

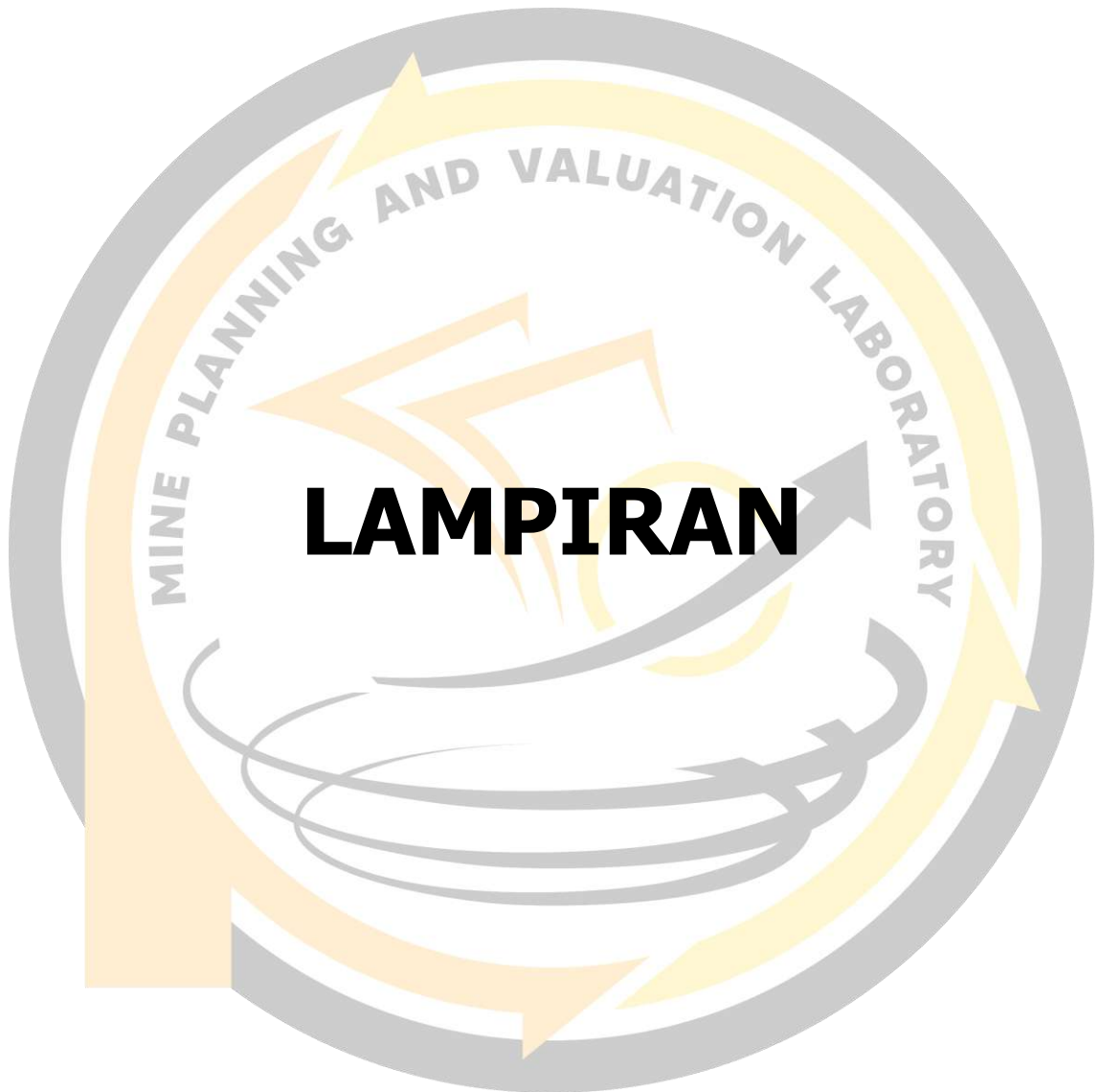
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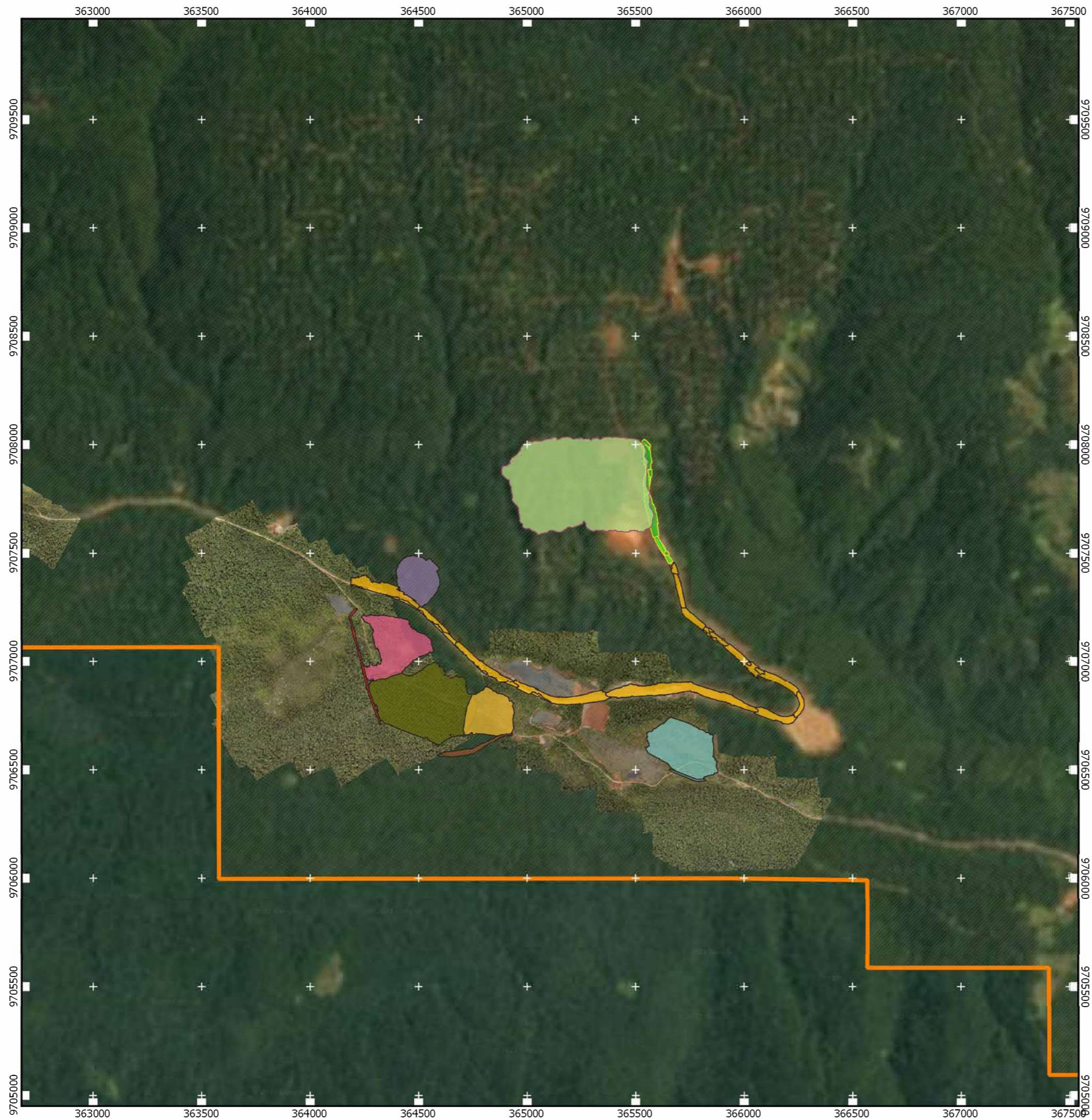
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**Legenda**

- Kontrak Karya PT Vale Indonesia Tbk
- Pit Compartment 2
- New Road
- Existing Road
- Dyke 1
- Dyke 2
- Dyke 3
- Disposal 1
- Disposal 2
- Disposal 3
- Disposal 4
- Quarry

Informasi Kartografi  
 Proyeksi : UTM, Zona 51 S  
 Datum Unit : WGS-84



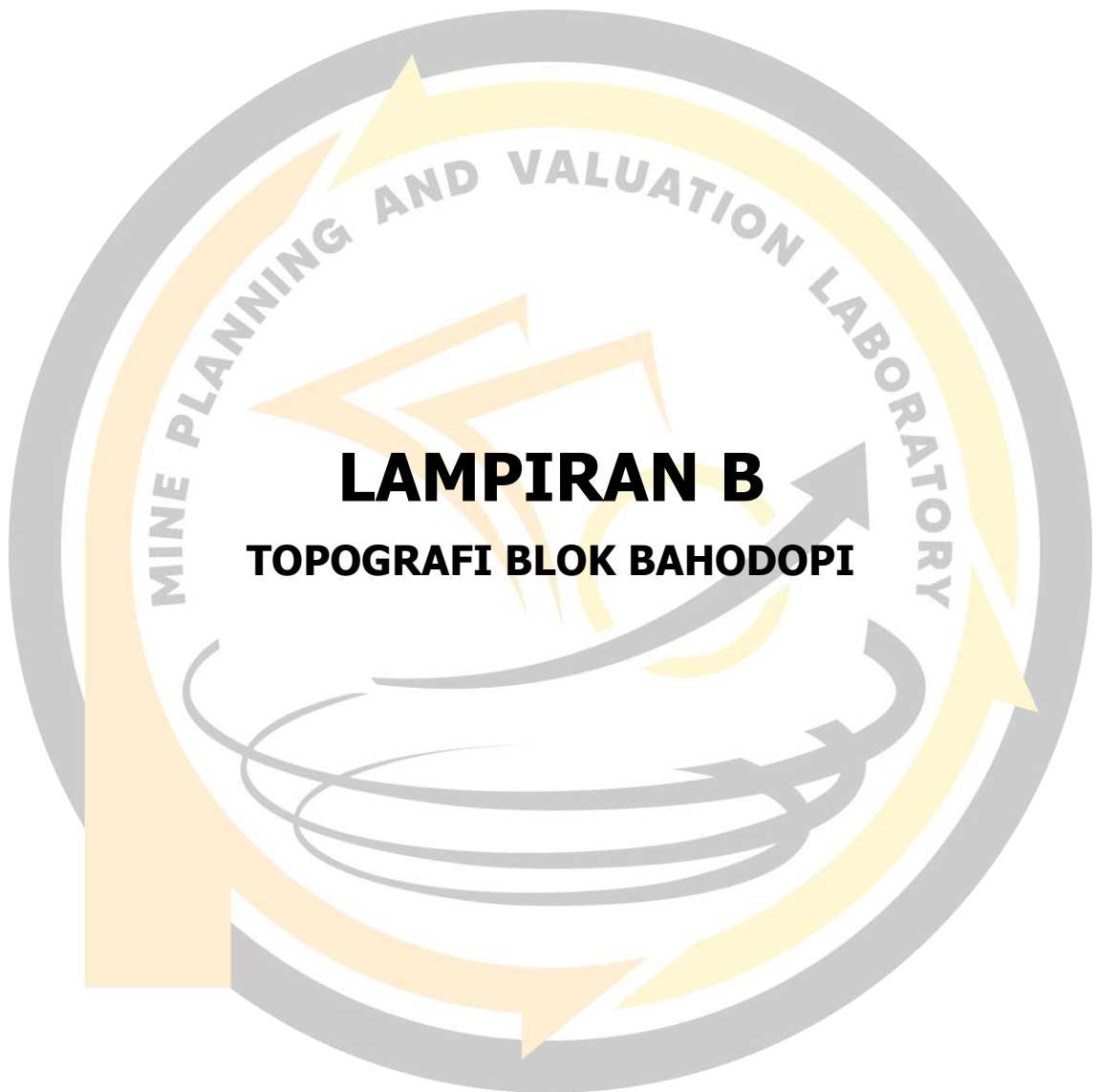
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 2022

**SKRIPSI**

**PERENCANAAN JANGKA PANJANG PIT COMPARTMENT 2  
 DI BLOK BAHODOPI PT VALE INDONESIA TBK  
 PROVINSI SULAWESI TENGAH**

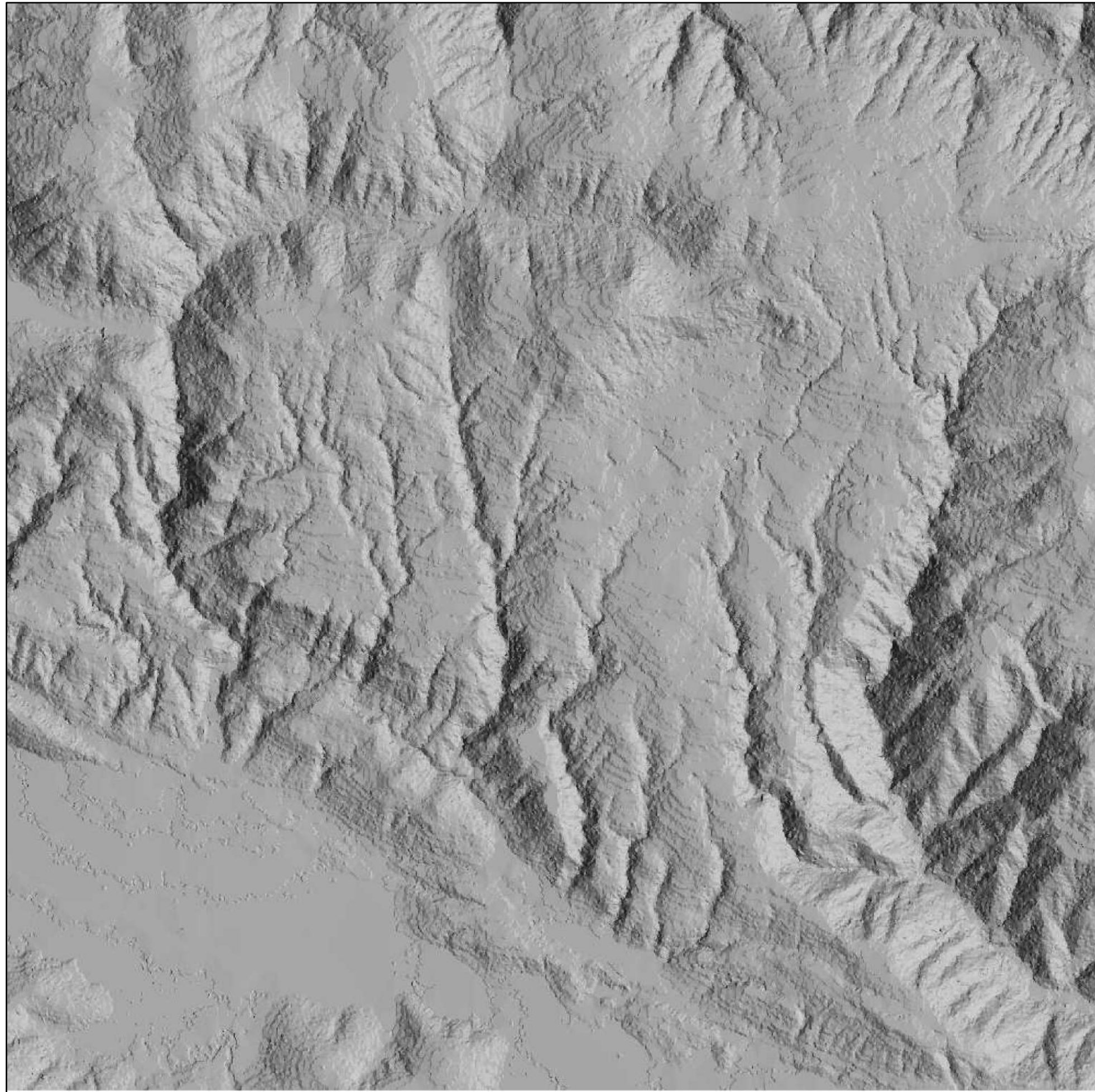
DIGAMBAR OLEH	TASYAH SHAFIRA D111181006
PEMBIMBING UTAMA	Dr. Eng. RINI NOVRIANTI SUTADJO TUI, S.T., M.T. NIP. 198311142014042001
PEMBIMBING PENDAMPING	Dr. ARYANTI VIRTANTI ANAS, S.T., M.T. NIP. 197101012010121001

**PETA TUNJUK LOKASI PENELITIAN**



**LAMPIRAN B**  
**TOPOGRAFI BLOK BAHODOPI**



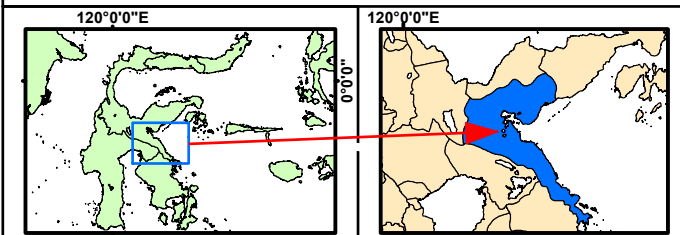


0 95190 380 570 760  
 Kilometer

**Legenda:**

 Topografi Blok Bahodopi

Informasi Kartografi  
 Proyeksi : UTM, Zona 51 S  
 Datum Unit: WGS-84



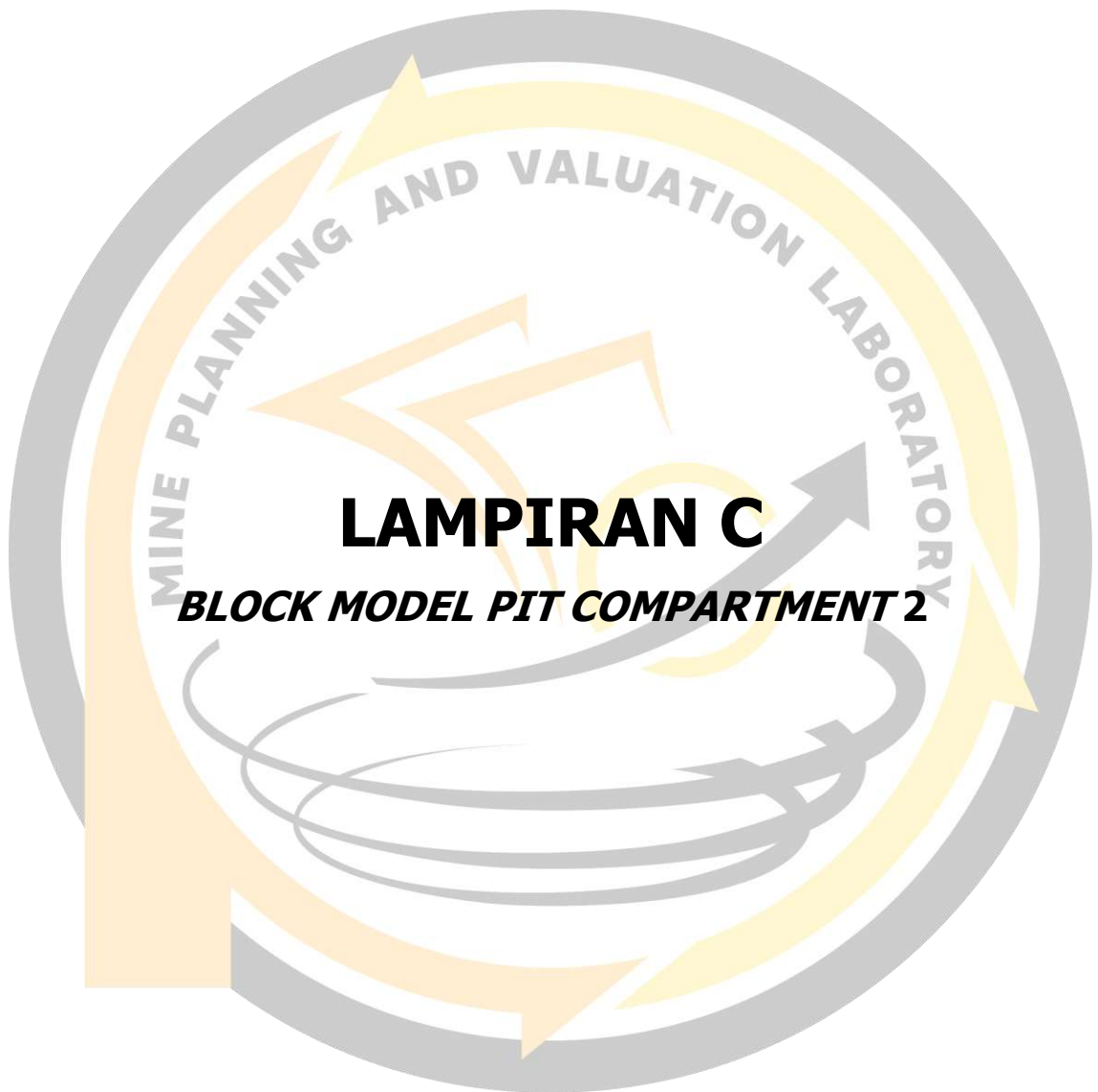
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**SKRIPSI**

**PERENCANAAN JANGKA PANJANG AREA PIT COMPARTMENT 2  
 BLOK BAHODOPI DI PT VALE INDONESIA Tbk  
 PROVINSI SULAWESI SELATAN**

DIGAMBAR OLEH	TASYAH SHAFIRA D111181006
PEMBIMBING UTAMA	Dr. Eng. RINI NOVRIANTI SUTADJO TUI, S.T., M.T. NIP. 198311142014042001
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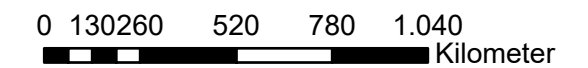
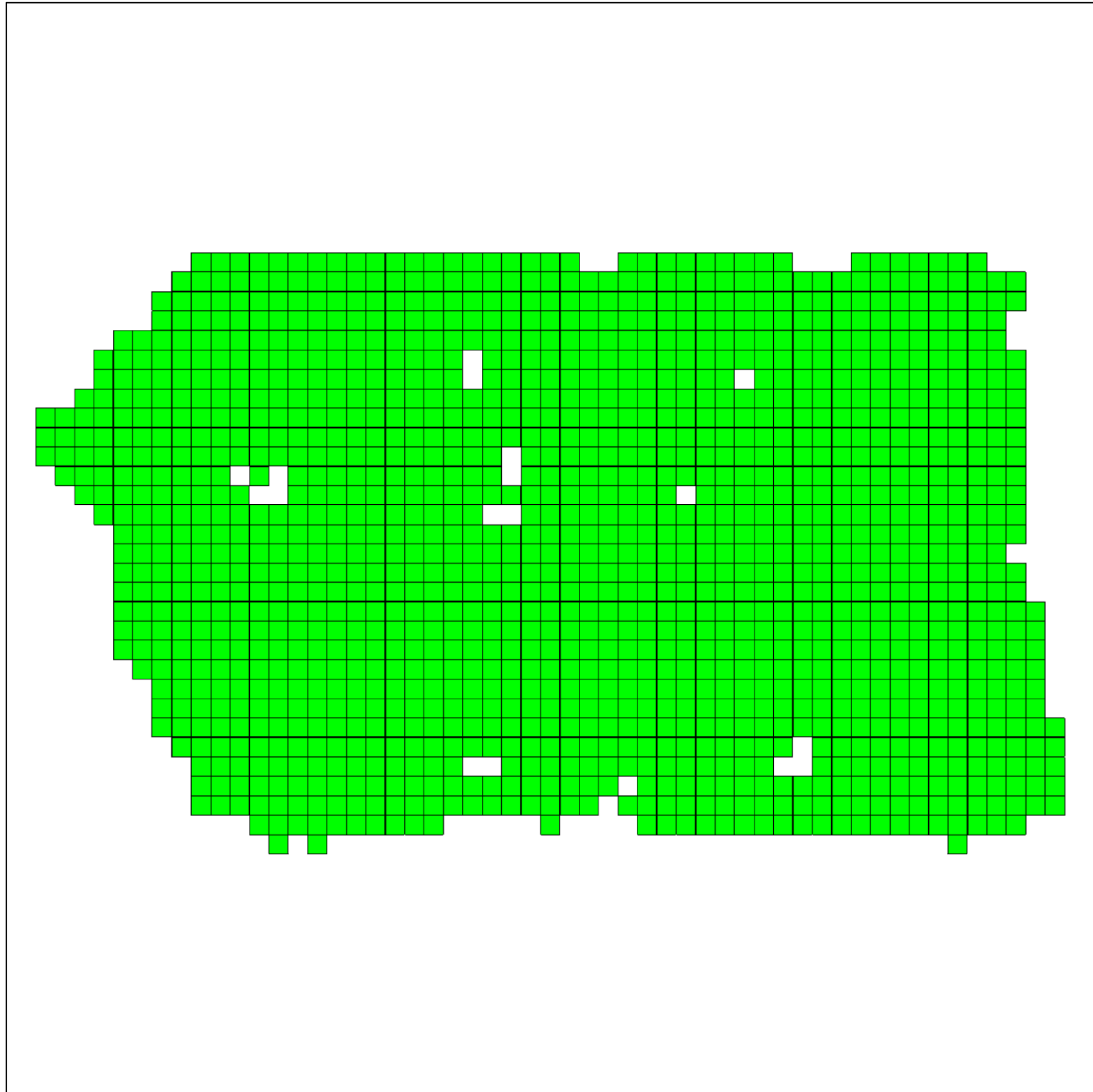
**TOPOGRAFI BLOK BAHODOPI**



MINE PLANNING AND VALUATION LABORATORY

**LAMPIRAN C**

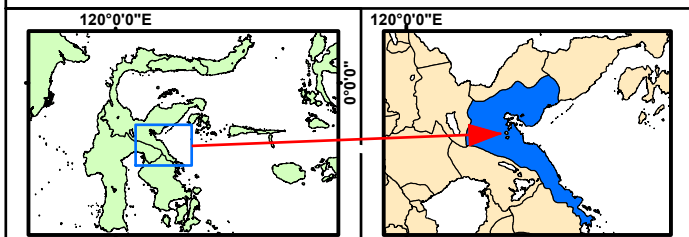
***BLOCK MODEL PIT COMPARTMENT 2***



**Legenda:**

 Blok Model *Pit Compartment 2*

Informasi Kartografi  
 Proyeksi : UTM, Zona 51 S  
 Datum Unit: WGS-84



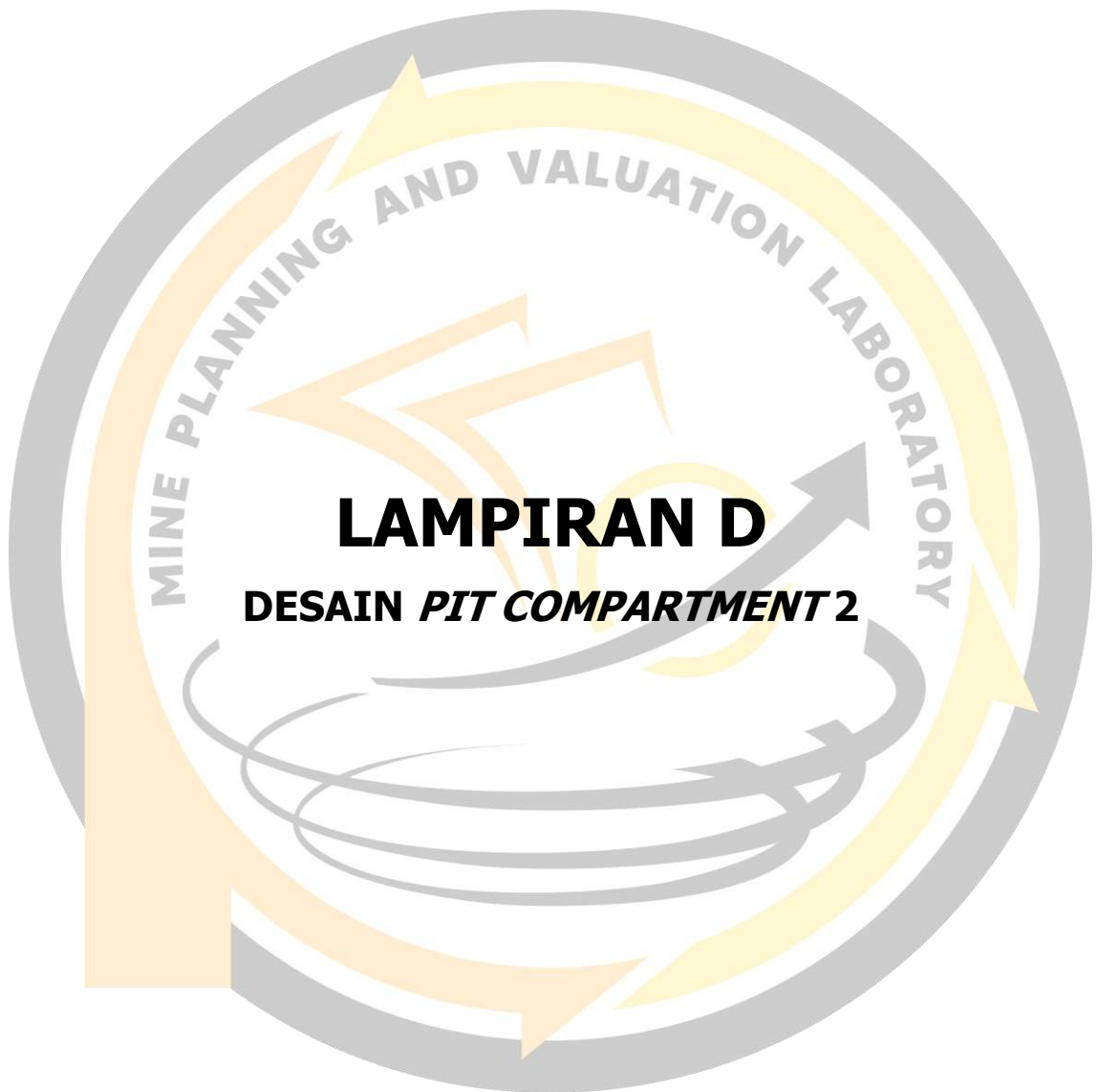
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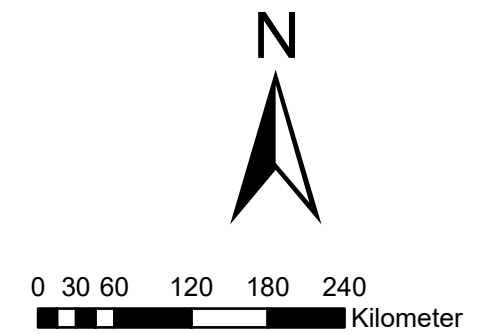
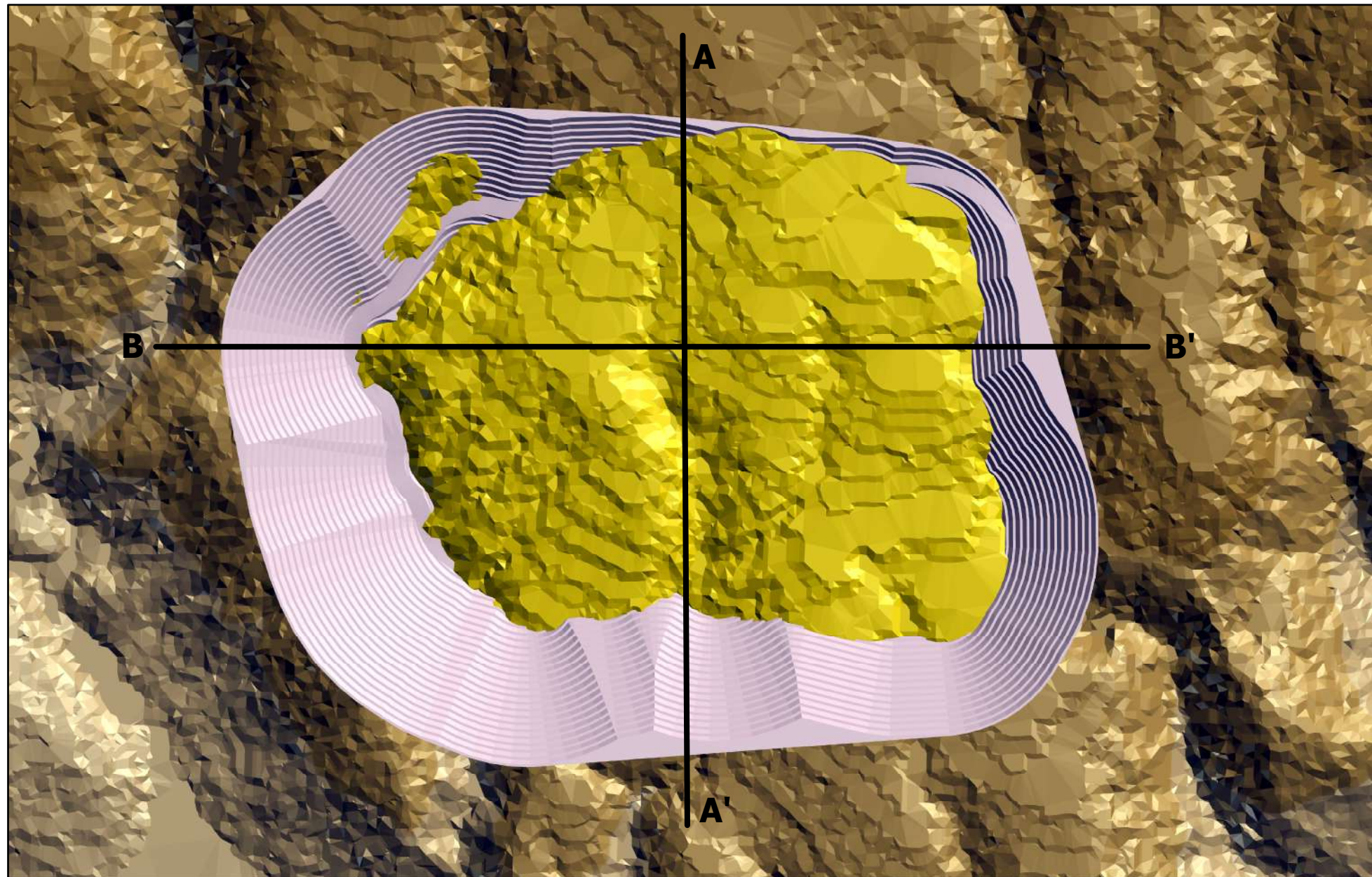
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 BLOK BAHODOPI DI PT VALE INDONESIA Tbk  
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**MODEL BLOK *PIT COMPARTMENT 2***



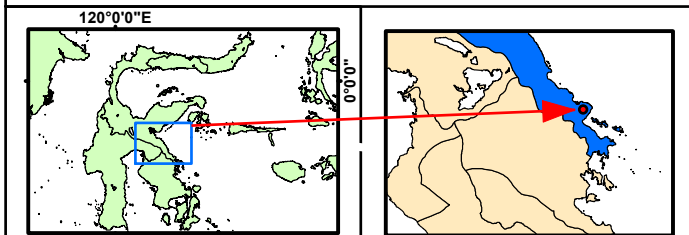
**LAMPIRAN D**  
**DESAIN *PIT COMPARTMENT 2***



**Legenda:**

- Pit Compartment 2*
- Solid Pit Compartment 2*
- Topografi
- Overburden*
- Ore*
- Bluezone*

Informasi Kartografi  
 Proyeksi : UTM, Zona 51 S  
 Datum Unit: WGS-84



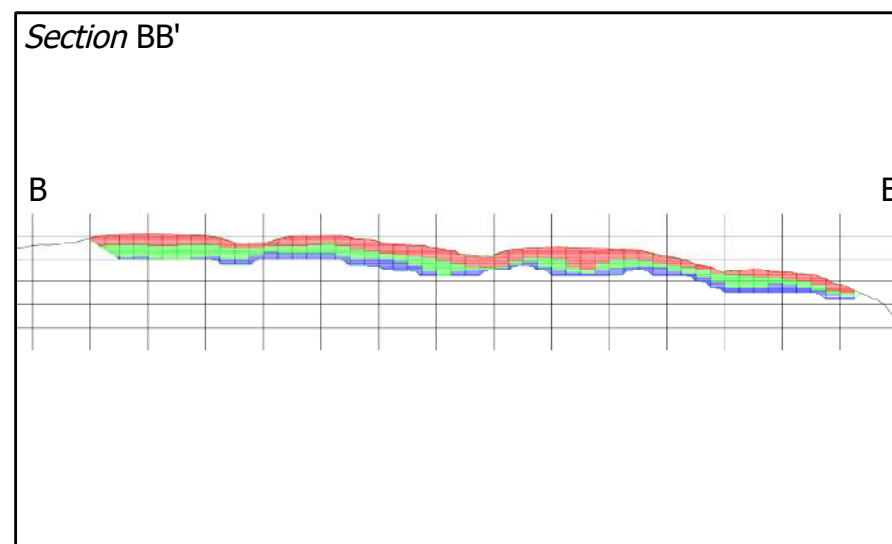
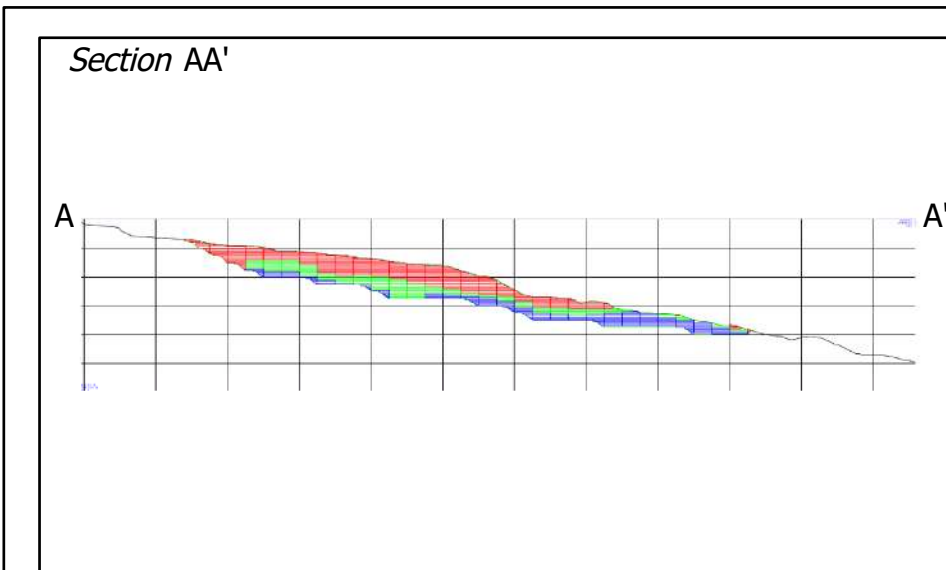
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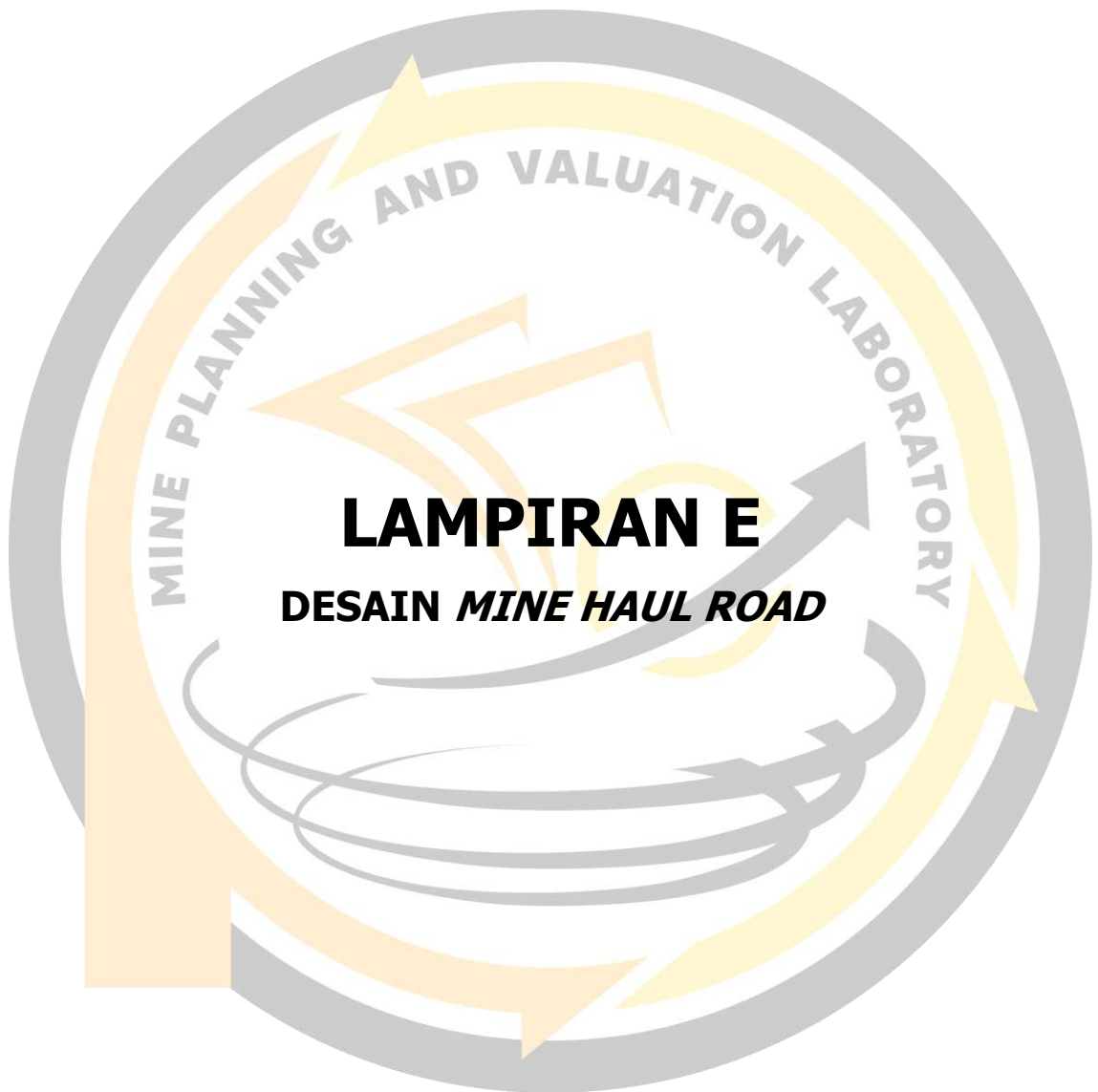
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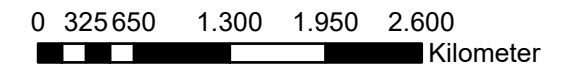
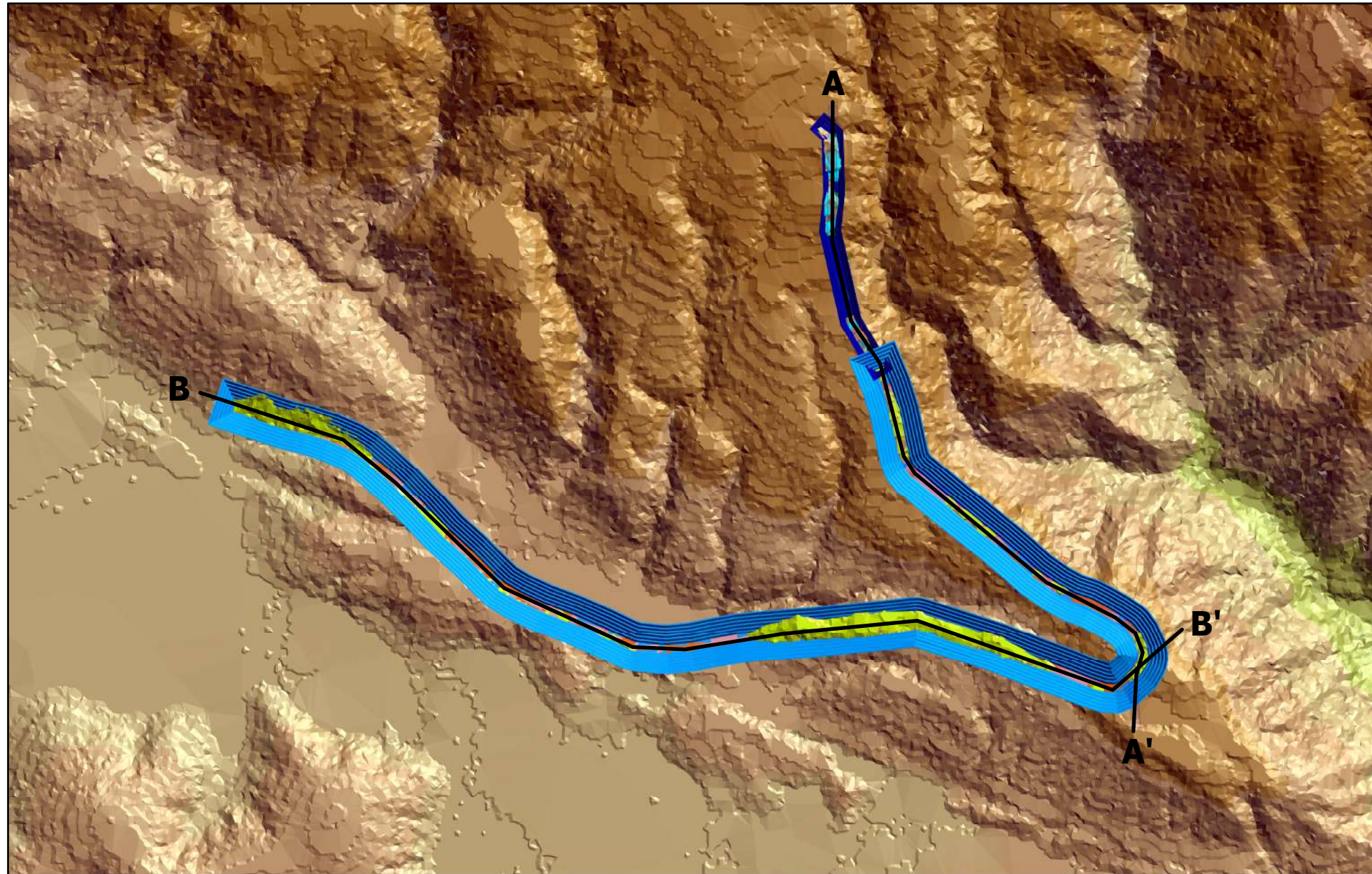
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 PROVINSI SULAWESI TENGAH**

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**DESAIN PIT COMPARTMENT 2 AREA  
 HILL MYARA 02, BLOK BAHODOPI**



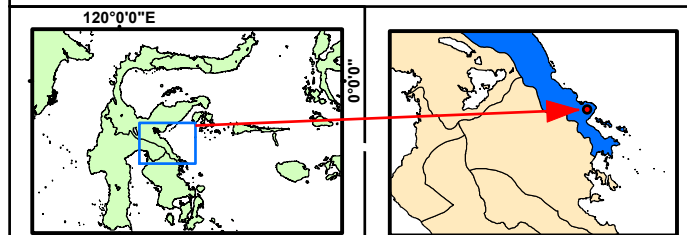




**Legenda:**

- |  |   |
|--|---|
|  Solid Cut New Road   |  Solid Cut Existing Road   |
|  Solid Fill New Road  |  Solid Fill Existing Road  |
|  Desain Cut New Road  |  Desain Cut Existing Road  |
|  Desain Fill New Road |  Desain Fill Existing Road |
|  Topografi            |   |

Informasi Kartografi  
 Proyeksi : UTM, Zona 51 S  
 Datum Unit: WGS-84



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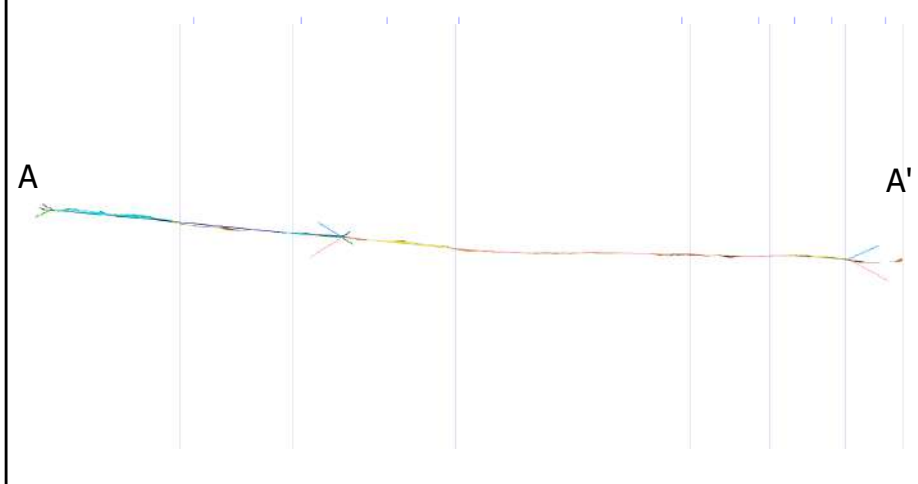
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 DI BLOK BAHODOPI PT VALE INDONESIA Tbk  
 PROVINSI SULAWESI TENGAH**

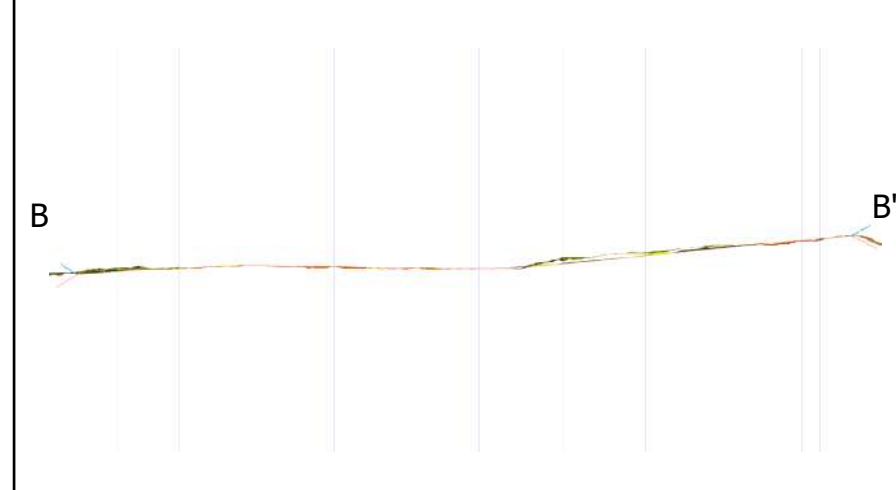
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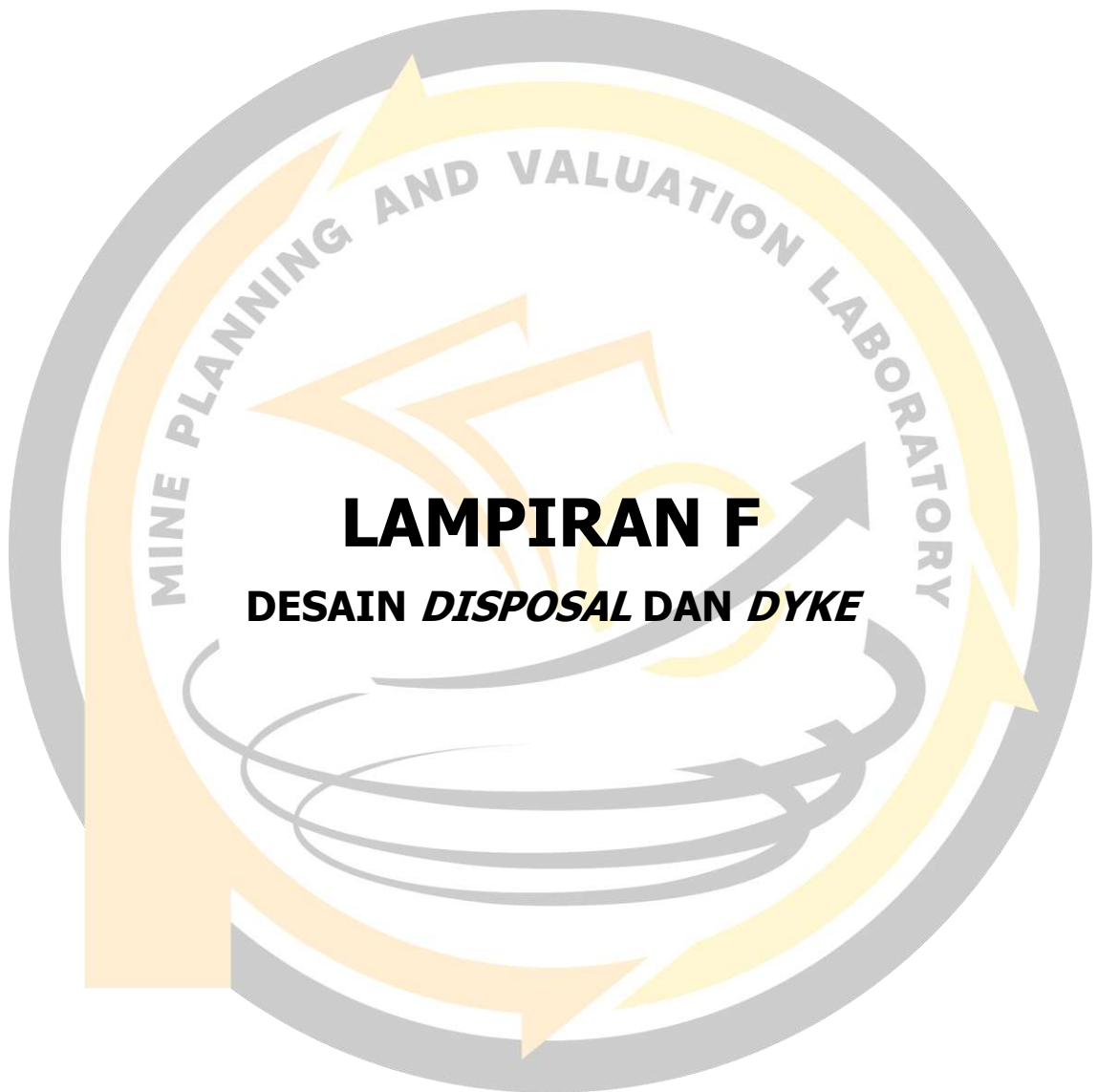
**DESAIN MINE HAUL ROAD**

Section AA'

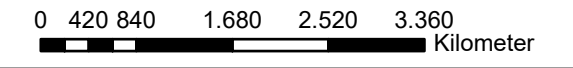
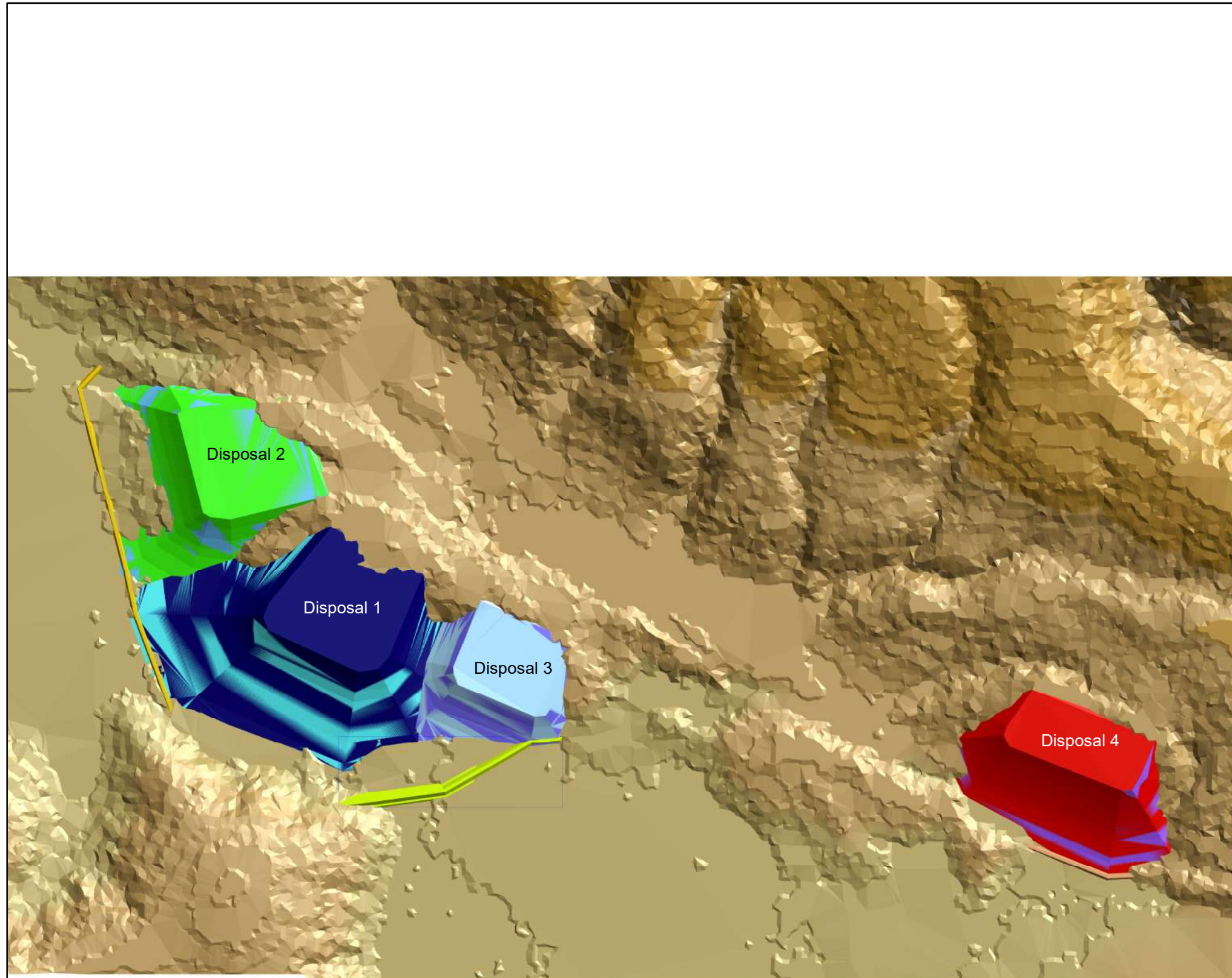


Section BB'
















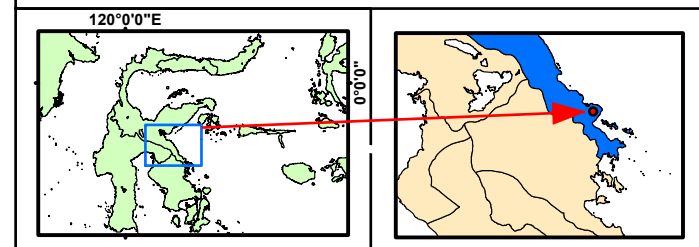




**Legenda:**

 Desain <i>Disposal</i> 1	 <i>Solid Disposal</i> 3
 Desain <i>Disposal</i> 2	 <i>Solid Disposal</i> 4
 Desain <i>Disposal</i> 3	 <i>Solid Dyke</i> 1
 Desain <i>Disposal</i> 4	 <i>Solid Dyke</i> 2
 <i>Solid Disposal</i> 1	 <i>Solid Dyke</i> 3
 <i>Solid Disposal</i> 2	

Informasi Kartografi  
 Proyeksi : UTM, Zona 51 S  
 Datum Unit: WGS-84

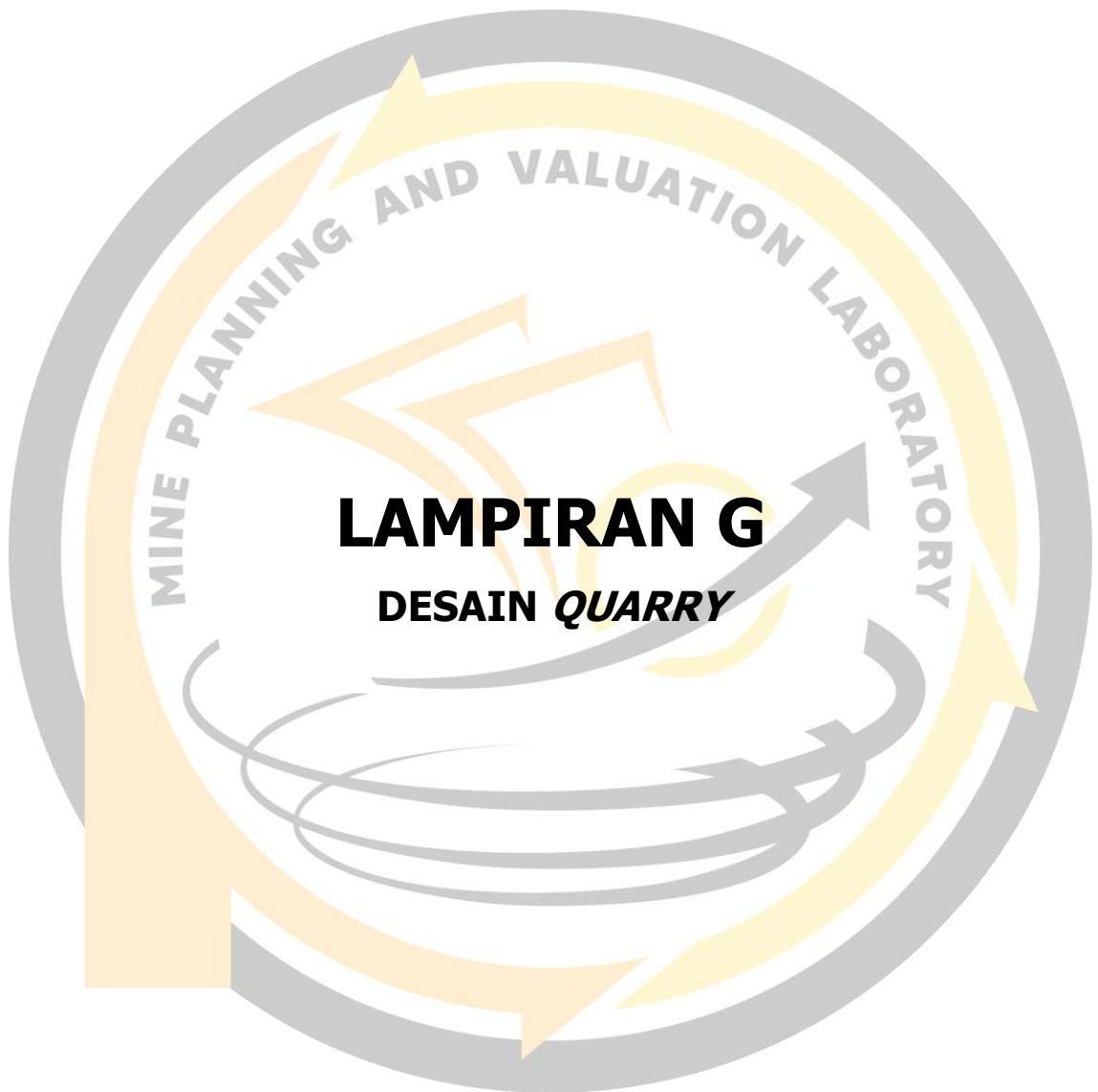


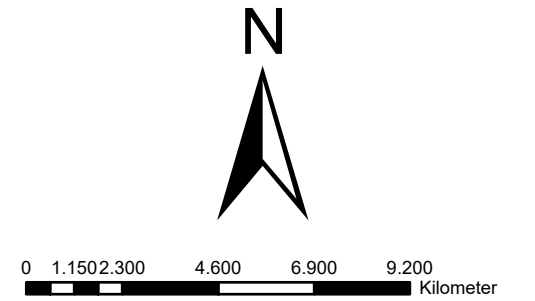
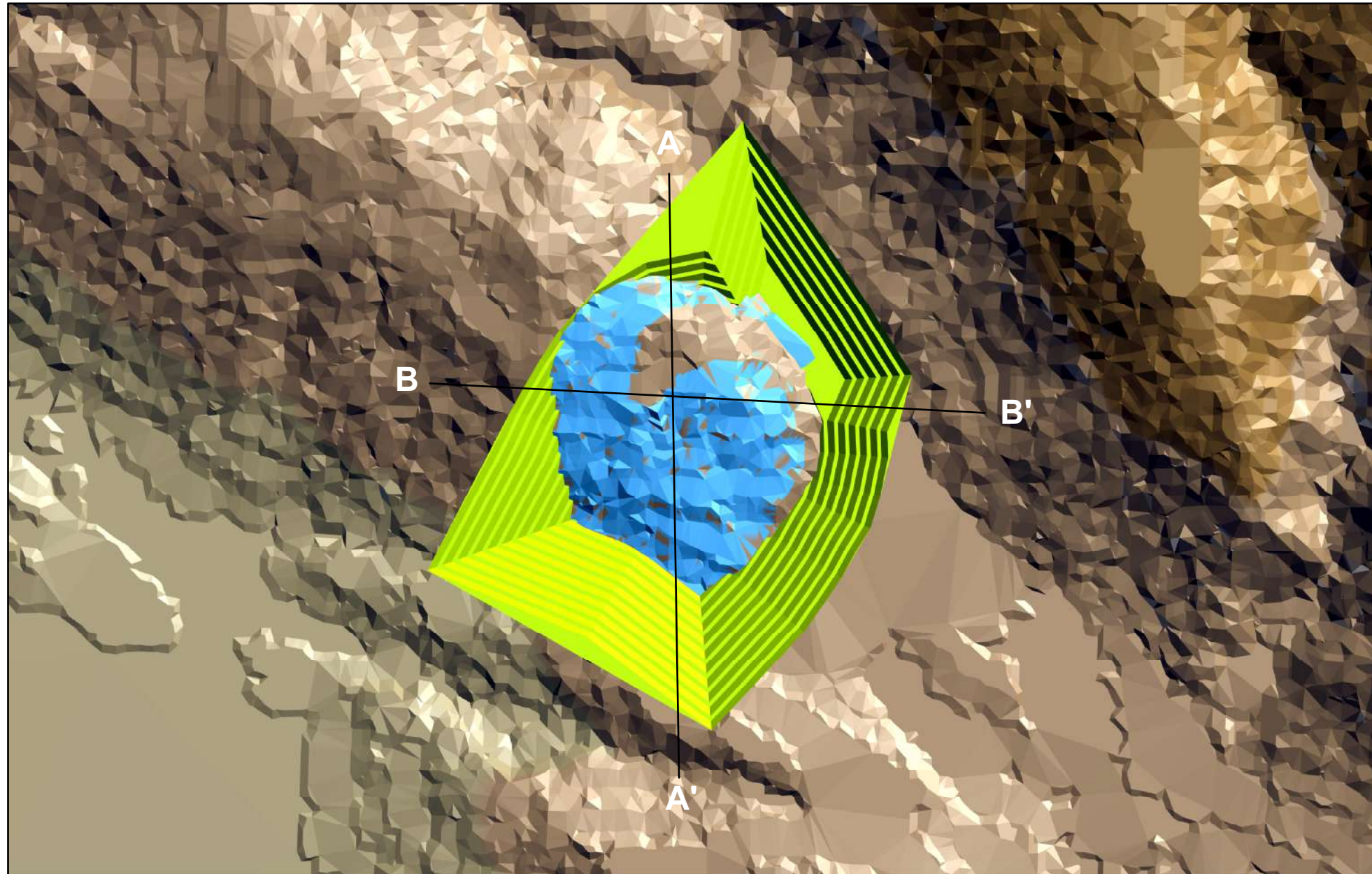
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**SKRIPSI**  
**PERENCANAAN JANGKA PANJANG AREA PIT COMPARTMENT 2  
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PEMBIMBING PENDAMPING	Dr. ARYANTI VIRTANTI ANAS, S.T., M.T. NIP. 197101012010121001

**DESAIN DISPOSAL DAN DYKE**

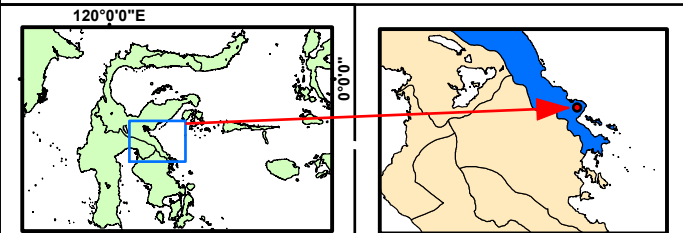




**Legenda:**

- Desain Quarry
- Solid Quarry
- Topografi

Informasi Kartografi  
 Proyeksi : UTM, Zona 51 S  
 Datum Unit: WGS-84

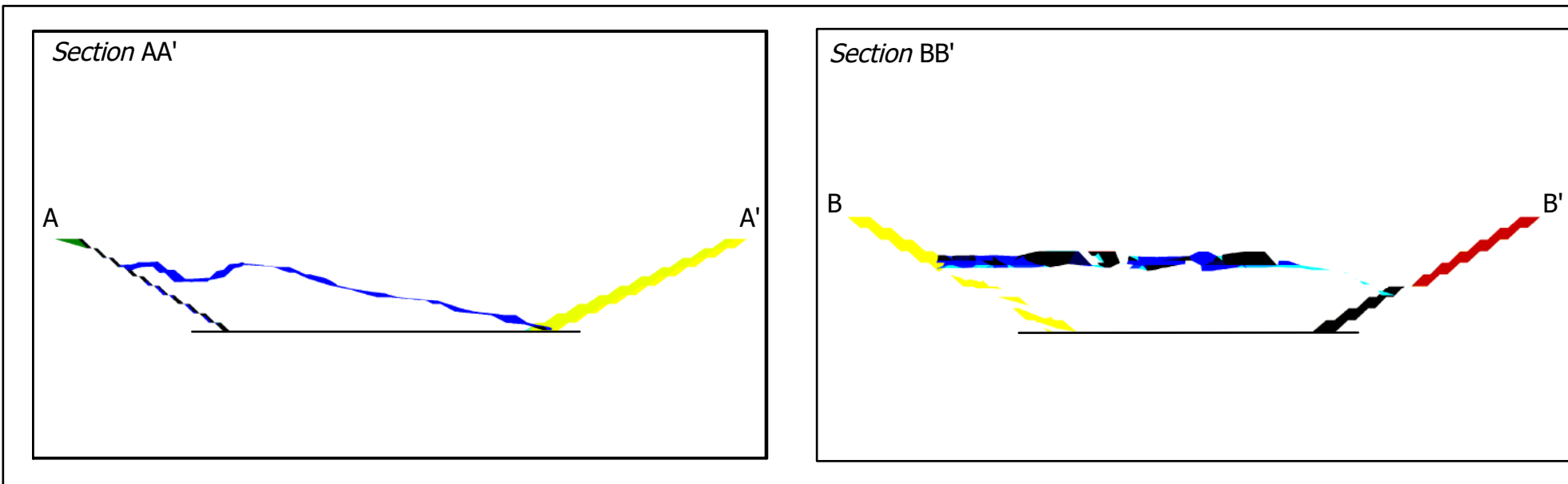


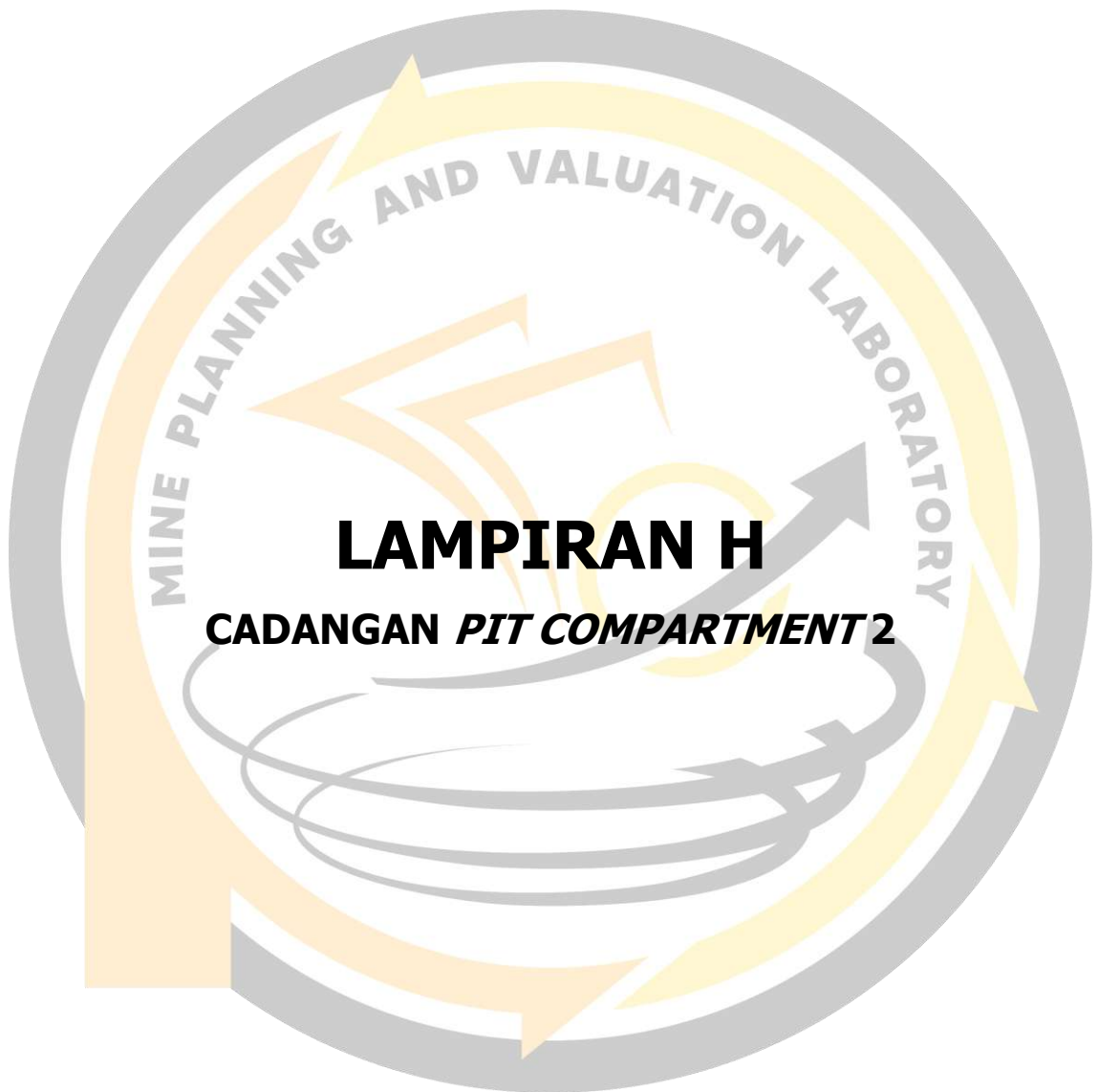

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 2022

**SKRIPSI**  
**PERENCANAAN JANGKA PANJANG AREA PIT COMPARTMENT 2**  
**DI BLOK BAHODOPI PT VALE INDONESIA Tbk**  
**PROVINSI SULAWESI TENGAH**

DIGAMBAR OLEH	TASYAH SHAFIRA D111181006
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PEMBIMBING PENDAMPING	Dr. ARYANTI VIRTANTI ANAS, S.T., M.T. NIP. 197101012010121001

**DESAIN QUARRY**

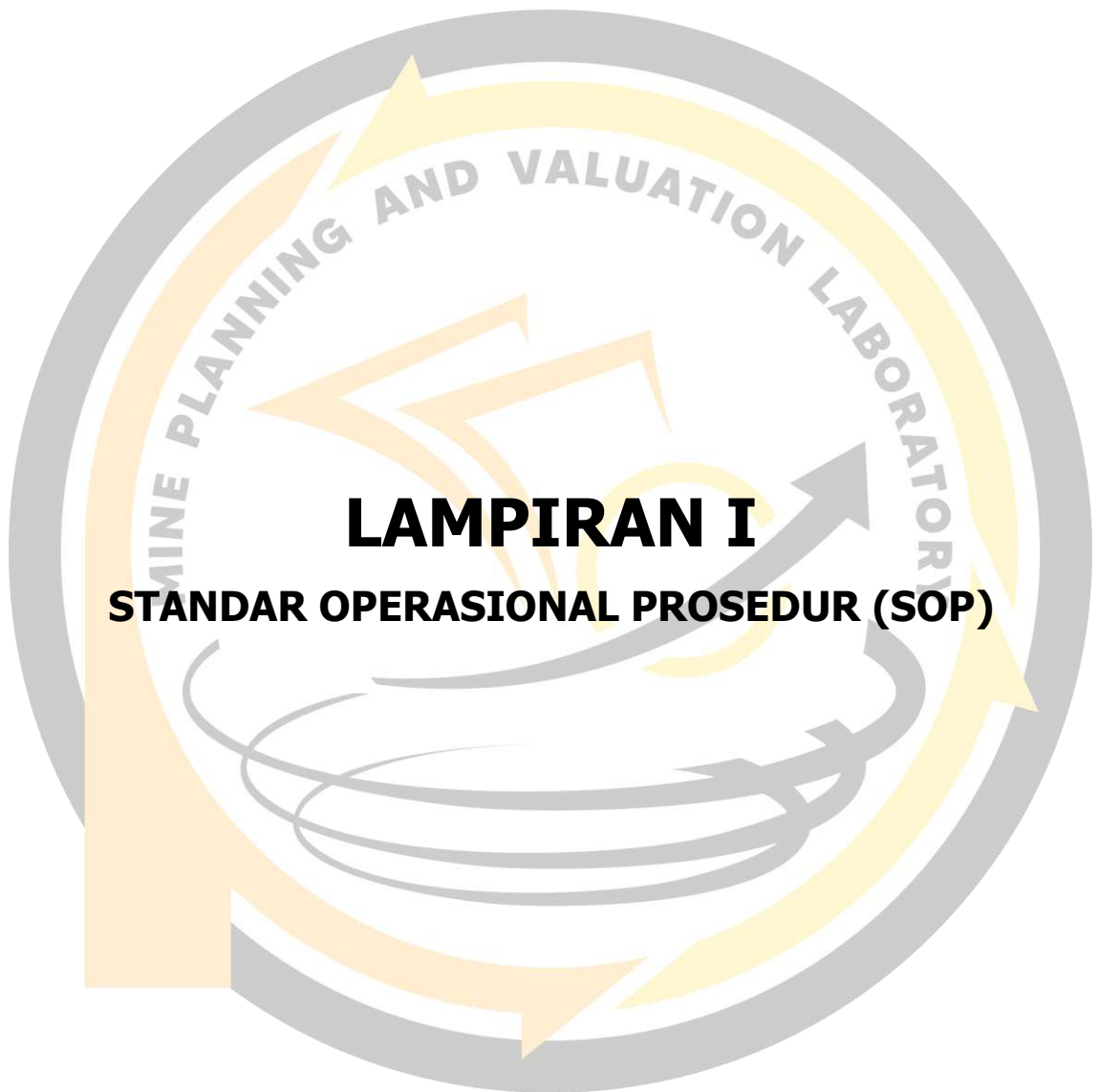




**LAMPIRAN H**  
**CADANGAN *PIT COMPARTMENT 2***

## TOTAL CADANGAN *PIT* COMPARTMENT 2

<i>Bench</i>	<i>Overburden</i> (wmt)	<i>Ore</i> (wmt)	<i>Overburden</i> <i>dan waste</i> (wmt)	SR (%)	<i>Bluezone</i> (Ton)	<i>Ni_Ore</i> (%)	<i>Fe_Ore</i> (%)	<i>Si_Ore</i> (%)	<i>Mg_Ore</i> (%)	<i>SM_Ore</i> (%)	<i>Co_Ore</i> (%)	<i>Cr_Ore</i> (%)	<i>Al_Ore</i> (%)	<i>Mn_Ore</i> (%)	<i>Ca_Ore</i> (%)	Ton Ni	SSP (wmt)	DKP (dmt)
915	9.763	-	9.763	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
910	111.903	-	111.903	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
905	173.851	11.812	173.851	14,72	31	2,09	27,92	21,55	12,39	1,74	0,09	1,22	3,80	0,62	0,11	100,50	9.450	5.788
900	171.133	94.710	171.133	1,81	933	2,22	20,83	29,69	17,37	1,71	0,06	0,93	2,76	0,45	0,18	856,65	75.768	46.408
895	256.802	105.163	256.802	2,44	30.135	2,00	14,95	35,08	23,31	1,50	0,03	0,69	1,91	0,27	0,27	857,89	84.130	51.530
890	302.750	113.464	302.750	2,67	24.720	2,15	20,89	29,44	17,98	1,64	0,06	0,91	2,70	0,46	0,18	995,41	90.771	55.597
885	375.539	187.167	376.421	2,01	28.195	2,26	17,51	32,68	20,70	1,58	0,04	0,78	2,29	0,40	0,20	1.724,87	149.733	91.712
880	336.541	232.178	336.541	1,45	63.042	2,09	17,14	32,95	21,15	1,56	0,04	0,75	2,18	0,38	0,23	1.973,40	185.743	113.767
875	334.668	201.394	335.843	1,67	95.080	2,11	15,86	34,25	21,82	1,57	0,04	0,70	2,02	0,30	0,25	1.732,43	161.115	98.683
870	397.340	215.429	398.222	1,85	78.944	2,14	15,82	34,89	21,13	1,65	0,03	0,71	1,93	0,29	0,24	1.881,77	172.343	105.560
865	342.117	254.270	342.705	1,35	76.720	2,08	15,55	35,27	21,27	1,66	0,03	0,71	1,98	0,29	0,29	2.155,16	203.416	124.592
860	252.136	266.853	253.789	0,95	109.323	2,02	15,04	36,07	21,54	1,67	0,03	0,69	1,95	0,28	0,31	2.197,57	213.482	130.758
855	166.579	202.593	167.895	0,83	82.558	2,03	14,85	36,25	21,68	1,67	0,03	0,68	1,85	0,28	0,33	1.677,79	162.074	99.271
850	125.016	155.405	125.016	0,8	78.221	1,95	14,63	36,18	21,91	1,65	0,03	0,69	1,85	0,27	0,34	1.232,05	124.324	76.148
845	99.287	103.959	99.287	0,96	61.806	1,94	14,12	36,78	22,52	1,63	0,03	0,68	1,89	0,25	0,39	823,59	83.167	50.940
840	68.748	76.598	68.748	0,9	34.181	2,02	14,17	36,51	22,65	1,61	0,03	0,68	1,90	0,25	0,34	629,99	61.279	37.533
835	46.716	63.506	46.716	0,74	22.330	1,99	13,34	37,12	23,35	1,59	0,03	0,66	1,66	0,23	0,35	514,26	50.805	31.118
830	20.738	43.153	20.738	0,48	26.782	1,96	14,85	35,57	22,40	1,59	0,03	0,74	2,03	0,28	0,42	343,92	34.522	21.145
825	3.775	21.560	3.775	0,18	17.097	1,89	13,47	36,12	23,78	1,52	0,03	0,67	1,80	0,25	0,45	165,79	17.248	10.565
820	853,52	6.447	854	0,13	8.794	1,86	13,49	35,52	25,58	1,39	0,03	0,67	1,80	0,26	0,60	48,73	5.158	3.159
815	-	2.733	-	-	6.241	2,06	9,48	38,85	29,58	1,31	0,02	0,48	1,08	0,15	0,53	22,96	2.187	1.339
810	-	993,75	-	-	1.349	1,83	8,67	39,10	29,32	1,33	0,02	0,48	0,68	0,14	0,26	7,40	795	487
<b>Total</b>	<b>3.596.256</b>	<b>2.359.388</b>	<b>3.602.751</b>	<b>1,52</b>	<b>846.482</b>	<b>2,07</b>	<b>16,02</b>	<b>34,54</b>	<b>21,31</b>	<b>1,62</b>	<b>0,04</b>	<b>0,73</b>	<b>2,05</b>	<b>0,31</b>	<b>0,28</b>	<b>19.942</b>	<b>1.887.510</b>	<b>1.156.100</b>



**LAMPIRAN I**  
**STANDAR OPERASIONAL PROSEDUR (SOP)**



PT. INTERNATIONAL NICKEL INDONESIA

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**MINING DEPARTEMENT  
LTP Creating Conceptual Pit Design  
STANDARD JOB PROCEDURE**

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**NOMOR** : 07.LTP.04  
**DEPARTEMENT** : Mine Technology  
**SECTION/AREA** : LTP  
**PROCEDURE** : **Creating Conceptual Pit Design**  
**TYPE** : Routine  
**Date of writer** : April 24<sup>th</sup> 2007  
**Number of Revision** : 1  
**Next Revision** : April 24<sup>th</sup> 2008  
**Pages** : 1 – 15

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Made by: Yudhistianto	Date: 24-04-07	
Revised by: Ruth Sitorus	Date: 20-08-07	
Checked by: Harry Ginting	Date:	
Approved by: Dwayne Kroll	Date:	

## **1. Introduction**

The main reason of making this procedure is to make guidance for Vulcan user to have the right procedure to create Pit Design from Vulcan Block model.

## **2. Responsible**

The qualified person in LTP who has already coached or trained in order to produce optimal and safe pit design so there aren't ore will be loss because of an unknown procedure.

## **3. Definition and Abbreviation**

- \*.dgd = base file for running Vulcan software where all the design file saved
- \*.dgl = base file for running Vulcan software that consist of your range working area (Easting Northing and Elevation)
- \*.dgx = base file for running Vulcan software for all the system and index design file that follows \*.dgd
- \*.scd = base file for running Vulcan Software that related with colour display for every scheme in Vulcan

## **4. Reference**

This Vulcan Software is referring to Vulcan Help menu that available in Vulcan 4.5 and Vulcan 6.0 version menu.

## **5. Related Procedure**

This working procedure is related with other LTP procedures; SJP Transferring Block Model from Datamine to Vulcan.

## **6. Standard Document and Form**

There is a document that must be seen before create a pit. This Document is related with the validity of BM which will be used to create a pit. The document is located in 02-ltp\BlockModel\BM\_Assigning Form

## **7. Training and Other Qualification**

Basic training that should be followed is:

- Basic knowledge about Computer and Hardware.
- Basic Vulcan
- Basic of Block Model

## **8. Environment, Health and Safety Consideration**

Good communication between all Vulcan users in every section is important due to limited Vulcan licenses in PT. Inco because it might affect to the bad working condition if all Vulcan users are selfish.

## **9. Procedure**

### **9.1. Preparation**

- Make sure that in your working directory already have all these files below. The file is located in 02-ltp\V\3vulcandata;
  1. \*.dgd
  2. \*.dgl
  3. \*.dgv
  4. \*.scd



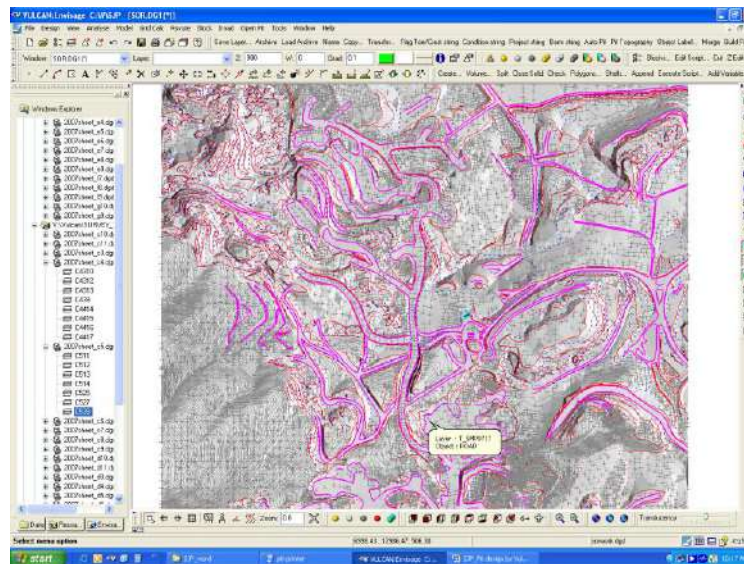
## Long Term Planning Section – Mine Technology

- Make sure that Block Model that you used to design a pit is the correct one (see SJP transferring block model from datamine to Vulcan & BM Assigning Form).
- Make sure that you copy the right \*.scd file. The file is in directory; 02-ltp\V\3\vulcandata.
- Make sure that you copy the latest update blue zone. The file is located in 02-ltp\BlockModel\BZ\_Orex.

### 9.2. Job Execution

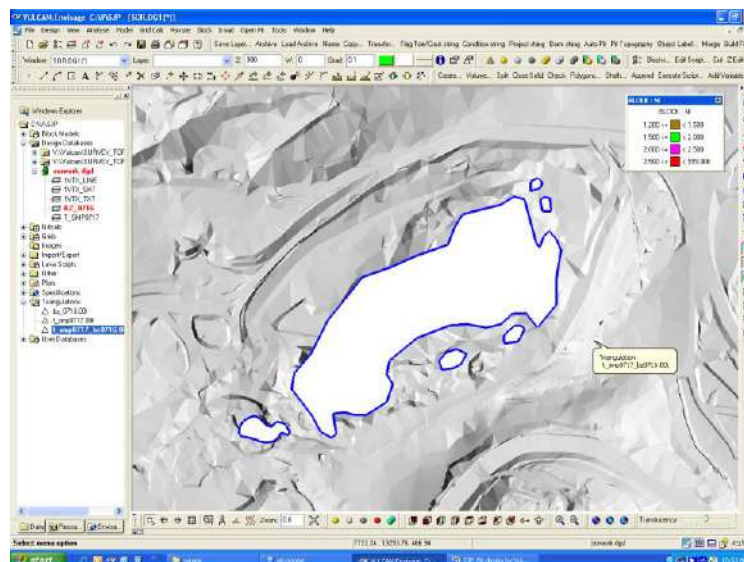
#### Creating Pit Design

1. Load the update topography and make triangulation.



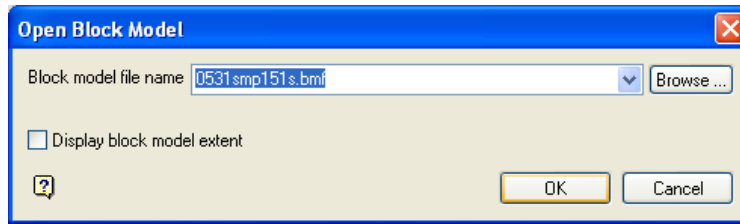
Load the update blue zone (mined out area) and make solid polygon, go to Model > Triangle Solid > Polygons

Cut topography triangulation with blue zone solid polygon, go to Model > Triangle Utility > Boolean. Exclude topography area which inside Blue zone boundary and save with new name of topography triangulation.

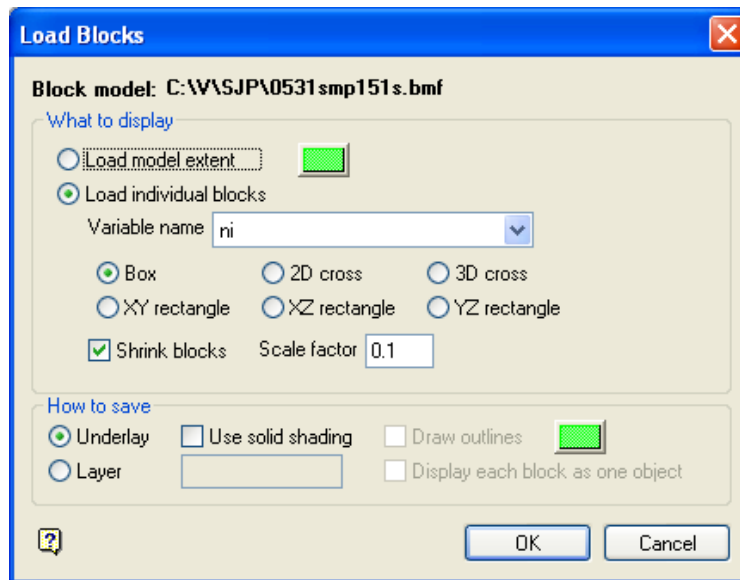


2. Open Block model below topography triangulation.

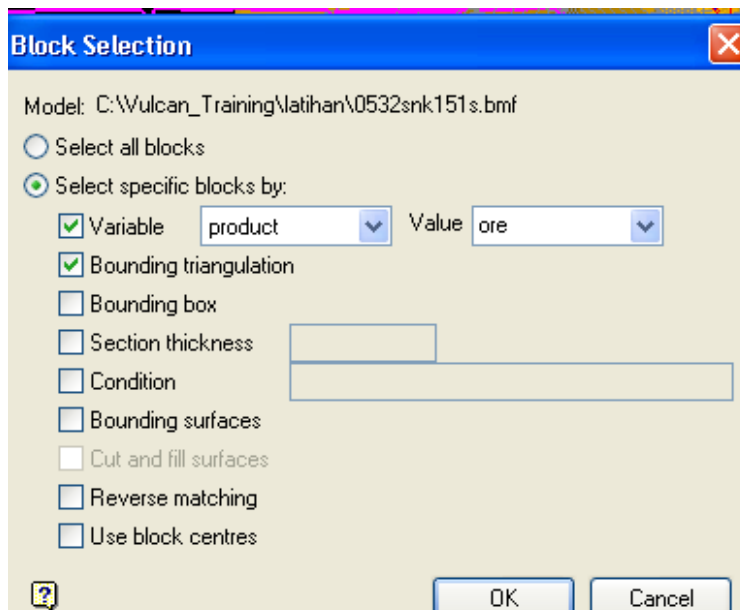
Go to Block > Open, select the block model

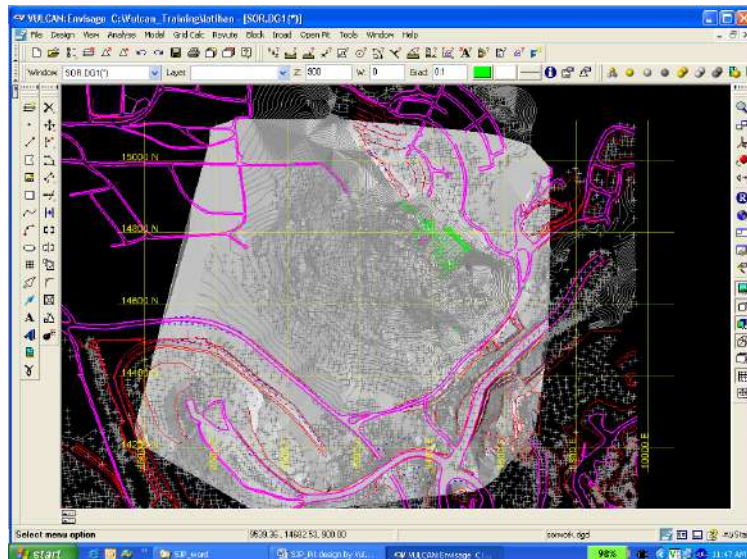


Go to Block > Viewing > Block, put “ni” for Variable name and select “ni” on schemes table.



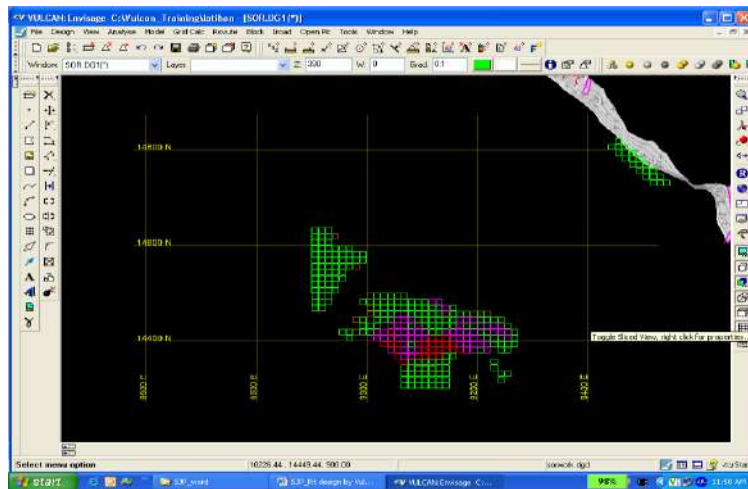
Select specific block by : Variable “product” , Value “ore” and click Bounding triangulation.





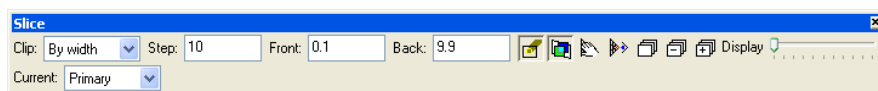
3. Create block slice per 10 m

To active slice view table, right click on the “Toggle Sliced View”



Fill the clip : “By width” , Step/Interval : 10, Front : 0.1, Back : 9.9,

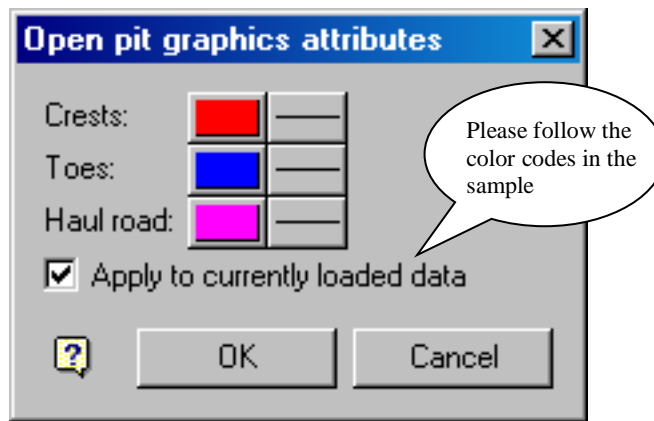
Click icon slice backwards or slice forward.



4. Prepare to Create pit.

a. Put the colour of toe & crest: Go to Open Pit > Ramps > Graphic Toe/Crest/Road

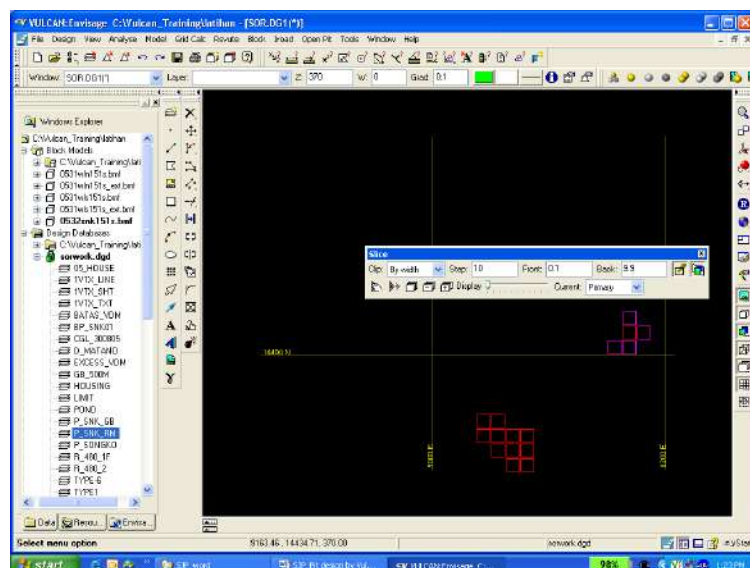
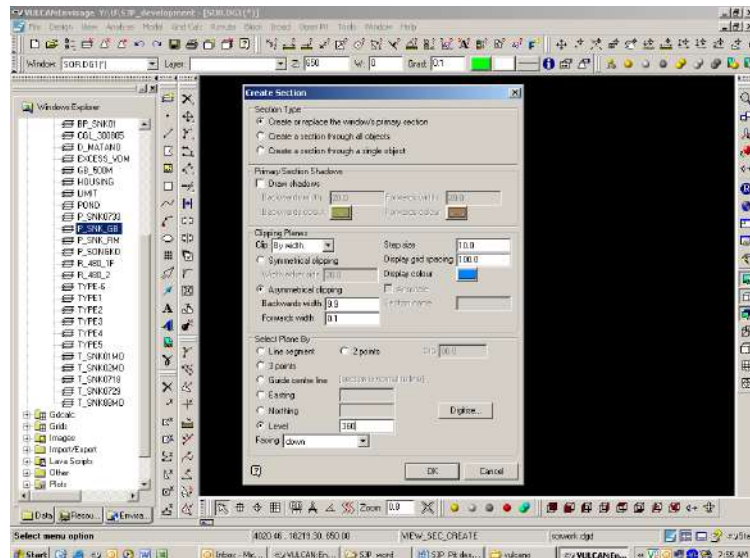
Long Term Planning Section – Mine Technology



b. Design pit start from the lowest bench of the block model: go to View > Create

Section > Fill Backward with = 9.9 > Fill Forward with = 0.1 > Fill level with the lowest

ore level , ex = 360.

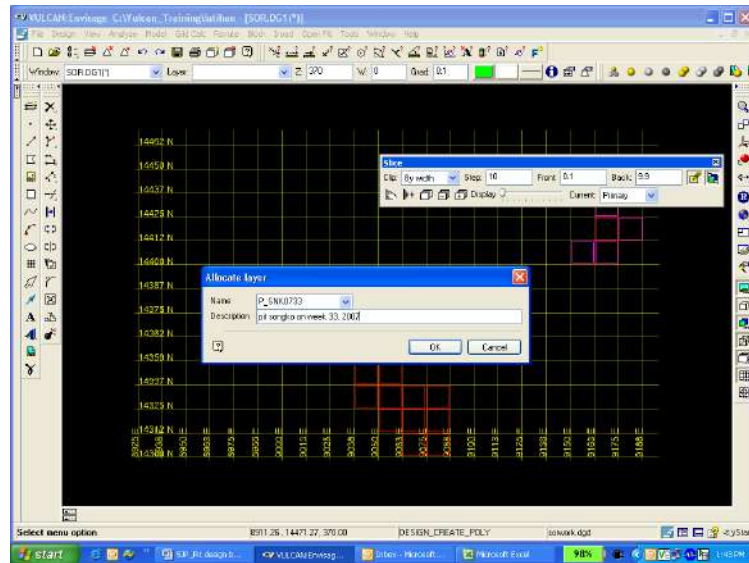


## Long Term Planning Section – Mine Technology

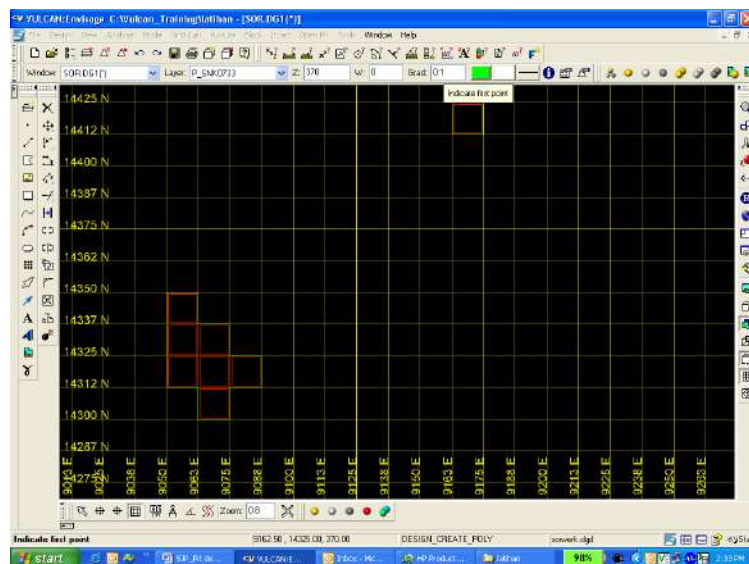
c. Generate grid 12.5 X 12.5 m

5. Create a Pit

a. Make Polygon: go to Design > Create > Polygon, put the name of pit.



Digitize: snap to grid > click at the gridline > digitize all ore counter wise.



b. Offset existing polygon 0.5 m from original: go to Open pit> open cut design > berm string

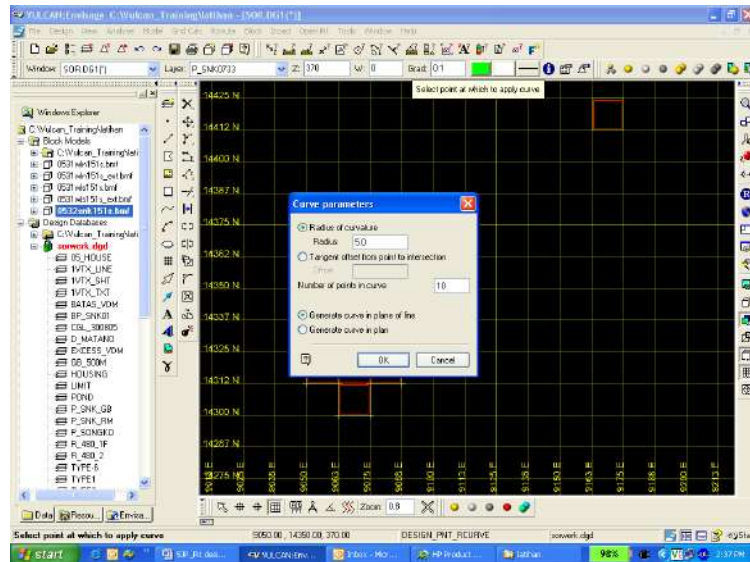
c. Curve the offset polygon to make it smooth: go to Design > point insert > apply curve

>select object for curve > select point at which to apply curve (click at the first point to be

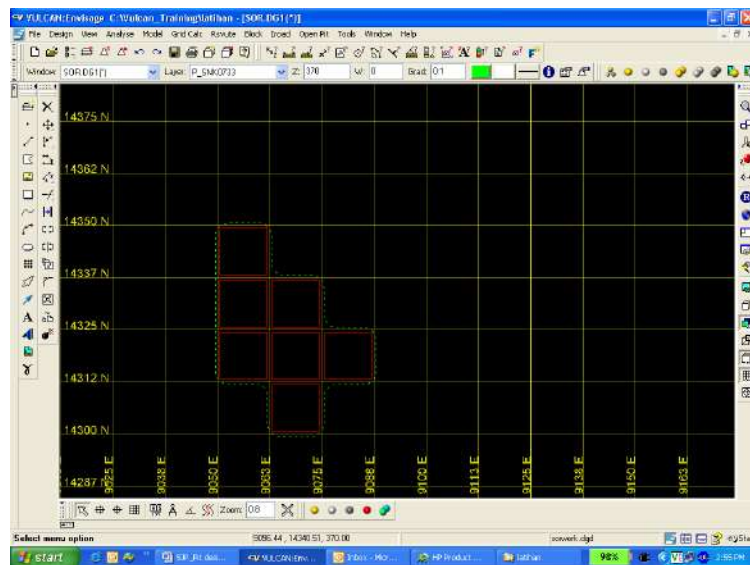
Curve & so on) > input radius curvature 3-10 (as required) > number of point = 10 (as required) > OK

> retain curve

## Long Term Planning Section – Mine Technology



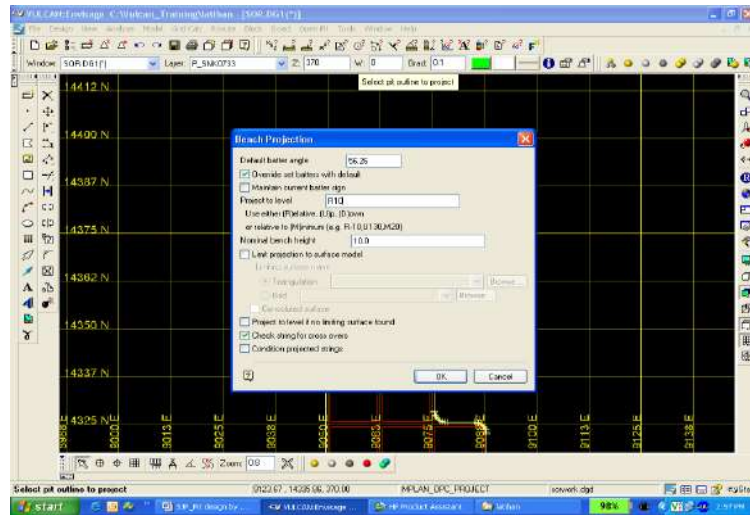
d. Delete previous polygon



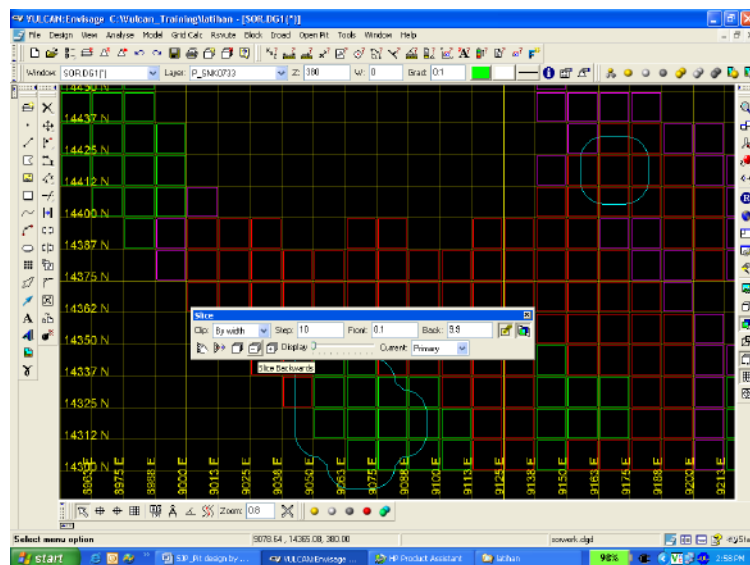
e. Flagging the boundary being toe/crest (as needed): go to open pit > open cut design > flag toe/crest string

f. Projected pit up: go to Open pit > open cut design > project string > fill default batter angle = “56.26” for west block and “45°” for east block > fill Project to level = “R10” > OK > retain > click at the polygon (toe)

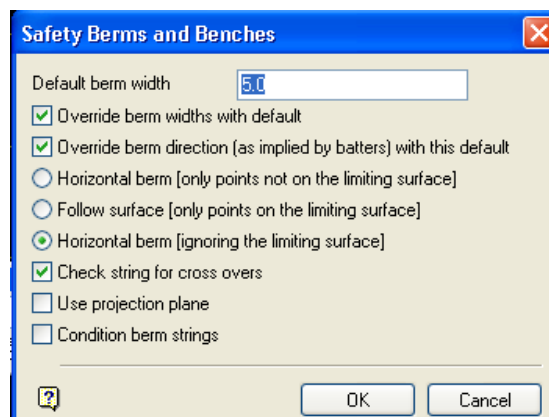
## Long Term Planning Section – Mine Technology



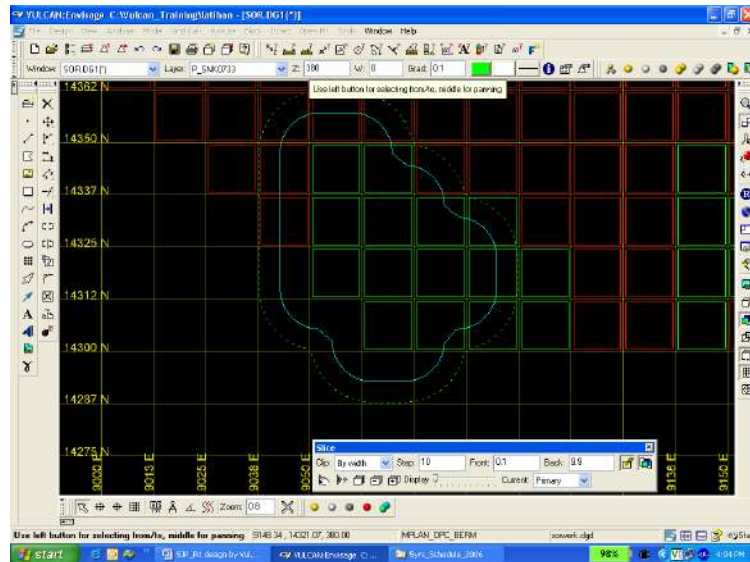
To see the projected polygon, go up to the next level: Slice backward > (-)



g. Create berm at it level: Open pit > Open cut design > berm string > Click at the polygon line > fill default berm width = 5 > ok > retain:

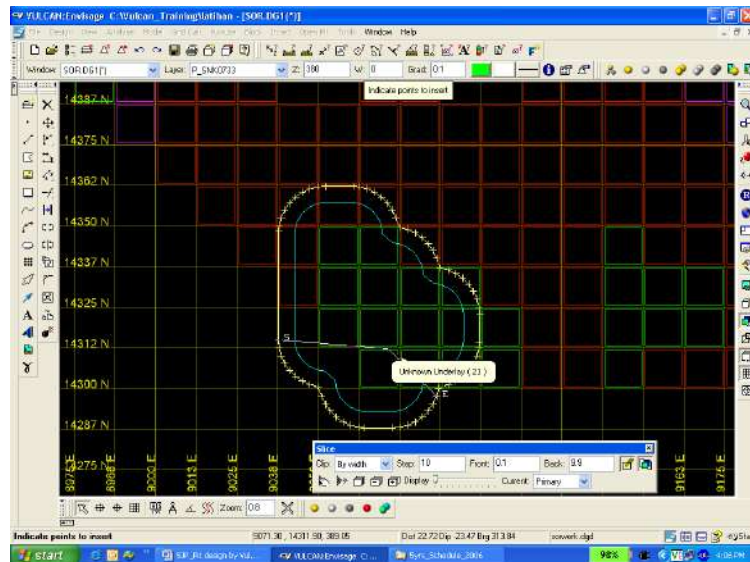


## Long Term Planning Section – Mine Technology



h. Modify berm to counter all ore in that level: go to design > point insert > replace string >

Click at first & end point > digitize snap to gridline >



Curve the berm and do the same step from 5b to 5h until get ore in the highest level.





PT. INTERNATIONAL NICKEL INDONESIA

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**MINING DEPARTEMENT LTP  
DESIGN DISPOSAL STANDARD JOB  
PROCEDURE**

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**NOMOR** : 07.LTP.07

**DEPARTEMENT** : Mine Technology

**SECTION/AREA** : LTP

**PROCEDURE** : **Design Disposal**

**TYPE** : Routine

**Date of writer** : August 29<sup>th</sup> 2007

**Number of Revision** : 0

**Next Revision** : August 29<sup>th</sup> 2008

**Pages** : 1 – 8

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Made by: Ruth Sitorus	Date: 29-08-07	
Revised by:	Date:	
Checked by: Harry Ginting	Date:	
Approved by: Dwayne Kroll	Date:	

**1. Introduction**

Disposal is the dump location of overburden as the impact of mining activity. There are some of parameter has to be applied on disposal design in order to fulfill the safety standard.

**2. Responsible**

The qualified person in LTP who has already coached or trained in order to produce optimal and safe disposal design so there aren't ore will be dumped because of an unknown procedure.

**3. Definition and Abbreviation**

- \*dgd = base file for running Vulcan software where all the design file saved
- \*dgl = base file for running Vulcan software that consist of your range working area (Easting Northing and Elevation)
- \*dgx = base file for running Vulcan software for all the system and index design file that follows \*.dgd
- \*scd = base file for running Vulcan Software that is related with colour display for every scheme in Vulcan

**4. Reference**

This Vulcan Software is referring to Vulcan Help menu that available in Vulcan 4.5 and Vulcan 6.0 version menu.

**5. Related Procedure**

This working procedure is not related with other LTP procedures.

**6. Standard Document and Form**

There is a document that related with this SJP. The document is located in ..... This document is consisting of all area have already released so those area can be used for disposal.

**7. Training and Other Qualification**

Basic training that should be followed by Vulcan user is:

- Basic knowledge about Computer and Hardware
- Basic Vulcan
- Basic knowledge of Block Model.

**8. Environment, Health, and Safety Consideration**

Good communication between all Vulcan users in every section is important due to limited Vulcan licenses in PT. Inco because it might affect to the bad working condition if all Vulcan users are selfish.

**9. Procedure 9.1. Preparation**

- Make sure that in your working directory already have all these files below. The file is located in 02-ltp\V\3vulcandata:
  1. \*.dgd
  2. \*.dgl
  3. \*.dgx
  4. \*.scd

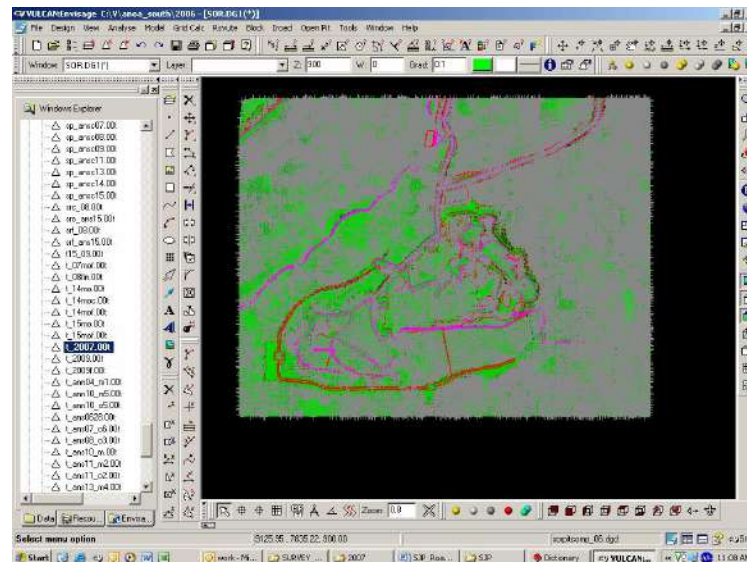
## Long Term Planning Section – Mine Technology

- Make sure that you copy the right \*.scd file. The file is located in; 02- ltp\V\3vulcandata.
- Make sure that you copy the latest update blue zone. The file is located in 02- ltp\BlockModel\BZ\_Orex

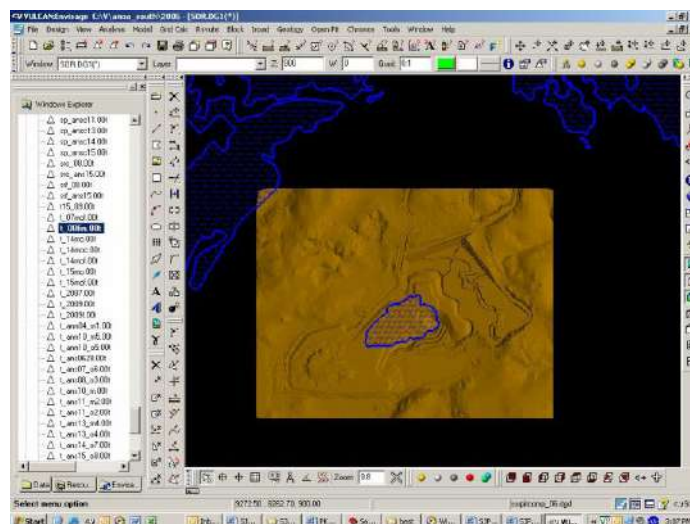
### 9.2. Job Execution

#### Creating Pit Design

1. Load the update topography and make triangulation; go to model > triangle surface > create > choose layer topography which be triangulated > fill triangulation name cell (usually same with layer name) > Ok.



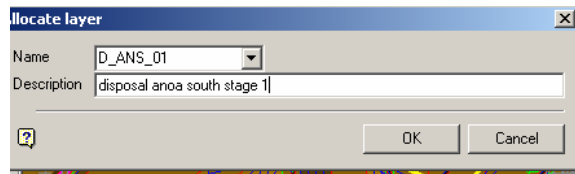
2. Usually conceptual disposal design by LTP mostly is located in mine out pit compartment. Load the update blue zone and release boundary before you plan disposal design.



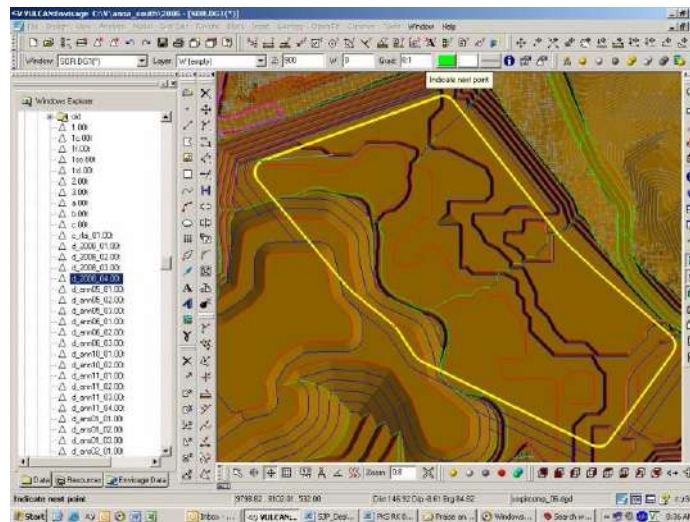
3. There are some technical aspect has to be considerate before designing the disposal in order to safe in operation. The technical aspect as below:
  - Finger Disposal ; The height is 10-15 m, the slope plan of disposal is 26°
  - Induce Flow Disposal: 1<sup>st</sup> height is 10 m with angle of slope is 5°, 2<sup>nd</sup> height is 10 m with angle of slope 10-15°, 3<sup>rd</sup> height is 15 m with angle of slope 26°.

*Long Term Planning Section – Mine Technology*

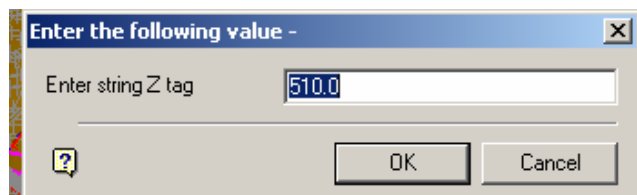
4. Create disposal design, choose area where disposal will be made (blue zone area, release area, mine out area). For example we will make finger disposal in mine out area. The design could be started from crest or toe; go to design > create > polygon > fill name cell (ex. D\_ANS\_01 = Disposal at Anoa South stage 1)> OK.



> design the polygon (create the polygon) > OK.



Register polygon level (z) in order to the height of design not more than provision; go to design > object edit > z value > click the polygon > fill enter string z tag cell as needed (ex. 510) > OK

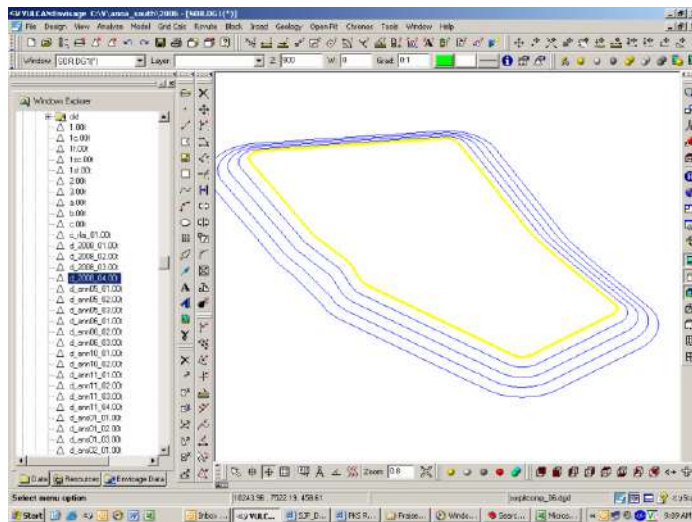
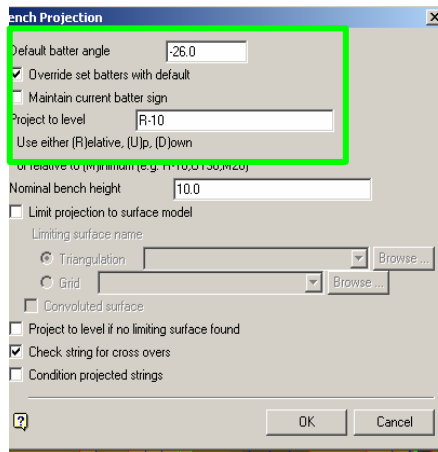


Flagging the polygon as toe or crest; go to open pit > open cut design > flag toe/crest string > click the polygon > OK.

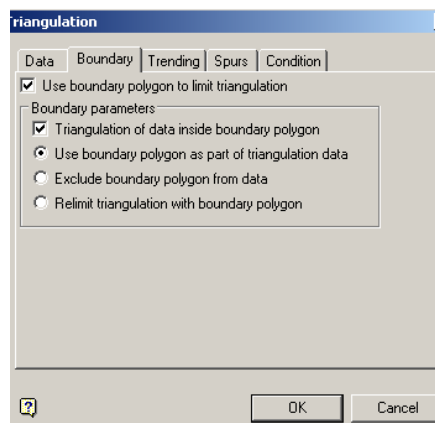
If you need to modify the polygon, there are many tools to do that, for example; go to design > point edit > move.

Project the polygon up or down with height and angle of slope as needed (see number 3); go to open pit > open cut design > project string > click the polygon > fill the cells below > OK.

Long Term Planning Section – Mine Technology

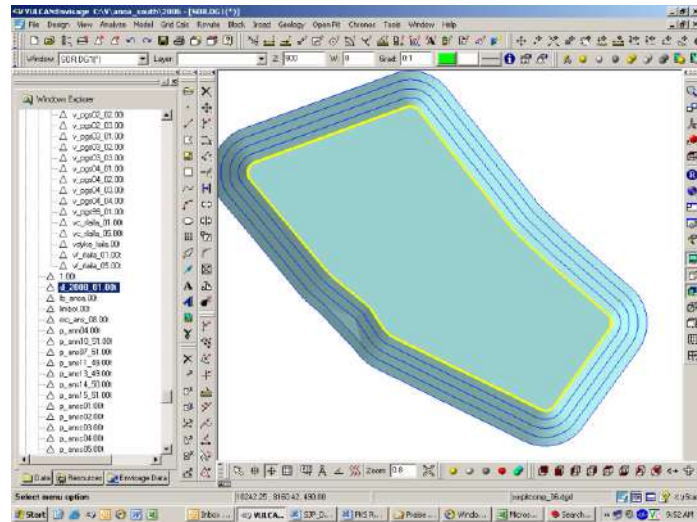


5. Create triangulation of disposal layer; go to model > triangle surface > create > BOUNDARY (click use boundary polygon) > OK > next step same with number 1.



6. Calculating disposal capacity; look at SJP Updating Reserves.

## Long Term Planning Section – Mine Technology



7. Conceptual disposal usually achieve 3 stages. Berm length between every stage is 25m. To create a berm; go to open pit > open cut design > berm string. Design Disposal stage 2 & 3 same as design disposal stage 1 (see number 5-7).



8. Every finish design a disposal, give disposal string file to geotech team to do geotechnical assessment. The result will explain wether design disposal must be revised or not.



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**MINING DEPARTEMENT  
LTP Road Design  
STANDARD JOB PROCEDURE**

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**NOMOR** : 07.LTP.05  
**DEPARTEMENT** : Mine Technology  
**SECTION/AREA** : LTP  
**PROCEDURE** : **Road Design**  
**TYPE** : Routine  
**Date of writer** : August 21<sup>th</sup> 2007  
**Number of Revision** : 0  
**Next Revision** : August 21<sup>th</sup> 2008  
**Pages** : 1 – 14

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Made by: Ruth Sitorus	Date: 21-08-07	
Revised by:	Date:	
Checked by: Harry Ginting	Date:	
Approved by: Dwayne Kroll	Date:	

## **1. Introduction**

Road is one of important part that support mine succeed. The main reason of making this procedure is to make guidance for Vulcan user to have the right procedure to create Road Design by Vulcan.

## **2. Responsible**

The qualified person in LTP who has already coached or trained in order to produce optimal and safe road design and support operation team to achieve their target by reduce cycle time.

## **3. Definition and Abbreviation**

- \*dgd = base file for running Vulcan software where all the design file saved
- \*dgl = base file for running Vulcan software that consist of your range working area (Easting Northing and Elevation)
- \*dgx = base file for running Vulcan software for all the system and index design file that follows \*.dgd
- \*scd = base file for running Vulcan Software that is related with colour display for every scheme in Vulcan

## **4. Reference**

This Vulcan Software is referring to Vulcan Help menu that available in Vulcan 4.5 and Vulcan 6.0 version menu.

## **5. Related Procedure**

This working procedure is not related with other procedures.

## **6. Standard Document and Form**

There is a standard road dimension document that published by geotech team that related with this SJP.

## **7. Training and Other Qualification**

Basic training that should followed by Vulcan user is:

- Basic knowledge about Computer and Hardware
- Basic Vulcan
- Basic of Block Model

## **8. Environment, Health and Safety Consideration**

Good communication between all Vulcan users in every section is important due to limited Vulcan licenses in PT. Inco because it might affect to the bad working condition if all Vulcan users are selfish.

## **9. Procedure**

### **9.1. Preparation**

- Make sure that in you working directory, you already have all the files below. The file is located in 02-ltp\V\3vulcandata;
  1. \*.dgd
  2. \*.dgl

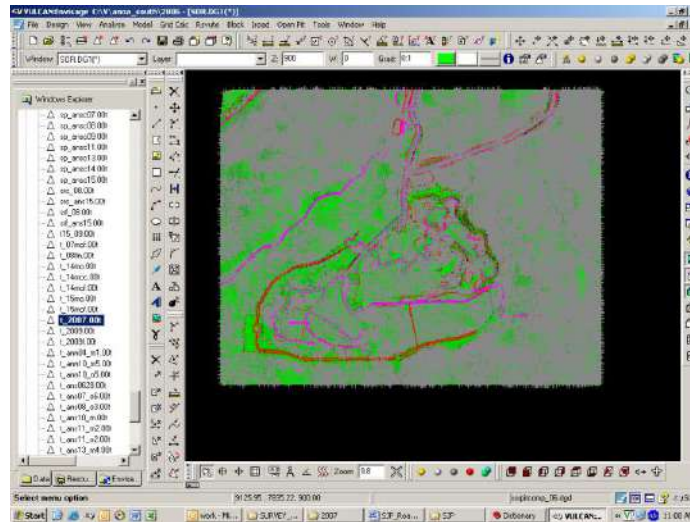


3. \*.dgx
  4. \*.scd
- Make sure that you copy the latest update topography. The file is located in 02-  
ltp\Vulcan\SURVEY\_TOPO2007

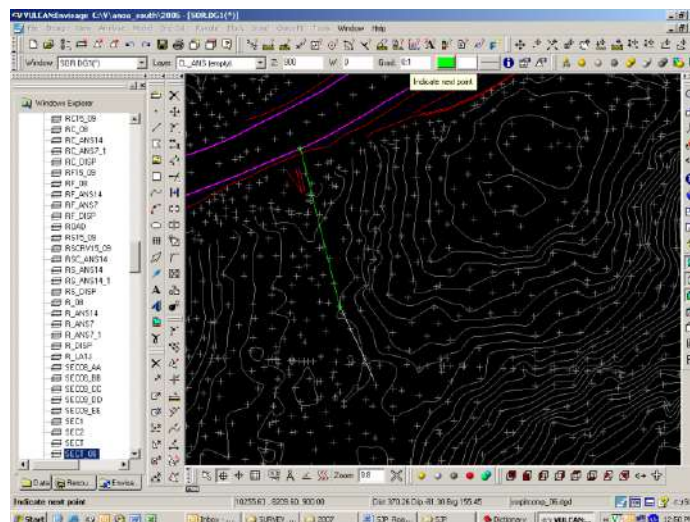
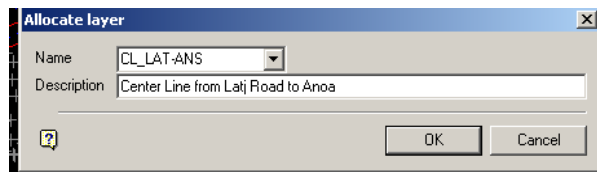
## 9.2. Job Execution

### Preparing Topography

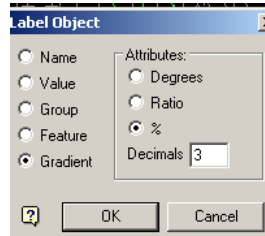
1. Load the update topography and make triangulation; go to model > triangle surface create



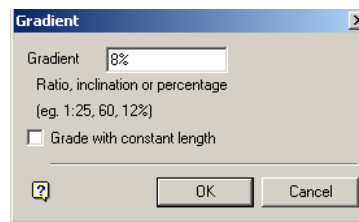
2. Create centre line of road design; go to design > create > line > fill name cell > OK



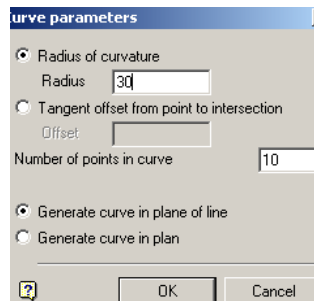
3. Make sure the grade of centre line not more than 10% (as road standard dimension PT. Inco). To check centre line grade; go to Analyse > label > object label > click gradient > % (attributes) > OK



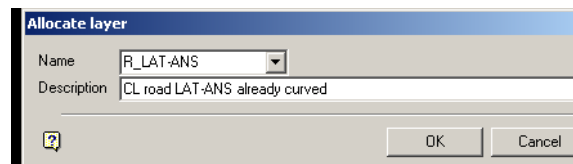
4. You can change the grade automatic without move all points at centreline; go to design > object edit > grade > specific grade manually > fill gradient cell (max 10%) > OK.



5. Curve all point at centre line as needed (min = 15); go to design > point insert > apply curve > click point to curve > fill radius cell > OK



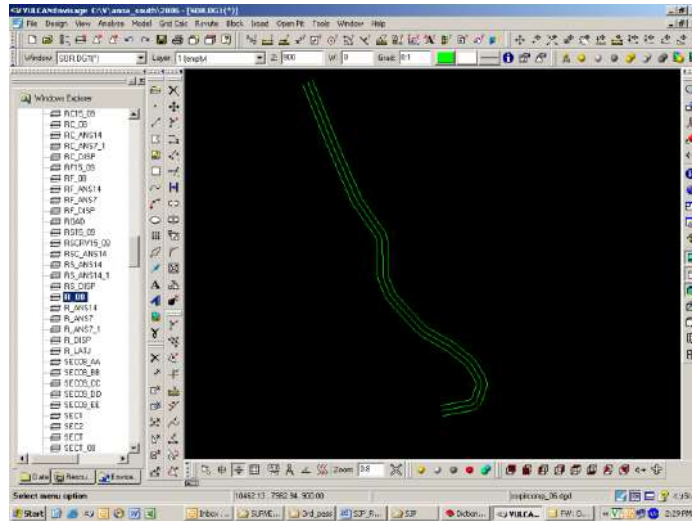
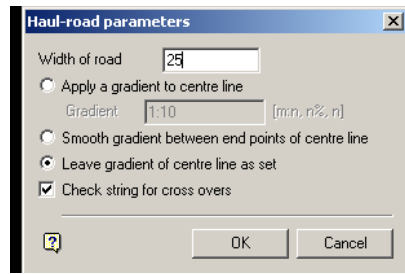
Copy existing centre line that already curved with new name; go to design > layer edit > copy > fill name cell > OK.



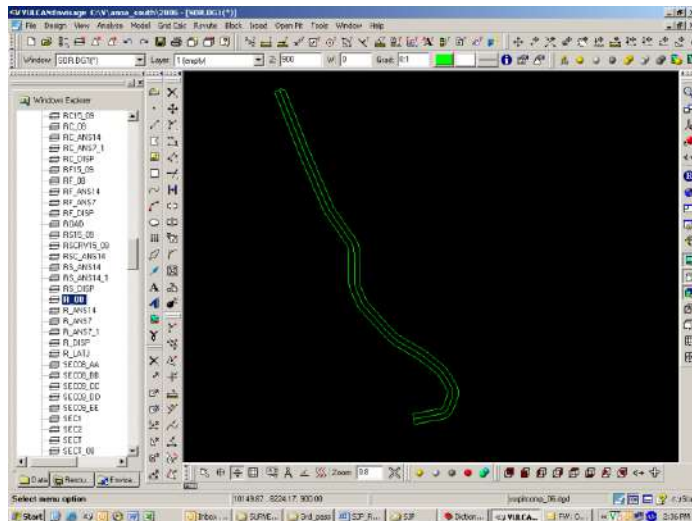
Keep the first centre line (layer CL\_LAT-ANS) original (without curve).

6. Create left and right side road; go to open pit > ramps > build road > click centre line > fill width of road cell = 25 m (as road standard dimension PT. Inco) > OK > retain road > OK.

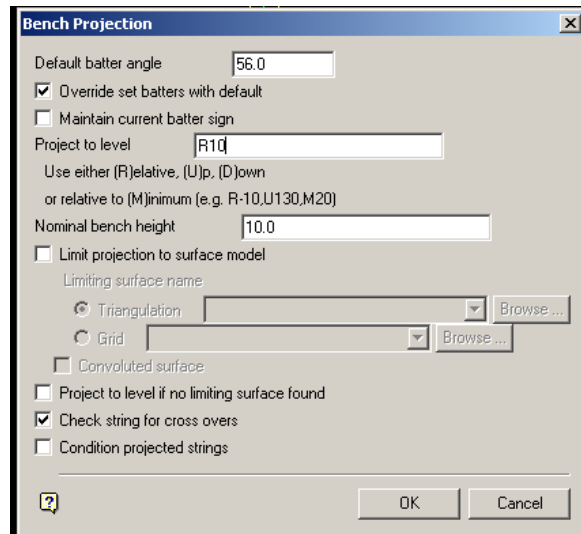
Long Term Planning Section – Mine Technology



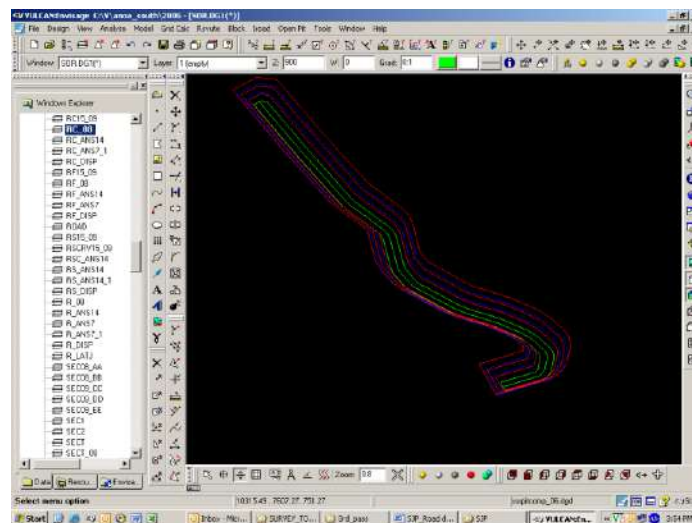
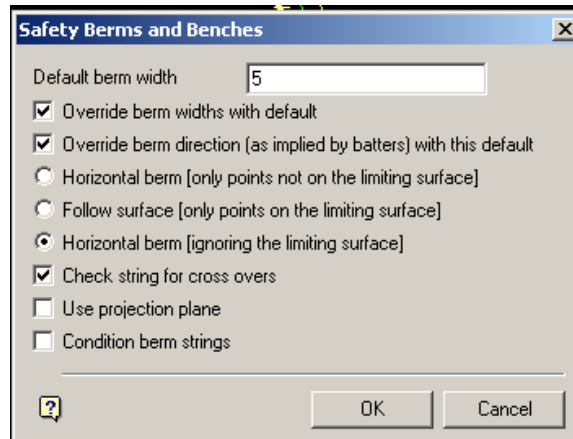
7. Join the left and right line at layer R \_LAT-ANS being one polygon; go to design > object edit > join lines > click point > replace object > OK after that go to design > object edit > connection > select object > connect > OK



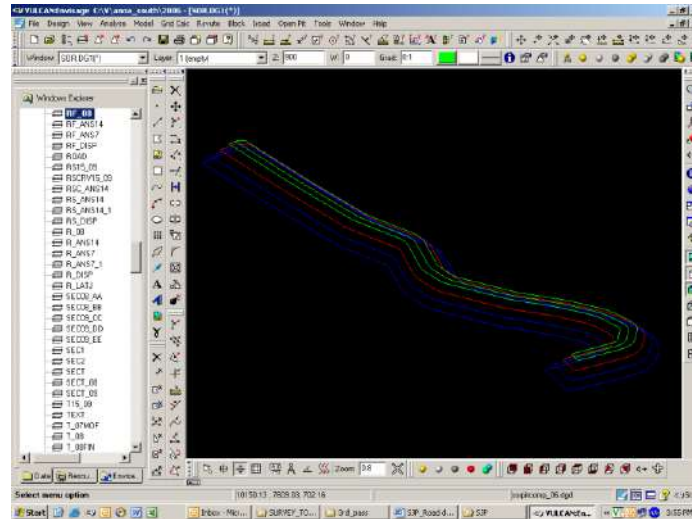
8. Project the polygon up and down; go to open pit > open cut design > project string > click the polygon > fill angle cell (up = 56° & down = 45°) and project to level cell (R10 as road standard dimension PT. Inco, bench height for road is 10 m).



For cut are, you must implement berm with length 5 m; go to open pit > open cut design > berm > click road polygon > fill default berm width cell = 5 > OK

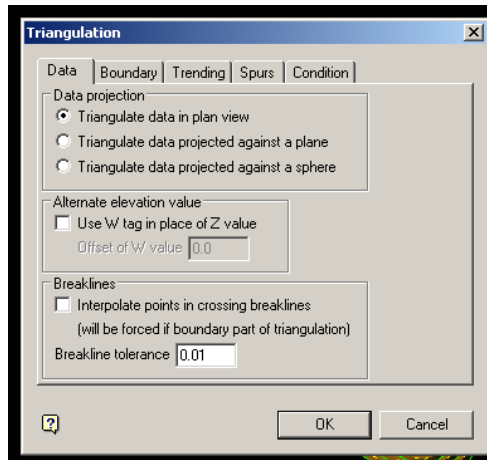


For fill area, you should not implement berm.

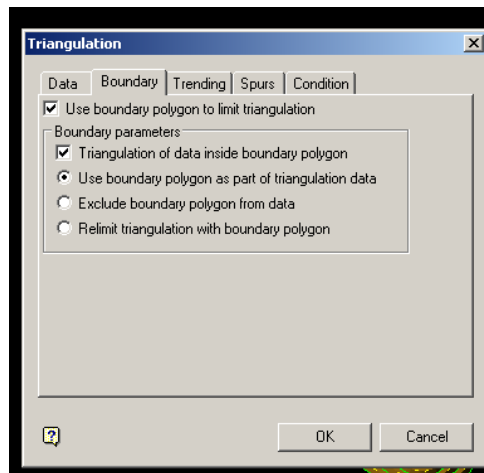


Save both layer with name RC\_LAT-ANS for road cut layer and RF\_LAT-ANS for road fill layer go to design > layer edit > copy.

9. Create triangulation for both layer; go to model > triangulation surface > create > click Data (Triangulate data in plan view)

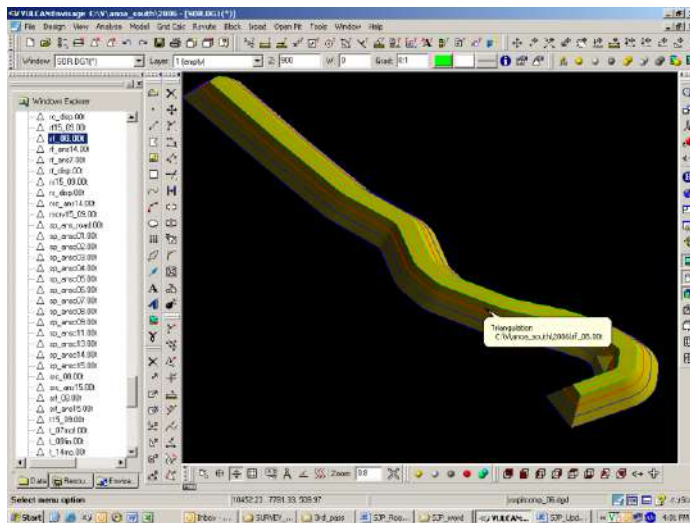
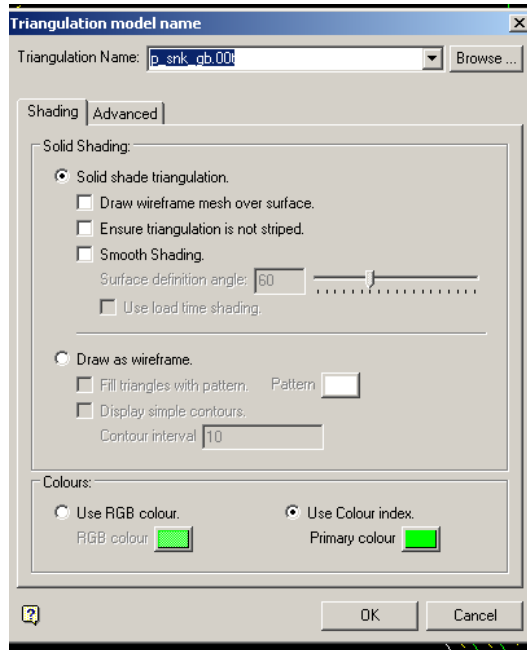


> click Boundary (use boundary polygon to limit triangulation)



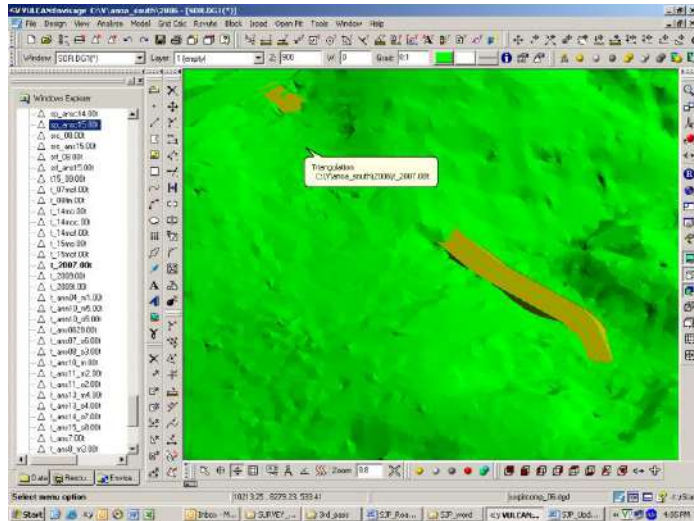
Long Term Planning Section – Mine Technology

> OK > Select Boundary polygon > Triangulate > fill triangulation name cell (same with layer name).

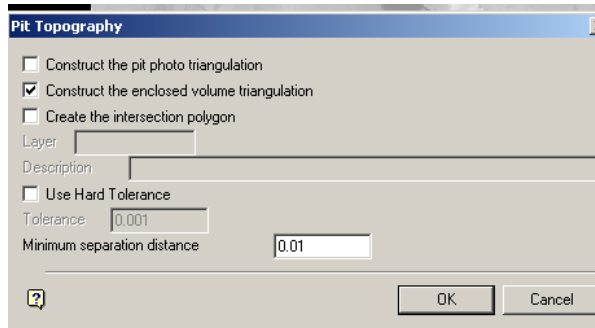


Create solid to calculate cut & fill volume to build the road; load topo triangulation & cut or fill triangulation

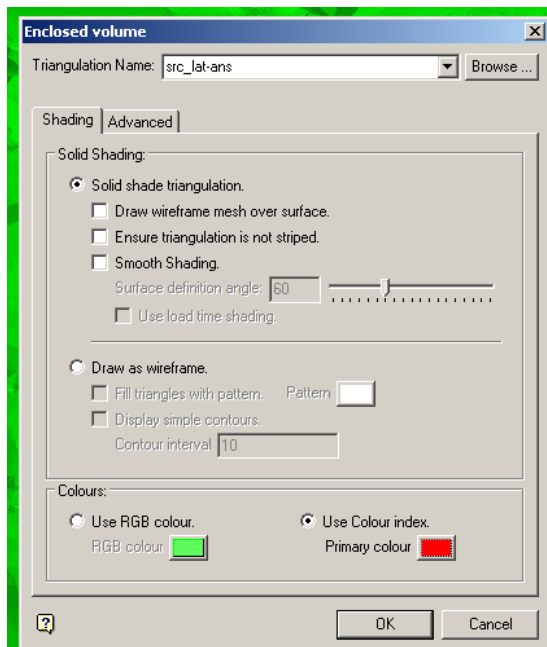
Long Term Planning Section – Mine Technology

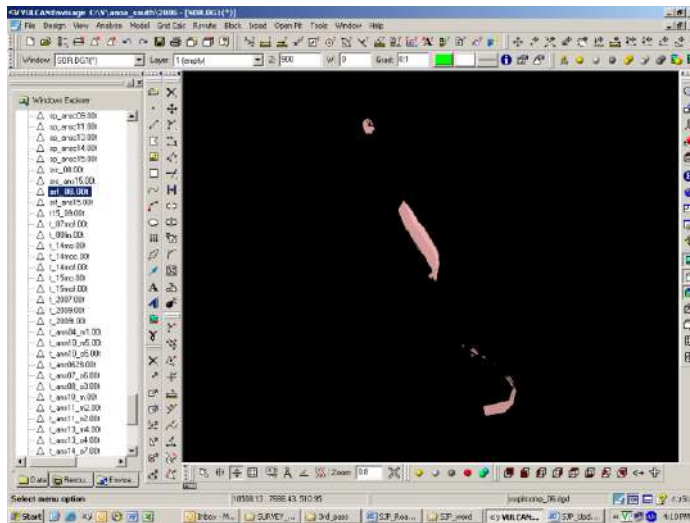


After that go to open pit > open cut design > pit topography > > click construct the enclosed volume triangulation > OK

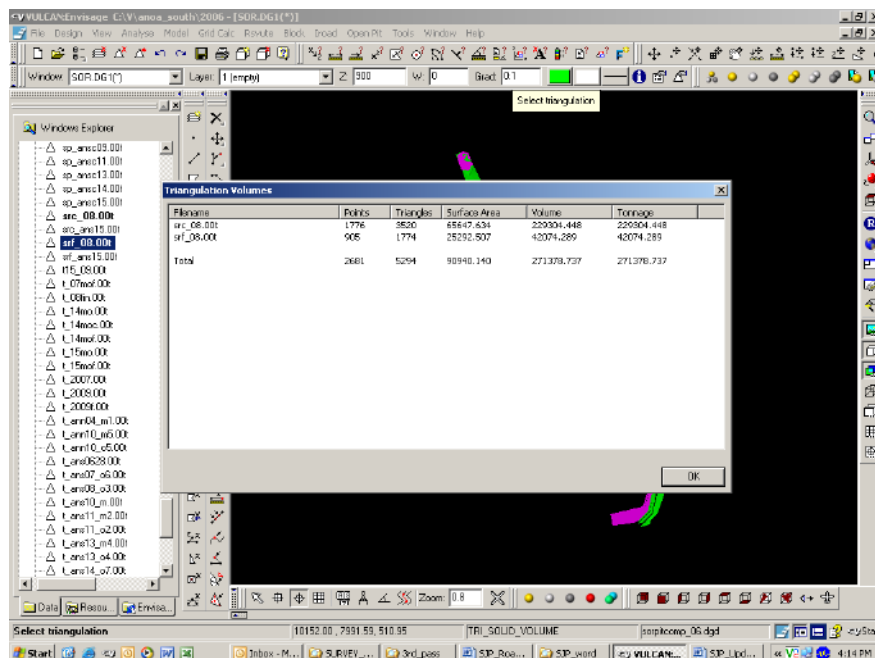
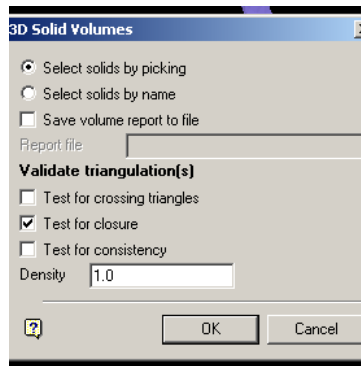


> Fill triangulation name cell for example srf\_lat-ans (solid road cut\_LAT-ANS) >OK





- Calculate solid volume (both cut & fill volume); go to model > triangle solid > volume > pick all solid > OK












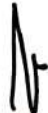

**LAMPIRAN J**  
**KARTU KONSULTASI**






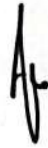
## Lampiran B 10







### Kartu Konsultasi Tugas Akhir

**JUDUL:** Perencanaan Jangka Panjang Area Pit Compartment 2, di Blok Bahadopi PT Vale Indonesia Tbk, Provinsi Sulawesi Tengah




(Konsultasi minimal 8 kali)

TANGGAL	MATERI KONSULTASI	PARAF DOSEN
1 April 2022	<ul style="list-style-type: none"> <li>- Format penulisan laporan</li> <li>- Pergantian Judul</li> <li>- BAB II (Penulisan bahasa asing tidak dicetak miring)</li> </ul>	
15 April 2022	<ul style="list-style-type: none"> <li>- Kesalahan format penulisan</li> <li>- BAB II (Penulisan bahasa asing, kata hubung tidak sesuai)</li> <li>- BAB III (Penulisan bahasa asing, kata hubung tidak sesuai)</li> <li>- Bagan Alir Penelitian</li> </ul>	
20 April 2022	<ul style="list-style-type: none"> <li>- Kesalahan format penulisan</li> <li>- BAB II (Penulisan bahasa asing, penggunaan huruf kapital)</li> <li>- BAB III (Kata hubung tidak sesuai)</li> <li>- Bagan Alir penelitian</li> </ul>	
27 Mei 2022	<ul style="list-style-type: none"> <li>- Kesalahan format gambar</li> <li>- BAB II (Penggunaan kata kerja di awal kalimat)</li> <li>- BAB III (Penulisan bahasa asing)</li> <li>- BAB IV (penggunaan huruf kapital tidak tepat)</li> </ul>	
03 Juni 2022	<ul style="list-style-type: none"> <li>- Kesalahan format penulisan</li> <li>- BAB II (Tambahkan referensi)</li> <li>- BAB III (Penulisan bahasa asing, kata hubung tidak sesuai)</li> <li>- Bagan alir penelitian</li> </ul>	
15 Juni 2022	<ul style="list-style-type: none"> <li>- Kesalahan format penulisan</li> <li>- BAB I (Perakalan bahasa yang kurang tepat)</li> <li>- BAB II (Kesalahan penulisan bahasa asing)</li> <li>- BAB IV (penggunaan huruf kapital tidak sesuai)</li> </ul>	
19 Juni 2022	<ul style="list-style-type: none"> <li>- Kesalahan format penulisan</li> <li>- BAB IV (penggunaan huruf kapital tidak sesuai, penggunaan bahasa tidak tepat)</li> </ul>	

TANGGAL	MATERI KONSULTASI	PARAF DOSEN
29 Juni 2022	<ul style="list-style-type: none"> <li>- Kesalahan format penulisan</li> <li>- BAB IV (penggunaan bahasa tidak tepat)</li> <li>- BAB V (penggunaan bahasa tidak tepat)</li> </ul>	
5 Juli 2022	<ul style="list-style-type: none"> <li>- Format Penulisan</li> <li>- BAB I (penggunaan bahasa tidak tepat)</li> <li>- BAB II (Penulisan bahasa asing, penggunaan huruf kapital)</li> <li>- BAB III (penggunaan spasi yang salah antar kalimat)</li> <li>- BAB IV (penggunaan huruf kapital tidak tepat)</li> <li>- BAB V (penggunaan bahasa tidak tepat)</li> </ul>	
7 Juli 2022	<ul style="list-style-type: none"> <li>- BAB II (Penggunaan kata yang kurang tepat)</li> <li>- BAB V (penggunaan kata yang kurang tepat)</li> <li>- Daftar pustaka</li> </ul>	
8 Juli 2022	<ul style="list-style-type: none"> <li>- Kesalahan Penulisan daftar pustaka</li> </ul>	
20 Juli 2022	<ul style="list-style-type: none"> <li>- Penggunaan kata hubung tidak sesuai</li> <li>- Penggunaan huruf kapital /huruf kecil tidak sesuai</li> <li>- penggunaan bahasa asing tidak dicetak miring</li> <li>- Penulisan kata di dan ke sebagai kata depan dan kata sambung</li> <li>- Tidak menuliskan nama penulis yang dirujuk dalam daftar pustaka</li> <li>- penggunaan /penulisan tanda baca tidak /kurang tepat</li> <li>- Bentuk tabel dan penulisan kata pada tabel tidak sesuai</li> <li>- penulisan kata tidak baku</li> </ul>	
27 Juli 2022	<ul style="list-style-type: none"> <li>- Penulisan bahasa asing tidak dicetak miring</li> <li>- penggunaan /penulisan tanda baca kurang tepat</li> <li>- Tidak menuliskan nama penulis yang dirujuk dalam daftar pustaka</li> <li>- Penulisan kata tidak baku</li> </ul>	

TANGGAL	MATERI KONSULTASI	PARAF DOSEN
7 Agustus 2022	<ul style="list-style-type: none"> <li>- perhitungan cashflow yang belum sesuai</li> <li>- penulisan angka desimal dalam bahasa Indonesia</li> <li>- perhitungan analisis sensitivitas yang belum sesuai</li> <li>- penulisan kata tidak baku</li> </ul>	  
7 Agustus 2022	ACC	
1 September 2022	<ul style="list-style-type: none"> <li>- Penggunaan kata yang kurang tepat</li> <li>- Penulisan bahasa asing yang kurang tepat</li> <li>- Perhitungan cashflow diperbaiki</li> <li>- Penulisan rumus diperbaiki</li> <li>- penulisan bahasa asing yang tidak sesuai (tidak dicetak miring).</li> </ul>	
13 September 2022	<ul style="list-style-type: none"> <li>- Penggunaan kata yang kurang tepat</li> <li>- Penulisan bahasa asing yang tidak sesuai (tidak dicetak miring).</li> <li>- format gambar yang belum sesuai</li> <li>- penggunaan kata yang kurang tepat pada cash flow</li> </ul>	
16 September 2022	<ul style="list-style-type: none"> <li>- Penggunaan kalimat yang belum sesuai</li> <li>- penulisan bahasa asing yang belum sesuai (tidak dicetak miring)</li> </ul>	
20 September 2022	<ul style="list-style-type: none"> <li>- penulisan bahasa asing yang belum sesuai (tidak dicetak miring)</li> <li>- Penggunaan huruf kapital yang tidak tepat</li> </ul>	

Catatan: Lembar konsultasi asli dilampirkan pada satu dokumen skripsi.

TANGGAL	MATERI KONSULTASI	PARAF DOSEN
23 Sept 2022	<ul style="list-style-type: none"> <li>- Pengguncan kalimat yang kurang tepat</li> <li>- penulisan halaman pada daftar isi dan daftar tabel yang kurang tepat</li> </ul>	 
23 Sept 2022	ACC	

Catatan: Lembar konsultasi asli dilampirkan pada satu dokumen skripsi.