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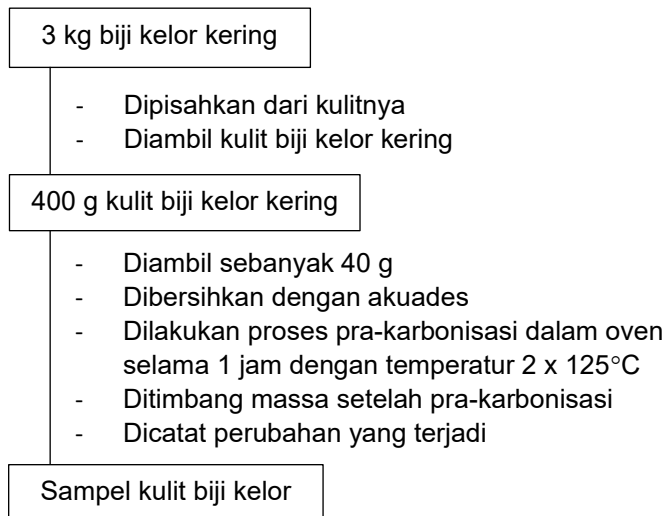
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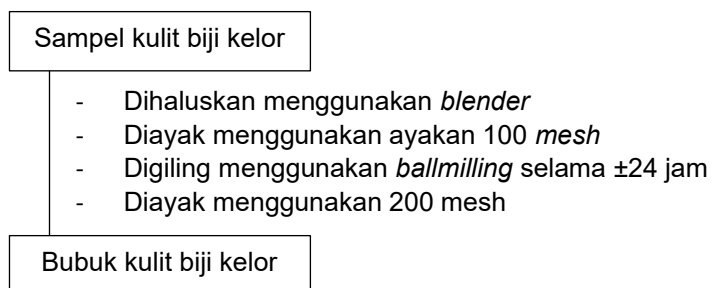
## LAMPIRAN

### Lampiran 1 Bagan Kerja

#### 1. Preparasi Sampel

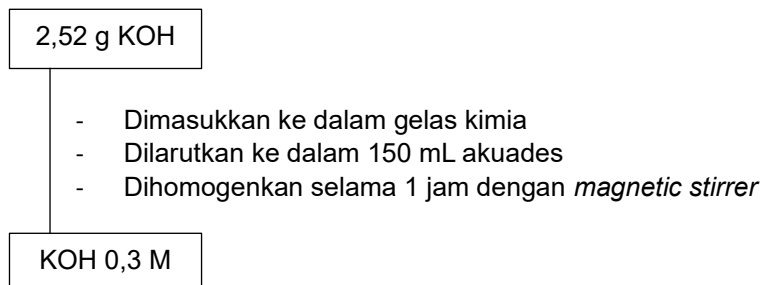


#### 2. Penggilingan Sampel



#### 3. Aktivasi Kimia

##### a. Pembuatan KOH 0,3M



**b. Aktivasi Kimia**

KOH 0,3M

- Ditambahkan 30 g bubuk biji kelor secara perlahan
- Dihomogenkan pada suhu tetap selama 2 jam
- Didiamkan hingga mencapai suhu ruang
- Dinetralkan hingga pH 7
- Dikeringkan dalam oven dengan temperatur 75°C hingga 90°C selama 24 jam
- Dihaluskan dengan mortar
- Diayak dengan 200 mesh

Sampel sesudah aktivasi

**4. Karakterisasi Sampel****a. Analisis TG/DTG**

Bubuk kulit biji kelor

- Diambil sebanyak 5 g untuk karakterisasi sampel
- Ditimbang sebanyak 0,025 g
- Dimasukkan ke dalam instrument TG/DTG
- Dialiri gas N<sub>2</sub> dengan laju peningkatan suhu sebesar 10°C per menit
- Diamati hasil analisis pada layar komputer

Data Analisis TG/DTG

**b. Analisis FTIR**

Bubuk kulit biji kelor

- Diambil sebanyak 5 g untuk karakterisasi sampel
- Ditimbang sebanyak 0,002 g
- Ditambahkan 0,198 g KBr
- Dicitak membentuk pelet
- Dimasukkan ke dalam instrument FTIR
- Diamati hasil analisis

Data Analisis FTIR

Catatan: Dilakukan prosedur yang sama terhadap sampel setelah aktivasi.

## c. Analisis XRD

Bubuk kulit biji kelor

- Diambil sebanyak 5 g untuk karakterisasi sampel
- Ditimbang sebanyak 2 g
- Dipasang pada instrumen XRD yang telah
- Dipasangkan kolimator
- Ditutup instrumen XRD
- Diamati hasil analisis pada layar komputer

Data Analisis XRD

## d. Analisis Massa Jenis

Pelet Elektroda Karbon

- Diukur diameter menggunakan jangka sorong
- Diukur ketebalan menggunakan mikrometer sekrup
- Ditimbang massa elektroda karbon
- Dihitung volume elektroda karbon
- Dihitung massa jenis elektroda karbon
- Dicatat massa jenis elektroda karbon

Massa jenis elektroda karbon

## 5. Pembuatan Pelet Elektroda Karbon

Sampel sesudah aktivasi

- Ditimbang sebanyak 0,7 g
- Dicitak menjadi pelet menggunakan *hydraulic press* pada tekanan 10 ton
- Ditahan selama 5 menit

Pelet Elektroda Karbon

## Lampiran 2 Perhitungan

### 1. Pembuatan KOH 0,3M

$$\text{Massa KOH} = \frac{M \text{ KOH} \times V \text{ akuades} \times M_r \text{ KOH}}{1000}$$

$$\text{Massa KOH} = \frac{0,3 \text{ M} \times 150 \text{ ml} \times 56 \text{ g/mol}}{1000}$$

$$\text{Massa KOH} = 2,52 \text{ g}$$

### 2. Perhitungan Massa Jenis

#### a. Elektroda Karbon A

##### i. Diameter rata-rata elektroda karbon A

$$\overline{D_A} = \frac{\sum D_A}{n}$$

$$\overline{D_A} = \frac{490,8}{25}$$

$$\overline{D_A} = 20,45 \text{ mm}$$

$$\overline{D_A} = 2,045 \text{ cm}$$

##### ii. Tebal rata-rata elektroda karbon A

$$\overline{T_A} = \frac{\sum T_A}{n}$$

$$\overline{T_A} = \frac{61,74}{25}$$

$$\overline{T_A} = 2,47 \text{ mm}$$

$$\overline{T_A} = 0,247 \text{ cm}$$

##### iii. Massa rata-rata elektroda karbon A

$$\overline{M_A} = \frac{\sum M_A}{n}$$

$$\overline{M_A} = \frac{17,668}{25}$$

$$\overline{M_A} = 0,71 \text{ gram}$$

##### iv. Massa jenis rata-rata elektroda karbon A

$$\rho = \frac{4 \times \overline{M_A}}{\pi \overline{D_A}^2 t}$$

$$\bar{x} = \frac{2,84}{3,243} = 0,876 \text{ g/cm}^3 = 0,88 \text{ g/cm}^3$$

## b. Elektroda Karbon B

## i. Diameter rata-rata elektroda karbon B

$$\overline{D}_B = \frac{\sum D_B}{n}$$

$$\overline{D}_B = \frac{489,09}{25}$$

$$\overline{D}_B = 20,38 \text{ mm}$$

$$\overline{D}_B = 2,038 \text{ cm}$$

## ii. Tebal rata-rata elektroda karbon B

$$\overline{T}_B = \frac{\sum T_B}{n}$$

$$\overline{T}_B = \frac{59,94}{25}$$

$$\overline{T}_B = 2,40 \text{ mm}$$

$$\overline{T}_B = 0,240 \text{ cm}$$

## iii. Massa rata-rata elektroda karbon B

$$\overline{M}_B = \frac{\sum M_B}{n}$$

$$\overline{M}_B = \frac{17,70}{25}$$

$$\overline{M}_B = 0,71 \text{ gram}$$

## iv. Massa jenis rata-rata elektroda karbon B

$$\rho = \frac{4 \times \overline{M}_B}{\pi \overline{D}_B^2 t}$$

$$\bar{x} = \frac{2,84}{3,127} = 0,908 \text{ g/cm}^3 = 0,91 \text{ g/cm}^3$$

## c. Elektroda Karbon C

## i. Diameter rata-rata elektroda karbon C

$$\overline{D}_C = \frac{\sum D_C}{n}$$

$$\overline{D}_C = \frac{507,89}{25}$$

$$\overline{D}_C = 20,32 \text{ mm}$$

$$\overline{D}_C = 2,032 \text{ cm}$$



ii. Tebal rata-rata elektroda karbon C

$$\overline{T_C} = \frac{\sum T_C}{n}$$

$$\overline{T_C} = \frac{55,81}{25}$$

$$\overline{T_C} = 2,33 \text{ mm}$$

$$\overline{T_C} = 0,233 \text{ cm}$$

iii. Massa rata-rata elektroda karbon C

$$\overline{M_C} = \frac{\sum M_C}{n}$$

$$\overline{M_C} = \frac{17,66}{25}$$

$$\overline{M_C} = 0,71 \text{ gram}$$

iv. Massa jenis rata-rata elektroda karbon C

$$\rho = \frac{4 \times \overline{M_C}}{\pi \overline{D_C}^2 t}$$

$$\bar{x} = \frac{2,84}{3,014} = 0,942 \text{ g/cm}^3 = 0,94 \text{ g/cm}^3$$

**Lampiran 3 Dokumentasi Penelitian**

Bubuk Kulit Biji Kelor



Aktivasi dengan KOH 0,3 M



Pengeringan Sampel



Penggerusan Sampel



Pengayakan Sampel



Pencetakan Elektroda Karbon

## Lampiran 4 Elektroda Karbon

### Elektroda Karbon A



### Elektroda Karbon B

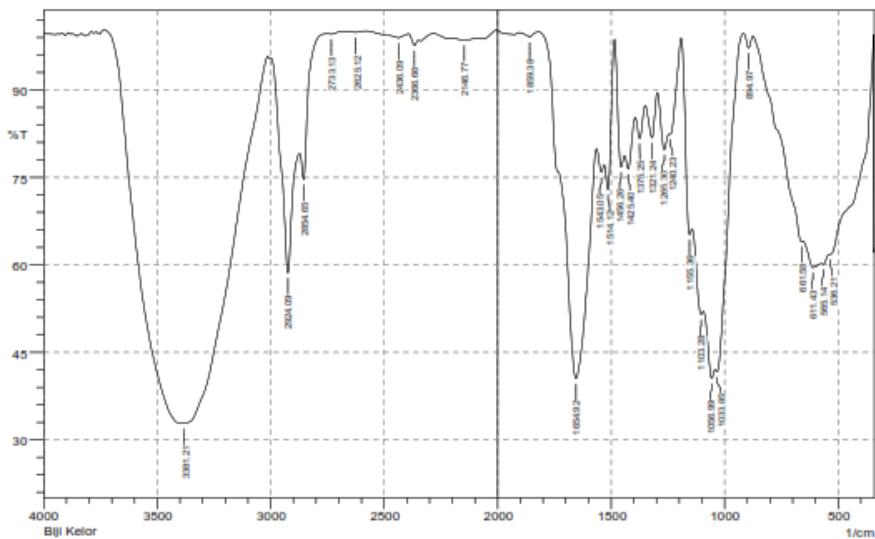


## Elektroda Karbon C



## Lampiran 5 Hasil Analisis FTIR

### 1. Analisis FTIR sebelum aktivasi



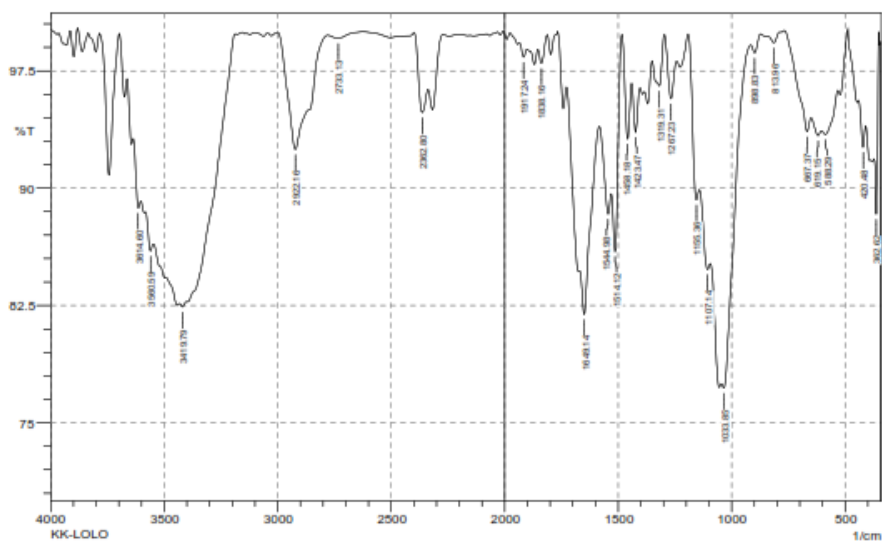
No.	Peak	Intensity	Corr. Intensity	Base (H)	Base (L)	Area	Corr. Area
1	536.21	61.797	0.362	536.14	345.26	27.162	6.347
2	565.14	60.097	0.53	574.79	536.14	7.913	0.064
3	611.43	59.536	2.413	653.67	576.72	16.633	0.651
4	661.56	64.021	1.004	673.75	655.6	19.696	0.135
5	694.97	97.192	2.256	916.19	873.75	0.295	0.193
6	1033.85	41.654	3.982	1041.56	916.12	20.062	0.662
7	1056.99	40.534	4.266	1091.71	1043.49	16.931	0.93
8	1103.26	51.491	3.322	1141.66	1093.64	11.991	0.739
9	1155.36	65.19	6.813	1192.01	1143.79	5.569	1.109
10	1240.23	82.409	1.276	1244.09	1193.94	2.56	0.397
11	1265.3	79.772	5.383	1296.16	1246.02	4.078	0.735
12	1321.24	81.622	6.626	1346.24	1296.09	3.578	0.692
13	1375.25	81.695	4.396	1392.61	1350.17	3.203	0.492
14	1425.4	76.444	4.462	1440.63	1394.93	4.52	0.551
15	1456.26	76.791	8.209	1465.19	1442.75	3.405	0.962
16	1514.12	72.697	11.923	1529.55	1467.12	3.805	1.356
17	1543.05	75.696	2.212	1564.27	1531.46	3.671	0.211
18	1654.92	40.491	46.4	1616.67	1566.2	44.547	32.221
19	1659.36	99.031	0.357	1667.09	1620.6	0.096	0.016
20	2146.77	96.556	0.334	2206.57	2066.96	0.672	0.092
21	2366.66	97.627	1.323	2393.66	2349.3	0.299	0.116
22	2436.09	96.921	0.807	2502.66	2393.66	0.415	0.299
23	2625.12	99.652	0.224	2663.69	2582.66	0.004	0.031
24	2733.13	99.574	0.168	2752.42	2663.69	0.07	0.015
25	2854.65	74.666	7.625	2872.01	2767.65	4.45	0.704
26	2924.09	56.643	26.991	2999.31	2873.94	15.087	7.375
27	3361.21	32.622	65.263	3728.4	3014.74	165.424	179.139

Comment:  
Biji Kelor

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No. of Scans;  
Resolution;  
Apodization;

## 2. Analisis FTIR sesudah aktivasi

SHIMADZU

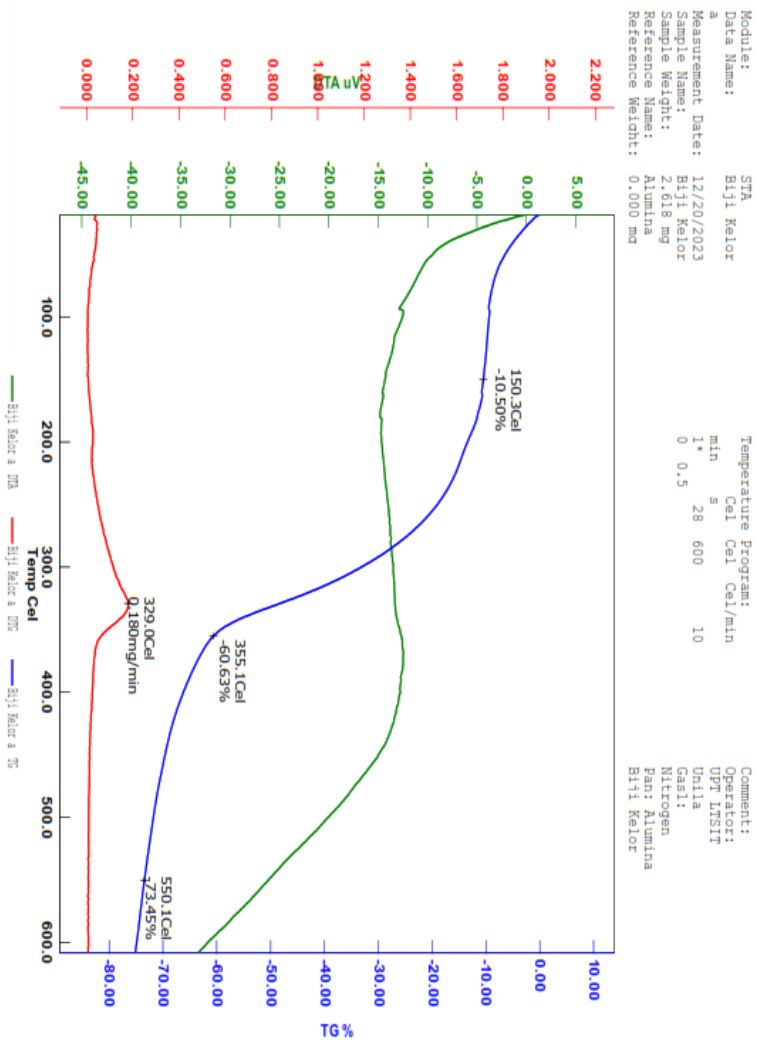


No.	Peak	Intensity	Corr. Intensity	Base (H)	Base (L)	Area	Corr. Area
1	362.62	66.339	7.217	372.26	351.04	0.717	0.325
2	420.46	92.631	1.941	439.77	406.91	0.656	0.136
3	506.29	93.435	0.769	603.72	532.35	1.619	0.223
4	619.15	93.356	0.56	646.06	605.65	1.194	0.063
5	667.37	93.608	1.707	767.67	650.01	1.772	0.339
6	613.96	99.291	0.645	671.62	766.96	0.13	0.099
7	696.83	96.646	0.771	916.19	871.62	0.167	0.07
8	1033.85	77.229	1.925	1043.49	916.12	6.375	0.275
9	1107.14	64.612	1.536	1141.66	1095.57	2.89	0.19
10	1155.36	89.264	3.009	1192.01	1143.79	1.49	0.345
11	1267.23	95.724	3.16	1296.16	1242.16	0.625	0.36
12	1319.31	96.535	1.256	1330.66	1296.16	0.359	0.096
13	1423.47	93.593	2.953	1440.63	1404.16	0.802	0.242
14	1456.16	93.146	4.615	1463.26	1440.63	0.766	0.457
15	1514.12	85.972	7.179	1529.55	1465.19	1.764	0.736
16	1544.96	86.347	2.405	1563.56	1531.46	2.222	0.267
17	1649.14	81.945	4.892	1666.43	1585.49	4.866	0.6
18	1636.16	97.966	1.226	1653.59	1613.09	0.231	0.112
19	1917.24	96.379	0.659	1934.6	1901.61	0.179	0.046
20	2362.8	94.636	2.946	2399.45	2337.72	0.926	0.414
21	2733.13	99.563	0.256	2761.35	2625.12	0.147	0.066
22	2922.16	92.473	7.429	2999.31	2761.35	3.555	3.434
23	3419.79	82.414	0.253	3431.36	3402.43	2.406	0.019
24	3560.59	85.99	1.155	3561.61	3549.02	2.016	0.096
25	3614.6	86.741	1.654	3635.62	3604.96	1.395	0.133

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Resolution;  
Apodization;

Lampiran 6 Analisis TG/DTG



## Lampiran 7 Analisis XRD

### 1. Hasil Analisis XRD Sebelum Aktivasi

```

*** Basic Data Process ***

Group      : Standard
Data       : xrd#biji#kelor

# Strongest 3 peaks
no. peak  2Theta      d      I/I1  FWHM      Intensity  Integrated Int
no.      (deg)        (A)
1  37      44.0524      2.05397  100  0.15940    506      4529
2  41      64.4175      1.44520   99  0.17620    502      4700
3  32      37.8271      2.37643   13  0.18570     66      554

# Peak Data List
peak      2Theta      d      I/I1  FWHM      Intensity  Integrated Int
no.      (deg)        (A)
1  15.4939      5.71447    3  0.04120     16        61
2  16.4312      5.39054    4  0.12250     20       196
3  16.7052      5.30274    4  0.13620     19       122
4  16.9575      5.22441    3  0.15500     16       148
5  17.3716      5.10079    3  0.09670     17       107
6  19.1505      4.63080    3  0.05230     15        60
7  20.0329      4.42877    4  0.07920     20       129
8  20.3800      4.35412    4  0.09340     18       115
9  20.6100      4.30604    6  0.20000     32       378
10 21.0600      4.21504    6  0.18000     28       368
11 21.2400      4.17972    8  0.13720     40       280
12 21.5400      4.12218    9  0.23420     44      1003
13 21.8800      4.05889   11  0.00000     56         0
14 22.2200      3.99755   11  0.00000     54         0
15 22.4000      3.96583   10  0.16000     50       762
16 22.6000      3.93118    8  0.00000     43         0
17 22.7200      3.91069    7  0.25000     34       414
18 22.9883      3.86565    6  0.18330     29       260
19 23.1986      3.83108    5  0.17730     27       226
20 23.5886      3.76862    5  0.11070     24       216
21 24.1116      3.68804    5  0.08330     23       171
22 24.2850      3.66210    9  0.09450     44       236
23 29.0722      3.06905    3  0.09560     16         87
24 29.6550      3.01005    3  0.27000     15       227
25 29.9083      2.98513    3  0.12330     17       134
26 33.0683      2.70673    3  0.07670     15       126
27 33.6773      2.65916    4  0.10130     19       113
28 33.8878      2.64313    3  0.06440     15         80
29 34.3585      2.60799    3  0.07710     16       119
30 36.8483      2.43728    3  0.08330     16       120
31 37.6400      2.38782    4  0.08000     19       107
32 37.8271      2.37643   13  0.18570     66       554
33 38.0000      2.36602    7  0.09500     33       210
34 39.4916      2.28002    4  0.09670     20       137
35 40.3493      2.23351    3  0.11470     15       152
36 40.6483      2.21777    3  0.19000     15       145
37 44.0524      2.05397   100  0.15940    506      4529
38 44.2800      2.04394    7  0.07700     33       245
39 46.7815      1.94030    3  0.09300     15       115
40 64.0800      1.45200    4  0.12000     20       321
41 64.4175      1.44520   99  0.17620    502      4700
42 64.7200      1.43917    5  0.14660     26       271

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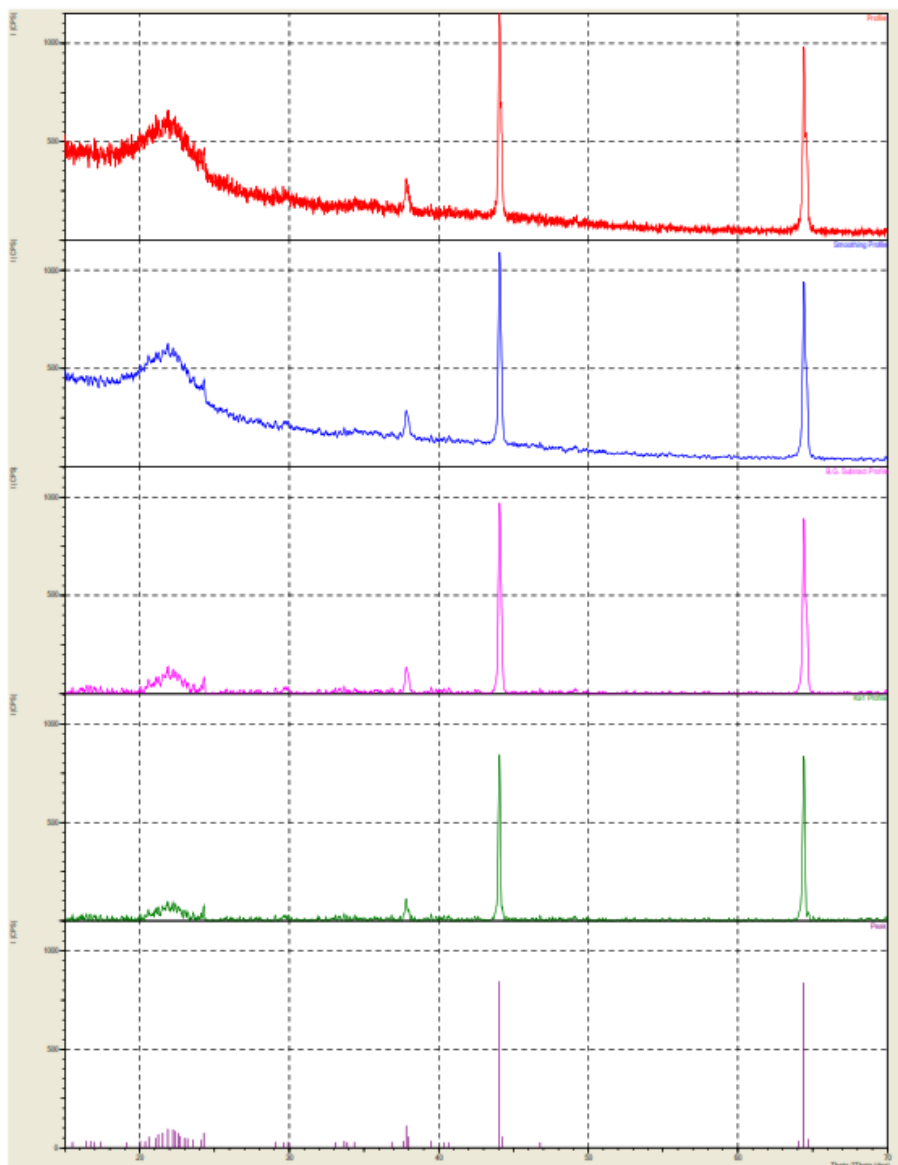
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*** Basic Data Process ***

# Data Information
  Group           : Standard
  Data            : xrd#biji#kelor
  Sample Nmae    : powder
  Comment         :
  Date & Time    : 11-15-23 13:28:37

# Measurement Condition
  X-ray tube
    target        : Cu
    voltage       : 40.0 (kV)
    current       : 30.0 (mA)
  Slits
    Auto Slit     : not Used
    divergence slit : 1.00000 (deg)
    scatter slit  : 1.00000 (deg)
    receiving slit : 0.30000(mm)
  Scanning
    drive axis    : Theta-2Theta
    scan range    : 15.0000 - 70.0000 (deg)
    scan mode     : Continuous Scan
    scan speed    : 2.0000 (deg/min)
    sampling pitch : 0.0200 (deg)
    preset time   : 0.60 (sec)

# Data Process Condition
  Smoothing [ AUTO ]
    smoothing points : 11
  B.G.Subtruction [ AUTO ]
    sampling points  : 13
    repeat times     : 30
  Kal-a2 Separate [ MANUAL ]
    Kal a2 ratio     : 50 (%)
  Peak Search [ AUTO ]
    differential points : 9
    FWHM threshold    : 0.050 (deg)
    intensity threshold : 30 (par mil)
    FWHM ratio (n-1)/n : 2
  System error Correction [ NO ]
  Precise peak Correction [ NO ]
```

< Group: Standard Data: xrd#biji#kelor >



## 2. Hasil Analisis XRD Sesudah Aktivasi

```

*** Basic Data Process ***

Group      : Standard
Data       : KK#LOLO

# Strongest 3 peaks
no. peak   2Theta      d          I/I1      FWHM      Intensity   Integrated Int
no.        (deg)          (A)                (deg)      (Counts)   (Counts)
1    30    44.0457    2.05426    100    0.16670    500    4541
2    33    64.4089    1.44537    96     0.18510    482    4840
3    17    22.2400    3.99400    14     0.00000    70     0

# Peak Data List
peak       2Theta      d          I/I1      FWHM      Intensity   Integrated Int
no.        (deg)          (A)                (deg)      (Counts)   (Counts)
1    15.1306    5.85085    3         0.16530    16        179
2    15.7750    5.61327    3         0.07000    17        119
3    16.2100    5.46360    3         0.06000    17        74
4    16.4933    5.37039    3         0.14670    17        150
5    16.7358    5.29311    3         0.09830    16        80
6    16.8933    5.24412    4         0.09330    18        158
7    18.2787    4.84965    3         0.03750    15        40
8    19.0067    4.66551    3         0.08000    17        138
9    20.1833    4.39611    4         0.15330    20        271
10   20.3800    4.35412    3         0.08000    17        91
11   20.6100    4.30604    4         0.18000    20        348
12   20.9600    4.23492    3         0.00000    17        0
13   21.1544    4.19644    7         0.15120    37        326
14   21.3943    4.14993    10        0.25140    48        515
15   21.7800    4.07730    11        0.47120    54        1157
16   22.0200    4.03340    12        0.00000    58        0
17   22.2400    3.99400    14        0.00000    70        0
18   22.4200    3.96234    14        0.00000    68        0
19   22.6600    3.92091    10        0.00000    51        0
20   22.8000    3.89715    11        0.00000    56        0
21   23.0000    3.86371    8         0.60000    39        844
22   23.3200    3.81141    5         0.12000    27        166
23   23.5541    3.77406    5         0.08830    27        158
24   23.8950    3.72098    4         0.09660    18        203
25   34.6585    2.58609    4         0.12290    19        220
26   37.5225    2.39502    3         0.09500    17        97
27   37.7926    2.37852    13        0.20680    67        657
28   38.0000    2.36602    5         0.06220    23        123
29   43.7200    2.06881    3         0.06000    17        117
30   44.0457    2.05426    100       0.16670    500       4541
31   44.2800    2.04394    7         0.07200    33        190
32   64.0000    1.45362    3         0.20000    17        368
33   64.4089    1.44537    96        0.18510    482       4840
34   64.7450    1.43868    5         0.13000    26        176

```

## \*\*\* Basic Data Process \*\*\*

```
# Data Information
  Group           : Standard
  Data            : KK#LOLO
  Sample Nmae    : serbuk
  Comment        :
  Date & Time    : 03-08-24 09:57:01

# Measurement Condition
  X-ray tube
  target         : Cu
  voltage        : 40.0 (kV)
  current        : 30.0 (mA)

  Slits
  Auto Slit     : Used
  divergence slit : 1.00000 (deg)
  scatter slit  : 1.00000 (deg)
  receiving slit : 0.30000(mm)

  Scanning
  drive axis    : Theta-2Theta
  scan range    : 15.0000 - 70.0000 (deg)
  scan mode     : Continuous Scan
  scan speed    : 2.0000 (deg/min)
  sampling pitch : 0.0200 (deg)
  preset time   : 0.60 (sec)

# Data Process Condition
  Smoothing [ AUTO ]
  smoothing points : 11
  B.G.Subtruction [ AUTO ]
  sampling points : 13
  repeat times : 30
  Kal-a2 Separate [ MANUAL ]
  Kal a2 ratio : 50 (%)
  Peak Search [ AUTO ]
  differential points : 9
  FWHM threhold : 0.050 (deg)
  intensity threshold : 30 (par mil)
  FWHM ratio (n-1)/n : 2
  System error Correction [ NO ]
  Precise peak Correction [ NO ]
```

< Group: Standard Data: KK#LOLO >

