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LAMPIRAN

Lampiran 1. Dokumentasi Penelitian

1. Preparasi Sampel



Tulang sotong dibersihkan



Tulang sotong dikeringkan
(dibawah sinar matahari)



Tulang Sotong dihancurkan menjadi
Serpitan kecil



Tulang sotong digiling



Tulang sotong dihaluskan

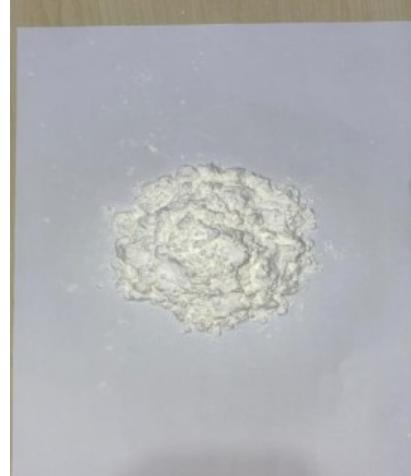


Serbuk Tulang sotong Diayak





Bubuk tulang sotong dikalsinasi



Hasil Kalsinasi

2. Sintesis Hidroksiapatit



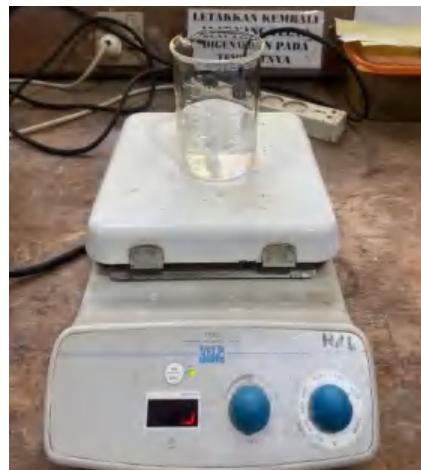
Bubuk kalsium Oksida (CaO)



Bubuk $(\text{NH}_4)_2\text{HPO}_4$



buatan Larutan 1



Pembuatan larutan 2





Titrasi Larutan 2 ke larutan 1



Stirrer larutan 1 dan larutan 2



Pengendapan 24 jam



Pencucian endapan



sil Pencucian



Pengeringan Endapan





Setelah Pengeringan



Disintering pada suhu 700°C, 750°C, 800°C, dan 850°C selama 5 jam.



Hidroksiapatit Setelah disintering

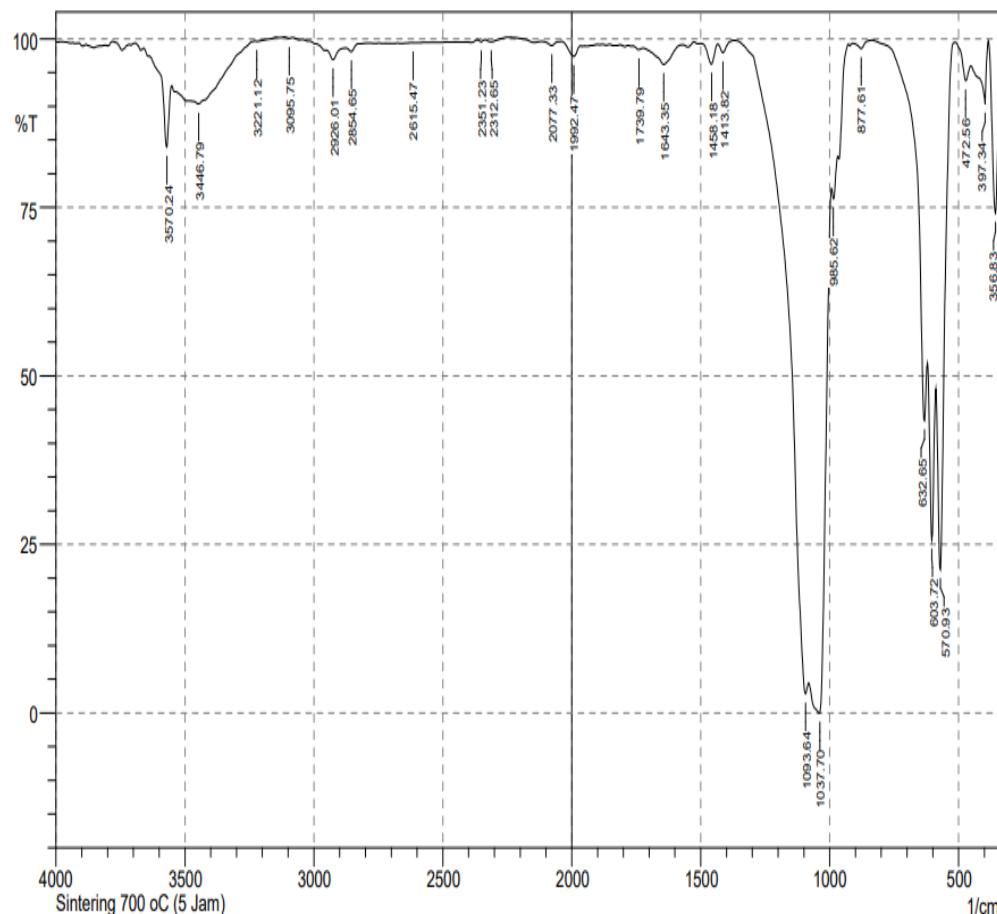


Optimization Software:
www.balesio.com

Lampiran 2. Analisis Data

1. Analisis gugus fungsi menggunakan FTIR

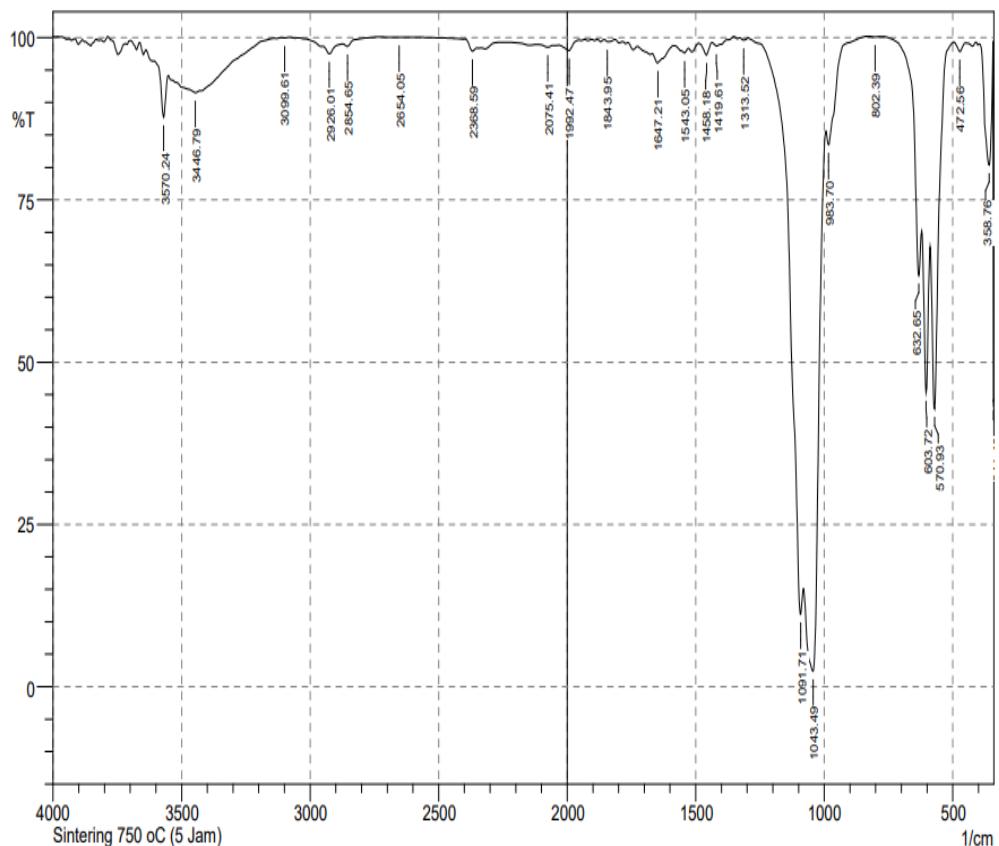
a. Suhu 700°C



No.	Peak	Intensity	Corr. Intensity	Base (H)	Base (L)	Area	Corr. Area
1	341.4	26.782	36.63	343.33	339.47	2.188	0.559
2	356.83	74.137	20.995	383.83	345.26	2.863	2.218
3	397.34	90.333	8.709	451.34	385.76	1.628	1.016
4	472.56	93.816	3.288	513.07	453.27	0.897	0.294
5	570.93	21.327	38.929	588.29	514.99	18.191	7.851
6	603.72	25.674	23.552	619.15	590.22	12.912	3.997
7	632.65	43.419	11.055	837.11	621.08	13.881	1.179
8	877.61	98.568	0.985	910.4	837.11	0.242	0.108
9	985.62	76.272	2.735	991.41	970.19	2.21	0.185
10	1037.7	0	0.46	1045.42	1035.77	1544.933	1520.286
11	1093.64	2.861	5.462	1367.53	1082.07	75.135	2.842
12	1413.82	97.974	1.439	1433.11	1369.46	0.28	0.146
13	1458.18	96.274	3.004	1500.62	1433.11	0.575	0.365
14	1643.35	96.229	2.681	1724.36	1571.99	1.518	0.784
	1739.79	98.399	0.368	1762.94	1724.36	0.233	0.031
	1992.47	97.413	1.803	2036.83	1965.46	0.496	0.279



b. Suhu 750°C

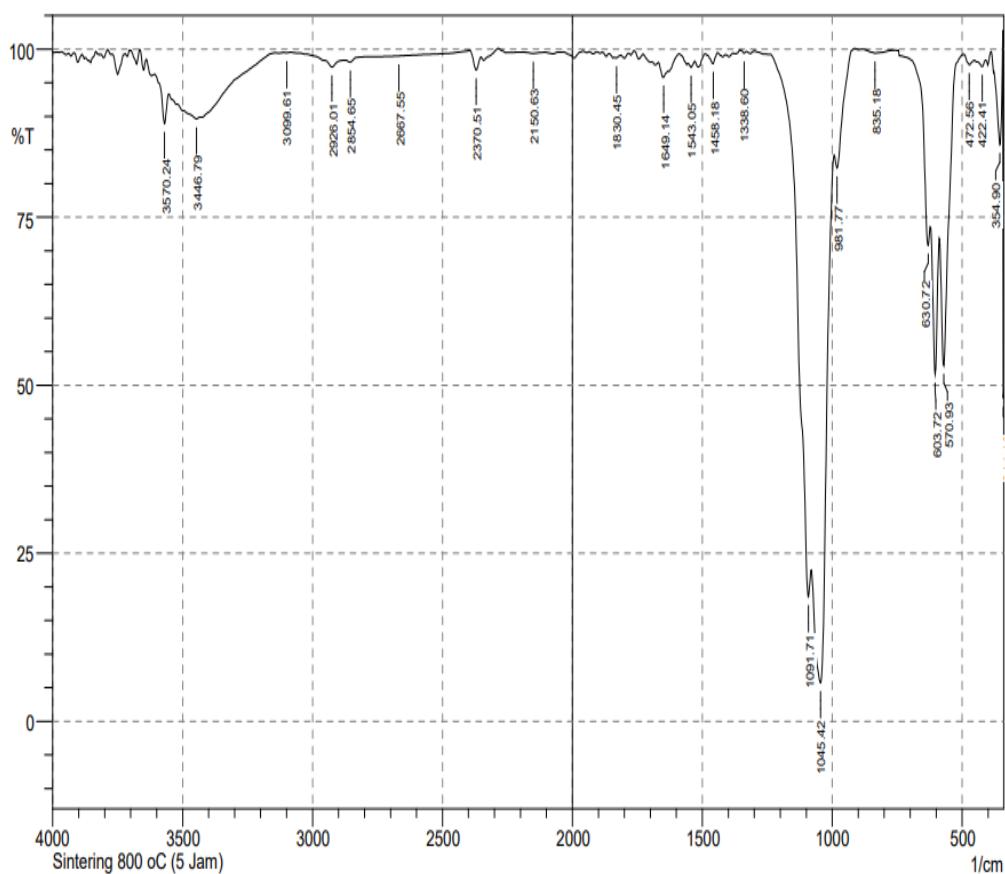


No.	Peak	Intensity	Corr. Intensity	Base (H)	Base (L)	Area	Corr. Area
1	341.4	43.871	28.109	343.33	339.47	1.368	0.349
2	358.76	80.387	15.607	395.41	345.26	2.773	2.076
3	472.56	97.849	1.398	495.71	449.41	0.28	0.128
4	570.93	42.83	29.876	586.36	497.63	10.256	4.066
5	603.72	45.294	23.421	619.15	588.29	7.735	2.693
6	632.65	63.389	9.063	775.38	621.08	5.836	0.682
7	802.39	100.101	0.093	833.25	777.31	-0.037	0.01
8	983.7	83.494	2.997	993.34	833.25	3.084	-2.241
9	1043.49	2.403	43.078	1080.14	995.27	71.04	34.671
10	1091.71	11.143	7.722	1298.09	1082.07	36.697	1.911
11	1313.52	99.593	0.374	1328.95	1300.02	0.033	0.028
12	1419.61	98.711	0.638	1436.97	1377.17	0.237	0.092
13	1458.18	97.349	1.828	1487.12	1436.97	0.362	0.181
14	1543.05	97.641	0.532	1556.55	1529.55	0.249	0.032
15	1647.21	96.12	1.729	1668.43	1587.42	0.984	0.325
16	1843.95	99.366	0.325	1857.45	1815.02	0.091	0.036



Optimization Software:
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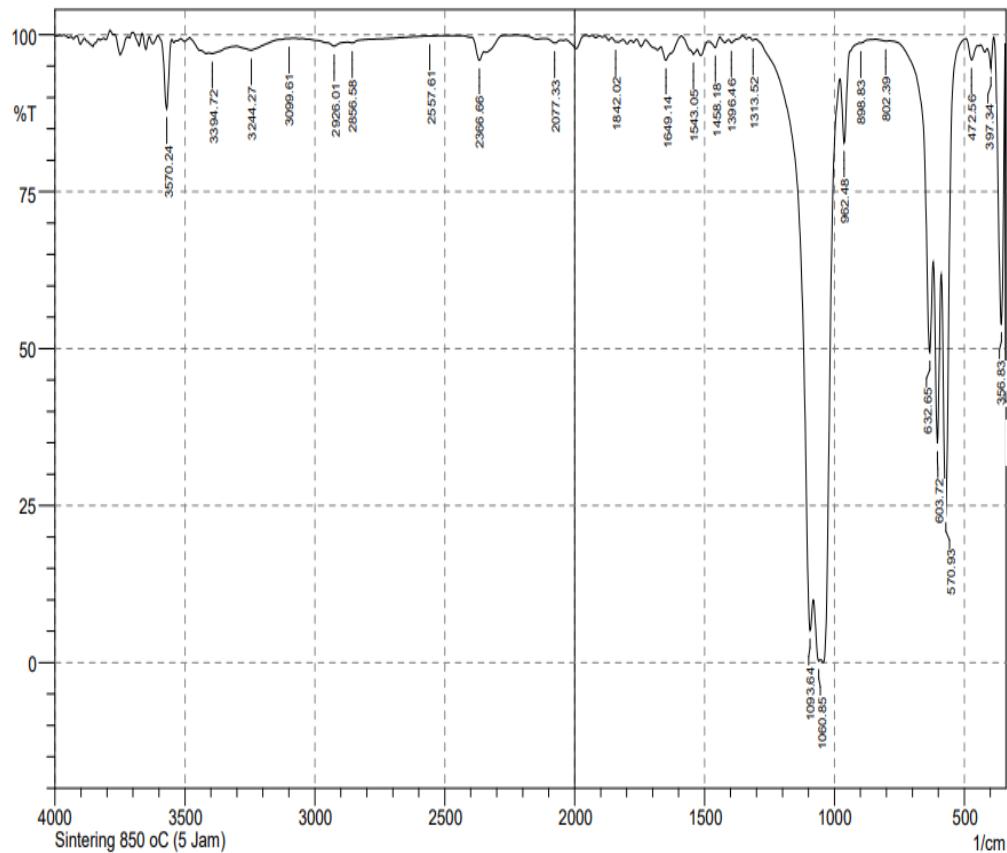
c. 800°C



No.	Peak	Intensity	Corr. Intensity	Base (H)	Base (L)	Area	Corr. Area
1	341.4	48.03	27.994	343.33	339.47	1.208	0.329
2	354.9	85.771	11.439	376.12	345.26	1.311	0.903
3	422.41	97.401	0.85	441.7	408.91	0.311	0.056
4	472.56	97.681	1.06	495.71	453.27	0.32	0.095
5	570.93	52.94	23.454	586.36	497.63	8.77	3.302
6	603.72	51.644	20.925	621.08	588.29	6.899	2.332
7	630.72	70.797	4.444	738.74	623.01	4.369	0.277
8	835.18	99.382	0.546	885.33	761.88	0.187	0.141
9	981.77	82.317	3.915	991.41	916.19	2.763	0.355
10	1045.42	5.763	41.433	1080.14	993.34	56.9	26.516
11	1091.71	18.524	8.21	1255.66	1082.07	30.096	1.409
12	1338.6	99.414	0.302	1354.03	1328.95	0.043	0.015
13	1458.18	97.872	1.434	1479.4	1440.83	0.238	0.118
14	1543.05	97.27	0.733	1554.63	1529.55	0.26	0.041
15	1649.14	95.826	1.505	1668.43	1631.78	0.559	0.134
16	1830.45	98.694	0.184	1840.09	1815.02	0.129	0.01



d. Suhu 850°C



No.	Peak	Intensity	Corr. Intensity	Base (H)	Base (L)	Area	Corr. Area
1	341.4	44.473	28.214	343.33	339.47	1.316	0.354
2	356.83	53.886	38.359	385.76	345.26	5.553	4.476
3	397.34	94.602	4.284	412.77	387.69	0.334	0.188
4	472.56	95.962	2.872	493.78	449.41	0.489	0.258
5	570.93	23.657	45.03	588.29	493.78	14.18	7.337
6	603.72	34.989	27.502	619.15	590.22	9.385	3.475
7	632.65	49.373	16.566	786.96	621.08	10.108	1.735
8	802.39	98.985	0.096	842.89	786.96	0.221	0.011
9	898.83	98.687	0.02	900.76	842.89	0.237	-0.022
10	962.48	82.786	11.277	977.91	902.69	2.06	0.867
11	1060.85	0.274	2.355	1080.14	1055.06	45.613	3.499
12	1093.64	5.148	9.527	1301.95	1082.07	42.637	3.585
13	1313.52	99.129	0.271	1328.95	1303.88	0.076	0.014
14	1396.46	98.742	0.586	1408.04	1354.03	0.185	0.072
15	1458.18	97.947	1.338	1479.4	1440.83	0.234	0.107



Optimization Software:
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1. Analisis Sifat Struktur menggunakan *X-Ray Diffraction* (XRD) Suhu

a. Suhu 700°C

```
*** Basic Data Process ***  
Group : Standard  
Data : asti#700#5  
  
# Strongest 3 peaks  
no. peak 2Theta d I/I1 FWHM Intensity Integrated Int  
no. (deg) (A) (deg) (Counts) (Counts)  
1 8 31.7794 2.81351 100 0.78780 181 6741  
2 9 32.7412 2.73302 63 0.48250 114 2853  
3 4 25.7183 3.46117 39 0.44330 70 1744  
  
# Peak Data List  
peak 2Theta d I/I1 FWHM Intensity Integrated Int  
no. (deg) (A) (deg) (Counts) (Counts)  
1 16.8200 5.26680 4 0.40000 7 173  
2 21.6800 4.09588 6 0.48000 11 281  
3 22.7200 3.91069 5 0.36000 9 189  
4 25.7183 3.46117 39 0.44330 70 1744  
5 27.8066 3.20579 14 0.58670 26 711  
6 28.8000 3.09743 14 0.44000 25 604  
7 30.9400 2.88790 25 0.35000 45 927  
8 31.7794 2.81351 100 0.78780 181 6741  
9 32.7412 2.73302 63 0.48250 114 2853  
10 34.0200 2.63316 23 0.69000 42 1419  
11 35.3100 2.53986 6 0.54000 11 313  
12 39.1000 2.30195 6 0.46000 11 266  
13 39.6616 2.27064 24 0.45670 44 1046  
14 41.8300 2.15781 7 0.54000 12 347  
15 43.7450 2.06768 8 0.49000 15 427  
16 45.2000 2.00445 4 0.28000 8 112  
17 46.5691 1.94866 29 0.44830 53 1245  
18 47.9666 1.89510 15 0.42670 27 651  
19 49.3400 1.84551 34 0.40000 61 1228  
20 50.3375 1.81125 14 0.40500 26 534  
21 51.1316 1.78497 10 0.39670 18 334  
22 51.9450 1.75892 10 0.35000 18 331  
23 53.0505 1.72484 20 0.41100 37 779  
24 55.7600 1.64727 6 0.44000 10 238  
25 56.9200 1.61643 3 0.40000 6 176  
26 58.0500 1.58762 3 0.18000 5 95  
27 59.9200 1.54247 6 0.80000 10 363  
28 61.4900 1.50679 7 0.38000 13 283  
29 62.9050 1.47626 8 0.47000 15 387  
30 63.9350 1.45494 14 0.47000 26 647  
31 64.8500 1.431660 8 0.70000 14 495  
32 66.2500 1.40960 5 0.30000 9 174  
33 71.4300 1.31956 4 0.46000 8 263  
34 72.2600 1.30644 3 0.16000 5 72  
35 73.7500 1.28368 4 0.42000 8 204
```



```
*** Basic Data Process ***  
# Data Information  
Group : Standard  
Data : asti#700#5  
Sample Name : powder  
Comment :  
Date & Time : 01-12-24 07:18:48  
  
# Measurement Condition  
X-ray tube  
target : Cu  
voltage : 40.0 (kV)  
current : 30.0 (mA)  
Slits  
Auto Slit : not Used  
divergence slit : 1.00000 (deg)  
scatter slit : 1.00000 (deg)  
receiving slit : 0.30000(mm)  
Scanning
```



b. Suhu 750°C

*** Basic Data Process ***						
Group	Standard					
Data	asti#750#5					
# Strongest 3 peaks						
no.	peak	2Theta	d	I/I ₁	FWHM	Intensity Integrated Int
no.	(deg)	(A)	(deg)	(deg)	(Counts)	(Counts)
1	12	31.5962	2.82940	100	0.34760	189 3155
2	13	32.0000	2.79461	59	0.33600	112 2075
3	14	32.7167	2.73501	59	0.34000	111 2189
# Peak Data List						
peak	2Theta	d	I/I ₁	FWHM	Intensity Integrated Int	
no.	(deg)	(A)	(deg)	(deg)	(Counts)	(Counts)
1	16.7550	5.28709	7	0.31000	13	247
2	21.6025	4.11040	7	0.26500	14	264
3	22.6866	3.91637	5	0.21330	9	134
4	25.1800	3.53393	4	0.10000	7	60
5	25.6809	3.46612	42	0.30470	80	1398
6	27.3200	3.26177	5	0.22000	9	136
7	27.7025	3.21760	19	0.33500	36	523
8	27.9800	3.18632	8	0.20000	16	184
9	28.7250	3.10535	14	0.33000	26	468
10	29.5300	3.02250	4	0.30000	7	115
11	30.9264	2.88914	37	0.28710	70	1102
12	31.5962	2.82940	100	0.34760	189	3155
13	32.0000	2.79461	59	0.33600	112	2075
14	32.7167	2.73501	59	0.34000	111	2189
15	33.3500	2.68451	3	0.30000	6	148
16	33.9200	2.64069	25	0.36000	48	676
17	34.1600	2.62268	21	0.45600	39	697
18	34.9200	2.56733	4	0.16000	8	138
19	35.1600	2.55035	5	0.00000	9	0
20	35.3800	2.53499	7	0.42000	13	300
21	37.2400	2.41254	4	0.24000	7	102
22	37.7400	2.38172	4	0.24000	8	113
23	39.0200	2.30649	7	0.32000	13	250
24	39.6266	2.27256	26	0.33330	50	882
25	40.0875	2.24749	4	0.09500	7	50
26	41.0000	2.19955	4	0.16000	8	69
27	41.7350	2.16250	6	0.33000	12	233
28	43.6900	2.07016	8	0.30000	16	297
29	44.0400	2.05452	6	0.10000	11	85
30	44.4350	2.03716	4	0.15000	7	94
31	45.1400	2.00697	5	0.20000	10	117
32	46.5125	1.95090	33	0.30500	63	950
33	46.8400	1.93802	12	0.24000	22	310
34	47.9085	1.89726	19	0.31300	36	586
35	48.3650	1.88041	8	0.21000	16	177
36	49.2966	1.84703	40	0.28670	76	1178
37	50.3050	1.81235	20	0.30000	38	618
38	51.1400	1.78470	11	0.34000	21	385
39	51.8933	1.76055	12	0.24000	22	273
40	53.0005	1.72635	24	0.31100	46	720
41	53.5350	1.71037	4	0.11000	7	55
42	55.7050	1.64877	7	0.25000	14	199
43	56.0650	1.63903	3	0.17000	6	56
44	56.9500	1.61565	5	0.26000	9	218
45	59.4600	1.55330	7	0.20000	13	190
46	59.8400	1.54434	6	0.24000	12	185
47	60.2966	1.53373	5	0.23330	10	124
48	61.4800	1.50701	8	0.36000	16	323
49	62.8466	1.47749	11	0.21330	21	236
peak 2Theta d I/I ₁ FWHM Intensity Integrated Int						
no.	(deg)	(A)	(deg)	(deg)	(Counts)	(Counts)
50	63.2300	1.46945	5	0.18000	9	94
51	63.8966	1.45572	12	0.43330	23	577
52	64.3800	1.44595	4	0.00000	8	0
53	64.8333	1.43693	8	0.30670	16	370
54	66.1900	1.41073	5	0.26000	9	155
55	71.4150	1.31980	5	0.31000	9	227
56	72.0700	1.30941	4	0.22000	8	94
57	72.3133	1.30560	4	0.22670	7	80
58	73.3500	1.28969	4	0.22000	7	107
59	73.8800	1.28174	5	0.28000	10	164
60	74.7800	1.26853	3	0.24000	6	89



c. Suhu 800°C

*** Basic Data Process ***							
Group	Standard						
Data	asti#800#5						
# Strongest 3 peaks							
no.	peak no.	2Theta (deg)	d (A)	I/I ₁	FWHM (deg)	Intensity (Counts)	Integrated Int (Counts)
1	16	31.5742	2.83132	100	0.38500	170	2576
2	15	30.8673	2.89453	66	0.28370	112	1755
3	18	32.7025	2.73617	62	0.35500	105	2089
# Peak Data List							
peak no.	2Theta (deg)	d (A)	I/I ₁	FWHM (deg)	Intensity (Counts)	Integrated Int (Counts)	
1	16.7866	5.27721	11	0.29230	19	354	
2	18.6900	4.74384	4	0.18000	6	92	
3	20.0450	4.42612	4	0.21000	7	129	
4	21.0500	4.21702	3	0.06000	5	33	
5	21.6200	4.10711	10	0.36000	17	392	
6	22.6400	3.92433	5	0.24000	9	200	
7	25.6498	3.47025	46	0.33380	78	1505	
8	26.3100	3.38465	6	0.30000	11	238	
9	27.2600	3.26882	4	0.00000	6	0	
10	27.6250	3.22645	36	0.31000	61	1006	
11	28.0000	3.18409	9	0.16000	16	196	
12	28.4400	3.13582	4	0.16000	6	62	
13	28.7300	3.10482	14	0.34000	23	422	
14	29.4500	3.03053	9	0.26000	15	231	
15	30.8673	2.89453	66	0.28370	112	1755	
16	31.5742	2.83132	100	0.38500	170	2576	
17	31.9200	2.80144	58	0.65340	98	2583	
18	32.7025	2.73617	62	0.35500	105	2089	
19	33.8600	2.64523	23	0.30660	39	605	
20	34.1516	2.62331	46	0.31670	79	1147	
21	35.0000	2.56164	5	0.28000	9	141	
22	35.4000	2.53361	9	0.28000	15	258	
23	37.1700	2.41692	6	0.26000	10	150	
24	37.6250	2.38873	5	0.21000	9	120	
25	38.9750	2.30904	8	0.33000	13	222	
26	39.6093	2.27352	29	0.31470	49	886	
27	40.2000	2.24146	3	0.04000	5	28	
28	40.9150	2.20393	9	0.23000	15	190	
29	41.6150	2.16846	11	0.33000	19	369	
30	43.3200	2.08698	5	0.20000	8	89	
31	43.6450	2.07219	10	0.45000	17	325	
32	44.4100	2.03825	5	0.26000	9	174	
33	45.1433	2.00683	9	0.20670	15	168	
34	46.5160	1.95076	35	0.36800	60	957	
35	46.8200	1.93880	21	0.25600	36	442	
36	47.8380	1.89989	24	0.26000	41	534	
37	48.2050	1.88628	12	0.27000	21	310	
38	49.2712	1.84793	35	0.29750	60	911	
39	50.2575	1.81395	18	0.28500	30	446	
40	51.0800	1.78665	11	0.28000	18	287	
41	51.8900	1.76065	9	0.26000	16	198	
42	52.9286	1.72852	31	0.28000	53	770	
43	53.5000	1.71140	3	0.04000	5	31	
44	54.3050	1.68792	4	0.15000	6	50	
45	55.6550	1.65013	6	0.23000	11	167	
46	56.5600	1.62586	3	0.12000	5	39	
47	56.9350	1.61604	4	0.19000	7	75	
48	57.3600	1.60507	4	0.20000	7	124	
49	59.5050	1.55223	10	0.43000	17	371	
peak no.	2Theta (deg)	d (A)	I/I ₁	FWHM (deg)	Intensity (Counts)	Integrated Int (Counts)	
50	60.2100	1.53573	6	0.24000	11	135	
51	61.4383	1.50794	10	0.22330	17	221	
52	62.7900	1.47869	9	0.28000	15	229	
53	63.1550	1.47102	5	0.21000	8	87	
54	63.8550	1.45657	14	0.37000	24	457	
55	64.4400	1.44475	3	0.12000	5	51	
56	64.7966	1.43766	12	0.23330	20	241	
57	65.1600	1.43052	3	0.08000	5	33	
58	66.1500	1.41149	6	0.22000	11	160	
59	67.3800	1.38868	3	0.20000	5	81	
60	67.9700	1.37806	3	0.18000	5	64	
61	71.3350	1.32109	5	0.25000	9	139	
62	71.5700	1.31733	3	0.06000	5	30	
63	71.9600	1.31114	3	0.08000	5	58	
64	73.3300	1.28999	3	0.10000	5	37	
65	73.8050	1.28286	4	0.33000	7	147	



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d. Suhu 850°C

```
*** Basic Data Process ***
Group : Standard
Data  : asti#850#5

# Strongest 3 peaks
no. peak 2Theta      d          I/I1      FWHM      Intensity   Integrated Int
    no. (deg)       (A)        (deg)      (Counts)   (Counts)
  1  7   31.7480  2.81622   100  0.25130    386     5156
  2  9   32.8846  2.72143   66   0.24180    256     3292
  3  8   32.1466  2.78220   51   0.27780    195     2934

# Peak Data List
peak 2Theta      d          I/I1      FWHM      Intensity   Integrated Int
  no. (deg)       (A)        (deg)      (Counts)   (Counts)
  1  21.7400  4.08471   6   0.28000    23     384
  2  22.8483  3.88902   5   0.20330    21     286
  3  25.8435  3.44468  34   0.24160   133     1747
  4  26.1000  3.41141   4   0.12000    17     158
  5  28.0975  3.17326   9   0.26500    33     504
  6  28.9037  3.08655  15   0.23250    59     791
  7  31.7480  2.81622  100  0.25130    386     5156
  8  32.1466  2.78220  51   0.27780    195     2934
  9  32.8846  2.72143   66   0.24180    256     3292
 10 33.1800  2.69787   4   0.09000    15     188
 11 34.0333  2.63216  24   0.25330    92     1312
 12 35.4213  2.53213   5   0.22930    20     274
 13 39.1750  2.29772   7   0.18340    27     280
 14 39.7770  2.26432  26   0.25740   100     1418
 15 41.9790  2.15049   8   0.22200    29     401
 16 43.8375  2.06354   6   0.23500    24     384
 17 45.2735  2.00136   6   0.19700    22     240
 18 46.6747  1.94449  36   0.24000   138     1869
 19 48.0600  1.89163  15   0.24000    58     815
 20 48.5741  1.87280   5   0.20170    18     210
 21 49.4538  1.84153  44   0.22760   171     2117
 22 50.4749  1.80664  19   0.23870    75     971
 23 51.2546  1.78098  16   0.23580    61     731
 24 52.0561  1.75543  15   0.24110    59     768
 25 53.1797  1.72095  21   0.24940    81     1085
 26 55.8450  1.64497   9   0.19000    35     434
 27 57.1050  1.61163   5   0.25000    18     262
 28 58.0416  1.58783   3   0.17670    13     206
 29 59.9116  1.54266   6   0.24330    24     306
 30 60.3800  1.53181   4   0.24000    16     220
 31 61.6160  1.50401  10   0.21600    40     503
 32 62.9575  1.47516  11   0.20500    43     518
 33 64.0267  1.45308  12   0.32000    48     808
 34 64.9945  1.43376  11   0.21760    41     518
 35 66.3833  1.40709   5   0.19330    18     208
 36 69.6733  1.34847   3   0.22670    12     158
 37 71.5580  1.31752   5   0.19600    21     225
 38 72.2075  1.30726   4   0.16500    15     149
 39 73.9475  1.28074   6   0.25500    25     405
```

```
*** Basic Data Process ***
# Data Infomation
Group      : Standard
Data       : asti#850#5
Sample Name : powder
Comment    :
Date & Time : 01-12-24 07:52:15

# Measurement Condition
X-ray tube
  target    : Cu
  voltage   : 40.0 (kV)
  current   : 30.0 (mA)
Slits
  Auto Slit : not Used
  divergence slit : 1.00000 (deg)
  scatter slit   : 1.00000 (deg)
  receiving slit : 0.30000(mm)
Scanning
```



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2. Analisis Data X-Ray Diffraction (XRD) dengan metode Debye-Scherrer

Tabel 1. Analisis Data XRD untuk ukuran kristal HAp pada suhu Suhu 700°C

Sudut Difraksi (2θ)	FWHM	K	λ	D (nm)
31.7794	0.7878	0.9	0.15405	10.48408095
32.7412	0.4825	0.9	0.15405	17.15944473
25.7183	0.4433	0.9	0.15405	18.38061682
RATA-RATA				15.34138083

Tabel 2. Analisis Data XRD untuk ukuran kristal HAp pada suhu Suhu 750°C

Sudut Difraksi (2θ)	FWHM	K	λ	D (nm)
31.5962	0.3476	0.9	0.15405	23.7503234
32	0.336	0.9	0.15405	24.59494921
32.7167	0.34	0.9	0.15405	24.34974207
RATA-RATA				24.23167156

Tabel 3. Analisis Data XRD untuk ukuran kristal HAp pada suhu Suhu 800°C

Sudut Difraksi (2θ)	FWHM	K	λ	D (nm)
31.5742	0.3476	0.9	0.15405	21.4419848
30.8673	0.2873	0.9	0.15405	29.0481068
32.7025	0.355	0.9	0.15405	23.32003168
RATA-RATA				24.60337443

Tabel 4. Analisis Data XRD untuk ukuran kristal HAp pada suhu Suhu 850°C

Sudut Difraksi (2θ)	FWHM	K	λ	D (nm)
31.748	0.2513	0.9	0.15405	32.86396768
32.8846	0.2418	0.9	0.15405	34.25344618
32.1466	0.2778	0.9	0.15405	29.75861178
RATA-RATA				32.29200855

