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Unsur-unsur	Komposisi (Wt %)
Ca	95,450
Mg	3,970
Sr	0,466
Nb	0,0254
Br	0,025
Мо	0,018
Sb	0,008
In	0,007
Ru	0,007
Те	0,007
Sn	0,007

Tabel 1.1 Unsur Komposisi Cangkang sebelum kalsinasi

## Tabel 1.2 Unsur Komposisi Cangkang setelah kalsinasi

Unsur-unsur	Komposisi (Wt %)
Ca	99,360
Sr	0,475
Ti	0,0468
Cr	0,029
V	0,029
Nb	0,016
Мо	0,011
In	0.0051

## Tabel 1.3 Unsur Komposisi Kaca

Unsur-unsur	Komposisi (Wt %)
Si	63,680
Ca	26,990
Fe	4,150
Ti	3,570
Cr	0,771
К	0,410
Zr	0,315
Sn	0,037
Nb	0,025

Y	0,022
In	0,009
Sb	0,009
Te	0,008

# Tabel 1.4 Tabel Unsur Komposisi Pasir

Unsur-unsur	Komposisi (Wt %)
Si	43,670
Fe	31,000
K	9,940
Ca	6,460
Al	4,390
Ti	2,790
Mn	0,600
Sr	0,352
Px	0,251
Zr	0,229
Ba	0,107
Rb	0,072
Nb	0,041
Zn	0,039
Мо	0,025
In	0,012
Ru	0,009
Sn	0,008
Sb	0,007
Rh	0,006

### Tabel 2.1 Data Hasil FTIR

Bilangan	Transmitansi			
gelombang (cm <sup>-1</sup> )	700 °C 800 °C 900 °C			
339,4716	2,23889	1,71977	80,94124	
341,4004	105,319	97,33075	102,9206	
343,3293	96,18857	99,3679	96,34558	
345,2581	92,55144	100,9609	88,46519	
347,1869	89,81854	98,00729	79,47672	
349,1157	89,83798	98,45195	69,73932	
351,0445	88,84447	94,11307	59,97882	
352,9733	88,7878	86,32967	51,53988	
354,9021	87,62234	74,61863	45,57096	
356,831	99,16856	65,27208	40,06862	
358,7598	96,21848	52,7702	33,45596	
360,6886	95,78175	41,98369	23,01439	
362,6174	91,19859	29,13706	11,82409	
364,5462	92,49556	23,97009	4,12234	
366,475	81,48694	21,93014	5,59147	
368,4039	77,22328	22,48221	6,73218	
370,3327	67,22077	20,36593	7,77504	
372,2615	65,1316	21,13952	8,48473	
374,1903	61,28335	20,16561	8,8494	
376,1191	59,29434	19,93851	8,85086	
378,0479	55,51378	18,34396	8,62904	
379,9768	52,97354	17,24981	8,63042	
381,9056	49,45681	15,75007	8,68708	
383,8344	47,96913	15,24256	8,80856	
385,7632	45,45641	14,4944	8,69538	
387,692	44,57167	14,49337	8,52461	
389,6208	42,55203	14,52473	8,3494	
391,5497	41,71431	15,06346	8,18653	
393,4785	40,1459	14,62486	8,13169	
395,4073	39,28272	14,37825	8,31676	
397,3361	38,07346	13,82682	8,55075	
399,2649	37,63848	13,65856	8,83918	
401,1937	36,88242	13,19173	9,15081	
403,1225	36,98742	13,02891	9,71568	

405,0514	36,6183	12,56331	10,40264
406,9802	36,72942	12,41256	11,02403
408,909	36,67726	12,16465	11,53122
410,8378	37,40591	12,31197	11,98021
412,7666	37,50959	12,45056	12,18695
414,6954	38,05204	13,0153	12,4457
416,6243	38,28157	13,33478	12,78918
418,5531	38,85736	13,70573	13,25254
420,4819	39,16462	13,88843	13,74428
422,4107	39,73562	14,22732	14,32313

#### 3.1 Data Hasil XRD

Hasil XRD pada sampel dihitung dengan persamaan sebagai berikut:

$$D = \frac{k\lambda}{B \cos \theta}$$
$$D = \frac{0.98(0.154)}{0.15 (0.98)}$$
$$D = \frac{0.151}{0.147}$$

= 1,027 (nm)

k = Faktor Bentuk Kristal (0,9-1)  

$$\lambda$$
 = Panjang Gelombang Sinar X (0,154 nm)  
R2 = 0,79523  
B = Nilai Dari Full Width at Half Maximum (FWMH)  
 $\theta$  = Sudut Difraksi

Tabel 3.1 Data Hasil XRD

2θ (deg)	2θ (rad)	cos θ	FWHM (deg)	FWHM (rad)	D (nm)	Sin θ(Rad)
17,95947	0,313451883	0,987743608	0,60989	0,010644589	14,3540247	0,156085119
21,86991	0,381701937	0,981843167	11,55666	0,201701768	0,76207018	0,189694481
23,23907	0,405598287	0,979506635	15,24773	0,266123092	0,57897106	0,201411896
25,38927	0,443126356	0,975555125	0,91871	0,016034514	9,64804167	0,219754857
27,14895	0,473838566	0,972065659	0,71383	0,012458684	12,4617499	0,234709086
29,49518	0,514788004	0,967056647	1,15066	0,020082806	7,77088529	0,254561272
32,62355	0,569388361	0,959747591	2,34807	0,040981553	3,83708446	0,280863955
34,38319	0,600099873	0,955321731	1,11186	0,019405618	8,14084837	0,295567912

39,46671	0,688824034	0,941274144	9,6086	0,167701707	0,95607769	0,337643283
43,33809	0,756392362	0,929332198	1,08494	0,018935775	8,57615702	0,369244724
47,24852	0,824642241	0,916193133	3,20672	0,055967822	2,94321072	0,400737
50,76785	0,886066137	0,9034556	1,26936	0,022154511	7,54011216	0,428681675
57,22008	0,998678794	0,87789908	0,95315	0,016635606	10,333884	0,4788457
62,89013	1,097639836	0,853140742	0,93436	0,016307658	10,8476211	0,521680816

#### 4.1 Data Hasil Uji Densitas

Densitas pada sampel dihitung dengan persamaan sebagai berikut:

$$\rho = \frac{W_a}{W_a - W_b} \rho_b$$

dimana Wa adalah berat di udara, Wb adalah berat dalam air suling dan  $\rho$ b adalah massa jenis air suling, yaitu 1,0 g/cm<sup>3</sup>. Satuan massa jenis adalah gram per sentimeter kubik (g/cm<sup>3</sup>).

Untuk setiap sampel dengan volume aquades sebanyak 80 ml

$$\rho = \frac{1,91}{81,80 - 80,00} 1$$
$$\rho = 1,06 \left(\frac{\text{gr}}{\text{cm3}}\right)$$

Tabel 4.1 Data Hasil Densitas	

Suhu ( <sup>0</sup> C)	Berat sampel di udara (gr)	Selisih Berat sampel di air (ml)	Massa Jenis air (1 g/cm <sup>3</sup> )	Kerapatan (gr/cm <sup>3</sup> )
700 (sampel I)	1,91	1,80	1,00	1,06
800 (sampel I)	2,50	2,00	1,00	1,25
900 (sampel I)	3,10	2,00	1,00	1,55
700 (sampel II)	2,76	2,00	1,00	1,38
800 (sampel II)	2,35	2,00	1,00	1,17
900 (sampel II)	3,06	2,00	1,00	1,53

#### Alat dan Bahan Penelitian

Alat penelitian yang digunakan



Furnace pemanasan suhu rendah



Ball Miling



Cawan Porselin



Oven



Blender



Neraca Analitik



Ayakan 200 mesh



Gelas Kimia



Furnace pemanasan suhu tinggi

# Bahan Penelitian yang digunakan







Kaca



Cangkang Kerang



Pasir Pantai



Alumina