ (%)	$\eta_{th}$ (%)
1	18	3,18	1491	5,78	0,902472	3,167681	0,52	0,5761949	29,58572	34,63045523	56,89561	5,260233	85,43266	17,15651
2	18	5,05	1469	9,16	1,409113	3,521021	0,57	0,4045099	28,62977	34,11947602	50,22767	5,766025	83,91034	24,4382
3	18	7,03	1456	12,76	1,945542	3,815536	0,67	0,3443771	27,69803	33,81753375	41,34034	6,777608	81,90434	28,70543
4	18	9,05	1446	16,43	2,487908	4,538322	0,78	0,3135164	26,65075	33,58527047	34,16763	7,89035	79,3525	31,53102
5	18	10,93	1392	19,83	2,890616	5,004529	1,24	0,4289743	24,63495	32,33104875	19,86689	12,54363	76,19594	23,04449

### 3. Dokumentasi

