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## LAMPIRAN

### Lampiran 1. Hasil Uji Organoleptik Parameter Warna Bihun

<b>Panelis</b>	<b>177</b>	<b>210</b>	<b>312</b>	<b>488</b>	<b>522</b>	<b>644</b>
1.	4	4	4	4	4	4
2.	4	3	4	4	4	3
3.	4	5	4	4	4	3
4.	4	4	3	5	3	2
5.	4	3	3	5	4	3
6.	3	3	3	3	3	2
7.	4	4	3	4	4	2
8.	5	3	2	4	2	3
9.	4	5	4	4	4	4
10.	4	4	4	4	4	4
11.	3	3	3	3	3	3
12.	3	4	3	3	4	3
13.	4	5	4	4	4	4
14.	4	2	3	2	4	2
15.	3	3	2	3	2	3
<b>Total</b>	<b>57</b>	<b>55</b>	<b>49</b>	<b>56</b>	<b>53</b>	<b>45</b>
<b>Rata-rata</b>	3.80	3.67	3.27	3.73	3.53	3.00
<b>STDEV</b>	0.56	0.90	0.70	0.80	0.74	0.76

Sumber : Data Primer Penelitian Bihun dari Beras Berkecambah, 2022

### Lampiran 2. Hasil Analisa Sidik Ragam Uji Organoleptik Parameter Warna Bihun

#### ANOVA

Warna					
	Sum of Squares	df	Mean Square	F	Sig.
Between Groups	7.167	5	1.433	2.544	.034
Within Groups	47.333	84	.563		
Total	54.500	89			

#### Hasil

Duncan<sup>a</sup>

Perlakuan	N	Subset for alpha = 0.05	
		1	2
Perlakuan 6	15	3.00	
Perlakuan 3	15	3.27	3.27
Perlakuan 5	15	3.53	3.53
Perlakuan 2	15		3.67
Perlakuan 4	15		3.73
Perlakuan 1	15		3.80
Sig.		.069	.086

**Lampiran 3. Hasil Uji Organoleptik Parameter Aroma Bihun**

Panelis	177	210	312	488	522	644
1.	5	5	5	5	5	5
2.	4	4	4	3	4	3
3.	4	4	4	4	4	4
4.	3	3	3	3	3	3
5.	5	3	4	4	5	5
6.	3	4	3	2	3	3
7.	4	4	4	4	3	3
8.	4	3	3	4	3	2
9.	4	4	2	4	3	3
10.	3	2	2	3	2	2
11.	4	4	4	4	4	4
12.	4	3	3	4	4	3
13.	4	3	3	4	4	4
14.	3	3	3	2	3	4
15.	4	3	2	3	2	3
<b>Jumlah</b>	<b>58</b>	<b>52</b>	<b>49</b>	<b>53</b>	<b>52</b>	<b>51</b>
<b>Rata-rata</b>	3.87	3.47	3.27	3.53	3.47	3.40
<b>STDEV</b>	0.64	0.74	0.88	0.83	0.92	0.91

Sumber : Data Primer Penelitian Bihun dari Beras Berkecambah, 2022

**Lampiran 4. Hasil Analisa Sidik Ragam Uji Organoleptik Parameter Aroma Bihun**

**ANOVA**

Aroma					
	Sum of Squares	df	Mean Square	F	Sig.
Between Groups	3.033	5	.607	.887	.494
Within Groups	57.467	84	.684		
Total	60.500	89			

### Lampiran 5. Hasil Uji Organoleptik Parameter Rasa Bihun

Panelis	177	210	312	488	522	644
1.	4	4	3	4	3	4
2.	3	3	3	3	3	3
3.	4	4	4	4	4	3
4.	3	2	4	3	4	3
5.	4	4	3	3	4	2
6.	4	3	3	4	3	3
7.	3	4	4	4	4	3
8.	4	3	2	3	3	2
9.	4	4	4	4	2	3
10.	3	3	3	3	3	3
11.	4	4	4	2	4	4
12.	2	3	3	4	3	3
13.	3	3	3	3	4	4
14.	3	4	4	2	3	3
15.	4	3	3	3	3	4
<b>Jumlah</b>	52	51	50	49	50	47
<b>Rata-rata</b>	3.47	3.40	3.33	3.27	3.33	3.13
<b>STDEV</b>	0.64	0.63	0.62	0.70	0.62	0.64

Sumber : Data Primer Penelitian Bihun dari Beras Berkecambah, 2022

### Lampiran 6. Hasil Analisa Sidik Ragam Uji Organoleptik Parameter Rasa Bihun

#### ANOVA

Rasa					
	Sum of Squares	df	Mean Square	F	Sig.
Between Groups	.989	5	.198	.479	.791
Within Groups	34.667	84	.413		
Total	35.656	89			

### Lampiran 7. Hasil Uji Organoleptik Parameter Tekstur Bihun

<b>Panelis</b>	<b>177</b>	<b>210</b>	<b>312</b>	<b>488</b>	<b>522</b>	<b>644</b>
1.	4	4	4	4	3	3
2.	4	3	4	4	3	4
3.	4	4	4	4	4	3
4.	4	4	3	3	3	2
5.	4	4	3	3	3	1
6.	3	3	2	3	3	3
7.	4	4	3	4	3	3
8.	3	3	2	3	2	3
9.	4	3	4	4	2	3
10.	4	2	2	2	2	2
11.	4	3	3	2	3	4
12.	3	3	3	4	3	3
13.	3	3	3	3	4	4
14.	4	3	5	2	4	2
15.	4	3	3	2	2	3
<b>Total</b>	<b>56</b>	<b>49</b>	<b>48</b>	<b>47</b>	<b>44</b>	<b>43</b>
<b>Rata-rata</b>	3.73	3.27	3.20	3.13	2.93	2.87
<b>STDEV</b>	12	0.59	0.86	0.83	0.70	0.83

Sumber : Data Primer Penelitian Bihun dari Beras Berkecambah, 2022

### Lampiran 8. Hasil Analisa Sidik Ragam Uji Organoleptik Parameter Tekstur Bihun

#### ANOVA

Tekstur					
	Sum of Squares	df	Mean Square	F	Sig.
Between Groups	7.122	5	1.424	2.679	.027
Within Groups	44.667	84	.532		
Total	51.789	89			

#### Hasil

Duncan<sup>a</sup>

Perlakuan	N	Subset for alpha = 0.05	
		1	2
Perlakuan 6	15	2.87	
Perlakuan 5	15	2.93	
Perlakuan 4	15	3.13	
Perlakuan 3	15	3.20	3.20
Perlakuan 2	15	3.27	3.27
Perlakuan 1	15		3.73
Sig.		.187	.061

**Lampiran 9. Hasil Rata-Rata Pengujian Organoleptik**

	P1	P2	P3	P4	P5	P6
<b>Warna</b>	3.80	3.67	3.27	3.73	3.53	3.00
<b>Aroma</b>	3.87	3.47	3.27	3.53	3.47	3.40
<b>Rasa</b>	3.47	3.40	3.33	3.27	3.33	3.13
<b>Tekstur</b>	3.73	3.27	3.20	3.13	2.93	2.86
<b>Rata-rata</b>	3.72	3.45	3.27	3.42	3.32	3.10
<b>STDEV</b>	0.175	0.167	0.053	0.268	0.270	0.226

**Lampiran 10. Hasil Analisis Uji Independent T-Test Pengujian Kadar Abu**

<b>Group Statistics</b>					
	Kadar Abu	N	Mean	Std. Deviation	Std. Error Mean
Nilai	Bihun tepung beras berkecambah	2	.4150	.02121	.01500
	Bihun tepung beras tanpa perkecambahan	2	.3550	.00707	.00500

<b>Independent Samples Test</b>										
		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	95% Confidence Interval of the Difference	
Nilai	Equal variances assumed								Lower	Upper
	119695 625700 000000. 000	.000	3.79 5	2	.063	.060 00	.01581	-.00803	.12803	
	Equal variances not assumed			3.79 5	1.22 0	.128	.060 00	.01581	-.07272	.19272

**Lampiran 11. Hasil Analisis Uji Independent T-Test Pengujian Kadar Air**

Group Statistics						
	Kadar Air	N	Mean	Std. Deviation	Std. Error Mean	
Nilai	Bihun tepung beras berkecambah	2	7.7150	.02121	.01500	
	Bihun tepung beras tanpa perkecambahan	2	7.1750	.03536	.02500	

Independent Samples Test										
		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	95% Confidence Interval of the Difference	Lower
Nilai	Equal variances assumed	7895283 5660000 00.000	.000	18.522	2	.003	.54000	.02915	.41456	.66544
	Equal variances not assumed			18.522	1.637	.007	.54000	.02915	.38379	.69621

**Lampiran 12. Hasil Analisis Uji Independent T-Test Pengujian Kadar Protein**

Group Statistics					
	Kadar Protein	N	Mean	Std. Deviation	Std. Error Mean
Nilai	Bihun tepung beras berkecambah	2	12.2900	.01414	.01000
	Bihun tepung beras tanpa perkecambahan	2	8.9450	.02121	.01500

Independent Samples Test										
		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2-tail ed)	Mean Difference	Std. Error Differ ence	95% Confidence Interval of the Difference	
Nilai	Equal variances assumed	89311 89566 00000 0.000	.000	185.5 47	2	.00 0	3.34500	.01803	3.26743	3.42257
	Equal variances not assumed			185.5 47	1.7 42	.00 0	3.34500	.01803	3.25533	3.43467

**Lampiran 13. Hasil Analisis Uji Independent T-Test Pengujian Kadar Lemak**

Group Statistics					
	Kadar Lemak	N	Mean	Std. Deviation	Std. Error Mean
Nilai	Bihun tepung beras berkecambah	2	11.1550	.03536	.02500
	Bihun tepung beras tanpa perkecambahan	2	18.3150	.03536	.02500

Independent Samples Test										
		Levene's Test for Equality of Variances		t-test for Equality of Means						
Nilai		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	95% Confidence Interval of the Difference	
									Lower	Upper
Nilai	Equal variances assumed	.000	1.000	-202.515	2	.000	-7.16000	.03536	-7.31212	7.00788
	Equal variances not assumed			-202.515	2.000	.000	-7.16000	.03536	-7.31212	7.00788

#### Lampiran 14. Hasil Analisis Uji Independent T-Test Pengujian Kadar Karbohidrat

Group Statistics					
	Kadar Karbohidrat	N	Mean	Std. Deviation	Std. Error Mean
Nilai	Bihun tepung beras berkecambah	2	30.1450	.03536	.02500
	Bihun tepung beras tanpa perkecambahan	2	36.4350	.04950	.03500

Independent Samples Test									
		Levene's Test for Equality of Variances		t-test for Equality of Means					
		F	Sig.	t	Df	Sig. (2-tail ed)	Mean Difference	Std. Error Difference	95% Confidence Interval of the Difference
Nilai	Equal variances assumed	329659 091300 0000.00 0	.000	-146.240	2	.00 0	-6.29000	.04301	- 6.4750 6 - 6.4950 3
	Equal variances not assumed			-146.240	1.8 10	.00 0	-6.29000	.04301	- 6.0849 7

**Lampiran 15. Hasil Analisis Uji Independent T-Test Pengujian Kadar Serat**

Group Statistics					
	Kadar Serat	N	Mean	Std. Deviation	Std. Error Mean
Nilai	Bihun tepung beras berkecambah	2	25.7950	.00707	.00500
	Bihun tepung beras tanpa perkecambahan	2	15.3450	.02121	.01500

Independent Samples Test									
		Levene's Test for Equality of Variances		t-test for Equality of Means					
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	95% Confidence Interval of the Difference
Nilai	Equal variances assumed	6068904 7170000 000.000	.000	660.9 16	2	.000	10.4500 0	.0158 1	10.381 97 - 10.51803
	Equal variances not assumed			660.9 16	1.22 0	.000	10.4500 0	.0158 1	10.317 28 - 10.58272

**Lampiran 16. Hasil Analisis Uji Independent T-Test Pengujian Gamma-Aminobutyric Acid (GABA)**

**Group Statistics**

	Gamma-aminobutyric acid	N	Mean	Std. Deviation	Std. Error Mean
Nilai	Bihun tepung beras berkecambah	2	44.5600	2.48902	1.76000
	Bihun tepung beras tanpa perkecambahan	2	22.4450	.26163	.18500

**Independent Samples Test**

		Levene's Test for Equality of Variances		t-test for Equality of Means					
				F	Sig.	T	df	Sig. (2-tailed)	Mean Difference
									Std. Error Difference
Nilai	Equal variances assumed	13799 59425 00000 00.00 0	.00 0	12.49 6	2	.006	22.1150 0	1.76970	14.5006 1
	Equal variances not assumed			12.49 6	1.02 2	.048	22.1150 0	1.76970	.74565 43.4843 5

**Lampiran 17. Hasil Analisis Uji Independent T-Test Pengujian Magnesium**

**Group Statistics**

	Magnesium	N	Mean	Std. Deviation	Std. Error Mean
Nilai	Bihun tepung beras berkecambah	2	50.0250	.67175	.47500
	Bihun tepung beras tanpa perkecambahan	2	19.6000	.08485	.06000

Independent Samples Test										
		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2- tailed )	Mean Difference	Std. Error Differ- ence	95% Confidence Interval of the Difference	
Nilai	Equal variances assumed	7532736 5700000 000.000	.000	63.54 8	2	.000	30.42500	.4787 7	28.36 500	32.485 00
	Equal variances not assumed			63.54 8	1.03 2	.009	30.42500	.4787 7	24.76 853	36.081 47

#### Lampiran 18. Hasil Analisis Uji Independent T-Test Pengujian Daya Serap Air

Group Statistics					
	Daya Serap Air	N	Mean	Std. Deviation	Std. Error Mean
Nilai	Bihun tepung beras berkecambah	2	82.2100	2.92742	2.07000
	Bihun tepung beras tanpa perkecambahan	2	70.5200	14.42498	10.20000

Independent Samples Test										
		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2- tailed)	Mean Differ- ence	Std. Error Differ- ence	95% Confidence Interval of the Difference	
Nilai	Equal variances assumed	997964 083300 0000.0 00	.000	1.123	2	.378	11.690 00	10.4079 2	- 33.0916 9	56.47169
	Equal variances not assumed			1.123	1.0 82	.452	11.690 00	10.4079 2	- 99.0210 4	122.4010 4

#### Lampiran 19. Hasil Analisis Uji Independent T-Test Pengujian Elastisitas

Group Statistics					
	Elastisitas	N	Mean	Std. Deviation	Std. Error Mean
Nilai	Bihun tepung beras berkecambah	2	10.4150	5.96091	4.21500
	Bihun tepung beras tanpa perkecambahan	2	7.7700	.46669	.33000

Independent Samples Test										
		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2- taile d)	Mean Differe nce	Std. Error Differe nce	95% Confidence Interval of the Difference	
Nilai	Equal variances assumed								Lower	Upper
	4503442 9800000 00.000	.000	.626	2	.595	2.6450 0	4.2279 0	- 15.546 18	20.8361 8	
	Equal variances not assumed			.626	1.0 12	.643	2.6450 0	4.2279 0	- 49.562 30	54.8523 0

## Lampiran 20. Kuisioner Pengujian Organoleptik Metode Hedonik

### KUISIONER

Nama : \_\_\_\_\_

Tanggal : \_\_\_\_\_

Produk : Bihun

Petunjuk : \_\_\_\_\_

Di hadapan Anda terdapat 6 formulasi sampel berupa bihun. Anda diminta untuk menilai masing-masing formulasi berdasarkan tingkat kesukaan dengan cara memberikan nilai pada kolom sesuai dengan tingkat penilaian.

Kode	Parameter			
	Warna	Aroma	Rasa	Tekstur
177				
210				
312				
488				
522				
644				

#### Keterangan :

1 = Sangat tidak suka

2 = Tidak suka

3 = Agak suka

4 = Suka

5 = Sangat suka

## Lampiran 21. Dokumentasi Kegiatan Penelitian

### Lampiran 21.a Proses Pembuatan Beras Berkecambah



pengsortiran beras



Pemeraman



Beras Berkecambah

### Lampiran. 21.b Proses Pembuatan Bihun



Pencampuran bahan



Pencetakan Adonan



Bihun

### Lampiran 21.c Pengujian Analisa Sensori, Kimia dan Fisik Bihun



Pengujian Organoleptik



Kadar Abu (Tanur)



Daya Serap Air