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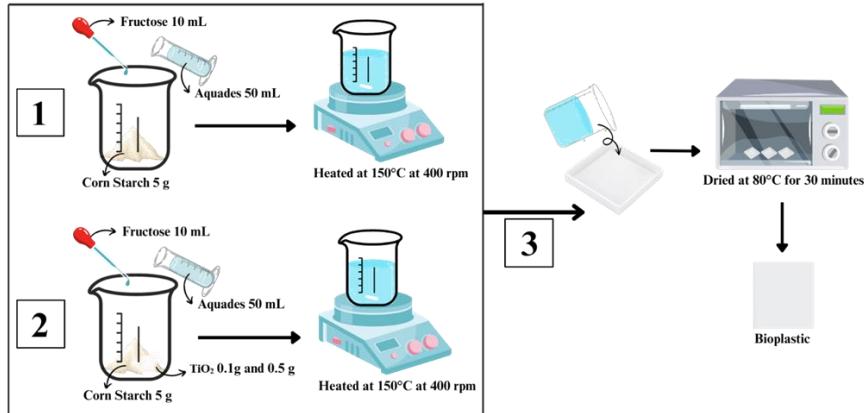
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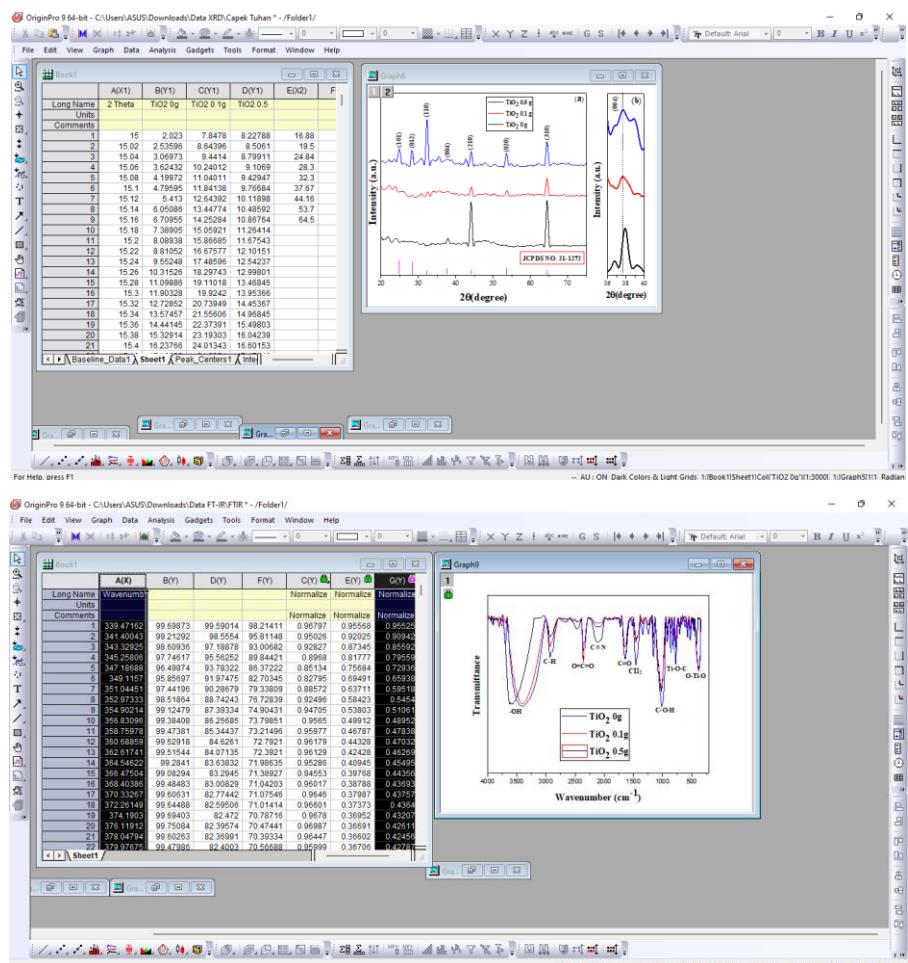
## LAMPIRAN

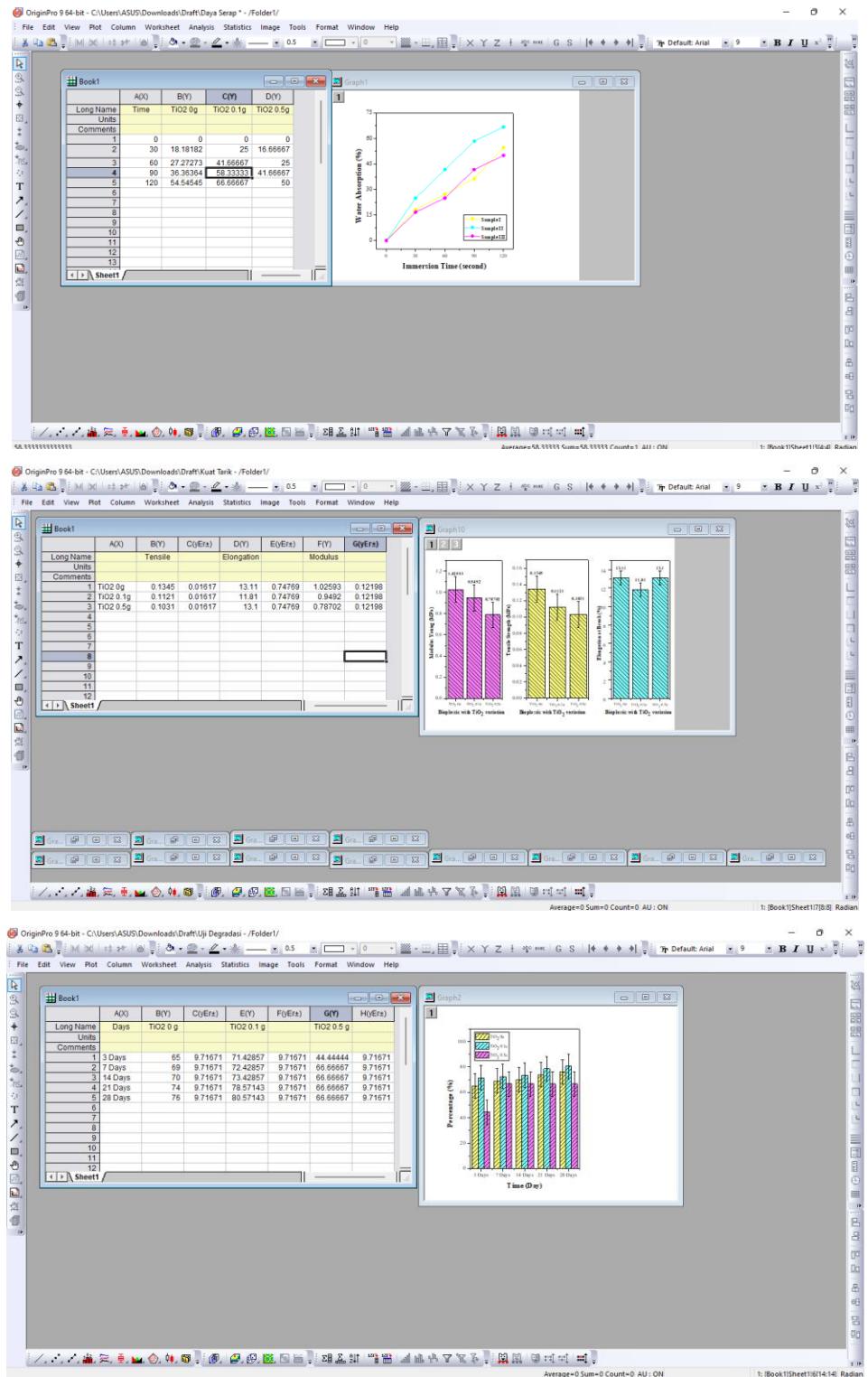
### Lampiran 1. Prosedur Penelitian

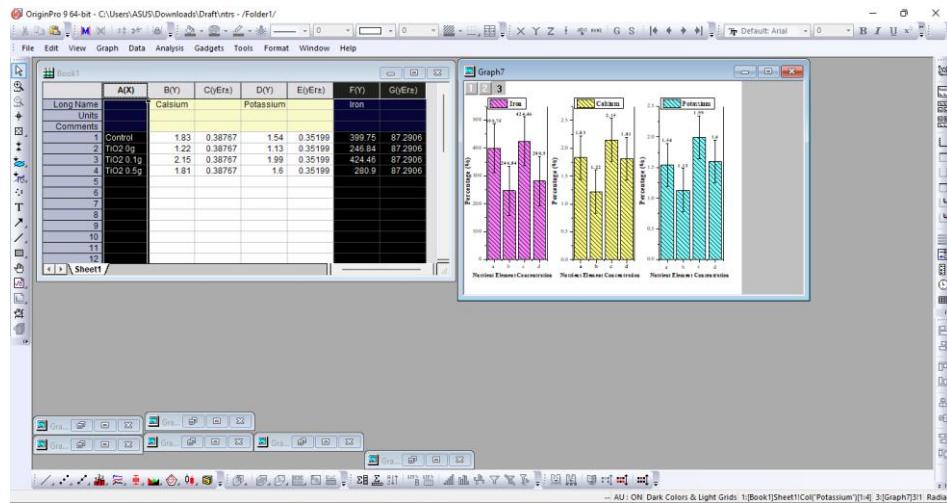
#### 1. Prosedur Penelitian



### Lampiran 2 Analisis Data







### Lampiran 3 Hasil Perhitungan ukuran kristal pada Bioplastik

| Tabel ukuran kristal (1).xlsx - Excel |        |                     |                          |          |     |         |                |                  |                     |                   |  |  |
|---------------------------------------|--------|---------------------|--------------------------|----------|-----|---------|----------------|------------------|---------------------|-------------------|--|--|
|                                       |        |                     |                          |          |     |         |                |                  |                     |                   |  |  |
| 1                                     | sampel |                     | Penentuan ukuran kristal |          |     |         |                |                  |                     |                   |  |  |
| 2                                     |        |                     | 2 theta                  | FWHM     | K   | Lamda   | Ukuran kristal | ukuran rata-rata | Dislocation Density | FWHM racheta rad  |  |  |
| 3                                     | (I)    |                     | 16.16                    | 0.25     | 0.9 | 0.15405 | 32.09369453    |                  | 0.000970869         | 0.004363 0.141023 |  |  |
| 4                                     |        |                     | 44.0825                  | 0.1792   | 0.9 | 0.15405 | 47.82438968    | 44.43409391      | 0.000437221         | 0.003128 0.384692 |  |  |
| 5                                     |        |                     | 37.8346                  | 0.1573   | 0.9 | 0.15405 | 53.38419753    |                  | 0.003050893         | 0.002745 0.330169 |  |  |
| 6                                     |        |                     | 16.8133                  | 1.4533   | 0.9 | 0.15405 | 5.525392756    |                  | 0.000586328         |                   |  |  |
| 7                                     | (II)   |                     | 64.4158                  | 0.5783   | 0.9 | 0.15405 | 16.23460975    | 12.5441778       | 0.032754705         | 0.025365 0.146724 |  |  |
| 8                                     |        |                     | 44.1167                  | 0.54     | 0.9 | 0.15405 | 15.8725309     |                  | 0.003794166         | 0.010993 0.562134 |  |  |
| 9                                     |        |                     |                          |          |     |         |                |                  | 0.003969243         | 0.009425 0.384991 |  |  |
| 10                                    |        |                     |                          |          |     |         |                |                  | 0.013506038         |                   |  |  |
| 11                                    |        |                     | 32.2921                  | 0.1969   | 0.9 | 0.15405 | 42.00088656    |                  | 0.000566869         | 0.003437 0.281802 |  |  |
| 12                                    | (III)  |                     | 64.446                   | 0.1849   | 0.9 | 0.15405 | 50.78439166    | 48.40046224      | 0.000387739         | 0.003227 0.562397 |  |  |
| 13                                    |        |                     | 44.0793                  | 0.1635   | 0.9 | 0.15405 | 52.41610851    |                  | 0.000363974         | 0.002854 0.384664 |  |  |
| 14                                    |        |                     |                          |          |     |         |                |                  | 0.000439528         |                   |  |  |
| 15                                    | Sampel | Ukuran Kristal (nm) | Dislocation Density      | Band Gap |     |         |                |                  |                     |                   |  |  |
| 16                                    | (I)    | 44.43               | 0.00058                  |          |     |         |                |                  |                     |                   |  |  |
| 17                                    | (II)   | 12.54               | 0.0135                   |          |     |         |                |                  |                     |                   |  |  |
| 18                                    | (III)  | 48.4                | 0.00043                  |          |     |         |                |                  |                     |                   |  |  |

### Lampiran 4 Hasil Perhitungan Uji biodegradasi Bioplastik

| A(X)    | B(Y)                 | C(yEr±) | E(Y)                   | F(yEr±) | G(Y)                   | H(yEr±) |
|---------|----------------------|---------|------------------------|---------|------------------------|---------|
| Days    | TiO <sub>2</sub> 0 g |         | TiO <sub>2</sub> 0.1 g |         | TiO <sub>2</sub> 0.5 g |         |
| 3 Days  | 65                   | 9.71671 | 71.42857               | 9.71671 | 44.44444               | 9.71671 |
| 7 Days  | 69                   | 9.71671 | 72.42857               | 9.71671 | 66.66667               | 9.71671 |
| 14 Days | 70                   | 9.71671 | 73.42857               | 9.71671 | 66.66667               | 9.71671 |
| 21 Days | 74                   | 9.71671 | 78.57143               | 9.71671 | 66.66667               | 9.71671 |
| 28 Days | 76                   | 9.71671 | 80.57143               | 9.71671 | 66.66667               | 9.71671 |

Ket: W<sub>0</sub> = Massa awal sebelum penguburan (gram)

W = Massa akhir setelah penguburan (gram)

1. Tanpa TiO<sub>2</sub>

Dik: W<sub>0</sub> = 0,20 gram

$W \rightarrow 3 \text{ hari} = 0.07 \text{ gram}, 7 \text{ hari} = 0.06 \text{ gram}, 14 \text{ hari} = 0.06 \text{ gram}, 21 \text{ hari} = 0.03 \text{ gram}, 28 \text{ hari} = 0.03 \text{ gram}.$

Dit: *weight loss (%)*....?

Penyelesaian:

$$weight loss (\%) = (W-W_0)/W_0 \times 100\%$$

$$\begin{aligned} &= (0.07-0.20)/ 0.20 \times 100\% = 65\% \text{ (3 hari)} \\ &= (0.06-0.20)/ 0.20 \times 100\% = 70\% \text{ (7 hari)} \\ &= (0.06-0.20)/ 0.20 \times 100\% = 70\% \text{ (14 hari)} \\ &= (0.03-0.20)/ 0.20 \times 100\% = 85\% \text{ (21 hari)} \\ &= (0.03-0.20)/ 0.20 \times 100\% = 85\% \text{ (28 hari)} \end{aligned}$$

2.  $TiO_2 0.1g$

Dik:  $W_0 = 0,12 \text{ gram}$

$W \rightarrow 3 \text{ hari} = 0.04 \text{ gram}, 7 \text{ hari} = 0.04 \text{ gram}, 14 \text{ hari} = 0.04 \text{ gram}, 21 \text{ hari} = 0.03 \text{ gram}, 28 \text{ hari} = 0.03 \text{ gram}.$

Dit: *weight loss (%)*....?

Penyelesaian:

$$weight loss (\%) = (W-W_0)/W_0 \times 100\%$$

$$\begin{aligned} &= (0.04 - 0.14)/ 0.14 \times 100\% = 71.4\% \text{ (3 hari)} \\ &= (0.04 - 0.14)/ 0.14 \times 100\% = 71.4\% \text{ (7 hari)} \\ &= (0.04 - 0.14)/ 0.14 \times 100\% = 71.4\% \text{ (14 hari)} \\ &= (0.03 - 0.14)/ 0.14 \times 100\% = 78.5\% \text{ (21 hari)} \\ &= (0.03 - 0.14)/ 0.14 \times 100\% = 78.5\% \text{ (28 hari)} \end{aligned}$$

3.  $TiO_2 0.5g$

Dik:  $W_0 = 0,18 \text{ gram}$

$W \rightarrow 3 \text{ hari} = 0.07 \text{ gram}, 7 \text{ hari} = 0.06 \text{ gram}, 14 \text{ hari} = 0.06 \text{ gram}, 21 \text{ hari} = 0.03 \text{ gram}, 28 \text{ hari} = 0.03 \text{ gram}.$

Dit: *weight loss (%)*....?

Penyelesaian:

$$weight loss (\%) = (W-W_0)/W_0 \times 100\%$$

$$\begin{aligned} &= (0.10 - 0.18)/ 0.18 \times 100\% = 44.4\% \text{ (3 hari)} \\ &= (0.06 - 0.18)/ 0.18 \times 100\% = 66.7\% \text{ (7 hari)} \\ &= (0.06 - 0.18)/ 0.18 \times 100\% = 66.7\% \text{ (14 hari)} \\ &= (0.06 - 0.18)/ 0.18 \times 100\% = 66.7\% \text{ (21 hari)} \\ &= (0.06 - 0.18)/ 0.18 \times 100\% = 66.7\% \text{ (28 hari)} \end{aligned}$$

## Lampiran 5 Hasil Perhitungan Uji Ketahanan Terhadap Air pada Bioplastik

| A(X) | B(Y)                | C(Y)                  | D(Y)                  |
|------|---------------------|-----------------------|-----------------------|
| Time | TiO <sub>2</sub> 0g | TiO <sub>2</sub> 0.1g | TiO <sub>2</sub> 0.5g |
| 0    | 0                   | 0                     | 0                     |
| 30   | 18.18182            | 25                    | 16.66667              |
| 60   | 27.27273            | 41.66667              | 25                    |
| 90   | 36.36364            | 58.33333              | 41.66667              |
| 120  | 54.54545            | 66.66667              | 50                    |

Ket: M<sub>0</sub> = Massa awal sebelum perendaman (gram)

M<sub>1</sub> = Massa akhir setelah perendaman (gram)

### 1. Tanpa TiO<sub>2</sub>

Dik: M<sub>0</sub> = 0,11 gram

M<sub>1</sub> → 30 detik = 0,13 gram, 60 detik = 0,14 gram, 90 detik = 0,15 gram, 120 detik = 0,17 gram.

Dit: Penyerapan air (%)....?

Penyelesaian:

$$\text{Penyerapan air (\%)} = (M_1 - M_0) / M_0 \times 100\%$$

$$= (0,13 - 0,11) / 0,11 \times 100\% = 18,18\% \text{ (30 detik)}$$

$$= (0,14 - 0,11) / 0,11 \times 100\% = 27,27\% \text{ (60 detik)}$$

$$= (0,15 - 0,11) / 0,11 \times 100\% = 36,36\% \text{ (90 detik)}$$

$$= (0,17 - 0,11) / 0,11 \times 100\% = 54,54\% \text{ (120 detik)}$$

### 2. TiO<sub>2</sub> 0.1g

Dik: M<sub>0</sub> = 0,12 gram

M<sub>1</sub> → 30 detik = 0,15 gram, 60 detik = 0,17 gram, 90 detik = 0,19 gram, 120 detik = 0,20 gram.

Dit: Penyerapan air (%)....?

Penyelesaian:

$$\text{Penyerapan air (\%)} = (M_1 - M_0) / M_0 \times 100\%$$

$$= (0,15 - 0,12) / 0,12 \times 100\% = 25\% \text{ (30 detik)}$$

$$= (0,17 - 0,12) / 0,12 \times 100\% = 41,66\% \text{ (60 detik)}$$

$$= (0,19 - 0,12) / 0,12 \times 100\% = 58,33\% \text{ (90 detik)}$$

$$= (0,20 - 0,12) / 0,12 \times 100\% = 66,66\% \text{ (120 detik)}$$

3.  $\text{TiO}_2$  0.5g

Dik:  $M_0 = 0,12$  gram

$M_1 \rightarrow 30 \text{ detik} = 0,14 \text{ gram}, 60 \text{ detik} = 0,15 \text{ gram}, 90 \text{ detik} = 0,17 \text{ gram}, 120 \text{ detik} = 0,18 \text{ gram.}$

Dit: Penyerapan air (%)....?

Penyelesaian:

Penyerapan air (%) =  $(M_1 - M_0) / M_0 \times 100\%$

$$\begin{aligned} &= (0,14 - 0,12) / 0,12 \times 100\% = 16.66\% \text{ (30 detik)} \\ &= (0,15 - 0,12) / 0,12 \times 100\% = 25\% \text{ (60 detik)} \\ &= (0,17 - 0,12) / 0,12 \times 100\% = 41.66\% \text{ (90 detik)} \\ &= (0,18 - 0,12) / 0,12 \times 100\% = 50\% \text{ (120 detik)} \end{aligned}$$

**Lampiran 6** Hasil pengukuran Panjang Daun, Lebar Daun, dan Tinggi dari tanaman kacang hijau

| Sampel         | Panjang Daun (mm) |      |      |      |      | Lebar Daun (mm) |      |      |      |      | Panjang<br>(mm) | Jml<br>Daun |
|----------------|-------------------|------|------|------|------|-----------------|------|------|------|------|-----------------|-------------|
| <b>Kontrol</b> | 32.8              |      | 36.8 |      |      | 14.2            |      | 14.5 |      |      | 297             | 2           |
|                | 39.5              | 34.1 | 11.6 | 9.3  | 7.9  | 10.8            | 10.7 | 2.3  | 1.7  | 3.8  | 275             | 5           |
|                | 31.8              | 32.7 | 14.6 | 8.1  |      | 12.7            | 9.9  | 3.1  | 1.5  |      | 300             | 4           |
|                | 5.8               | 7.0  | 2.2  |      |      | 1.5             | 1.3  |      | 2.4  |      | 280             | 3           |
|                | 30.7              |      | 14.5 |      |      | 7.9             |      | 6.8  |      |      | 100             | 2           |
| (I)            | 17.7              | 35.4 | 16.4 | 13.5 | 10.2 | 11.3            | 11.9 | 7.7  | 5.9  | 4.6  | 301             | 1           |
| <b>(II)</b>    | 42.2              | 38.1 | 24.3 | 14.7 |      | 11.2            | 12.1 | 8.1  | 5.1  |      | 301             | 8           |
|                | 13.5              | 12.4 | 6.4  | 4.6  |      | 4.5             | 2.1  | 1.2  | 3.4  |      |                 |             |
|                | 16.0              |      | 13.2 |      |      | 7.8             |      | 7.3  |      |      | 248             | 2           |
|                | 34.2              | 36.1 | 15.6 | 12.9 | 14.9 | 14.9            | 15.9 | 15.2 | 14.5 | 13.1 | 320             | 5           |

|       |      |             |      |      |      |      |             |     |     |     |            |   |
|-------|------|-------------|------|------|------|------|-------------|-----|-----|-----|------------|---|
|       | 34.6 | 33.9        | 14.5 | 6.6  | 12.5 | 11.8 | 13.0        | 7.2 | 7.5 | 8.8 | 308        | 5 |
| (III) | 13.2 | <b>39.0</b> | 38.1 | 21.5 | 15.0 | 14.5 | <b>15.1</b> | 8.9 | 6.9 | 6.3 | <b>339</b> | 5 |
|       | 29.5 | 17.3        | 13.2 | 13.2 | 12.5 | 14.7 | 13.5        | 7.9 | 5.9 | 6.6 | 303        | 5 |