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APPENDICES



APPENDICE 1

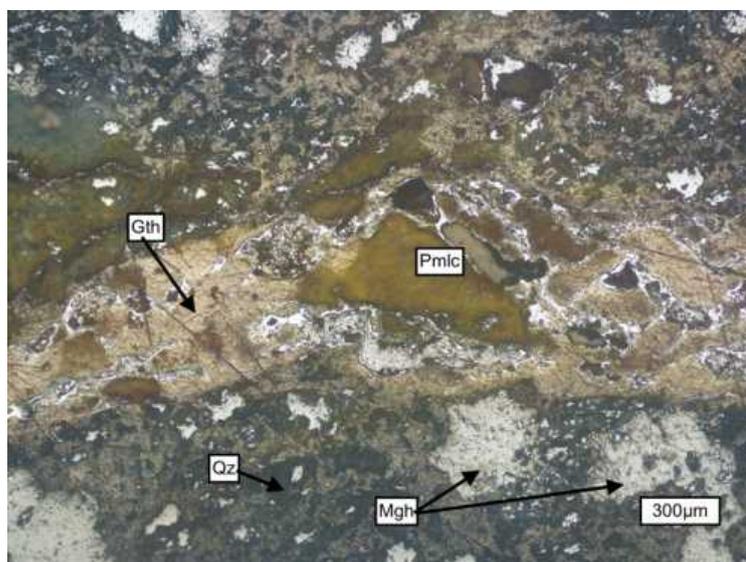
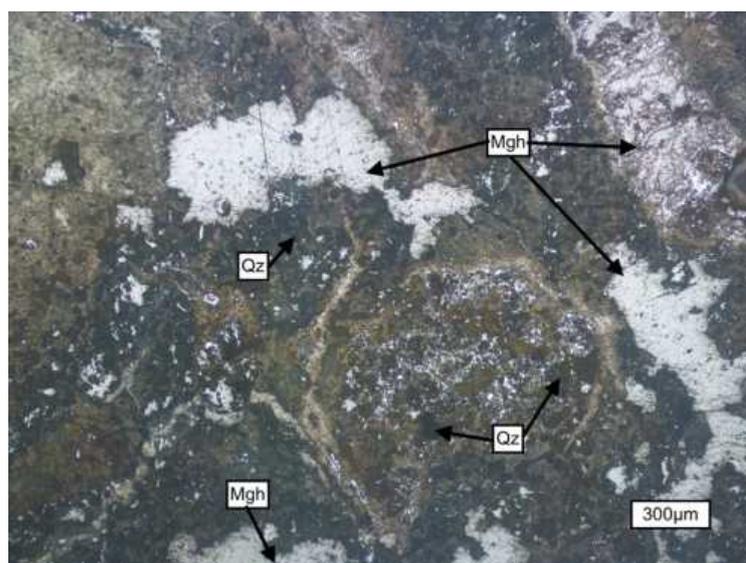
MICROSCOPIC ANALYSIS RESULT



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| Mineralogy | | |
|-----------------|--------|--|
| Mineral | Symbol | Mineral optical description |
| Goetit | (Gth) | Triclin crystal system, pale red in shape (anhedral-subhedral), the visible mineral size is 50 μm -100 μm . |
| Maghemite | (Mgh) | Trigonal crystal system, white in shape (anhedral-subhedral), the visible mineral size is 10 μm -100 μm |
| Pseudomalachite | (Pmlc) | Monoclin crystal system, yellow-green with a shape (anhedral-subhedral), a visible mineral measurement of 10 μm -50 μm . |
| Quartz | (Qz) | has a crystal shape with imperfections up to anhedral-subhedral. |

Photo



APPENDICE 2
SULFURIC ACID (H₂SO₄) DILUTION CALCULATION



SULFURIC ACID (H₂SO₄) DILUTION

$$M_1 = 6$$

*1 M Solution

$$M_1 V_1 = M_2 V_2$$

$$6 \times V_1 = 1 \times 150 \text{ mL}$$

$$V_1 = \frac{1 \times 150 \text{ mL}}{6}$$
$$= 25 \text{ mL}$$

*2 M Solution

$$M_1 V_1 = M_2 V_2$$

$$6 \times V_1 = 2 \times 150 \text{ mL}$$

$$V_1 = \frac{2 \times 150 \text{ mL}}{6}$$
$$= 50 \text{ mL}$$

*3 M Solution

$$M_1 V_1 = M_2 V_2$$

$$6 \times V_1 = 3 \times 150 \text{ mL}$$

$$V_1 = \frac{3 \times 150 \text{ mL}}{6}$$
$$= 75 \text{ mL}$$

*4 M Solution

$$M_1 V_1 = M_2 V_2$$

$$6 \times V_1 = 4 \times 150 \text{ mL}$$

$$V_1 = \frac{4 \times 150 \text{ mL}}{6}$$
$$= 100 \text{ mL}$$



APPENDICE 3
ATOMIC ABSORPTION SPECTROMETER (AAS) ANALYSIS
RESULTS





LABORATORIUM PENELITIAN DAN PENGEMBANGAN SAINS
 FAKULTAS MATEMATIKA DAN ILMU PENGETAHUAN ALAM
 UNIVERSITAS HASANUDDIN
 Jl. Perintis Kemerdekaan Km. 10 Tamalanrea, Makassar 90245
 Telp. 0411-586016 • Fax. 0411-588551 • Email : lpps.fmipa.unhas@gmail.com



LAPORAN HASIL PENGUJIAN

CERTIFICATE OF ANALYSIS

Nomor Pekerjaan : LPPS.AJ-2310-13/8

Job Number

Dipersembahkan Kepada

Presented To

| | | | |
|--------------------------------|--|----------------------------------|------------------------|
| Kepada Yth | : Zalsa Vionatha | Jabatan | : Peneliti |
| <i>Attention</i> | | <i>Job Title</i> | |
| Nama Pelanggan | : Zalsa Vionatha | Tujuan Pengujian | : Analisis Logam |
| <i>Customer Name</i> | | <i>Purpose of analysis</i> | |
| Alamat/Universitas | : Perumahan Griya Rezki abadi Blok A01, Mawang, Gowa | No. Faks/ Fax No. | : - |
| <i>Address/University</i> | | | |
| Tanggal Sampel Diterima | : 16 Oktober 2023 | No. Telp./ Phone No. | : 0882022471463 |
| <i>Date of Sample Receipt</i> | | | |
| Email | : - | Tanggal Sampel Dianalisis | : 10 – 20 Oktober 2023 |
| <i>Email</i> | | <i>Date of Sample Analysed</i> | |
| Nama Pengujian | : Analisis Tembaga (Cu) pada Larutan dan Padatan Menggunakan AAS | Total Halaman | : 2 |
| <i>Name of analysis</i> | | <i>Total of pages</i> | |

Hasil hanya berhubungan dengan contoh yang diuji dan laporan ini tidak boleh digandakan kecuali seluruhnya.
The result relate only to the samples tested and this report shall not be reproduced except in full





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Telp. 0411-586016 • Fax. 0411-588551 • Email : lpps.fmipa.unhas@gmail.com

LAPORAN HASIL PENGUJIAN
CERTIFICATE OF ANALYSIS

Nomor Pekerjaan : LPPS.AJ-2310-13/8

I. Pelanggan / Principal

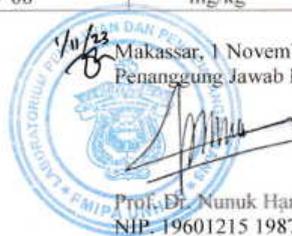
1.1 Nama / Name : Zalsa Vionatha
1.2 Alamat / Address : Perumahan Griya Rezki abadi Blok A01, Mawang,
Gowa
1.3 Telepon / Phone : 0882022471463
1.4 Personil Penghubung / Contact Person : -
1.5 Email / Email : -

II. Contoh Uji / Sample

2.1 Kode Sampel / Sample Code : LPPS.A-2310-13/8a – 8h
2.2 Kemasan / Packaging : Botol Plastik dan Plastik Sampel
2.3 Nama Sampel / Sample Name : Larutan (7) dan Padatan (1)
2.4 Jumlah Sampel / Number of Sample : 8
2.5 Tanggal Sampling / Date of Sampling : -
2.6 Diterima / Date of Received : 16 Oktober 2023
2.7 Tanggal Uji / Date of Analysis : 17 - 23 Oktober 2023
2.8 Jenis Uji / Type of Analysis : Logam Cu AAS

III. Hasil Uji / Result

| Kode Sampel | Nama Sampel | Satuan | Konsentrasi Logam Cu |
|-------------------|-------------|--------|----------------------|
| LPPS.A-2310-13/8a | ZV 01 | mg/L | 512.25 |
| LPPS.A-2310-13/8b | ZV 02 | mg/L | 507.70 |
| LPPS.A-2310-13/8c | ZV 03 | mg/L | 522.76 |
| LPPS.A-2310-13/8d | ZV 04 | mg/L | 516.46 |
| LPPS.A-2310-13/8e | ZV 05 | mg/L | 481.79 |
| LPPS.A-2310-13/8f | ZV 06 | mg/L | 506.30 |
| LPPS.A-2310-13/8g | ZV 07 | mg/L | 563.03 |
| LPPS.A-2310-13/8h | ZV 08 | mg/kg | 3223.13 |



Makassar, 1 November 2023
Penanggung Jawab Mutu

Prof. Dr. Nunuk Hariani Soekanto, MS
NIP. 19601215 198702 2 001

Catatan:

- Hasil Uji hanya berlaku untuk contoh tersebut di atas
- Dilarang mengutip/menyalin sebagian isi hasil uji ini



| | | |
|--|--|---------------------------------------|
|  LAB. PPS FMIPA UNHAS | FORMULIR NO: FSOP-7.8-LPPS-FMIPAUH-01.4 | Tanggal Berlaku : 1 April 2019 |
| | REKAMAN HASIL ANALISIS | Edisi/Revisi Ke : 1/0 |
| | | Halaman : 1/3 |

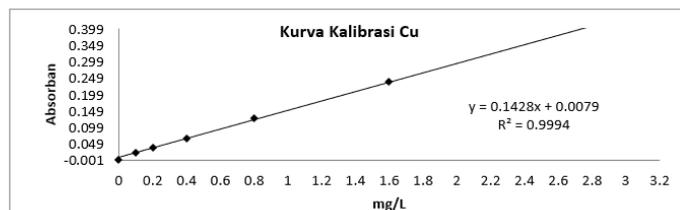
REKAMAN HASIL ANALISIS

Nomor Pekerjaan : LPPS.A-2310-13/8a-h
 Tanggal Penerimaan : 16 Oktober 2023
 Tanggal Analisis : 17 – 23 Oktober 2023
 Suhu Ruangan : 26,1 °C
 Kelembapan Ruangan : 56% RH

1. Analisis Logam Tembaga (Cu)

| | | | |
|----------------------------------|--|------------------------------------|-------------|
| Optimasi Analisa Tembaga (Cu) | | | |
| Type Alat: AA 7000 Shimadzu | Slit width : 0.7 nm | Fuel Gas Flow Rate (0.8-4.0) | : 1.8 L/min |
| : ASC-7000 | Flame type : Air-C ₂ H ₂ | Support gas flow rate (13.5-17.50) | : 15 L/min |
| HCL Cu Hamamatsu | Burner Height : 7,0 nm | P. Gelombang Max | : 324,62 nm |
| P. gelombang : 324,8 nm | Burner angle : 0 degree | | |
| Lamp Current Low (Peak) (mA) : 8 | Lamp Mode : BGC-D2 | | |

| Cu (mg/L) | Absorban |
|-----------|----------|
| 0 | 0.0007 |
| 0.1 | 0.0220 |
| 0.2 | 0.0378 |
| 0.4 | 0.0652 |
| 0.8 | 0.1278 |
| 1.6 | 0.2396 |
| 3.2 | 0.4618 |



| Persyaratan | Hasil | Keterangan keberterimaan hasil analisis | R ² = | |
|----------------|----------|---|------------------|--------|
| Linearitas (r) | ≥ 0.995 | 0.9997 | 0.9994 | |
| MDL (mg/L) | | 0.0076 | r= | 0.9997 |
| %R | 75%-120% | 78.87 | | |

| Kontrol sampel | Absorban | [Cu] mg/L |
|----------------|----------|-----------|
| Cu 0,4 mg/L | 0.0531 | 0.32 |
| | 0.0528 | 0.31 |
| Rata-rata | 0.0530 | 0.32 |

| Kadar Air | B. Cawan Kosong | Berat Sebelum Pemanasan | B. Sampel (B. Basah) | Berat setelah Pemanasan | B. Sampel (B. Kering) | Kadar Air (%) |
|-------------------|-----------------|-------------------------|----------------------|-------------------------|-----------------------|---------------|
| LPPS.A-2310-13/8h | 30.0142 | 30.5150 | 0.5008 | 30.3676 | 0.3534 | 29.43 |

| Berat sampel peleburan | B. Cawan Kosong | B. Cawan+sampel sblm di+pelebur | B. Sampel (B. kering) | B.cawan+sampel +pelebur sbmlm dilebur | B.cawan+sampel +pelebur setelah dilebur | Berat sampel setelah dilebur |
|------------------------|-----------------|---------------------------------|-----------------------|---------------------------------------|---|------------------------------|
| LPPS.A-2310-13/8h | 30.0142 | 30.3676 | 0.3534 | 31.8726 | 30.7684 | 0.7542 |



| | | |
|--|--|---------------------------------------|
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| | REKAMAN HASIL ANALISIS | Edisi/Revisi Ke : 1/0 |
| | | Halaman : 2/3 |

| Kode Sampel | Absorban | [Cu] (mg/L) | fp (kali) | [Cu] x fp (mg/L) | B. Sampel (G) | V. Sampel (mL) | Konsentrasi Cu (mg/kg= ppm) |
|-------------------|-------------------------|----------------|--------------|---------------------|------------------|-------------------|-----------------------------------|
| LPPS.A-2310-13/8h | $\frac{0.0539}{0.0541}$ | 0.32 | 100 | 32.28 | 0.5008 | 50 | 3223.13 |
| Rata-Rata | = 0.0540 | 0.3228 | | | | | |

| Kode Sampel | Absorban | [Cu] (mg/L) | fp (kali) | [Cu] (mg/L) | Kesimpulan Hasil |
|-------------------|-------------------------|----------------|--------------|----------------|---------------------|
| LPPS.A-2310-13/8a | $\frac{0.0812}{0.0809}$ | 0.51 | 1000 | 512.25 | |
| Rata-Rata | = 0.0811 | 0.512 | | | |
| LPPS.A-2310-13/8b | $\frac{0.0801}{0.0807}$ | 0.51 | 1000 | 507.70 | |
| Rata-Rata | = 0.0804 | 0.508 | | | |
| LPPS.A-2310-13/8c | $\frac{0.0824}{0.0827}$ | 0.52 | 1000 | 522.76 | |
| Rata-Rata | = 0.0826 | 0.523 | | | |
| LPPS.A-2310-13/8d | $\frac{0.0816}{0.0817}$ | 0.52 | 1000 | 516.46 | |
| Rata-Rata | = 0.0817 | 0.516 | | | |
| LPPS.A-2310-13/8e | $\frac{0.0779}{0.0755}$ | 0.49 | 1000 | 481.79 | |
| Rata-Rata | = 0.0767 | 0.482 | | | |
| LPPS.A-2310-13/8f | $\frac{0.0799}{0.0805}$ | 0.50 | 1000 | 506.30 | |
| Rata-Rata | = 0.0802 | 0.506 | | | |
| LPPS.A-2310-13/8g | $\frac{0.0874}{0.0892}$ | 0.56 | 1000 | 563.03 | |
| Rata-Rata | = 0.0883 | 0.563 | | | |

| Perhitungan | |
|---------------|--|
| mg/kg (ppm) = | $\frac{\text{konsentrasi (mg/L)} \times \text{Volume (mL)}}{\text{berat sampel (g)}}$ |
| % Kadar Air = | $\frac{(\text{berat cawan kosong} + \text{sampel setelah pemanasan} - \text{berat cawan kosong} + \text{sampel sebelum pemanasan}) \text{ g}}{\text{berat sampel (g)}} \times 100\%$ |

| Perhitungan | |
|-------------|--|
| mg/L = | $\frac{\text{Volume Akhir (mL)}}{\text{Volume Awal (mL)}} \times \text{konsentrasi (mg/L)} \times \text{fp}$ |



| | | |
|--|--|---------------------------------------|
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| | REKAMAN HASIL ANALISIS | Edisi/Revisi Ke : 1/0 |
| | | Halaman : 3/3 |

Makassar, 25 Oktober 2023

Wakil Penanggung Jawab Teknis



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NIP. 197508261996012001

Analisis



Fibianthy, S.Si
NIP. 19810202 200604 2 001



APPENDICE 4

EXTRACTION RATE CALCULATION



The copper extraction rate was calculated using the leaching efficiency formula in Dong et al. (2023) in equation 4 below:

$$\eta = \frac{C_i \times V}{m \times W_i} \times 100$$

Where:

η = Extraction rate (%)

C_i = Metal concentration (mg/L) in pregnant leach solution (PLS)

V = PLS volume (L)

m = Mass (Kg)

W_i = Metal content (mg/Kg)

PLS volume (V) = 0,05 L

Mass sampel (m) = 0,015 Kg

Cu Contentration (W_i)= 3223,13 mg/Kg

1. Extraction rate at 60 mins extraction time and 1 M acid concentration (C_i = 512,25 mg/L)

$$\begin{aligned} \text{Extraction rate (\%)} &= \frac{C_i \times V}{m \times W_i} \times 100\% \\ &= \frac{512,25 \times 0,05}{0,015 \times 3223,13} \times 100\% \\ &= 52,98\% \end{aligned}$$

2. Extraction rate at 30 mins extraction time and 2 M acid concentration (C_i = 507,7 mg/L)

$$\begin{aligned} \text{Extraction rate (\%)} &= \frac{C_i \times V}{m \times W_i} \times 100\% \\ &= \frac{507,70 \times 0,05}{0,015 \times 3223,13} \times 100\% \\ &= 52,51\% \end{aligned}$$

3. Extraction rate at 60 mins extraction time and 2 M acid concentration (C_i = 522,76 mg/L)



$$\begin{aligned} \text{raction rate (\%)} &= \frac{C_i \times V}{m \times W_i} \times 100\% \\ &= \frac{522,76 \times 0,05}{0,015 \times 3223,13} \times 100\% \end{aligned}$$

$$= 54,06\%$$

4. Extraction rate at 90 mins extraction time and 2 M acid concentration ($C_i=516,46$ mg/L)

$$\begin{aligned}\text{Extraction rate (\%)} &= \frac{C_i \times V}{m \times W_i} \times 100\% \\ &= \frac{516,46 \times 0,05}{0,015 \times 3223,13} \times 100\% \\ &= 53,41\%\end{aligned}$$

5. Extraction rate at 120 mins extraction time and 2 M acid concentration ($C_i=481,79$ mg/L)

$$\begin{aligned}\text{Extraction rate (\%)} &= \frac{C_i \times V}{m \times W_i} \times 100\% \\ &= \frac{481,79 \times 0,05}{0,015 \times 3223,13} \times 100\% \\ &= 49,83\%\end{aligned}$$

6. Extraction rate at 60 mins extraction time and 3 M acid concentration ($C_i=506,30$ mg/L)

$$\begin{aligned}\text{Extraction rate (\%)} &= \frac{C_i \times V}{m \times W_i} \times 100\% \\ &= \frac{506,30 \times 0,05}{0,015 \times 3223,13} \times 100\% \\ &= 52,36\%\end{aligned}$$

7. Extraction rate at 60 mins extraction time and 4 M acid concentration ($C_i=563,03$ mg/L)

$$\begin{aligned}\text{Extraction rate (\%)} &= \frac{C_i \times V}{m \times W_i} \times 100\% \\ &= \frac{563,03 \times 0,05}{0,015 \times 3223,13} \times 100\% \\ &= 58,23\%\end{aligned}$$



APPENDICE 5
X-RAY DIFFRACTION (XRD) ANALYSIS RESULTS



OXIDE ORE FROM TONRA X-RAY DIFFRACTION (XRD) ANALYSIS

RESULTS

Match! Phase Analysis Report

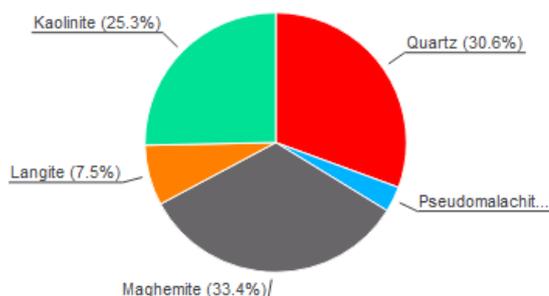
Sample: ZV-01

Sample Data

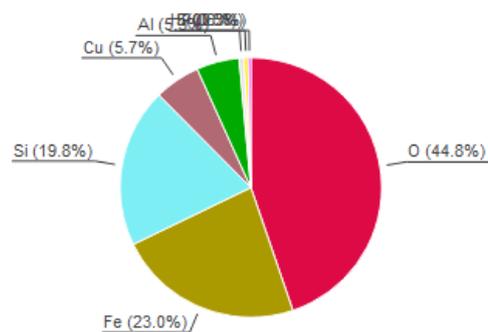
File name ZV-01.txt
 File path C:/Users/ACER/Documents/MATCH3/ZV-01
 Data collected Nov 2, 2023 12:21:59
 Data range 5.000° - 70.000°
 Original data range 5.000° - 70.000°
 Number of points 3251
 Step size 0.020
 Rietveld refinement converged No
 Alpha2 subtracted No
 Background subtr. No
 Data smoothed Yes
 Radiation X-rays
 Wavelength 1.541874 Å

Analysis Results

Phase composition (Weight %)



Elemental composition (Weight %)



| Index | Amount (%) | Name | Formula sum |
|-------|------------|------------------------|---|
| A | 30.6 | Quartz | O ₂ Si |
| B | 3.2 | Pseudomalachite | Cu ₅ H ₄ O ₁₂ P ₂ |
| C | 33.4 | Maghemite | Fe ₂₁ H O ₃₃ |
| D | 7.5 | Langite | Cu ₄ H ₁₀ O ₁₂ S |
| E | 25.3 | Kaolinite | Al ₂ H ₄ O ₉ Si ₂ |
| | 11.9 | Unidentified peak area | |

| Element | Amount (weight %) |
|-----------|-------------------|
| O | 44.8% (*) |
| Fe | 23.0% |
| Si | 19.8% |
| Cu | 5.7% |
| Al | 5.3% |
| H | 0.6% (*) |
| S | 0.5% |
| P | 0.3% |
| *LE (sum) | 45.4% |

Amounts calculated by RIR (Reference Intensity Ratio) method

Details of identified phases

A: Quartz (30.6 %)*

Formula sum O₂ Si
 Entry number 96-900-5019
 Figure-of-Merit (FoM) 0.798095*
 Total number of peaks 140
 Peaks in range 36
 Peaks matched 23
 d 0.65*
 P 32 2 1 S
 trigonal (hexagonal axes)
 $a = 4.9209$ Å $c = 5.4091$ Å
 2.93
 2.639 g/cm³
 Kihara K., "An X-ray study of the temperature dependence of the quartz structure",
 European Journal of Mineralogy 2, 63-77 (1990)



B: Pseudomalachite (3.2 %)

Formula sum Cu₅ H₄ O₁₂ P₂
 Entry number 96-900-0590
 Figure-of-Merit (FoM) 0.000000
 Total number of peaks 1000
 Peaks in range 355
 Peaks matched 56
 Intensity scale factor 0.04
 Space group P 1 21/c 1
 Crystal system monoclinic
 Unit cell a = 4.4728 Å b = 5.7469 Å c = 17.0320 Å β = 91.043 °
 I/lc 1.92
 Calc. density 4.368 g/cm³
 Reference Shoemaker G. L., Anderson J. B., Kostiner E., "Refinement of the crystal structure of pseudomalachite", American Mineralogist **62**, 1042-1048 (1977)

C: Maghemite (33.4 %)

Formula sum Fe₂₁ H O₃₃
 Entry number 96-901-7846
 Figure-of-Merit (FoM) 0.000000
 Total number of peaks 196
 Peaks in range 64
 Peaks matched 11
 Intensity scale factor 1.00
 Space group P -4 3 m
 Crystal system cubic
 Unit cell a = 8.3500 Å
 I/lc 4.16
 Calc. density 4.854 g/cm³
 Reference Sinha K. P., Sinha A. P. B., "Ein Fehlstellenuberstruktur - Modell fur gamma-Fe₂O₃", Zeitschrift fur Anorganische und Allgemeine Chemie **293**, 228-232 (1957)

D: Langite (7.5 %)

Formula sum Cu₄ H₁₀ O₁₂ S
 Entry number 96-901-3896
 Figure-of-Merit (FoM) 0.000000
 Total number of peaks 590
 Peaks in range 251
 Peaks matched 45
 Intensity scale factor 0.28
 Space group P 1 c 1
 Crystal system monoclinic
 Unit cell a = 7.1370 Å b = 6.0310 Å c = 11.2170 Å γ = 90.000 °
 I/lc 5.11
 Calc. density 3.359 g/cm³
 Reference Gentsch M., Weber K., "Structure of langite, Cu₄[(OH)₆SO₄]*2H₂O", Acta Crystallographica, Section C **40**, 1309-1311 (1984)

E: Kaolinite (25.3 %)*

Formula sum Al₂ H₄ O₉ Si₂
 Entry number 96-155-0599
 Figure-of-Merit (FoM) 0.588432*
 Total number of peaks 508
 Peaks in range 268
 Peaks matched 61
 Intensity scale factor 0.14*
 Space group P 1
 Crystal system triclinic (anorthic)
 Unit cell a = 5.1737 Å b = 8.9850 Å c = 7.3522 Å α = 91.684° β = 105.128 ° γ = 89.755 °
 I/lc 0.74
 Calc. density 2.599 g/cm³
 Reference Richard D., Rendtorff N. M., "First principles study of structural properties and electric fieldgradients in kaolinite", Applied Clay Science **169**, 67-73 (2019)

(*2theta values have been shifted internally for the calculation of the amounts, the intensity scaling factors as well as the figure-of-merit (FoM), due to the active search-match option 'Automatic zero point adaption'.

Candidates

| Name | Formula | Entry No. | FoM |
|--|--|-------------|--------|
| Si O ₂ | Be F ₂ | 96-153-1932 | 0.6302 |
| Tantalcarbide | O ₂ Si | 96-153-8065 | 0.6290 |
| Aluminium silicate hydroxide * (Kaolinite 2M) | C Ta | 96-900-8732 | 0.3440 |
| Trimagnesium dihydroxide phyllo-tetrasilicate (Talc 2M) | Al ₂ H ₄ O ₉ Si ₂ | 96-101-1046 | 0.0000 |
| (Fe ₂ O ₃) _{10.6667} (Maghemite) | H ₂ Mg ₃ O ₁₂ Si ₄ | 96-101-1153 | 0.0000 |
| | Fe _{21.3334} O _{32.0001} | 96-152-8612 | 0.0000 |
| | Al ₂ H ₄ O ₉ Si ₂ | 96-155-0599 | 0.0000 |
| | Al ₂ H ₄ O ₉ Si ₂ | 96-156-6358 | 0.0000 |
| | Al ₂ H ₄ O ₉ Si ₂ | 96-156-6359 | 0.0000 |
| | Al ₂ H ₄ O ₉ Si ₂ | 96-156-6360 | 0.0000 |



| | | | |
|---|---|-------------|--------|
| Zinc Aluminum Hydroxide Nitrate Hydrate (Hydrotalcite polytype_3R1) | Al0.84 N1.69 O35.24 Zn2.16 | 96-300-0049 | 0.0000 |
| Pseudomalachite | Cu5 H4 O12 P2 | 96-900-0590 | 0.0000 |
| Titanomaghemite | Fe2.18 O4 Ti0.42 | 96-900-1115 | 0.0000 |
| Maghemite | Fe2 O3 | 96-900-6317 | 0.0000 |
| Maghemite | Fe2 O3 | 96-900-6318 | 0.0000 |
| Maghemite | Fe3 O4 | 96-900-6319 | 0.0000 |
| Talc | H2 Mg3 O12 Si4 | 96-900-8041 | 0.0000 |
| Talc | H2 Mg3 O12 Si4 | 96-900-8298 | 0.0000 |
| Kaolinite | Al2 H4 O9 Si2 | 96-900-9231 | 0.0000 |
| Kaolinite | Al2 H4 O9 Si2 | 96-900-9235 | 0.0000 |
| Langite | Cu4 H10 O12 S | 96-900-9716 | 0.0000 |
| Maghemite | Fe2 O3 | 96-901-2693 | 0.0000 |
| Langite | Cu4 H10 O12 S | 96-901-3896 | 0.0000 |
| Talc 2M | Mg3 O12 Si4 | 96-901-4436 | 0.0000 |
| Kaolinite | Al2 O9 Si2 | 96-901-5000 | 0.0000 |
| Talc | H2 Mg3 O12 Si4 | 96-901-7404 | 0.0000 |
| Maghemite | Fe2.668 O4 | 96-901-7490 | 0.0000 |
| Maghemite | Fe2.645 O3.99 | 96-901-7494 | 0.0000 |
| Maghemite | Fe2.645 O3.99 | 96-901-7520 | 0.0000 |
| Maghemite | Fe1.966 O2.962 | 96-901-7521 | 0.0000 |
| Kaolinite | Al1.992 Ca0.012 Fe0.016 H4 Mg0.008 O9 Si1.956 Ti0.018 | 96-901-7767 | 0.0000 |
| Kaolinite | Al1.992 Ca0.012 Fe0.016 H4 Mg0.008 O9 Si1.956 Ti0.018 | 96-901-7768 | 0.0000 |
| Maghemite | Fe21 H O33 | 96-901-7846 | 0.0000 |

Search-Match

Settings

| | |
|--|----------------------|
| Reference database used | COD-Inorg 2023.06.06 |
| Automatic zeropoint adaptation | Yes |
| Downgrade entries with low scaling factors | Yes |
| Minimum figure-of-merit (FoM) | 0.60 |
| 2theta window for peak corr. | 0.30 deg. |
| Minimum rel. int. for peak corr. | 0 |
| Parameter/influence 2theta | 0.50 |
| Parameter/influence intensities | 0.50 |
| Parameter multiple/single phase(s) | 0.50 |

Criteria for entries added by user

Reference:

Entry number:

96-101-1153;96-300-0049;96-900-8041;96-900-8298;96-900-8732;96-901-4436;96-901-7404;96-101-1046;96-155-0599;96-156-6358;96-156-6359;96-156-6360;96-900-9231;96-900-9235;96-901-5000;96-901-7767;96-901-7768;96-900-9716;96-901-3896;96-900-0590;96-152-8612;96-900-1115;96-900-6317;96-900-6318;96-900-6319;96-901-2693;96-901-7490;96-901-7494;96-901-7520;96-901-7521;96-901-7846

Peak List

| No. | 2theta [°] | d [Å] | I/I0 (peak height) | Counts (peak area) | FWHM | Matched |
|-----|------------|--------|--------------------|--------------------|--------|-----------|
| 1 | 12.32 | 7.1845 | 335.52 | 173.84 | 0.8757 | D,E |
| 2 | 18.94 | 4.6857 | 94.04 | 38.35 | 0.6894 | B |
| 3 | 20.10 | 4.4178 | 116.42 | 46.42 | 0.6739 | B,D,E |
| 4 | 20.96 | 4.2384 | 330.05 | 75.86 | 0.3885 | A,B,D,E |
| 5 | 25.22 | 3.5313 | 409.11 | 115.67 | 0.4779 | B,D,E |
| 6 | 26.62 | 3.3487 | 1000.00 | 183.75 | 0.3106 | A,E |
| 7 | 26.68 | 3.3413 | 0.53 | 0.10 | 0.3200 | A |
| 8 | 31.56 | 2.8349 | 41.23 | 9.13 | 0.3744 | B,E |
| 9 | 33.34 | 2.6875 | 40.62 | 25.08 | 1.0437 | B,D |
| 10 | 33.68 | 2.6612 | 19.08 | 3.64 | 0.3221 | C,D |
| 11 | 35.02 | 2.5623 | 110.47 | 29.01 | 0.4438 | B,D,E |
| 12 | 36.60 | 2.4553 | 237.61 | 58.35 | 0.4151 | A,B,E |
| 13 | 39.50 | 2.2814 | 113.96 | 29.87 | 0.4431 | A,E |
| 14 | 40.32 | 2.2369 | 64.49 | 20.19 | 0.5292 | A,B,C,D,E |
| 15 | 42.52 | 2.1261 | 103.00 | 14.37 | 0.2357 | A,B,D,E |
| 16 | 45.04 | 2.0129 | 104.56 | 3.96 | 0.0640 | B,C,D |
| 17 | 50.12 | 1.8201 | 152.66 | 19.72 | 0.2184 | A,B,C,D,E |
| 18 | 55.06 | 1.6679 | 74.85 | 27.99 | 0.6321 | A,B,C,D,E |
| 19 | 59.96 | 1.5428 | 168.79 | 31.24 | 0.3129 | A,B,C,D,E |
| 20 | 68.34 | 1.3726 | 106.91 | 26.94 | 0.4259 | A,B,C,D,E |

Integrated Profile Areas

Based on calculated profile



ile

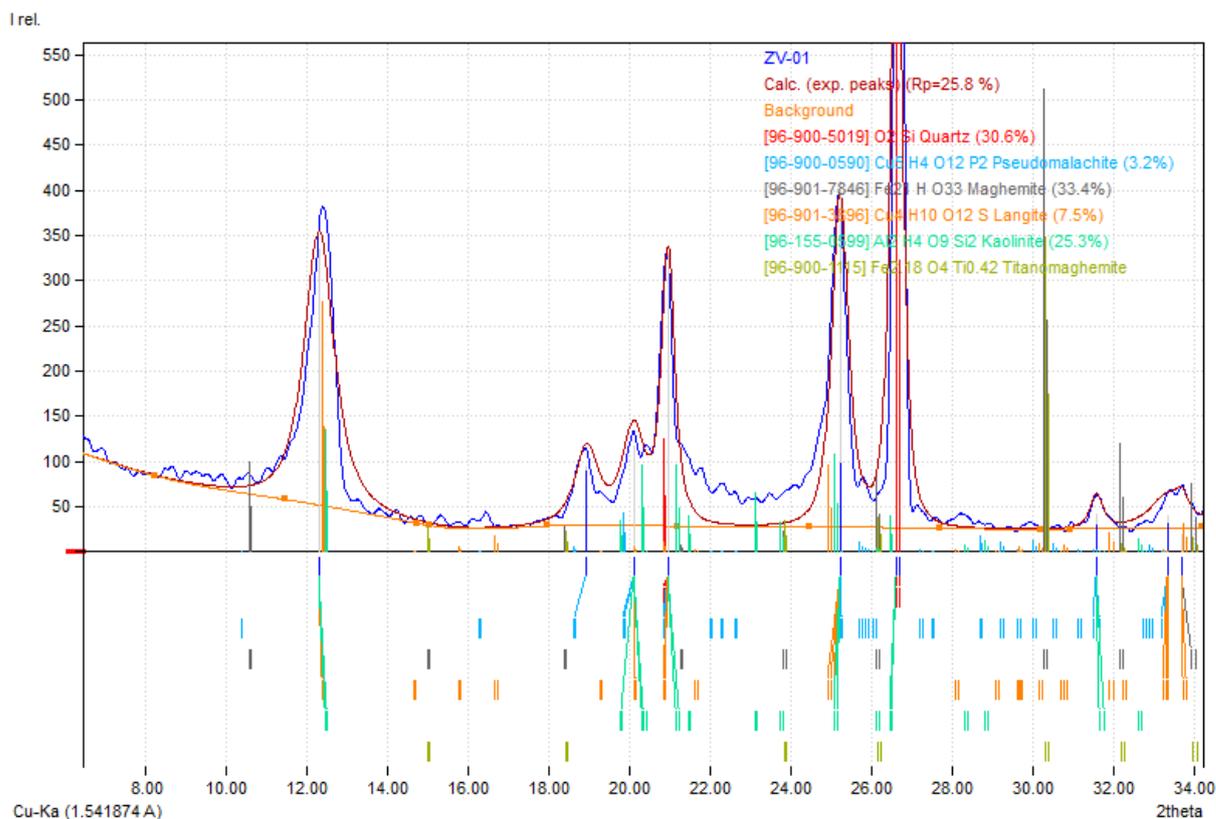
| | |
|---------------|---------------|
| Counts | Amount |
| 114022 | 100.00% |
| 56886 | 49.89% |

| | | |
|--|-------|--------|
| Diffraction peaks | 57136 | 50.11% |
| Peak area belonging to selected phases | 43525 | 38.17% |
| Peak area of phase A (Quartz) | 13206 | 11.58% |
| Peak area of phase B (Pseudomalachite) | 2826 | 2.48% |
| Peak area of phase C (Maghemite) | 7290 | 6.39% |
| Peak area of phase D (Langite) | 8277 | 7.26% |
| Peak area of phase E (Kaolinite) | 11927 | 10.46% |
| Unidentified peak area | 13610 | 11.94% |

Peak Residuals

| Peak data | Counts | Amount |
|---|--------|---------|
| Overall peak intensity | 933 | 100.00% |
| Peak intensity belonging to selected phases | 852 | 91.22% |
| Unidentified peak intensity | 82 | 8.78% |

Diffraction Pattern Graphics



Match! Copyright © 2003-2023 CRYSTAL IMPACT, Bonn, Germany



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EXTRACTED X-RAY DIFFRACTION (XRD) ANALYSIS RESULTS

CONCENTRATION

Match! Phase Analysis Report

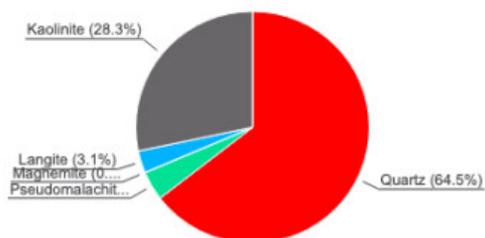
Sample: ZV-R-4K

Sample Data

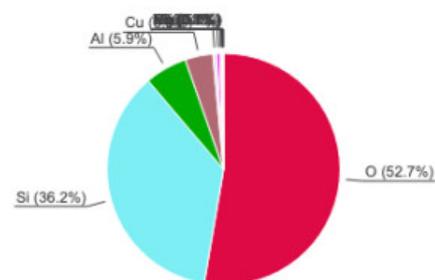
File name ZV-R-4K.txt
 File path /Users/ZalsaVionatha/Downloads/ZV-R-4K dan ZV-R-60-W/ZV-R-4K
 Data collected Nov 15, 2023 14:39:24
 Data range 5.000° - 70.000°
 Original data range 5.000° - 70.000°
 Number of points 3251
 Step size 0.020
 Rietveld refinement converged No
 Alpha2 subtracted No
 Background subtr. No
 Data smoothed No
 Radiation X-rays
 Wavelength 1.541874 Å

Analysis Results

Phase composition (Weight %)



Elemental composition (Weight %)



| Index | Amount (%) | Name | Formula sum |
|-------|------------|------------------------|---|
| A | 64.5 | Quartz | O ₂ Si |
| B | 4.1 | Pseudomalachite | Cu ₅ H ₄ O ₁₂ P ₂ |
| C | 0.0 | Maghemite | Fe ₂ H O ₃ |
| D | 3.1 | Langite | Cu ₄ H ₁₀ O ₁₂ S |
| E | 28.3 | Kaolinite | Al _{1.992} Ca _{0.012} Fe _{0.016} H ₄ Mg _{0.008} O ₉ Si _{1.956} Ti _{0.018} |
| | 14.0 | Unidentified peak area | |

| Element | Amount (weight %) |
|-----------|-------------------|
| O | 52.7% (*) |
| Si | 36.2% |
| Al | 5.9% |
| Cu | 3.9% |
| H | 0.5% (*) |
| P | 0.4% |
| S | 0.2% |
| Fe | 0.1% |
| Ti | 0.1% |
| Ca | 0.1% |
| Mg | 0.0% |
| *LE (sum) | 53.2% |

Amounts calculated by RIR (Reference Intensity Ratio) method

Details of identified phases

A: Quartz (64.5 %)*

Formula sum O₂ Si
 Entry number 96-901-0146
 Figure-of-Merit (FoM) 0.831642*
 Total number of peaks 140
 Peaks in range 36
 Peaks matched 28
 Intensity scale factor 0.78*
 Space group P 32 2 1 S
 Crystal system trigonal (hexagonal axes)
 Unit cell a= 4.9180 Å c= 5.4070 Å
 I/c 2.95
 Calc. density 2.643 g/cm³



1 %)

Cu₅ H₄ O₁₂ P₂
 96-900-0590
 0.000000
 1000

Peaks in range 355
 Peaks matched 89
 Intensity scale factor 0.03
 Space group P 1 21/c 1
 Crystal system monoclinic
 Unit cell a= 4.4728 Å b= 5.7469 Å c= 17.0320 Å β= 91.043 °
 I/c 1.92
 Calc. density 4.368 g/cm³
 Reference Shoemaker G. L., Anderson J. B., Kostiner E., "Refinement of the crystal structure of pseudomalachite", American Mineralogist **62**, 1042-1048 (1977)

C: Maghemite (0.0 %)

Formula sum Fe₂₁ H O₃₃
 Entry number 96-901-7846
 Figure-of-Merit (FoM) 0.000000
 Total number of peaks 196
 Peaks in range 64
 Peaks matched 14
 Intensity scale factor 0.00
 Space group P -4 3 m
 Crystal system cubic
 Unit cell a= 8.3500 Å
 I/c 4.16
 Calc. density 4.854 g/cm³
 Reference Sinha K. P., Sinha A. P. B., "Ein Fehlstellenuberstruktur - Modell fur gamma-Fe₂O₃", Zeitschrift fur Anorganische und Allgemeine Chemie **293**, 228-232 (1957)

D: Langite (3.1 %)†

Formula sum Cu₄ H₁₀ O₁₂ S
 Entry number 96-900-9716
 Figure-of-Merit (FoM) 0.636447
 Total number of peaks 998
 Peaks in range 401
 Peaks matched 127
 Intensity scale factor 0.07
 Space group P 1 c 1
 Crystal system monoclinic
 Unit cell a= 7.1180 Å b= 6.0340 Å c= 11.2090 Å β= 90.020 °
 I/c 5.37
 Calc. density 3.369 g/cm³
 Reference Galy J., Jaud J., Pulou R., Sempere R., "Structure cristalline de la langite, Cu₄[SO₄(OH)₆H₂O]·H₂O Locality: Mazega, Aveyrone, France", Bulletin de Mineralogie **107**, 641-648 (1984)

E: Kaolinite (28.3 %)

Formula sum Al_{1.992} Ca_{0.012} Fe_{0.016} H₄ Mg_{0.008} O₉ Si_{1.956} Ti_{0.018}
 Entry number 96-901-7768
 Figure-of-Merit (FoM) 0.000000
 Total number of peaks 510
 Peaks in range 271
 Peaks matched 104
 Intensity scale factor 0.12
 Space group C 1
 Crystal system triclinic (anorthic)
 Unit cell a= 5.1528 Å b= 8.9415 Å c= 7.3985 Å α= 91.715° β= 104.756° γ= 89.866 °
 I/c 1.04
 Calc. density 2.612 g/cm³
 Reference Lee S., Xu H., "Using complementary methods of synchrotron radiation powder diffraction and pair distribution functions to refine crystal structures with high quality parameters - A review Note: Neutron data, chemistry data provided by author", Minerals **10**, -124 (2020)

(†) 2theta values have been shifted internally for the calculation of the amounts, the intensity scaling factors as well as the figure-of-merit (FoM), due to the active search-match option 'Automatic zero point adaption'.

Candidates

| Name | Formula | Entry No. | FoM |
|--|---|-------------|--------|
| Aluminium silicate hydroxide * (Kaolinite 2M) | Al ₂ H ₄ O ₉ Si ₂ | 96-101-1046 | 0.0000 |
| Silicon oxide \$-alpha (Quartz low) | O ₂ Si | 96-101-1098 | 0.0000 |
| Silicon oxide (Quartz low) | O ₂ Si | 96-101-1160 | 0.0000 |
| Silicon oxide \$-alpha (Quartz low) | O ₂ Si | 96-101-1173 | 0.0000 |
| Silicon oxide - \$-alpha (Quartz low) | O ₂ Si | 96-101-1177 | 0.0000 |
| Silicon oxide - lb (Quartz high) | O ₂ Si | 96-101-1201 | 0.0000 |
| Silicon oxide (Quartz high) | O ₂ Si | 96-110-0020 | 0.0000 |
| (Fe ₂ O ₃) _{10.6667} (Maghemite) | Fe _{21.3334} O _{32.0001} | 96-152-8612 | 0.0000 |
| Kaolinite | Al ₂ H ₄ O ₉ Si ₂ | 96-155-0599 | 0.0000 |
| Kaolinite K-I | Al ₂ H ₄ O ₉ Si ₂ | 96-156-6358 | 0.0000 |
| Kaolinite K-II | Al ₂ H ₄ O ₉ Si ₂ | 96-156-6359 | 0.0000 |
| Kaolinite K-III | Al ₂ H ₄ O ₉ Si ₂ | 96-156-6360 | 0.0000 |
| Silicon oxide (Quartz) | O ₂ Si | 96-500-0036 | 0.0000 |
| Pseudomalachite | Cu ₅ H ₄ O ₁₂ P ₂ | 96-900-0590 | 0.0000 |
| Quartz | O ₂ Si | 96-900-0776 | 0.0000 |
| Quartz | O ₂ Si | 96-900-0777 | 0.0000 |
| Quartz | O ₂ Si | 96-900-0778 | 0.0000 |
| Quartz | O ₂ Si | 96-900-0779 | 0.0000 |
| Quartz | O ₂ Si | 96-900-0780 | 0.0000 |
| Quartz | O ₂ Si | 96-900-0781 | 0.0000 |
| Quartz | Fe _{2.18} O ₄ Ti _{0.42} | 96-900-1115 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5018 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5019 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5020 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5021 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5022 | 0.0000 |



| | | | |
|-----------|---------------|-------------|--------|
| Quartz | O2 Si | 96-900-5023 | 0.0000 |
| Quartz | O2 Si | 96-900-5024 | 0.0000 |
| Quartz | O2 Si | 96-900-5025 | 0.0000 |
| Quartz | O2 Si | 96-900-5026 | 0.0000 |
| Quartz | O2 Si | 96-900-5027 | 0.0000 |
| Quartz | O2 Si | 96-900-5028 | 0.0000 |
| Quartz | O2 Si | 96-900-5029 | 0.0000 |
| Quartz | O2 Si | 96-900-5030 | 0.0000 |
| Quartz | O2 Si | 96-900-5031 | 0.0000 |
| Quartz | O2 Si | 96-900-5032 | 0.0000 |
| Quartz | O2 Si | 96-900-5033 | 0.0000 |
| Quartz | O2 Si | 96-900-5034 | 0.0000 |
| Maghemite | Fe2 O3 | 96-900-6317 | 0.0000 |
| Maghemite | Fe2 O3 | 96-900-6318 | 0.0000 |
| Maghemite | Fe3 O4 | 96-900-6319 | 0.0000 |
| Quartz | O2 Si | 96-900-7379 | 0.0000 |
| Quartz | O2 Si | 96-900-8093 | 0.0000 |
| Quartz | O2 Si | 96-900-8094 | 0.0000 |
| Kaolinite | Al2 H4 O9 Si2 | 96-900-9231 | 0.0000 |
| Kaolinite | Al2 H4 O9 Si2 | 96-900-9235 | 0.0000 |
| Quartz | O2 Si | 96-900-9667 | 0.0000 |
| Langite | Cu4 H10 O12 S | 96-900-9716 | 0.0000 |
| Quartz | O2 Si | 96-901-0145 | 0.0000 |
| Quartz | O2 Si | 96-901-0146 | 0.0000 |
| Quartz | O2 Si | 96-901-0147 | 0.0000 |
| Quartz | O2 Si | 96-901-1494 | 0.0000 |

and 23 others...

Search-Match

Settings

| | |
|--|----------------------|
| Reference database used | COD-Inorg 2023.06.06 |
| Automatic zeropoint adaptation | Yes |
| Downgrade entries with low scaling factors | Yes |
| Minimum figure-of-merit (FoM) | 0.60 |
| 2theta window for peak corr. | 0.30 deg. |
| Minimum rel. int. for peak corr. | 0 |
| Parameter/influence 2theta | 0.50 |
| Parameter/influence intensities | 0.50 |
| Parameter multiple/single phase(s) | 0.50 |

Criteria for entries added by user

Reference:

Entry number:

96-101-1098;96-101-1160;96-101-1173;96-101-1177;96-101-1201;96-110-0020;96-500-0036;96-900-0776;96-900-0777;96-900-0778;96-900-0779;96-900-0780;96-900-0781;96-900-5018;96-900-5019;96-900-5020;96-900-5021;96-900-5022;96-900-5023;96-900-5024;96-900-5025;96-900-5026;96-900-5027;96-900-5028;96-900-5029;96-900-5030;96-900-5031;96-900-5032;96-900-5033;96-900-5034;96-900-7379;96-900-8093;96-900-8094;96-900-9667;96-901-0145;96-901-0146;96-901-0147;96-901-1494;96-901-1495;96-901-1496;96-901-1497;96-901-2601;96-901-2602;96-901-2603;96-901-2604;96-901-2605;96-901-2606;96-901-3322;96-901-5023;96-900-0590;96-152-8612;96-900-1115;96-900-6317;96-900-6318;96-900-6319;96-901-2693;96-901-7490;96-901-7494;96-901-7520;96-901-7521;96-901-7846;96-900-9716;96-901-3896;96-101-1046;96-155-0599;96-156-6358;96-156-6359;96-156-6360;96-900-9231;96-900-9235;96-901-5000;96-901-7767;96-901-7768

Peak List

| No. | 2theta [°] | d [Å] | I/I0 (peak height) | Counts (peak area) | FWHM | Matched |
|-----|------------|--------|--------------------|--------------------|--------|-----------|
| 1 | 12.32 | 7.1845 | 89.40 | 91.38 | 0.7288 | D,E |
| 2 | 20.00 | 4.4396 | 77.97 | 118.03 | 1.0792 | B,D,E |
| 3 | 20.88 | 4.2545 | 244.23 | 151.92 | 0.4435 | A,B,D |
| 4 | 24.68 | 3.6074 | 94.63 | 116.80 | 0.8800 | E |
| 5 | 25.24 | 3.5286 | 87.94 | 73.79 | 0.5983 | B,D |
| 6 | 26.72 | 3.3364 | 1000.00 | 399.24 | 0.2846 | A,E |
| 7 | 35.00 | 2.5638 | 31.42 | 29.12 | 0.6607 | B,D,E |
| 8 | 35.94 | 2.4988 | 39.30 | 32.73 | 0.5938 | C,D,E |
| 9 | 36.58 | 2.4566 | 125.30 | 41.86 | 0.2382 | A,B |
| 10 | 37.82 | 2.3788 | 47.12 | 30.33 | 0.4589 | B,D,E |
| 11 | 38.20 | 2.3560 | 27.45 | 39.56 | 1.0277 | D |
| 12 | 38.50 | 2.3384 | 29.16 | 13.25 | 0.3240 | B,D,E |
| 13 | 39.42 | 2.2859 | 78.92 | 45.86 | 0.4143 | A,D,E |
| 14 | 40.30 | 2.2380 | 51.44 | 20.21 | 0.2801 | A,B,C,D,E |
| 15 | 42.44 | 2.1300 | 65.23 | 26.33 | 0.2877 | A,B,D,E |
| 16 | 45.76 | 1.9829 | 46.86 | 33.76 | 0.5137 | A,B,D,E |
| 17 | 48.06 | 1.8932 | 22.28 | 9.11 | 0.2916 | B,D,E |
| 18 | 50.16 | 1.8187 | 163.85 | 56.85 | 0.2473 | A,B,C,D,E |
| 19 | 53.76 | 1.7051 | 21.81 | 7.57 | 0.2473 | B,C,D,E |
| 20 | 54.86 | 1.6735 | 65.39 | 45.91 | 0.5005 | A,B,C,D,E |
| 21 | 59.98 | 1.5423 | 149.22 | 46.98 | 0.2245 | A,B,C,D,E |
| 22 | 62.36 | 1.4891 | 45.94 | 5.15 | 0.0800 | B,D,E |
| 23 | 62.48 | 1.4865 | 47.14 | 10.96 | 0.1658 | B,D,E |
| 24 | 64.02 | 1.4544 | 24.80 | 6.37 | 0.1830 | A,B,C,D,E |
| | | .3837 | 66.95 | 26.38 | 0.2810 | A,B,D,E |
| | | .3762 | 89.99 | 52.76 | 0.4180 | A,B,D,E |
| | | .3730 | 54.03 | 11.31 | 0.1492 | A,B,C,D,E |



file

Integrated Profile Areas

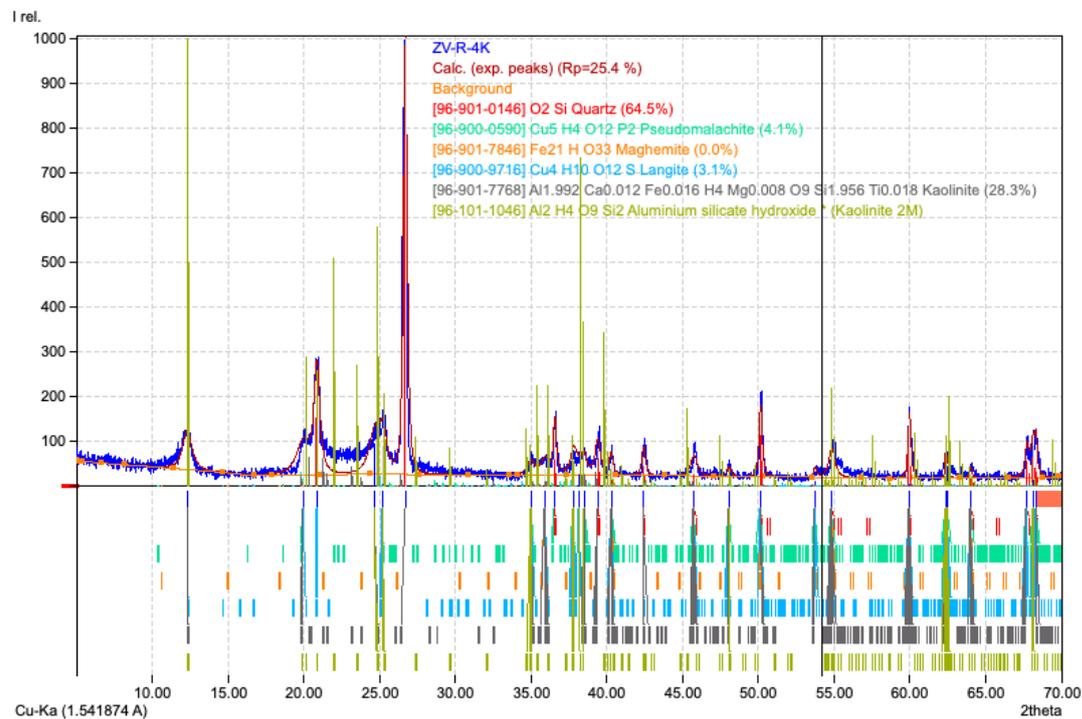
| | |
|--------|---------|
| Counts | Amount |
| 180530 | 100.00% |

| | | |
|--|-------|--------|
| Background radiation | 94042 | 52.09% |
| Diffraction peaks | 86488 | 47.91% |
| Peak area belonging to selected phases | 61292 | 33.95% |
| Peak area of phase A (Quartz) | 33604 | 18.61% |
| Peak area of phase B (Pseudomalachite) | 4707 | 2.61% |
| Peak area of phase C (Maghemite) | 20 | 0.01% |
| Peak area of phase D (Langite) | 4268 | 2.36% |
| Peak area of phase E (Kaolinite) | 18694 | 10.35% |
| Unidentified peak area | 25196 | 13.96% |

Peak Residuals

| Peak data | Counts | Amount |
|---|--------|---------|
| Overall peak intensity | 1544 | 100.00% |
| Peak intensity belonging to selected phases | 1468 | 95.09% |
| Unidentified peak intensity | 76 | 4.91% |

Diffraction Pattern Graphics



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EXTRACTED X-RAY DIFFRACTION (XRD) ANALYSIS RESULTS

TIME

Match! Phase Analysis Report

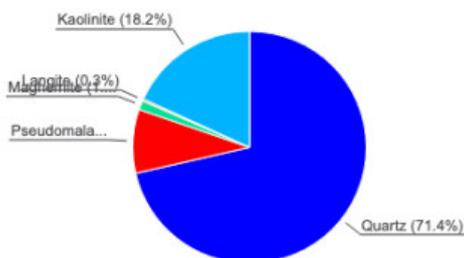
Sample: ZV-R-60-W

Sample Data

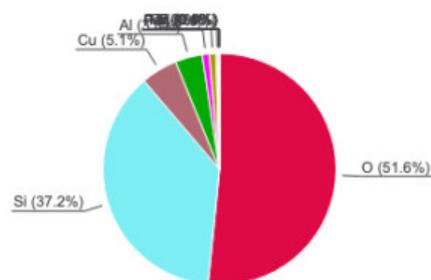
File name ZV-R-60-W.txt
 File path /Users/ZalsaVionatha/Downloads/ZV-R-4K dan ZV-R-60-W/ZV-R-60-W
 Data collected Nov 15, 2023 14:39:42
 Data range 5.000° - 70.000°
 Original data range 5.000° - 70.000°
 Number of points 3251
 Step size 0.020
 Rietveld refinement converged No
 Alpha2 subtracted No
 Background subtr. No
 Data smoothed No
 Radiation X-rays
 Wavelength 1.541874 Å

Analysis Results

Phase composition (Weight %)



Elemental composition (Weight %)



| Index | Amount (%) | Name | Formula sum |
|-------|------------|------------------------|---|
| A | 71.4 | Quartz | O ₂ Si |
| B | 8.9 | Pseudomalachite | Cu ₅ H ₄ O ₁₂ P ₂ |
| C | 1.3 | Magnhemite | Fe ₂ H O ₃ |
| D | 0.3 | Langite | Cu ₄ H ₁₀ O ₁₂ S |
| E | 18.2 | Kaolinite | Al _{1.992} Ca _{0.012} Fe _{0.016} H ₄ Mg _{0.008} O ₉ Si _{1.956} Ti _{0.018} |
| | 17.7 | Unidentified peak area | |

Amounts calculated by RIR (Reference Intensity Ratio) method

| Element | Amount (weight %) |
|-----------|-------------------|
| O | 51.6% (*) |
| Si | 37.2% |
| Cu | 5.1% |
| Al | 3.8% |
| P | 1.0% |
| Fe | 0.9% |
| H | 0.4% (*) |
| Ti | 0.1% |
| Ca | 0.0% |
| S | 0.0% |
| Mg | 0.0% |
| *LE (sum) | 51.9% |

Details of identified phases

A: Quartz (71.4 %)*

Formula sum O₂ Si
 Entry number 96-900-0776
 Figure-of-Merit (FoM) 0.856757*
 Total number of peaks 140
 Peaks in range 36
 Peaks matched 30
 Intensity scale factor 0.66*
 Space group P 32 2 1 S
 Crystal system trigonal (hexagonal axes)
 Unit cell a= 4.9160 Å c= 5.4054 Å
 I/c 2.95
 Calc. density 2.646 g/cm³
 Levien L., Prewitt C. T., Weidner D. J., "Structure and elastic properties of quartz at pressure P = 1 atm", American Mineralogist **65**, 920-930 (1980)



, %)

Cu₅ H₄ O₁₂ P₂
 96-900-0590
 0.000000
 1000
 354
 89

Intensity scale factor 0.05
 Space group P 1 21/c 1
 Crystal system monoclinic
 Unit cell a= 4.4728 Å b= 5.7469 Å c= 17.0320 Å β= 91.043 °
 I/Ic 1.92
 Calc. density 4.368 g/cm³
 Reference Shoemaker G. L., Anderson J. B., Kostiner E., "Refinement of the crystal structure of pseudomalachite", American Mineralogist **62**, 1042-1048 (1977)

C: Maghemite (1.3 %)

Formula sum Fe₂₁ H O₃₃
 Entry number 96-901-7846
 Figure-of-Merit (FoM) 0.000000
 Total number of peaks 196
 Peaks in range 64
 Peaks matched 14
 Intensity scale factor 0.02
 Space group P -4 3 m
 Crystal system cubic
 Unit cell a= 8.3500 Å
 I/Ic 4.16
 Calc. density 4.854 g/cm³
 Reference Sinha K. P., Sinha A. P. B., "Ein Fehlstellenuberstruktur - Modell fur gamma-Fe₂O₃", Zeitschrift fur Anorganische und Allgemeine Chemie **293**, 228-232 (1957)

D: Langite (0.3 %)

Formula sum Cu₄ H₁₀ O₁₂ S
 Entry number 96-901-3896
 Figure-of-Merit (FoM) 0.000000
 Total number of peaks 590
 Peaks in range 251
 Peaks matched 75
 Intensity scale factor 0.00
 Space group P 1 c 1
 Crystal system monoclinic
 Unit cell a= 7.1370 Å b= 6.0310 Å c= 11.2170 Å γ= 90.000 °
 I/Ic 5.11
 Calc. density 3.359 g/cm³
 Reference Gentsch M., Weber K., "Structure of langite, Cu₄[(OH)₆(SO₄)₂·2H₂O]", Acta Crystallographica, Section C **40**, 1309-1311 (1984)

E: Kaolinite (18.2 %)

Formula sum Al_{1.992} Ca_{0.012} Fe_{0.016} H₄ Mg_{0.008} O₉ Si_{1.956} Ti_{0.018}
 Entry number 96-901-7768
 Figure-of-Merit (FoM) 0.000000
 Total number of peaks 510
 Peaks in range 270
 Peaks matched 100
 Intensity scale factor 0.06
 Space group C 1
 Crystal system triclinic (anorthic)
 Unit cell a= 5.1528 Å b= 8.9415 Å c= 7.3985 Å α= 91.715° β= 104.756° γ= 89.866°
 I/Ic 1.04
 Calc. density 2.612 g/cm³
 Reference Lee S., Xu H., "Using complementary methods of synchrotron radiation powder diffraction and pair distribution functions to refine crystal structures with high quality parameters - A review Note: Neutron data, chemistry data provided by author", Minerals **10**, -124 (2020)

([†])2theta values have been shifted internally for the calculation of the amounts, the intensity scaling factors as well as the figure-of-merit (FoM), due to the active search-match option 'Automatic zero point adaption'.

Candidates

| Name | Formula | Entry No. | FoM |
|--|---|-------------|--------|
| Aluminium silicate hydroxide * (Kaolinite 2M) | Al ₂ H ₄ O ₉ Si ₂ | 96-101-1046 | 0.0000 |
| Silicon oxide -α (Quartz low) | O ₂ Si | 96-101-1098 | 0.0000 |
| Silicon oxide (Quartz low) | O ₂ Si | 96-101-1160 | 0.0000 |
| Silicon oxide -α (Quartz low) | O ₂ Si | 96-101-1173 | 0.0000 |
| Silicon oxide -β (Quartz low) | O ₂ Si | 96-101-1177 | 0.0000 |
| Silicon oxide -β (Quartz high) | O ₂ Si | 96-101-1201 | 0.0000 |
| Silicon oxide (Quartz high) | O ₂ Si | 96-110-0020 | 0.0000 |
| (Fe ₂ O ₃) _{10.6667} (Maghemite) | Fe _{21.3334} O _{32.0001} | 96-152-8612 | 0.0000 |
| Kaolinite | Al ₂ H ₄ O ₉ Si ₂ | 96-155-0599 | 0.0000 |
| Kaolinite K-I | Al ₂ H ₄ O ₉ Si ₂ | 96-156-6358 | 0.0000 |
| Kaolinite K-II | Al ₂ H ₄ O ₉ Si ₂ | 96-156-6359 | 0.0000 |
| Kaolinite K-III | Al ₂ H ₄ O ₉ Si ₂ | 96-156-6360 | 0.0000 |
| Silicon oxide (Quartz) | O ₂ Si | 96-500-0036 | 0.0000 |
| Pseudomalachite | Cu ₅ H ₄ O ₁₂ P ₂ | 96-900-0590 | 0.0000 |
| Quartz | O ₂ Si | 96-900-0776 | 0.0000 |
| Quartz | O ₂ Si | 96-900-0777 | 0.0000 |
| Quartz | O ₂ Si | 96-900-0778 | 0.0000 |
| Quartz | O ₂ Si | 96-900-0779 | 0.0000 |
| Quartz | O ₂ Si | 96-900-0780 | 0.0000 |
| Quartz | O ₂ Si | 96-900-0781 | 0.0000 |
| Quartz | Fe _{2.18} O ₄ Ti _{0.42} | 96-900-1115 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5018 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5019 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5020 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5021 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5022 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5023 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5024 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5025 | 0.0000 |
| Quartz | O ₂ Si | 96-900-5026 | 0.0000 |



| | | | |
|-----------|---------------|-------------|--------|
| Quartz | O2 Si | 96-900-5027 | 0.0000 |
| Quartz | O2 Si | 96-900-5028 | 0.0000 |
| Quartz | O2 Si | 96-900-5029 | 0.0000 |
| Quartz | O2 Si | 96-900-5030 | 0.0000 |
| Quartz | O2 Si | 96-900-5031 | 0.0000 |
| Quartz | O2 Si | 96-900-5032 | 0.0000 |
| Quartz | O2 Si | 96-900-5033 | 0.0000 |
| Quartz | O2 Si | 96-900-5034 | 0.0000 |
| Maghemite | Fe2 O3 | 96-900-6317 | 0.0000 |
| Maghemite | Fe2 O3 | 96-900-6318 | 0.0000 |
| Maghemite | Fe3 O4 | 96-900-6319 | 0.0000 |
| Quartz | O2 Si | 96-900-7379 | 0.0000 |
| Quartz | O2 Si | 96-900-8093 | 0.0000 |
| Quartz | O2 Si | 96-900-8094 | 0.0000 |
| Kaolinite | Al2 H4 O9 Si2 | 96-900-9231 | 0.0000 |
| Kaolinite | Al2 H4 O9 Si2 | 96-900-9235 | 0.0000 |
| Quartz | O2 Si | 96-900-9667 | 0.0000 |
| Langite | Cu4 H10 O12 S | 96-900-9716 | 0.0000 |
| Quartz | O2 Si | 96-901-0145 | 0.0000 |
| Quartz | O2 Si | 96-901-0146 | 0.0000 |
| Quartz | O2 Si | 96-901-0147 | 0.0000 |
| Quartz | O2 Si | 96-901-1494 | 0.0000 |

and 23 others...

Search-Match

Settings

| | |
|--|----------------------|
| Reference database used | COD-Inorg 2023.06.06 |
| Automatic zeropoint adaptation | Yes |
| Downgrade entries with low scaling factors | Yes |
| Minimum figure-of-merit (FoM) | 0.60 |
| 2theta window for peak corr. | 0.30 deg. |
| Minimum rel. int. for peak corr. | 0 |
| Parameter/influence 2theta | 0.50 |
| Parameter/influence intensities | 0.50 |
| Parameter multiple/single phase(s) | 0.50 |

Criteria for entries added by user

Reference:

Entry number:

96-101-1098;96-101-1160;96-101-1173;96-101-1177;96-101-1201;96-110-0020;96-500-0036;96-900-0776;96-900-0777;96-900-0778;96-900-0779;96-900-0780;96-900-0781;96-900-5018;96-900-5019;96-900-5020;96-900-5021;96-900-5022;96-900-5023;96-900-5024;96-900-5025;96-900-5026;96-900-5027;96-900-5028;96-900-5029;96-900-5030;96-900-5031;96-900-5032;96-900-5033;96-900-5034;96-900-7379;96-900-8093;96-900-8094;96-900-8094;96-900-9667;96-901-0145;96-901-0146;96-901-0147;96-901-1494;96-901-1495;96-901-1496;96-901-1497;96-901-2601;96-901-2602;96-901-2603;96-901-2604;96-901-2605;96-901-2606;96-901-3322;96-901-5023;96-900-0590;96-152-8612;96-900-1115;96-900-6317;96-900-6318;96-900-6319;96-901-2693;96-901-7490;96-901-7494;96-901-7520;96-901-7521;96-901-7846;96-900-9716;96-901-3896;96-101-1046;96-155-0599;96-156-6358;96-156-6359;96-156-6360;96-900-9231;96-900-9235;96-901-5000;96-901-7767;96-901-7768

Peak List

| No. | 2theta [°] | d [Å] | I/I0 (peak height) | Counts (peak area) | FWHM | Matched |
|-----|------------|--------|--------------------|--------------------|--------|-----------|
| 1 | 12.30 | 7.1962 | 70.73 | 80.09 | 0.7639 | D,E |
| 2 | 20.04 | 4.4309 | 92.53 | 120.10 | 0.8756 | B,D,E |
| 3 | 20.82 | 4.2666 | 242.51 | 142.67 | 0.3969 | A,B,D |
| 4 | 25.00 | 3.5619 | 100.14 | 160.32 | 1.0800 | D,E |
| 5 | 25.24 | 3.5286 | 120.82 | 93.12 | 0.5200 | B |
| 6 | 26.68 | 3.3413 | 1000.00 | 394.78 | 0.2663 | A,E |
| 7 | 35.06 | 2.5595 | 53.50 | 41.90 | 0.5284 | B,D,E |
| 8 | 36.54 | 2.4592 | 142.12 | 67.63 | 0.3210 | A,B |
| 9 | 37.80 | 2.3800 | 48.49 | 67.61 | 0.9407 | B,D,E |
| 10 | 38.62 | 2.3314 | 55.35 | 65.22 | 0.7949 | B,C,D,E |
| 11 | 39.46 | 2.2837 | 99.63 | 47.26 | 0.3200 | A,D,E |
| 12 | 40.20 | 2.2433 | 40.58 | 7.22 | 0.1200 | A,B,C,D,E |
| 13 | 42.46 | 2.1290 | 88.21 | 30.39 | 0.2324 | A,B,D,E |
| 14 | 45.78 | 1.9820 | 50.72 | 24.76 | 0.3294 | A,B,D,E |
| 15 | 50.14 | 1.8194 | 160.74 | 57.59 | 0.2417 | A,B,C,D,E |
| 16 | 53.90 | 1.7010 | 20.57 | 9.42 | 0.3089 | B,C,D,E |
| 17 | 54.84 | 1.6741 | 55.99 | 35.29 | 0.4253 | A,B,C,D,E |
| 18 | 55.38 | 1.6590 | 32.81 | 25.89 | 0.5323 | A,B,D,E |
| 19 | 59.96 | 1.5428 | 137.02 | 50.51 | 0.2487 | A,B,C,D,E |
| 20 | 62.40 | 1.4882 | 47.90 | 41.46 | 0.5839 | B,D,E |
| 21 | 64.00 | 1.4548 | 30.88 | 11.93 | 0.2606 | A,B,C,D,E |
| 22 | 67.74 | 1.3833 | 74.32 | 39.65 | 0.3599 | A,B,D,E |
| 23 | 68.16 | 1.3758 | 93.10 | 53.37 | 0.3867 | A,B,D,E |
| 24 | 68.30 | 1.3733 | 39.72 | 8.03 | 0.1363 | A,B,C,D,E |

Integrated Profile Areas

Based on calculated profile



Selected phases
(Quartz)
(Sudomalachite)
(Maghemite)
(Langite)

| Counts | Amount |
|--------|---------|
| 174232 | 100.00% |
| 83640 | 48.00% |
| 90592 | 52.00% |
| 59676 | 34.25% |
| 36359 | 20.87% |
| 9337 | 5.36% |
| 1319 | 0.76% |
| 434 | 0.25% |

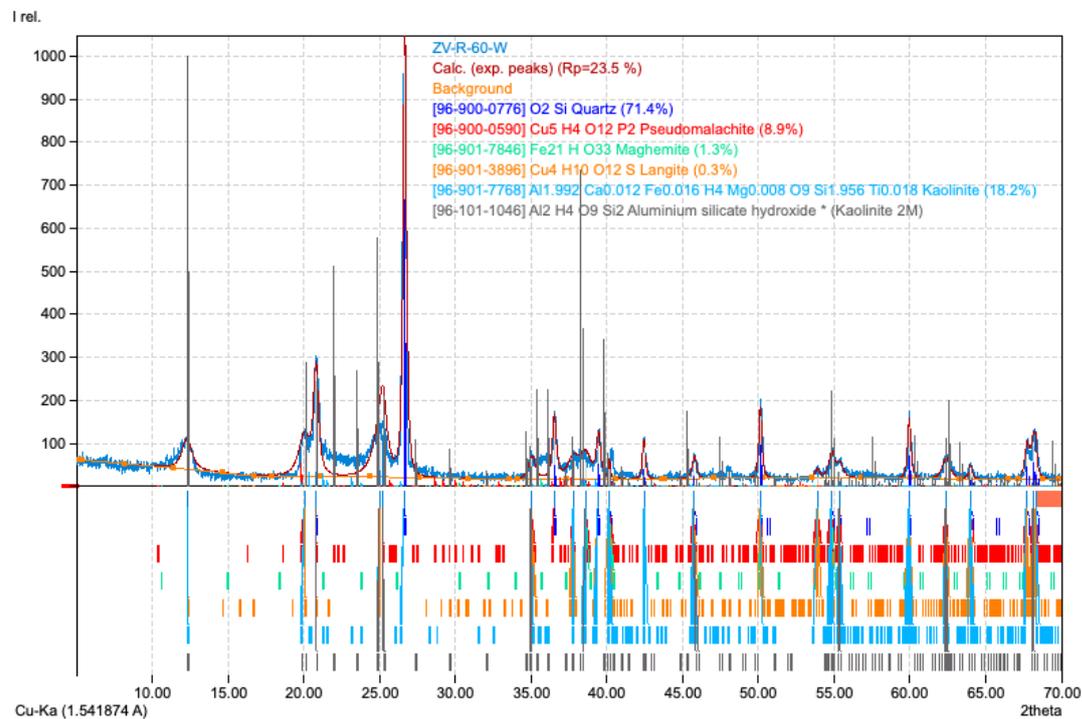
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| | | |
|----------------------------------|-------|--------|
| Peak area of phase E (Kaolinite) | 12226 | 7.02% |
| Unidentified peak area | 30917 | 17.74% |

Peak Residuals

| Peak data | Counts | Amount |
|---|--------|---------|
| Overall peak intensity | 1676 | 100.00% |
| Peak intensity belonging to selected phases | 1556 | 92.82% |
| Unidentified peak intensity | 120 | 7.18% |

Diffraction Pattern Graphics



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APPENDICE 6
CONCULTATION CARD



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Lampiran B 10
Kartu Konsultasi Tugas Akhir

**JUDUL: STUDY OF COPPER EXTRACTION FROM OXIDE ORE
USING SULFURIC ACID SOLVENT**

(Konsultasi minimal 8 kali)

| TANGGAL | MATERI KONSULTASI | PARAF DOSEN |
|------------|--|---|
| 06/12/2023 | <ol style="list-style-type: none"> 1. Kesalahan penulisan 2. Diagram alir 3. Grammar |  |
| 08/12/2023 | <ol style="list-style-type: none"> 1. Hasil analisis mikroskopis 2. Hasil XRD 3. Grafik PLS (Extraction Rate) |  |
| 13/02/2024 | <ol style="list-style-type: none"> 1. Grammar 2. Pembahasan diskusi mineral 3. Kesimpulan |  |
| 14/02/2024 | <ol style="list-style-type: none"> 1. Hasil mikroskopis 2. Pembahasan extraction rate 3. Kesimpulan |  |



| TANGGAL | MATERI KONSULTASI | PARAF DOSEN |
|------------|-----------------------------------|---|
| 16/02/2024 | Kesimpulan Lampiran Abstrak |  |
| 16/02/2024 | Poster Artikel Ilmiah |  |
| 19/02/2024 | Artikel Ilmiah |  |
| 19/02/2024 | |  |

